



Preparation of compressed air → Maintenance units and components
Series AS3

InduParts Pneumatics B.V.B.A.

Sint-Jorisstraat 40

B-8800 ROESELARE

BELGIUM

Tel. +31 (0)51 22 58 88

Fax. +31 (0)51 22 58 98

info@induparts.com

www.induparts.com

Brochure













Preparation of compressed air → Maintenance units and components

Series AS3

	Maintenance unit, 2-part, Series AS3-ACD ► G 3/8 - G 1/2 ► filter porosity: 5 µm ► lockable ► with pressure gauge ► ATEX certified	8
	Maintenance unit, 3-part, Series AS3-ACT ► G 3/8 - G 1/2 ► filter porosity: 5 µm ► lockable ► with pressure gauge ► ATEX certified	12
	Pressure regulator, Series AS3-RGS ► G 3/8 - G 1/2 ► Qn = 1600 - 5200 l/min ► Activation : mechanical ► lockable ► ATEX certified	16
	Pressure regulator, Series AS3-RGS-...-DS ► G 3/8 - G 1/2 ► Qn = 1600 - 5200 l/min ► Activation : mechanical ► with continuous pressure supply ► lockable ► ATEX certified	19
	Precision pressure regulator, Series AS3-RGP ► G 3/8 - G 1/2 ► Qn = 1600 - 5200 l/min ► Activation : mechanical ► lockable ► ATEX certified	22
	Precision pressure regulator, Series AS3-RGP-...-DS ► G 3/8 - G 1/2 ► Qn = 1600 - 5200 l/min ► Activation : mechanical ► with continuous pressure supply ► lockable ► ATEX certified	25
	Filter pressure regulator, Series AS3-FRE ► G 3/8 - G 1/2 ► filter porosity: 5 µm ► lockable ► ATEX certified	28
	Filter pressure regulator, Series AS3-FRE ► G 3/8 - G 1/2 ► filter porosity: 5 µm ► lockable ► with pressure gauge ► ATEX certified	33
	Filter pressure regulator, Series AS3-FRE ► G 1/2 ► filter porosity: 25 µm ► lockable ► ATEX certified	38
	Filter pressure regulator, Series AS3-FRE ► G 3/8 - G 1/2 ► filter porosity: 40 µm ► lockable ► ATEX certified	41










Preparation of compressed air → Maintenance units and components

Series AS3

	Filter, Series AS3-FLS ► G 3/8 - G 1/2 ► filter porosity: 40 µm ► ATEX certified	44
	Filter, Series AS3-FLS ► G 1/2 ► filter porosity: 25 µm ► ATEX certified	46
	Filter, Series AS3-FLS ► G 3/8 - G 1/2 ► filter porosity: 5 µm ► ATEX certified	48
	Pre-filter, Series AS3-FLP ► G 3/8 - G 1/2 ► filter porosity: 0.3 µm ► ATEX certified	51
	Microfilter, Series AS3-FLC ► G 3/8 - G 1/2 ► filter porosity: 0.01 µm ► ATEX certified	54
	Microfilter, Series AS3-FLC ► G 3/8 - G 1/2 ► filter porosity: 0.01 µm ► contamination display: integrated ► ATEX certified	57
	Active carbon filter, Series AS3-FLA ► G 3/8 - G 1/2 ► ATEX certified	60
	Diaphragm-type dryer, Series AS3-ADD ► G 1/2	62
	Standard oil-mist lubricator, Series AS3-LBS ► G 3/8 - G 1/2 ► ATEX certified	67
	Filling unit, electrically operated, Series AS3-SSU ► G 3/8 - G 1/2 ► pipe connection ► Electr. connection: Plug, ISO 15217, form C ► ATEX optional	70

Preparation of compressed air → Maintenance units and components

Series AS3

	Filling unit, electrically operated, with electrical priority circuit, Series AS3-SSU ► G 1/2 ► pipe connection ► Electr. connection: Plug, M12x1	75
	Filling unit, pneumatically operated, Series AS3-SSU ► G 3/8 - G 1/2 ► pipe connection ► ATEX certified	78
	Filling unit, pneumatically operated, with electrical priority circuit, Series AS3-SSU ► G 1/2 ► pipe connection	81
	3/2-way valve, electrically operated, Series AS3-SOV ► G 3/8 - G 1/2 ► pipe connection ► ATEX optional	84
	3/2-way valve, pneumatically operated, Series AS3-SOV ► G 3/8 - G 1/2 ► pipe connection ► ATEX certified	91
	3/2-shut-off valve, mechanically operated, Series AS3-BAV ► G 3/8 - G 1/2 ► ATEX certified	94
	Filling valve, pneumatically operated, Series AS3-SSV ► G 3/8 - G 1/2 ► ATEX certified	96
	Filling valve, pneumatically operated, Series AS3-SSV ► G 3/8 - G 1/2 ► adjustable filling time and change-over pressure ► ATEX certified	98
	Filling valve, pneumatically operated, with electrical priority circuit, Series AS3-SSV ► G 1/2 - G 3/8 ► pipe connection ► Electr. connection: M12x1 electrical connector	100

Preparation of compressed air → Maintenance units and components

Series AS3

	Distributor, Series AS3-DIS ► G 3/8 - G 1/2 ► Distributor 4x ► ATEX certified	103
	Distributor, Series AS3-DIC ► G 1/2 ► Distributor 4x ► Center infeed ► ATEX certified	105
	Distributor, Series AS3-DIN ► G 3/8 - G 1/2 ► Distributor 4x ► Non-return valve ► ATEX certified	107
Zubehör		
	Reservoir, Series AS3-CLS/ -CLP/ -CLC ► for filters, pre-filters and microfilters	109
	Reservoir, Series AS3-CLA ► for active carbon filter	110
	Reservoir, Series AS3-CBS ► for lubricator	111
	Mounting plate ► AS3-MBR-...-W01	112
	Mounting bracket, Series AS3-MBR-...-W02	113
		
	Mounting clip, Series AS3-MBR-...-W03	114
	Mounting clip, Series AS3-MBR-...-W03-C	115

Preparation of compressed air → Maintenance units and components

Series AS3

	Block assembly kit, Series AS3-MBR-...-W04	115
	Block assembly kit, Series AS3-MBR-...-W05	116
	Panel nut, Series AS3-MBR-...-W06	117
	Block assembly kit, Series AS3/AS5-MBR-...-W07	118
	Pressure gauges, Series PG1 - SAS ► Front port ► Background color: Black ► Scale color: White / Grey ► Viewing window: Polystyrene ► ATEX certified	119
	Pressure gauges, Series PG1-SAS-ADJ ► Front port ► with adjustable work area display ► Background color: Black ► Scale color: White / Grey ► Viewing window: Polystyrene ► ATEX certified	120
	Pressure gauges, Series PG1 - DIM ► for differential pressure measurement for prefilters and microfilters ► flange version ► Background color: White ► Scale color: Black ► Viewing window: Polystyrene ► ATEX certified	121
	contamination display, Series AS2, AS3, AS5 ► for prefilters and microfilters	122
	Transition plate, Series AS2, AS3, AS5 ► with CNOMO porting configuration	123
	plugs	123
	Sealing ring ► Acrylonitrile butadiene styrene	124

Preparation of compressed air → Maintenance units and components

Series AS3



mortise lock

► for series AS2, AS3, AS5, With standard and E11 locking

125

Preparation of compressed air → Maintenance units and components

Maintenance unit, 2-part, Series AS3-ACD
► G 3/8 - G 1/2 ► filter porosity: 5 µm ► lockable ► with pressure gauge ► ATEX certified



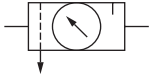
ATEX	II 2G2D T4 X
Maintenance Unit	2-in-1, Can be assembled into blocks
Parts	Filter pressure regulator, lubricator
Regulator type	Diaphragm-type pressure regulator
Regulator function	with relieving air exhaust
Lock type	with padlock
Pressure supply	single
Installation location	vertical
Nominal flow Qn	3500 l/min
Ambient temperature min./max.	-10 °C / +50 °C
Medium temperature min./max.	-10 °C / +50 °C
Working pressure min./max.	See table below
Adjustment range min./max.	0.5 bar / 8 bar
Medium	Compressed air
Filter element	exchangeable
Filter reservoir volume	49 cm³
Condensate drain	See table below
Type of filling	Manual oil filling Semi-automatic oil filling during operation
Oil type	HLP 68 (DIN 51 524 - ISO VG 68) HLP 32 (DIN 51 524 - ISO VG 32)
Lubricator reservoir volume	80 cm³
Materials:	
Housing	Polyamide
Threaded bushing	Die cast zinc
Cover	Acrylonitrile butadiene styrene
Seal	Acrylonitrile Butadiene Rubber
Filter insert	Polyethylene

Technical Remarks
■ The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
■ Oil dosing at 1000 l/min [drops/min]: 1-2
■ max. particle count as per ISO 8573-4 at the outlet: 10 mg/m³

Preparation of compressed air → Maintenance units and components

Maintenance unit, 2-part, Series AS3-ACD

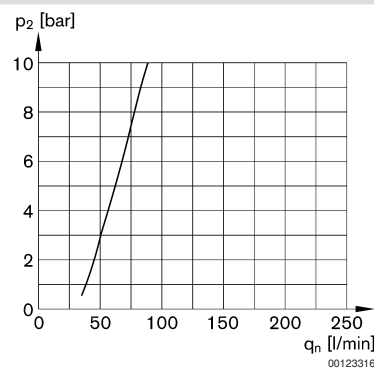
► G 3/8 - G 1/2 ► filter porosity: 5 µm ► lockable ► with pressure gauge ► ATEX certified

	Port	Working pressure min./max. [bar]	Condensate drain	Note	Weight [kg]	Part No.
	G 3/8	1.5 / 16	semi-automatic, open without pressure	1); 3)	1.018	R412007298
	G 3/8	1.5 / 16	fully automatic, open without pressure	1); 3)	1.067	R412007299
	G 3/8	0 / 16	fully automatic, closed without pressure	1); 3)	1.067	R412007300
	G 3/8	1.5 / 16	semi-automatic, open without pressure	2)	1.874	R412007304
	G 3/8	1.5 / 16	fully automatic, open without pressure	2)	1.917	R412007305
	G 3/8	0 / 16	fully automatic, closed without pressure	2)	1.908	R412007306
	G 1/2	1.5 / 16	semi-automatic, open without pressure	1); 3)	1.018	R412007307
	G 1/2	1.5 / 16	fully automatic, open without pressure	1); 3)	1.067	R412007308
	G 1/2	0 / 16	fully automatic, closed without pressure	1); 3)	1.067	R412007309
	G 1/2	1.5 / 16	semi-automatic, open without pressure	2)	1.829	R412007313
	G 1/2	1.6 / 16	fully automatic, open without pressure	2)	1.874	R412007314
	G 1/2	0 / 16	fully automatic, closed without pressure	2)	1.749	R412007315

1) Reservoir: Polycarbonate

2) Reservoir: Die cast zinc

3) Protective guard: Polyamide

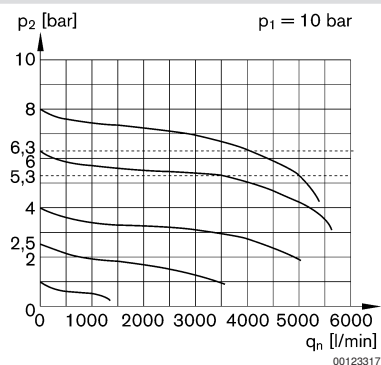
Nominal flow Q_n at 6.3 bar and $\Delta p = 1$ bar.**Lubricator activation margin** p_2 = secondary pressure; q_n = nominal flow

Preparation of compressed air → Maintenance units and components

Maintenance unit, 2-part, Series AS3-ACD

► G 3/8 - G 1/2 ► filter porosity: 5 µm ► lockable ► with pressure gauge ► ATEX certified

Flow rate characteristic (p₂: 0,5 - 8 bar)

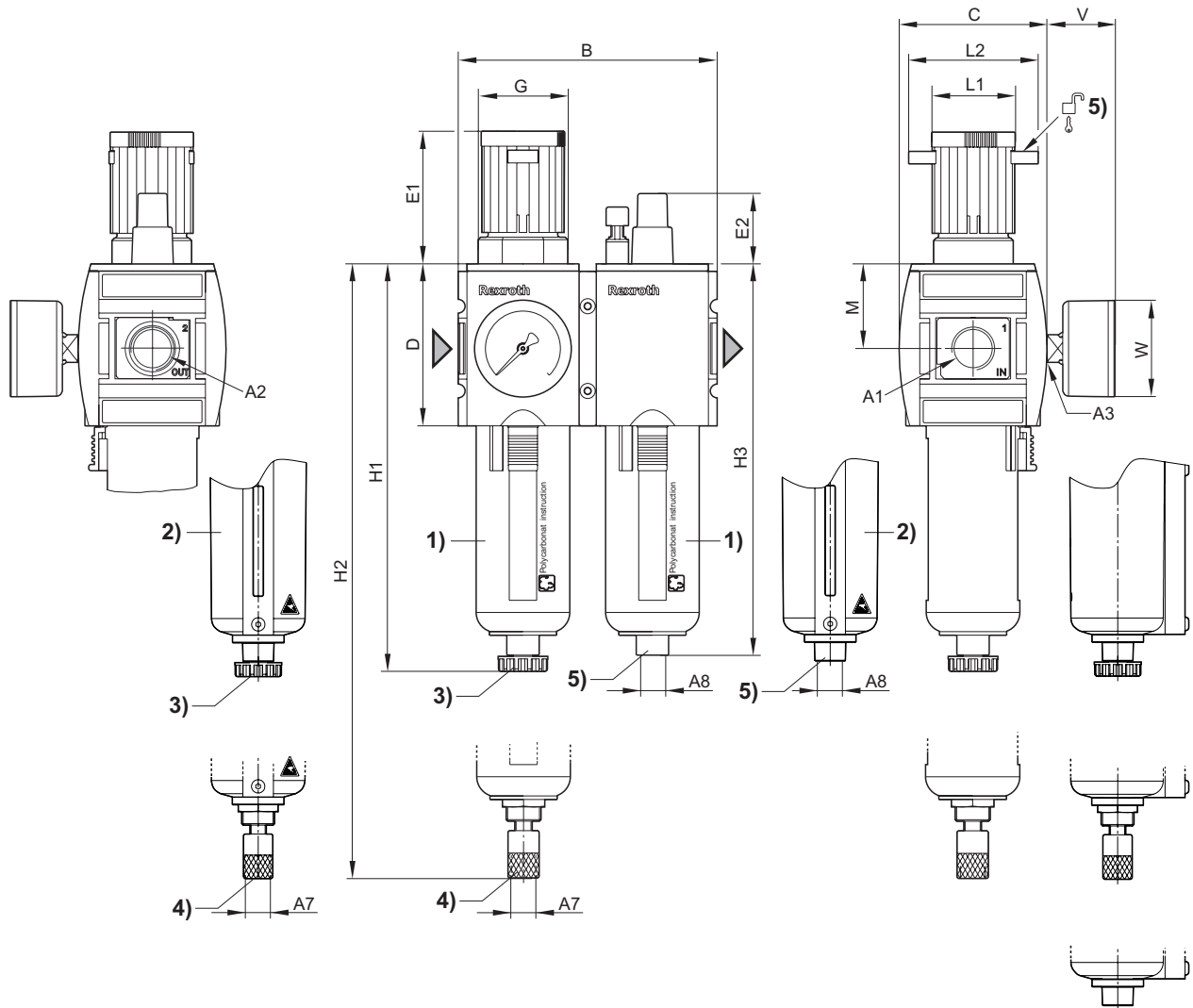


p_1 = working pressure; p_2 = secondary pressure; q_n = nominal flow

Preparation of compressed air → Maintenance units and components

Maintenance unit, 2-part, Series AS3-ACD

► G 3/8 - G 1/2 ► filter porosity: 5 µm ► lockable ► with pressure gauge ► ATEX certified

Dimensions

00133997

- 1) Plastic reservoir and protective guard with window
- 2) Metal reservoir with level indicator
- 3) Semi-automatic condensate drain
- 4) Fully automatic condensate drain
- 5) Mounting option for padlocks; max. shackle Ø 8

A1	A2	A3	A7	A8	B	C	D	E1	E2	G	H1	H2
G 3/8	G 3/8	G 1/4	G 1/8	G 1/8	126	74	80	63.5	27.5	M42x1,5	189.5	206
G 1/2	G 1/2	G 1/4	G 1/8	G 1/8	126	74	80	63.5	27.5	M42x1,5	189.5	206
A1	H3	M	L1	L2	V	W						
G 3/8	183	42.5	41	60	33	50						
G 1/2	183	42.5	41	60	33	50						

Preparation of compressed air → Maintenance units and components

Maintenance unit, 3-part, Series AS3-ACT

► G 3/8 - G 1/2 ► filter porosity: 5 µm ► lockable ► with pressure gauge ► ATEX certified



00119436

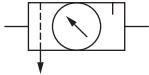
ATEX	II 2G2D T4 X
Maintenance Unit	4-in-1, Can be assembled into blocks
Parts	Filter, Pressure controller, lubricator
Regulator type	Diaphragm-type pressure regulator
Regulator function	with relieving air exhaust
Lock type	with padlock
Pressure supply	single
Installation location	vertical
Nominal flow Qn	3500 l/min
Ambient temperature min./max.	-10 °C / +50 °C
Medium temperature min./max.	-10 °C / +50 °C
Working pressure min./max.	See table below
Adjustment range min./max.	0.5 bar / 8 bar
Medium	Compressed air
Filter element	exchangeable
Filter reservoir volume	49 cm³
Condensate drain	See table below
Type of filling	Manual oil filling Semi-automatic oil filling during operation
Oil type	HLP 68 (DIN 51 524 - ISO VG 68) HLP 32 (DIN 51 524 - ISO VG 32)
Lubricator reservoir volume	80 cm³
Materials:	
Housing	Polyamide
Threaded bushing	Die cast zinc
Cover	Acrylonitrile butadiene styrene
Seal	Acrylonitrile Butadiene Rubber
Filter insert	Polyethylene

Technical Remarks
■ The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
■ Oil dosing at 1000 l/min [drops/min]: 1-2
■ max. particle count as per ISO 8573-4 at the outlet: 10 mg/m³

Preparation of compressed air → Maintenance units and components

Maintenance unit, 3-part, Series AS3-ACT

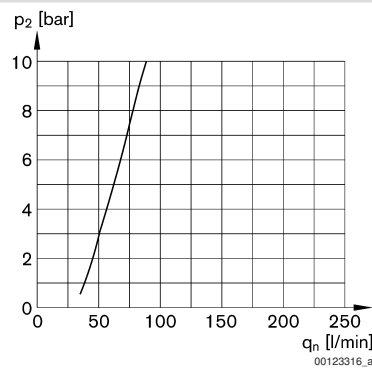
► G 3/8 - G 1/2 ► filter porosity: 5 µm ► lockable ► with pressure gauge ► ATEX certified

	Port	Working pressure min./max. [bar]	Condensate drain	Note	Weight [kg]	Part No.
	G 3/8	1.5 / 16	semi-automatic, open without pressure	1); 3)	1.353	R412007318
	G 3/8	1.5 / 16	fully automatic, open without pressure	1); 3)	1.402	R412007319
	G 3/8	0 / 16	fully automatic, closed without pressure	1); 3)	1.402	R412007320
	G 3/8	1.5 / 16	semi-automatic, open without pressure	2)	2.414	R412007324
	G 3/8	1.5 / 16	fully automatic, open without pressure	2)	2.431	R412007325
	G 3/8	0 / 16	fully automatic, closed without pressure	2)	2.444	R412007326
	G 1/2	1.5 / 16	semi-automatic, open without pressure	1); 3)	1.353	R412007327
	G 1/2	1.5 / 16	fully automatic, open without pressure	1); 3)	1.402	R412007328
	G 1/2	0 / 16	fully automatic, closed without pressure	1); 3)	1.402	R412007329
	G 1/2	1.5 / 16	semi-automatic, open without pressure	2)	2.338	R412007333
	G 1/2	1.5 / 16	fully automatic, open without pressure	2)	2.37	R412007334
	G 1/2	0 / 16	fully automatic, closed without pressure	2)	2.391	R412007335

1) Reservoir: Polycarbonate

2) Reservoir: Die cast zinc

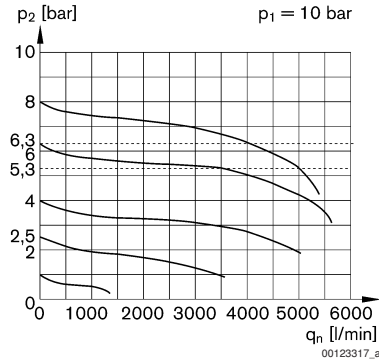
3) Protective guard: Polyamide

Nominal flow Q_n at 6.3 bar and $\Delta p = 1$ bar.**Lubricator activation margin** p_2 = secondary pressure; q_n = nominal flow

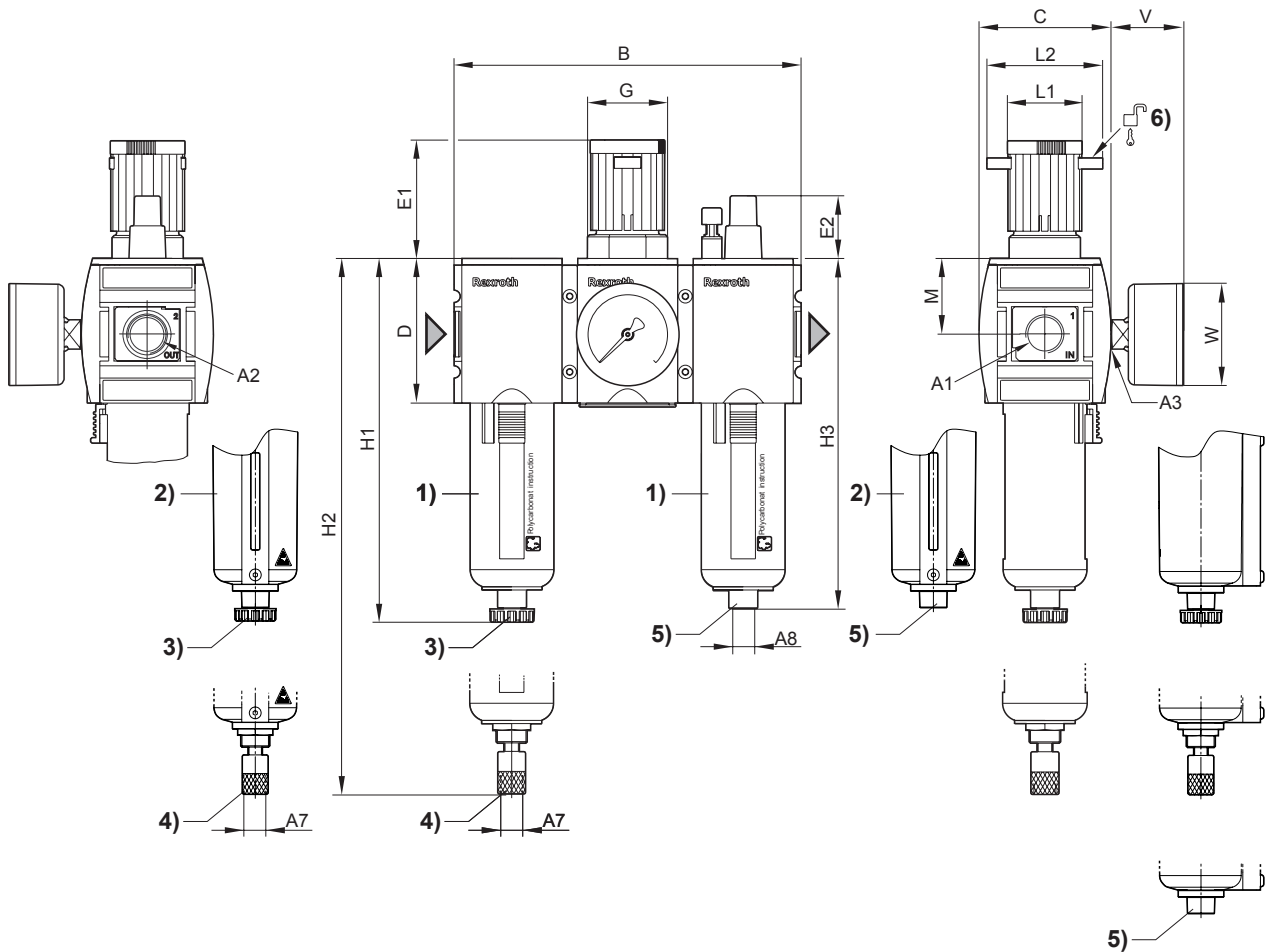
Preparation of compressed air → Maintenance units and components

Maintenance unit, 3-part, Series AS3-ACT

► G 3/8 - G 1/2 ► filter porosity: 5 µm ► lockable ► with pressure gauge ► ATEX certified

Flow rate characteristic (p2: 0,5 - 8 bar)

p1 = working pressure; p2 = secondary pressure; qn = nominal flow

Dimensions

- 1) Plastic reservoir and protective guard with window
- 2) Metal reservoir with level indicator
- 3) Semi-automatic condensate drain
- 4) Fully automatic condensate drain
- 5) port for semi-automatic oil filling
- 6) Mounting option for padlocks; max. shackle Ø 8

Part numbers marked in bold are available from the central warehouse in Germany, see the shopping basket for detailed information
 Pneumatics catalog, online PDF, as of 2010-01-14, © Bosch Rexroth AG, subject to change

Preparation of compressed air → Maintenance units and components

Maintenance unit, 3-part, Series AS3-ACT

► G 3/8 - G 1/2 ► filter porosity: 5 µm ► lockable ► with pressure gauge ► ATEX certified

A1	A2	A3	A7	A8	B	C	D	E1	E2	G	H1	H2
G 3/8	G 3/8	G 1/4	G 1/8	G 1/8	189	74	80	63.5	27.5	M42x1,5	189.5	206
G 1/2	G 1/2	G 1/4	G 1/8	G 1/8	189	74	80	63.5	27.5	M42x1,5	189.5	206

A1	H3	M	L1	L2	V	W						
G 3/8	183	42.5	41	60	33	50						
G 1/2	183	42.5	41	60	33	50						

Preparation of compressed air → Maintenance units and components

Pressure regulator, Series AS3-RGS

► G 3/8 - G 1/2 ► Qn = 1600 - 5200 l/min ► Activation : mechanical ► lockable ► ATEX certified



00119369

ATEX	II 2G2D T4 X
Regulator type	Diaphragm-type pressure regulator, Can be assembled into blocks
Function	with relieving air exhaust
Lock type	with padlock
Installation location	arbitrary
Pressure supply	single
Ambient temperature min./max.	-10 °C / +50 °C
Medium temperature min./max.	-10 °C / +50 °C
Working pressure min./max.	See table below
Adjustment range min./max.	See table below
Medium	Compressed air
Materials:	
Housing	Polyamide
Cover	Acrylonitrile butadiene styrene
Seal	Acrylonitrile Butadiene Rubber

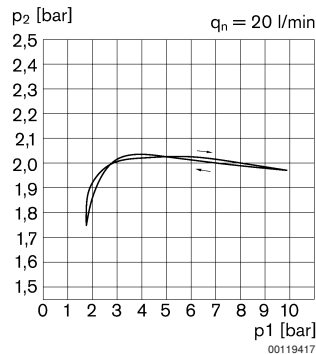
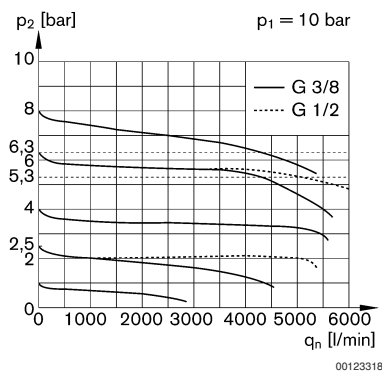
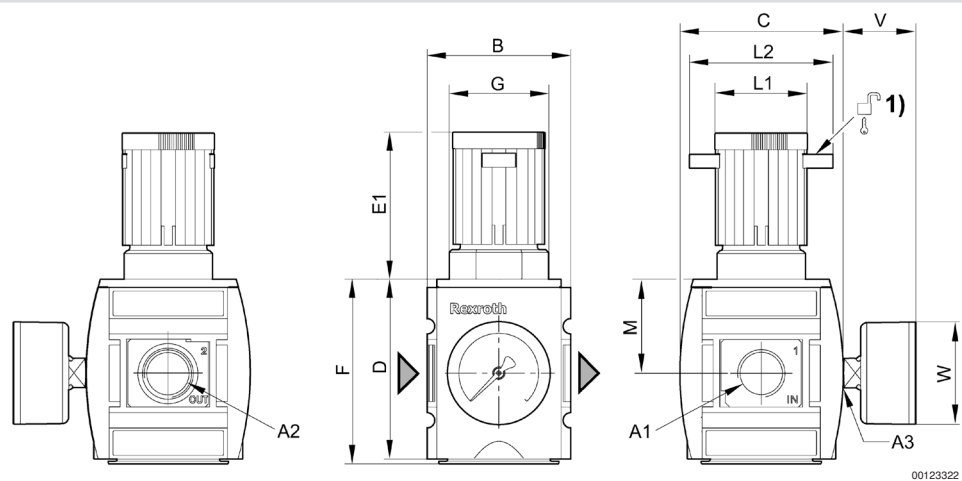
Technical Remarks

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.

		Port	Qn	Working pressure min./max.	Adjustment range min. - max..	Weight	Part No.
			[l/min]	[bar]	[bar]	[kg]	
		G 3/8	1600	0.1 / 16	0.1 - 1	0.6	R412007101
		G 3/8	4600	0.1 / 16	0.1 - 2		R412007103
		G 3/8	5000	0.2 / 16	0.2 - 4		R412007105
		G 3/8	4300	0.5 / 16	0.5 - 8		R412007107
		G 3/8	4300	0.5 / 16	0.5 - 10		R412007109
		G 3/8	3500	0.5 / 16	0.5 - 16		R412007111
		G 1/2	1600	0.1 / 16	0.1 - 1		R412007113
		G 1/2	4600	0.1 / 16	0.1 - 2		R412007115
		G 1/2	5000	0.2 / 16	0.2 - 4		R412007117
		G 1/2	5200	0.5 / 16	0.5 - 8		R412007119
		G 1/2	5200	0.5 / 16	0.5 - 10		R412007121
		G 1/2	4000	0.5 / 16	0.5 - 16		R412007123
		G 3/8	1600	0.1 / 16	0.1 - 1	0.528	R412007100
		G 3/8	4600	0.1 / 16	0.1 - 2		R412007102
		G 3/8	5000	0.2 / 16	0.2 - 4		R412007104
		G 3/8	4300	0.5 / 16	0.5 - 8		R412007106
		G 3/8	4300	0.5 / 16	0.5 - 10		R412007108
		G 3/8	3500	0.5 / 16	0.5 - 16		R412007110
		G 1/2	1600	0.1 / 16	0.1 - 1		R412007112
		G 1/2	4600	0.1 / 16	0.1 - 2		R412007114
		G 1/2	5000	0.2 / 16	0.2 - 4		R412007116
		G 1/2	5200	0.5 / 16	0.5 - 8		R412007118
		G 1/2	5200	0.5 / 16	0.5 - 10		R412007120
		G 1/2	4000	0.5 / 16	0.5 - 16		R412007122

Nominal flow Qn at 6.3 bar and Δp = 1 bar.

Preparation of compressed air → Maintenance units and components

Pressure regulator, Series AS3-RGS► G 3/8 - G 1/2 ► $Q_n = 1600 - 5200 \text{ l/min}$ ► Activation : mechanical ► lockable ► ATEX certified**Pressure characteristics curve** p_1 = working pressure; p_2 = secondary pressure; q_n = nominal flow**Flow rate characteristic (p_2 : 0,5 - 8 bar)** p_1 = working pressure; p_2 = secondary pressure; q_n = nominal flow**Dimensions**1) Mounting option for padlocks; max. shackle $\varnothing 8$

Preparation of compressed air → Maintenance units and components

Pressure regulator, Series AS3-RGS
► G 3/8 - G 1/2 ► Qn = 1600 - 5200 l/min ► Activation : mechanical ► lockable ► ATEX certified

A1	A2	A3	B	C	D	E1	F	G	L1	L2	M	V
G 3/8	G 3/8	G 1/4	63	74	80	63.5	82	M42x1,5	41	60	42.5	33
G 1/2	G 1/2	G 1/4	63	74	80	63.5	82	M42x1,5	41	60	42.5	33
A1	W											
G 3/8	50											
G 1/2	50											

Preparation of compressed air → Maintenance units and components

Pressure regulator, Series AS3-RGS-...-DS

► G 3/8 - G 1/2 ► Qn = 1600 - 5200 l/min ► Activation : mechanical ► with continuous pressure supply ► lockable
 ► ATEX certified



00119367

ATEX
 Regulator type

Version
 Function
 Lock type
 Installation location
 Pressure supply
 Ambient temperature min./max.
 Medium temperature min./max.
 Working pressure min./max.
 Adjustment range min./max.
 Medium

Materials:
 Housing
 Cover
 Seal

II 2G2D T4 X

Diaphragm-type pressure regulator, Can be assembled into blocks

Regulator without pressure gauge
 with relieving air exhaust
 with padlock

arbitrary
 double
 -10 °C / +50 °C
 -10 °C / +50 °C
 See table below
 See table below
 Compressed air

Polyamide
 Acrylonitrile butadiene styrene
 Acrylonitrile Butadiene Rubber

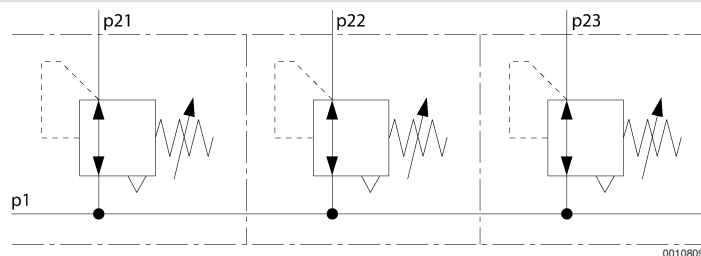
Technical Remarks

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.

	Port	Qn	Working pressure min./max.	Adjustment range min. - max..	Weight	Part No.
		[l/min]	[bar]	[bar]	[kg]	
	G 3/8	1600	0.1 / 16	0.1 - 1	0.528	R412007124
	G 3/8	4600	0.1 / 16	0.1 - 2		R412007125
	G 3/8	5000	0.2 / 16	0.2 - 4		R412007126
	G 3/8	4300	0.5 / 16	0.5 - 8		R412007127
	G 3/8	4300	0.5 / 16	0.5 - 10		R412007128
	G 3/8	3500	0.5 / 16	0.5 - 16		R412007129
	G 1/2	1600	0.1 / 16	0.1 - 1		R412007130
	G 1/2	4600	0.1 / 16	0.1 - 2		R412007131
	G 1/2	5000	0.2 / 16	0.2 - 4		R412007132
	G 1/2	5200	0.5 / 16	0.5 - 8		R412007133
	G 1/2	5200	0.5 / 16	0.5 - 10		R412007134
	G 1/2	4000	0.5 / 16	0.5 - 16		R412007135

Max. pressure gauge Ø in blocked state [mm]: 50

Nominal flow Qn at 6.3 bar and Δp = 1 bar.

Application example

00108090

p1 = working pressure

p21; p22; p23 = secondary pressure

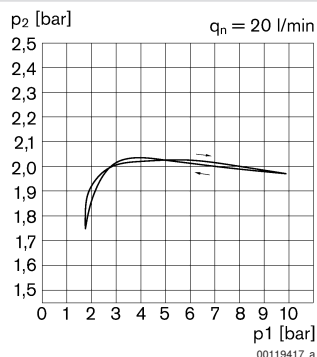
Part numbers marked in bold are available from the central warehouse in Germany, see the shopping basket for detailed information
 Pneumatics catalog, online PDF, as of 2010-01-14, © Bosch Rexroth AG, subject to change

Preparation of compressed air → Maintenance units and components

Pressure regulator, Series AS3-RGS-...-DS

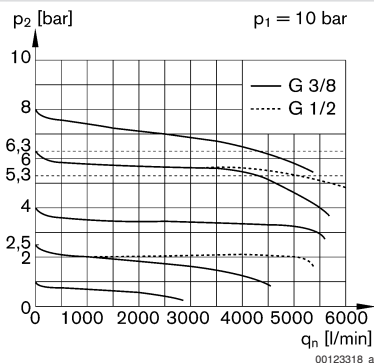
► G 3/8 - G 1/2 ► $Q_n = 1600 - 5200 \text{ l/min}$ ► Activation : mechanical ► with continuous pressure supply ► lockable
 ► ATEX certified

Pressure characteristics curve



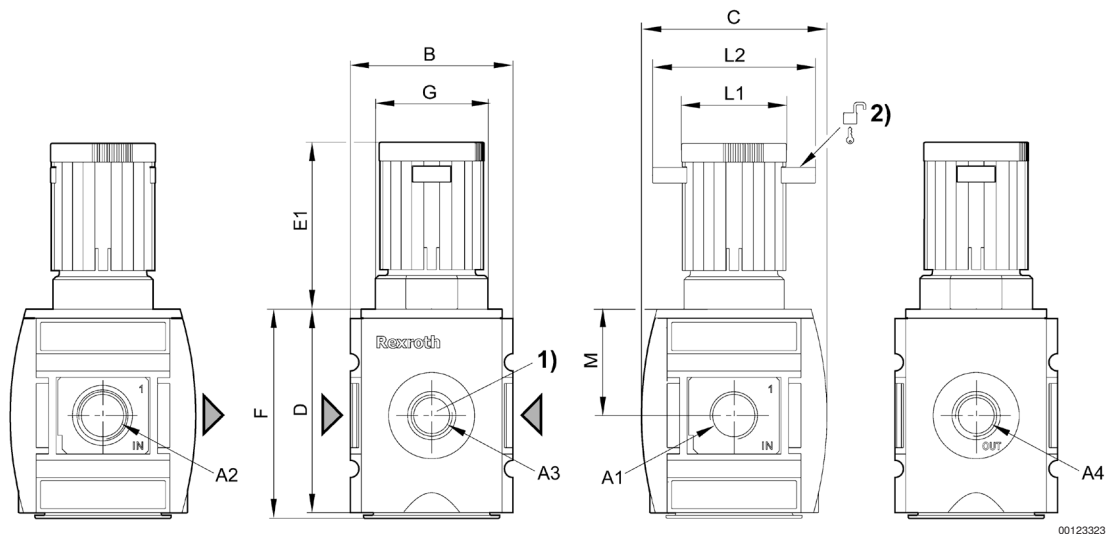
p_1 = working pressure; p_2 = secondary pressure; q_n = nominal flow

Flow rate characteristic (p_2 : 0,5 - 8 bar)



p_1 = working pressure; p_2 = secondary pressure; q_n = nominal flow

Dimensions



1) Pressure gauge connection

2) Mounting option for padlocks; max. shackle $\varnothing 8$

Preparation of compressed air → Maintenance units and components

Pressure regulator, Series AS3-RGS-...-DS

- G 3/8 - G 1/2 ► Qn = 1600 - 5200 l/min ► Activation : mechanical ► with continuous pressure supply ► lockable
 ► ATEX certified

A1	A2	A3	A4	B	C	D	E1	F	G	L1	L2	M
G 3/8	G 3/8	G 1/4	G 3/8	63	74	80	63.5	82	M42x1,5	41	60	42.5
G 1/2	G 1/2	G 1/4	G 3/8	63	74	80	63.5	82	M42x1,5	41	60	42.5

Preparation of compressed air → Maintenance units and components

Precision pressure regulator, Series AS3-RGP

► G 3/8 - G 1/2 ► Qn = 1600 - 5200 l/min ► Activation : mechanical ► lockable ► ATEX certified



00119369

ATEX
Regulator type

Function
Lock type
Installation location
Pressure supply
Ambient temperature min./max.
Medium temperature min./max.
Working pressure min./max.
Adjustment range min./max.
Medium
max. Internal air consumption

II 2G2D T4 X
Diaphragm-type pressure regulator, Can be assembled into blocks
with relieving air exhaust
with padlock
arbitrary
single
-10 °C / +50 °C
-10 °C / +50 °C
See table below
See table below
Compressed air
2.6 l/min

Materials:

Housing
Cover
Seal

Polyamide
Acrylonitrile butadiene styrene
Acrylonitrile Butadiene Rubber

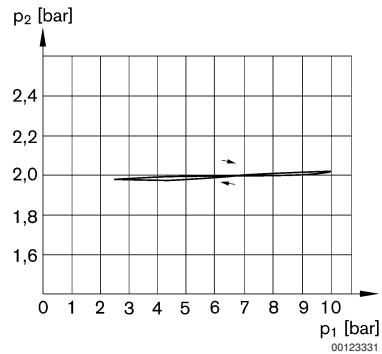
Technical Remarks

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- Recommended pre-filter: 5 µm

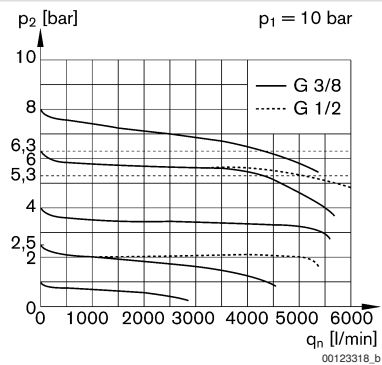
		Port	Qn	Working pressure min./max.	Adjustment range min. - max..	Weight	Part No.
			[l/min]	[bar]	[bar]	[kg]	
		G 3/8	1600	0.1 / 16	0.1 - 1	0.6	R412007137
		G 3/8	4600	0.1 / 16	0.1 - 2		R412007139
		G 3/8	5000	0.2 / 16	0.2 - 4		R412007141
		G 3/8	4300	0.5 / 16	0.5 - 8		R412007143
		G 3/8	4300	0.5 / 16	0.5 - 10		R412007145
		G 1/2	1600	0.1 / 16	0.1 - 1		R412007149
		G 1/2	4600	0.1 / 16	0.1 - 2		R412007151
		G 1/2	5000	0.2 / 16	0.2 - 4		R412007153
		G 1/2	5200	0.5 / 16	0.5 - 8		R412007155
		G 1/2	5200	0.5 / 16	0.5 - 10		R412007157
		G 3/8	1600	0.1 / 16	0.1 - 1	0.528	R412007136
		G 3/8	4600	0.1 / 16	0.1 - 2		R412007138
		G 3/8	5000	0.2 / 16	0.2 - 4		R412007140
		G 3/8	4300	0.5 / 16	0.5 - 8		R412007142
		G 3/8	4300	0.5 / 16	0.5 - 10		R412007144
		G 1/2	1600	0.1 / 16	0.1 - 1		R412007148
		G 1/2	4600	0.1 / 16	0.1 - 2		R412007150
		G 1/2	5000	0.2 / 16	0.2 - 4		R412007152
		G 1/2	5200	0.5 / 16	0.5 - 8		R412007154
		G 1/2	5200	0.5 / 16	0.5 - 10		R412007156

Nominal flow Qn at 6.3 bar and Δp = 1 bar.

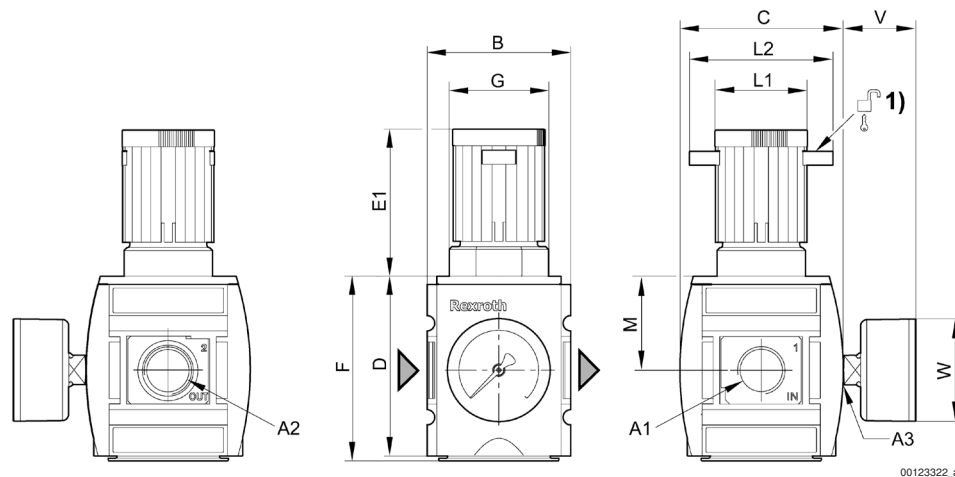
Preparation of compressed air → Maintenance units and components

Precision pressure regulator, Series AS3-RGP► G 3/8 - G 1/2 ► $Q_n = 1600 - 5200 \text{ l/min}$ ► Activation : mechanical ► lockable ► ATEX certified**Pressure characteristics curve**

p_1 = working pressure
 p_2 = secondary pressure

Flow rate characteristic (p_2 : 0,5 - 8 bar)

p_1 = working pressure; p_2 = secondary pressure; q_n = nominal flow

Dimensions

1) Mounting option for padlocks; max. shackle $\varnothing 8$

Preparation of compressed air → Maintenance units and components**Precision pressure regulator, Series AS3-RGP**

► G 3/8 - G 1/2 ► Qn = 1600 - 5200 l/min ► Activation : mechanical ► lockable ► ATEX certified

A1	A2	A3	B	C	D	E1	F	G	L1	L2	M	V
G 3/8	G 3/8	G 1/4	63	74	80	63.5	82	M42x1,5	41	60	42.5	33
G 1/2	G 1/2	G 1/4	63	74	80	63.5	82	M42x1,5	41	60	42.5	33
A1	W											
G 3/8	50											
G 1/2	50											

Preparation of compressed air → Maintenance units and components

Precision pressure regulator, Series AS3-RGP-...-DS

► G 3/8 - G 1/2 ► Qn = 1600 - 5200 l/min ► Activation : mechanical ► with continuous pressure supply ► lockable
 ► ATEX certified



00119367

ATEX
 Regulator type

Version
 Function
 Lock type
 Installation location
 Pressure supply
 Ambient temperature min./max.
 Medium temperature min./max.
 Working pressure min./max.
 Adjustment range min./max.
 Medium
 max. Internal air consumption

II 2G2D T4 X

Diaphragm-type pressure regulator, Can be assembled into blocks

Regulator without pressure gauge

with relieving air exhaust

with padlock

arbitrary

double

-10 °C / +50 °C

-10 °C / +50 °C

See table below

See table below

Compressed air

2.6 l/min

Materials:

Housing

Cover

Seal

Polyamide

Acrylonitrile butadiene styrene

Acrylonitrile Butadiene Rubber

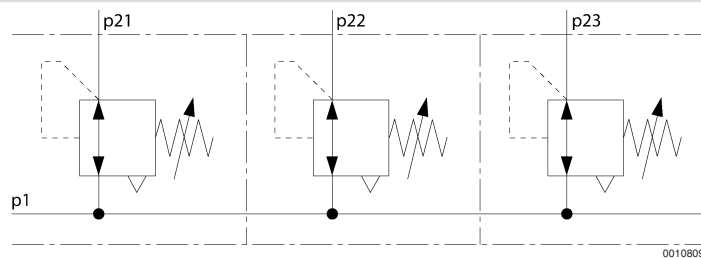
Technical Remarks

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- Recommended pre-filter: 5 µm

	Port	Qn	Working pressure min./max.	Adjustment range min. - max..	Weight	Part No.
		[l/min]	[bar]	[bar]	[kg]	
	G 3/8	1600	0.1 / 16	0.1 - 1	0.528	R412007160
	G 3/8	4600	0.1 / 16	0.1 - 2		R412007161
	G 3/8	5000	0.2 / 16	0.2 - 4		R412007162
	G 3/8	4300	0.5 / 16	0.5 - 8		R412007163
	G 3/8	4300	0.5 / 16	0.5 - 10		R412007164
	G 1/2	1600	0.1 / 16	0.1 - 1		R412007166
	G 1/2	4600	0.1 / 16	0.1 - 2		R412007167
	G 1/2	5000	0.2 / 16	0.2 - 4		R412007168
	G 1/2	5200	0.5 / 16	0.5 - 8		R412007169
	G 1/2	5200	0.5 / 16	0.5 - 10		R412007170

Max. pressure gauge Ø in blocked state [mm]: 50

Nominal flow Qn at 6.3 bar and Δp = 1 bar.

Application example

p1 = working pressure

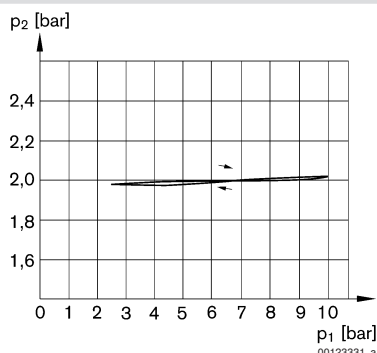
p21; p22; p23 = secondary pressure

Part numbers marked in bold are available from the central warehouse in Germany, see the shopping basket for detailed information
 Pneumatics catalog, online PDF, as of 2010-01-14, © Bosch Rexroth AG, subject to change

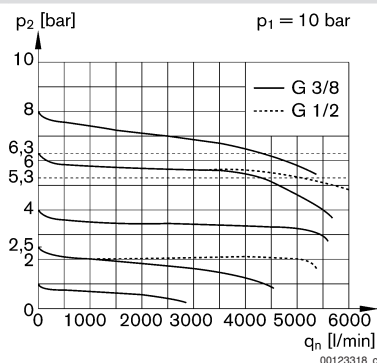
Preparation of compressed air → Maintenance units and components

Precision pressure regulator, Series AS3-RGP-...-DS

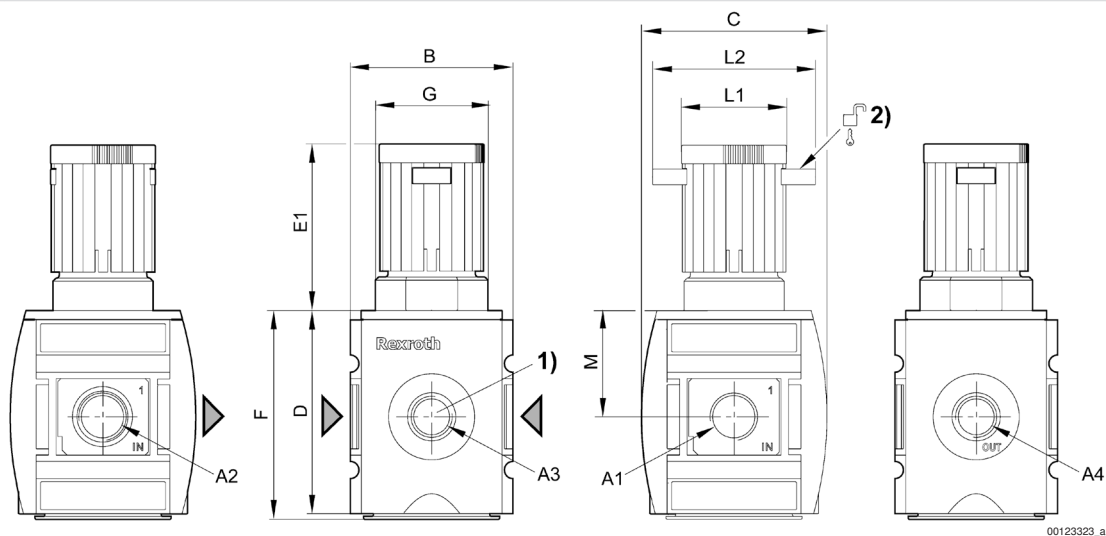
► G 3/8 - G 1/2 ► $Q_n = 1600 - 5200 \text{ l/min}$ ► Activation : mechanical ► with continuous pressure supply ► lockable
 ► ATEX certified

Pressure characteristics curve

p_1 = working pressure
 p_2 = secondary pressure

Flow rate characteristic (p_2 : 0,5 - 8 bar)

p_1 = working pressure; p_2 = secondary pressure; q_n = nominal flow

Dimensions

- 1) Pressure gauge connection
 2) Mounting option for padlocks; max. shackle $\varnothing 8$

Preparation of compressed air → Maintenance units and components

Precision pressure regulator, Series AS3-RGP-...-DS

- G 3/8 - G 1/2 ► Qn = 1600 - 5200 l/min ► Activation : mechanical ► with continuous pressure supply ► lockable
 ► ATEX certified

A1	A2	A3	A4	B	C	D	E1	F	G	L1	L2	M
G 3/8	G 3/8	G 1/4	G 3/8	63	74	80	63.5	82	M42x1,5	41	60	42.5
G 1/2	G 1/2	G 1/4	G 3/8	63	74	80	63.5	82	M42x1,5	41	60	42.5

Preparation of compressed air → Maintenance units and components

Filter pressure regulator, Series AS3-FRE

► G 3/8 - G 1/2 ► filter porosity: 5 µm ► lockable ► ATEX certified



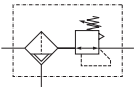
ATEX	II 2G2D T4 X
Maintenance Unit	1-in-1, Can be assembled into blocks
Parts	Filter, Pressure controller
Regulator type	Diaphragm-type pressure regulator
Regulator function	with relieving air exhaust
Lock type	with padlock
Pressure supply	single
Installation location	vertical
Ambient temperature min./max.	-10 °C / +50 °C
Medium temperature min./max.	-10 °C / +50 °C
Working pressure min./max.	See table below
Adjustment range min./max.	See table below
Medium	Compressed air
Filter element	exchangeable
Filter reservoir volume	49 cm³
Condensate drain	See table below
Materials:	
Housing	Polyamide
Threaded bushing	Die cast zinc
Cover	Acrylonitrile butadiene styrene
Seal	Acrylonitrile Butadiene Rubber
Filter insert	Polyethylene

Technical Remarks
■ The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
■ max. particle count as per ISO 8573-4 at the outlet: 10 mg/m³

Preparation of compressed air → Maintenance units and components

Filter pressure regulator, Series AS3-FRE

► G 3/8 - G 1/2 ► filter porosity: 5 µm ► lockable ► ATEX certified

	Port	Qn	Working pressure min./max.	Adjustment range min./max.	Condensate drain	Note	Part No.
		[l/min]	[bar]	[bar]			
	G 3/8	4300	1.5 / 16	0.5 / 8	semi-automatic, open without pressure	1); 4)	R412007175
	G 3/8	4300	1.5 / 16	0.5 / 8	fully automatic, open without pressure	1); 4)	R412007176
	G 3/8	4300	0 / 16	0.5 / 8	fully automatic, closed without pressure	1); 4)	R412007177
	G 3/8	4300	1.5 / 16	0.5 / 8	fully automatic, closed without pressure	2)	R412007181
	G 3/8	4300	1.5 / 16	0.5 / 8	fully automatic, open without pressure	2)	R412007182
	G 3/8	4300	0 / 16	0.5 / 8	fully automatic, closed without pressure	2)	R412007183
	G 3/8	4300	1.5 / 16	0.5 / 10	semi-automatic, open without pressure	1); 4)	R412007193
	G 3/8	4300	1.5 / 16	0.5 / 10	fully automatic, open without pressure	1); 4)	R412007194
	G 3/8	4300	0 / 16	0.5 / 10	fully automatic, closed without pressure	1); 4)	R412007195
	G 1/2	4300	1.5 / 16	0.5 / 10	semi-automatic, open without pressure	1); 4)	R412007196
	G 1/2	4300	1.5 / 16	0.5 / 10	fully automatic, open without pressure	1); 4)	R412007197
	G 1/2	4300	0 / 16	0.5 / 10	fully automatic, closed without pressure	1); 4)	R412007198
	G 1/2	4300	0 / 16	0.5 / 16	fully automatic, closed without pressure	1); 4)	R412007238
	G 1/2	4300	1.5 / 16	0.5 / 16	semi-automatic, open without pressure	3)	R412007240
	G 1/2	4300	1.5 / 16	0.5 / 16	fully automatic, open without pressure	3)	R412007241
	G 1/2	4300	0 / 16	0.5 / 16	fully automatic, closed without pressure	3)	R412007242
	G 1/2	5100	1.5 / 16	0.5 / 8	semi-automatic, open without pressure	1); 4)	R412007184
	G 1/2	5100	1.5 / 16	0.5 / 8	fully automatic, open without pressure	1); 4)	R412007185
	G 1/2	5100	0 / 16	0.5 / 8	fully automatic, closed without pressure	1); 4)	R412007186
	G 1/2	5100	1.5 / 16	0.5 / 8	semi-automatic, open without pressure	2)	R412007190
	G 1/2	5100	1.5 / 16	0.5 / 8	fully automatic, open without pressure	2)	R412007191
	G 1/2	5100	0 / 16	0.5 / 8	fully automatic, closed without pressure	2)	R412007192
Part No.							Weight
							[kg]
R412007175							0.586
R412007176							0.635
R412007177							0.635
R412007181							0.818

1) Reservoir: Polycarbonate

2) Reservoir: Die cast zinc with window

3) Reservoir: Die cast zinc

4) Protective guard: Polyamide

Nominal flow Qn at 6.3 bar and Δp = 1 bar.

Preparation of compressed air → Maintenance units and components

Filter pressure regulator, Series AS3-FRE

► G 3/8 - G 1/2 ► filter porosity: 5 µm ► lockable ► ATEX certified

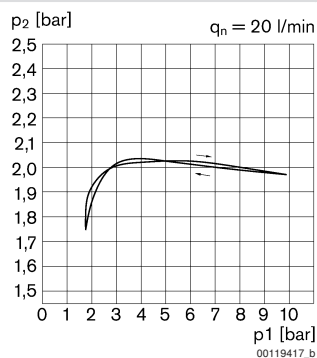
Part No.	Weight [kg]
R412007182	0.87
R412007183	0.87
R412007193	0.818
R412007194	0.87
R412007195	0.87
R412007196	0.586
R412007197	0.635
R412007198	0.635
R412007238	0.635
R412007240	0.797
R412007241	0.85
R412007242	0.85
R412007184	0.586
R412007185	0.635
R412007186	0.635
R412007190	0.797
R412007191	0.85
R412007192	0.85

1) Reservoir: Polycarbonate

2) Reservoir: Die cast zinc with window

3) Reservoir: Die cast zinc

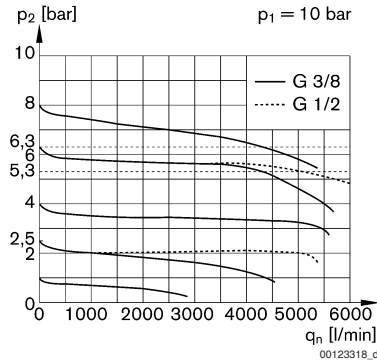
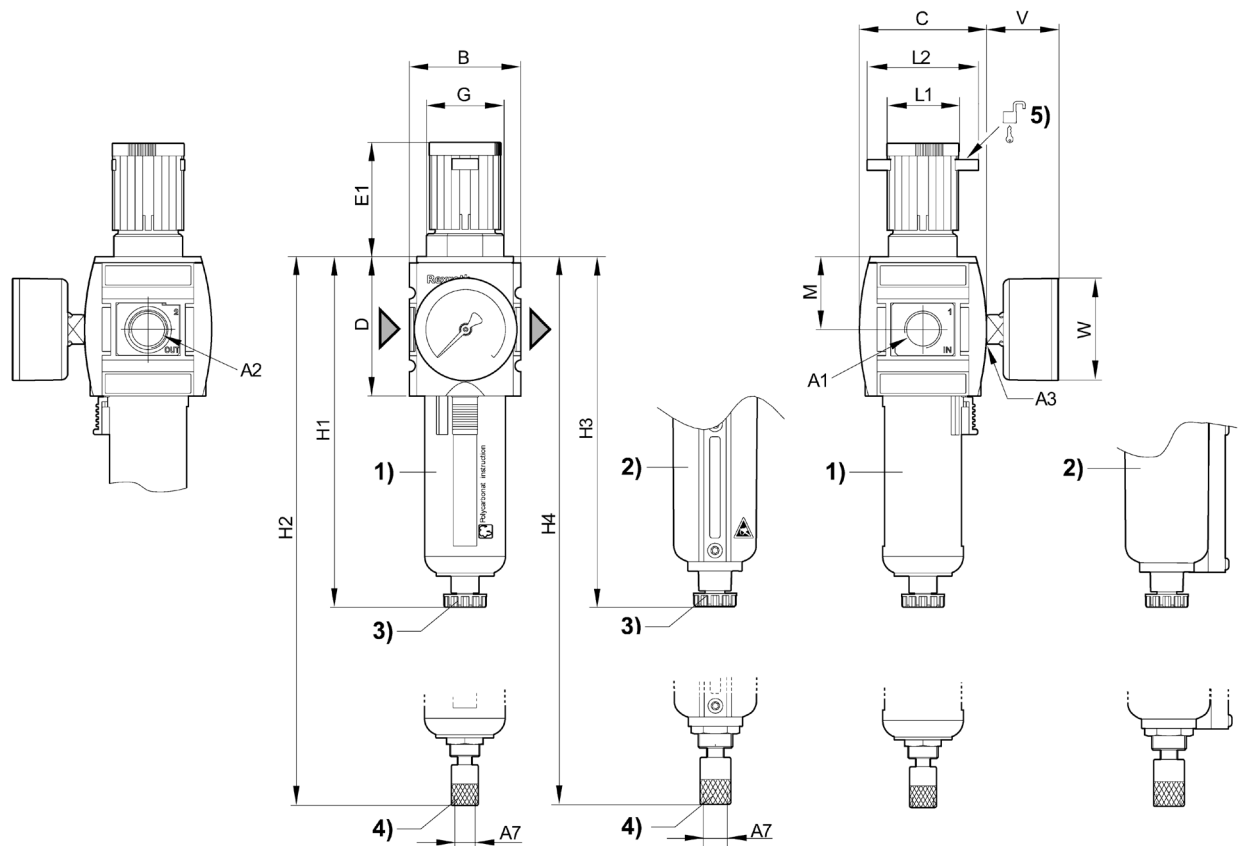
4) Protective guard: Polyamide

Nominal flow q_n at 6.3 bar and $\Delta p = 1$ bar.**Pressure characteristics curve** p_1 = working pressure; p_2 = secondary pressure; q_n = nominal flow

Preparation of compressed air → Maintenance units and components

Filter pressure regulator, Series AS3-FRE

► G 3/8 - G 1/2 ► filter porosity: 5 µm ► lockable ► ATEX certified

Flow rate characteristic (p₂: 0,5 - 8 bar)p₁ = working pressure; p₂ = secondary pressure; q_n = nominal flow**Dimensions**

00123324

- 1) Plastic reservoir and protective guard with window
- 2) Metal reservoir
- 3) Semi-automatic condensate drain
- 4) Fully automatic condensate drain
- 5) Mounting option for padlocks; max. shackle Ø 8

A1	A2	A3	A7	B	C	D	E1	G	H1	H2	H3	H4
G 3/8	G 3/8	G 1/4	G 1/8	63	74	80	63.5	M42x1,5	189.5	--	--	--

Preparation of compressed air → Maintenance units and components

Filter pressure regulator, Series AS3-FRE

► G 3/8 - G 1/2 ► filter porosity: 5 µm ► lockable ► ATEX certified

A1	A2	A3	A7	B	C	D	E1	G	H1	H2	H3	H4
G 3/8	G 3/8	G 1/4	G 1/8	63	74	80	63.5	M42x1,5	--	206	--	--
G 3/8	G 3/8	G 1/4	G 1/8	63	74	80	63.5	M42x1,5	--	--	193.5	--
G 3/8	G 3/8	G 1/4	G 1/8	63	74	80	63.5	M42x1,5	--	--	--	210.5
G 1/2	G 1/2	G 1/4	G 1/8	63	74	80	63.5	M42x1,5	189.5	--	--	--
G 1/2	G 1/2	G 1/4	G 1/8	63	74	80	63.5	M42x1,5	--	206	--	--
G 1/2	G 1/2	G 1/4	G 1/8	63	74	80	63.5	M42x1,5	--	--	193.5	--
G 1/2	G 1/2	G 1/4	G 1/8	63	74	80	63.5	M42x1,5	--	--	--	210.5

A1	L1	L2	M	V	W								
G 3/8	41	60	42.5	33	--								
G 3/8	41	60	42.5	33	--								
G 3/8	41	60	42.5	33	--								
G 3/8	41	60	42.5	33	--								
G 1/2	41	60	42.5	33	--								
G 1/2	41	60	42.5	33	--								
G 1/2	41	60	42.5	33	--								
G 1/2	41	60	42.5	33	--								

Preparation of compressed air → Maintenance units and components

Filter pressure regulator, Series AS3-FRE

► G 3/8 - G 1/2 ► filter porosity: 5 µm ► lockable ► with pressure gauge ► ATEX certified



00119372

ATEX	II 2G2D T4 X
Maintenance Unit	1-in-1, Can be assembled into blocks
Parts	Filter, Pressure controller
Regulator type	Diaphragm-type pressure regulator
Regulator function	with relieving air exhaust
Lock type	with padlock
Pressure supply	single
Installation location	vertical
Ambient temperature min./max.	-10 °C / +50 °C
Medium temperature min./max.	-10 °C / +50 °C
Working pressure min./max.	See table below
Adjustment range min./max.	See table below
Medium	Compressed air
Filter element	exchangeable
Filter reservoir volume	49 cm ³
Condensate drain	See table below
Materials:	
Housing	Polyamide
Threaded bushing	Die cast zinc
Cover	Acrylonitrile butadiene styrene
Seal	Acrylonitrile Butadiene Rubber
Filter insert	Polyethylene

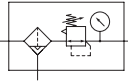
Technical Remarks

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- max. particle count as per ISO 8573-4 at the outlet: 10 mg/m³

Preparation of compressed air → Maintenance units and components

Filter pressure regulator, Series AS3-FRE

► G 3/8 - G 1/2 ► filter porosity: 5 µm ► lockable ► with pressure gauge ► ATEX certified

	Port	Qn	Working pressure min./max.	Adjustment range min./max.	Condensate drain	Note	Part No.
		[l/min]	[bar]	[bar]			
	G 3/8	4300	1.5 / 16	0.5 / 8	semi-automatic, open without pressure	1); 4)	R412007200
	G 3/8	4300	1.5 / 16	0.5 / 8	fully automatic, open without pressure	1); 4)	R412007201
	G 3/8	4300	0 / 16	0.5 / 8	fully automatic, closed without pressure	1); 4)	R412007202
	G 3/8	4300	1.5 / 16	0.5 / 8	semi-automatic, open without pressure	2)	R412007206
	G 3/8	4300	1.5 / 16	0.5 / 8	fully automatic, open without pressure	2)	R412007207
	G 3/8	4300	0 / 16	0.5 / 8	fully automatic, closed without pressure	2)	R412007208
	G 1/2	4300	1.5 / 16	0.5 / 16	fully automatic, open without pressure	3); 4)	R412007237
	G 1/2	5100	1.5 / 16	0.5 / 8	semi-automatic, open without pressure	1); 4)	R412007209
	G 1/2	5100	1.5 / 16	0.5 / 8	fully automatic, open without pressure	1); 4)	R412007210
	G 1/2	5100	0 / 16	0.5 / 8	fully automatic, closed without pressure	1); 4)	R412007211
	G 1/2	5100	1.5 / 16	0.5 / 8	semi-automatic, open without pressure	2)	R412007215
	G 1/2	5100	1.5 / 16	0.5 / 8	fully automatic, open without pressure	2)	R412007216
	G 1/2	5100	0 / 16	0.5 / 8	fully automatic, closed without pressure	2)	R412007217
Part No.	Weight						
	[kg]						
R412007200							0.658
R412007201							0.707
R412007202							0.707
R412007206							0.89
R412007207							0.943
R412007208							0.943
R412007237							0.658
R412007209							0.658
R412007210							0.707
R412007211							0.707
R412007215							0.87
R412007216							0.922
R412007217							0.922

1) Reservoir: Polycarbonate

2) Reservoir: Die cast zinc with window

3) Reservoir: Polycarbonate with window

4) Protective guard: Polyamide

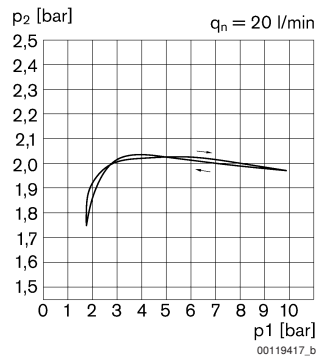
Nominal flow Qn at 6.3 bar and Δp = 1 bar.

Preparation of compressed air → Maintenance units and components

Filter pressure regulator, Series AS3-FRE

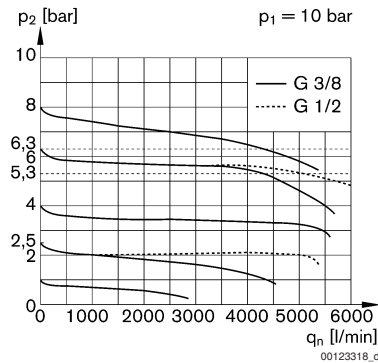
► G 3/8 - G 1/2 ► filter porosity: 5 μm ► lockable ► with pressure gauge ► ATEX certified

Pressure characteristics curve



p_1 = working pressure; p_2 = secondary pressure; q_n = nominal flow

Flow rate characteristic (p_2 : 0,5 - 8 bar)



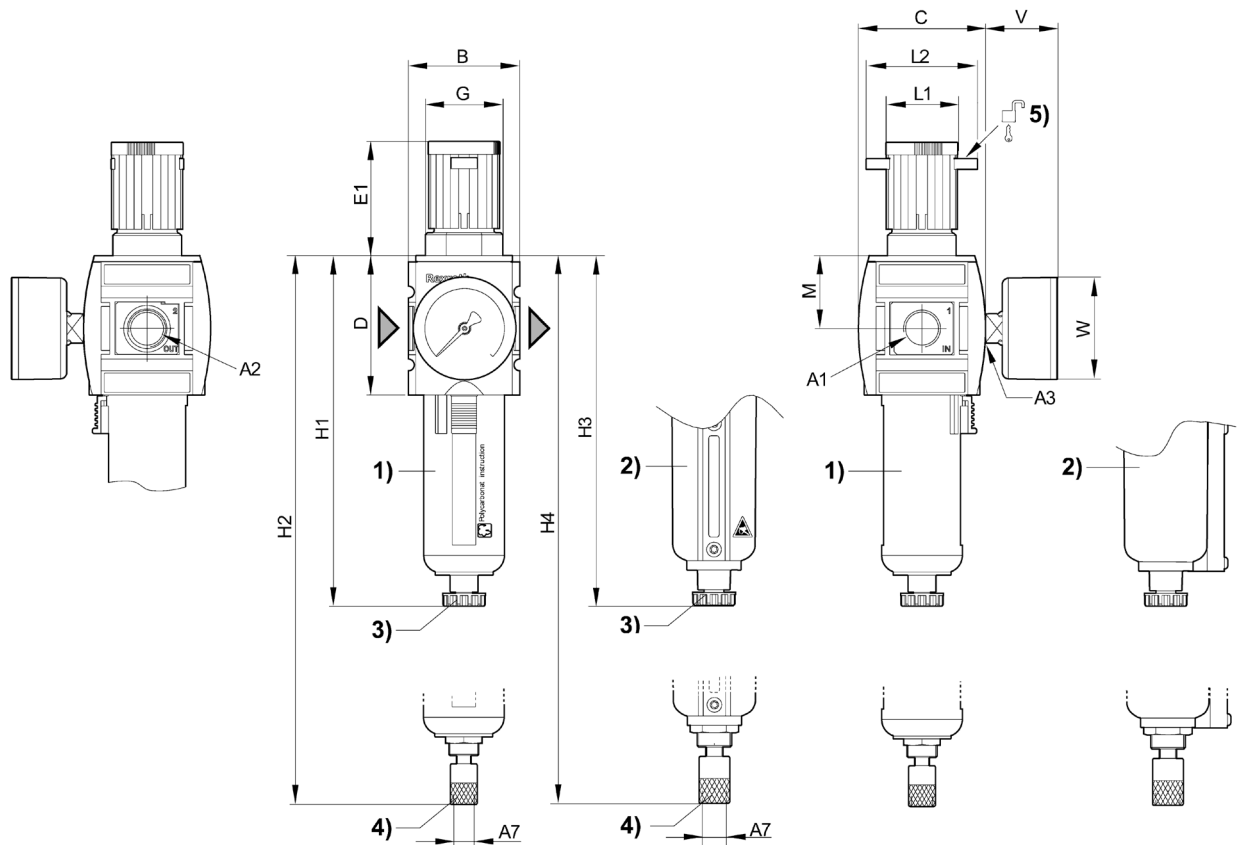
p_1 = working pressure; p_2 = secondary pressure; q_n = nominal flow

Preparation of compressed air → Maintenance units and components

Filter pressure regulator, Series AS3-FRE

► G 3/8 - G 1/2 ► filter porosity: 5 µm ► lockable ► with pressure gauge ► ATEX certified

Dimensions



00123324

- 1) Plastic reservoir and protective guard with window
- 2) Metal reservoir
- 3) Semi-automatic condensate drain
- 4) Fully automatic condensate drain
- 5) Mounting option for padlocks; max. shackle Ø 8

A1	A2	A3	A7	B	C	D	E1	G	H1	H2	H3	H4
G 3/8	G 3/8	G 1/4	G 1/8	63	74	80	63.5	M42x1,5	189.5	--	--	--
G 3/8	G 3/8	G 1/4	G 1/8	63	74	80	63.5	M42x1,5	--	206	--	--
G 3/8	G 3/8	G 1/4	G 1/8	63	74	80	63.5	M42x1,5	--	--	193.5	--
G 3/8	G 3/8	G 1/4	G 1/8	63	74	80	63.5	M42x1,5	--	--	--	210.5
G 1/2	G 1/2	G 1/4	G 1/8	63	74	80	63.5	M42x1,5	--	206	--	--
G 1/2	G 1/2	G 1/4	G 1/8	63	74	80	63.5	M42x1,5	189.5	--	--	--
G 1/2	G 1/2	G 1/4	G 1/8	63	74	80	63.5	M42x1,5	--	--	193.5	--
G 1/2	G 1/2	G 1/4	G 1/8	63	74	80	63.5	M42x1,5	--	--	--	210.5

A1	L1	L2	M	V	W							
G 3/8	41	60	42.5	33	50							
G 3/8	41	60	42.5	33	50							
G 3/8	41	60	42.5	33	50							
G 3/8	41	60	42.5	33	50							
G 1/2	41	60	42.5	33	50							
G 1/2	41	60	42.5	33	50							
G 1/2	41	60	42.5	33	50							

Preparation of compressed air → Maintenance units and components

Filter pressure regulator, Series AS3-FRE

► G 3/8 - G 1/2 ► filter porosity: 5 µm ► lockable ► with pressure gauge ► ATEX certified

A1	L1	L2	M	V	W								
G 1/2	41	60	42.5	33	50								

Preparation of compressed air → Maintenance units and components

Filter pressure regulator, Series AS3-FRE
► G 1/2 ► filter porosity: 25 µm ► lockable ► ATEX certified



ATEX	II 2G2D T4 X
Maintenance Unit	1-in-1, Can be assembled into blocks
Parts	Filter, Pressure controller
Regulator type	Diaphragm-type pressure regulator
Regulator function	with relieving air exhaust
Lock type	with padlock
Pressure supply	single
Installation location	vertical
Ambient temperature min./max.	-10 °C / +50 °C
Medium temperature min./max.	-10 °C / +50 °C
Medium	Compressed air
Filter element	exchangeable
Filter reservoir volume	49 cm³
Materials:	
Housing	Polyamide
Threaded bushing	Die cast zinc
Cover	Acrylonitrile butadiene styrene
Seal	Acrylonitrile Butadiene Rubber
Reservoir	Die cast zinc
Filter insert	Polyethylene

Technical Remarks
■ The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
■ max. particle count as per ISO 8573-4 at the outlet: 10 mg/m³

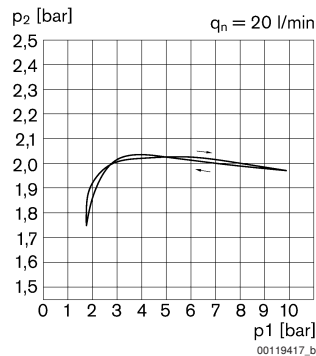
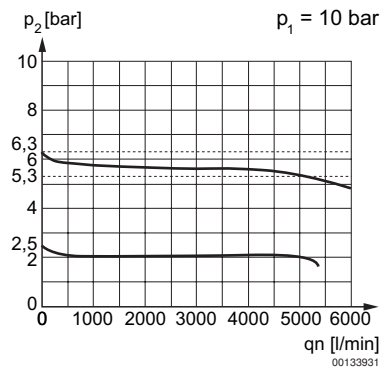
	Port	Qn	Working pres- sure min./max.	Adjustment range min./max.	Condensate drain	Note	Part No.
		[l/min]	[bar]	[bar]			
	G 1/2	5100	1.5 / 16	0.5 / 8	semi-automatic, open without pressure	1)	R412007189
Part No.	Weight						
	[kg]						
R412007189	0.797						

1) Metal reservoir with level indicator
Reservoir: Die cast zinc
Nominal flow Qn at 6.3 bar and Δp = 1 bar.

Preparation of compressed air → Maintenance units and components

Filter pressure regulator, Series AS3-FRE

► G 1/2 ► filter porosity: 25 µm ► lockable ► ATEX certified

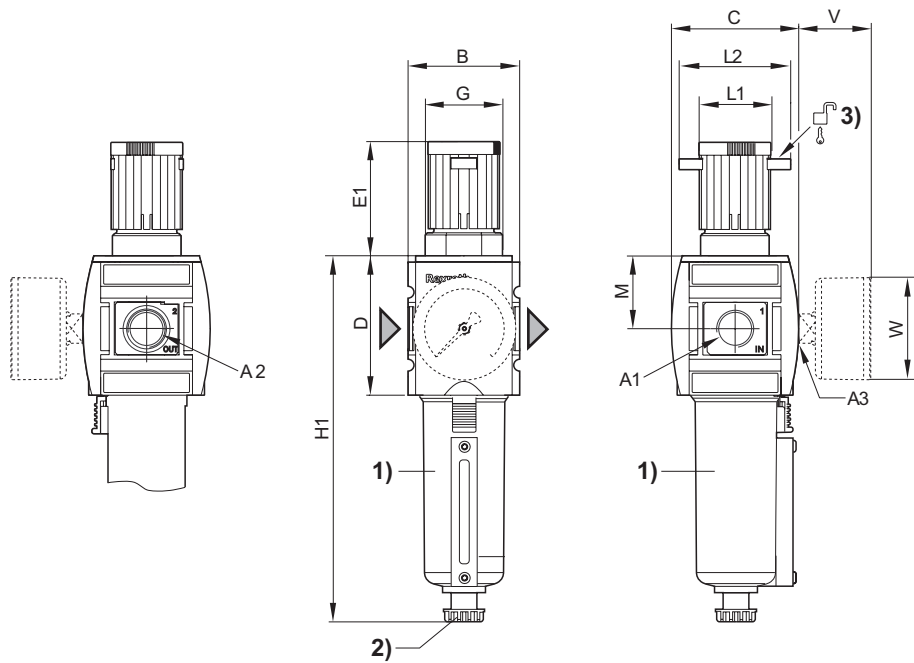
Pressure characteristics curvep₁ = working pressure; p₂ = secondary pressure; q_n = nominal flow**Flow rate characteristic (p₂: 0,5 - 8 bar)**p₁ = working pressure; p₂ = secondary pressure; q_n = nominal flow

Preparation of compressed air → Maintenance units and components

Filter pressure regulator, Series AS3-FRE

► G 1/2 ► filter porosity: 25 µm ► lockable ► ATEX certified

Dimensions



00127867

- 1) Metal reservoir with level indicator
- 2) Semi-automatic condensate drain
- 3) Mounting option for padlocks; max. shackle Ø 8

A1	A2	A3	B	C	D	E1	G	H1	L1	L2	M	V
G 1/2	G 1/2	G 1/4	63	74	80	63.5	M42x1,5	193.5	41	60	42.5	33
A1	W											
G 1/2	50											

Preparation of compressed air → Maintenance units and components

Filter pressure regulator, Series AS3-FRE

► G 3/8 - G 1/2 ► filter porosity: 40 µm ► lockable ► ATEX certified



00119371

ATEX	II 2G2D T4 X
Maintenance Unit	1-in-1, Can be assembled into blocks
Parts	Filter pressure regulator
Regulator type	Diaphragm-type pressure regulator
Regulator function	with relieving air exhaust
Lock type	with padlock
Pressure supply	single
Installation location	vertical
Ambient temperature min./max.	-10 °C / +50 °C
Medium temperature min./max.	-10 °C / +50 °C
Working pressure min./max.	See table below
Adjustment range min./max.	0.5 bar / 10 bar
Medium	Compressed air
Filter element	exchangeable
Filter reservoir volume	49 cm³
Condensate drain	See table below
Materials:	
Housing	Polyamide
Threaded bushing	Die cast zinc
Cover	Acrylonitrile butadiene styrene
Seal	Acrylonitrile Butadiene Rubber
Reservoir	Polycarbonate
Protective guard	Polyamide
Filter insert	Polyethylene

Technical Remarks

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- max. particle count as per ISO 8573-4 at the outlet: 10 mg/m³

	Port	Qn	Working pressure min./max.	Condensate drain	Weight	Part No.
		[l/min]	[bar]		[kg]	
	G 3/8	4300	1.5 / 16	semi-automatic, open without pressure	0.586	R412007218
	G 3/8	4300	1.5 / 16	fully automatic, open without pressure	0.635	R412007219
	G 3/8	4300	0 / 16	fully automatic, closed without pressure	0.635	R412007220
	G 1/2	5100	1.5 / 16	semi-automatic, open without pressure	0.586	R412007221
	G 1/2	5100	1.5 / 16	fully automatic, open without pressure	0.635	R412007222
	G 1/2	5100	0 / 16	fully automatic, closed without pressure	0.635	R412007223

Reservoir: Polycarbonate

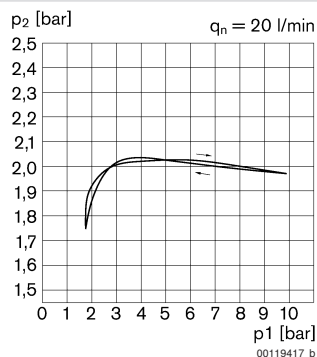
Nominal flow Qn at 6.3 bar and Δp = 1 bar.

Preparation of compressed air → Maintenance units and components

Filter pressure regulator, Series AS3-FRE

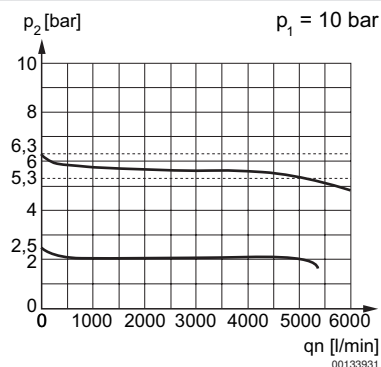
► G 3/8 - G 1/2 ► filter porosity: 40 µm ► lockable ► ATEX certified

Pressure characteristics curve



p1 = working pressure; p2 = secondary pressure; qn = nominal flow

Flow rate characteristic (p2: 0,5 - 8 bar)

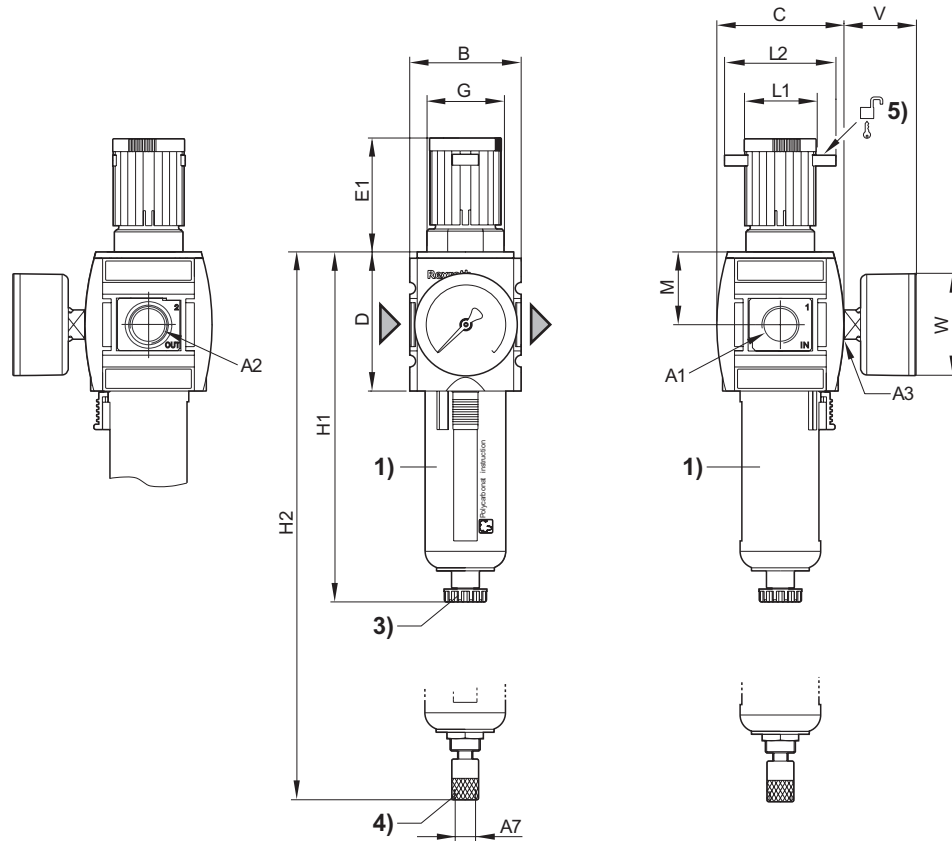


p1 = working pressure; p2 = secondary pressure; qn = nominal flow

Preparation of compressed air → Maintenance units and components

Filter pressure regulator, Series AS3-FRE

► G 3/8 - G 1/2 ► filter porosity: 40 µm ► lockable ► ATEX certified

Dimensions

00133996

- 1) Plastic reservoir and protective guard with window
 3) Semi-automatic condensate drain
 4) Fully automatic condensate drain
 5) Mounting option for padlocks; max. shackle Ø 8

A1	A2	A3	A7	B	C	D	E1	G	H1	H2	L1	L2
G 3/8	G 1/2	G 1/4	G 1/8	63	74	80	63.5	M42x1,5	189.5	206	41	60
G 1/2	G 1/2	G 1/4	G 1/8	63	74	80	63.5	M42x1,5	189.5	206	41	60
A1	M	V	W									
G 3/8	42.5	33	50									
G 1/2	42.5	33	50									

Preparation of compressed air → Maintenance units and components

Filter, Series AS3-FLS

► G 3/8 - G 1/2 ► filter porosity: 40 µm ► ATEX certified



00119385

ATEX	II 2G2D T4 X
Version	Standard filter, Can be assembled into blocks
Installation location	vertical
Ambient temperature min./max.	-10 °C / +50 °C
Medium temperature min./max.	-10 °C / +50 °C
Working pressure min./max.	See table below
Medium	Compressed air
Filter element	exchangeable
filter porosity	40 µm
Filter reservoir volume	49 cm³
Materials:	
Housing	Polyamide
Threaded bushing	Die cast zinc
Cover	Acrylonitrile butadiene styrene
Seals	Acrylonitrile Butadiene Rubber
Reservoir	Polycarbonate
Protective guard	Polyamide
Filter insert	Sintered bronze

Technical Remarks

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- max. particle count as per ISO 8573-4 at the outlet: 10 mg/m³

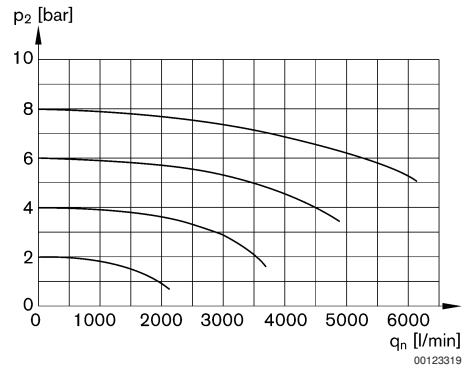
	Port	Qn	Working pressure min./max.	Condensate drain	Reservoir	Weight	Part No.
		[l/min]				[kg]	
	G 3/8	3500	1.5 / 16	semi-automatic, open without pressure	Polycarbonate	0.361	R412007003
	G 3/8		1.5 / 16	fully automatic, open without pressure		0.41	R412007004
	G 3/8		0 / 16	fully automatic, closed without pressure		0.41	R412007005
	G 1/2		1.5 / 16	semi-automatic, open without pressure		0.361	R412007012
	G 1/2		1.5 / 16	fully automatic, open without pressure		0.41	R412007013
	G 1/2		0 / 16	fully automatic, closed without pressure		0.41	R412007014

Nominal flow Qn at 6.3 bar and Δp = 1 bar.

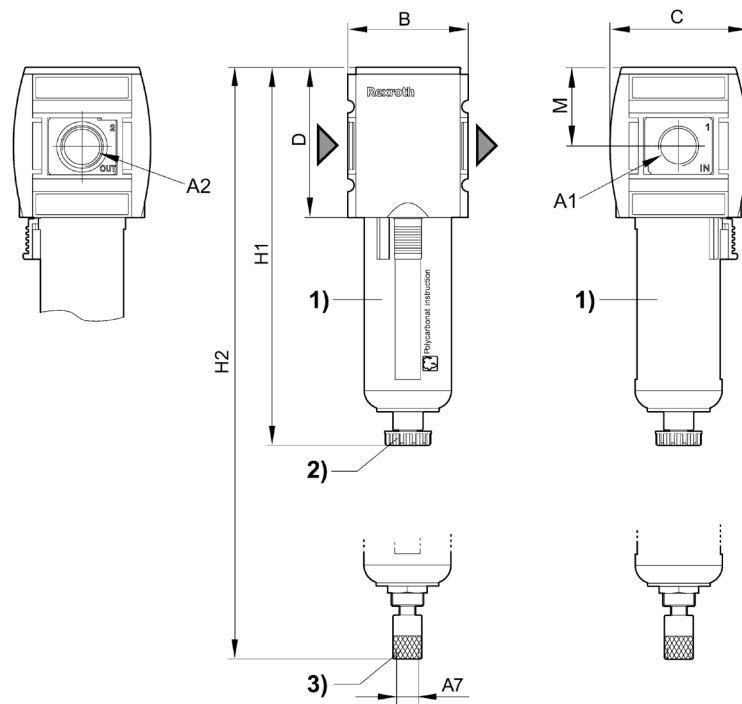
Preparation of compressed air → Maintenance units and components

Filter, Series AS3-FLS

► G 3/8 - G 1/2 ► filter porosity: 40 µm ► ATEX certified

Flow rate characteristic

p_2 = secondary pressure
 q_n = nominal flow

Dimensions

00130378

- 1) Plastic reservoir and protective guard with window
- 2) Semi-automatic condensate drain
- 3) Fully automatic condensate drain

Part No.	A1	A2	A7	B	C	D	H1	H2	M			
R412007003	G 3/8	G 3/8	G 1/8	63	74	80	189.5	206	42.5			
R412007004	G 3/8	G 3/8	G 1/8	63	74	80	189.5	206	42.5			
R412007005	G 3/8	G 3/8	G 1/8	63	74	80	189.5	206	42.5			
R412007012	G 1/2	G 1/2	G 1/8	63	74	80	189.5	206	42.5			
R412007013	G 1/2	G 1/2	G 1/8	63	74	80	189.5	206	42.5			
R412007014	G 1/2	G 1/2	G 1/8	63	74	80	189.5	206	42.5			

Preparation of compressed air → Maintenance units and components

Filter, Series AS3-FLS

▶ G 1/2 ▶ filter porosity: 25 µm ▶ ATEX certified



00133768

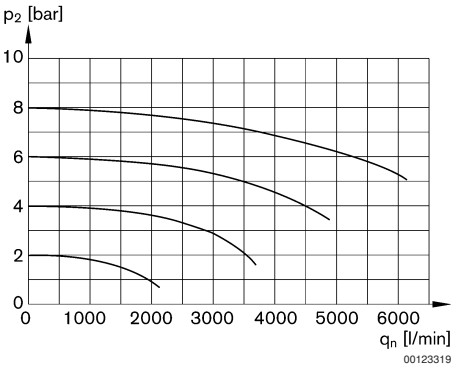
ATEX	II 2G2D T4 X
Version	Standard filter, Can be assembled into blocks
Installation location	vertical
Ambient temperature min./max.	-10 °C / +50 °C
Medium temperature min./max.	-10 °C / +50 °C
Working pressure min./max.	1.5 bar / 16 bar
Medium	Compressed air
Filter element	exchangeable
filter porosity	25 µm
Filter reservoir volume	49 cm³
Materials:	
Housing	Polyamide
Threaded bushing	Die cast zinc
Cover	Acrylonitrile butadiene styrene
Seals	Acrylonitrile Butadiene Rubber
Reservoir	Die cast zinc
Protective guard	Polyamide
Filter insert	Sintered bronze

Technical Remarks	
■	The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
■	max. particle count as per ISO 8573-4 at the outlet: 10 mg/m³

	Port	Qn	Condensate drain	Reservoir	Weight	Part No.
		[l/min]			[kg]	
	G 1/2	3500	semi-automatic, open without pressure	Die cast zinc	0.361	R412007090

Nominal flow Qn at 6.3 bar and Δp = 1 bar.

Flow rate characteristic

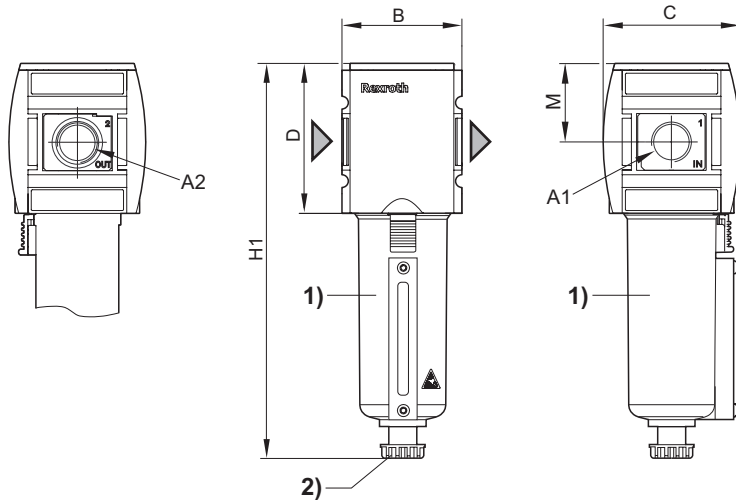


p2 = secondary pressure
 qn = nominal flow

Preparation of compressed air → Maintenance units and components

Filter, Series AS3-FLS

► G 1/2 ► filter porosity: 25 µm ► ATEX certified

Dimensions

00127880

- 1) Metal reservoir with level indicator
 2) Semi-automatic condensate drain

Part No.	A1	A2	B	C	D	H1	M					
R412007090	G 1/2	G 1/2	63	74	80	193.5	42.5					

Preparation of compressed air → Maintenance units and components

Filter, Series AS3-FLS

► G 3/8 - G 1/2 ► filter porosity: 5 µm ► ATEX certified



00119385

ATEX Version	II 2G2D T4 X
Installation location	Standard filter, Can be assembled into blocks
Ambient temperature min./max.	vertical
Medium temperature min./max.	-10 °C / +50 °C
Working pressure min./max.	-10 °C / +50 °C
Medium	See table below
Filter element	Compressed air
filter porosity	exchangeable
Filter reservoir volume	5 µm
	49 cm³
Materials:	
Housing	Polyamide
Threaded bushing	Die cast zinc
Cover	Acrylonitrile butadiene styrene
Seals	Acrylonitrile Butadiene Rubber
Filter insert	Polyethylene

Technical Remarks

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- max. particle count as per ISO 8573-4 at the outlet: 5 mg/m³

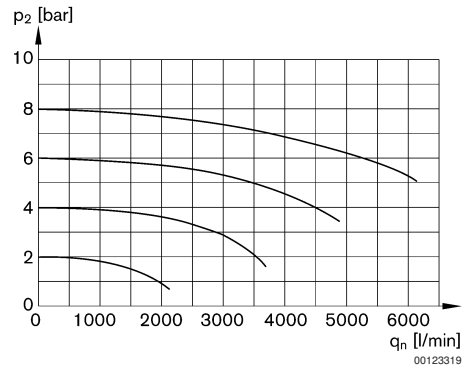
	Port	Qn	Working pressure min./max.	Condensate drain	Reservoir	Protective guard	Weight	Part No.
		[l/min]					[kg]	
	G 3/8	3500	1.5 / 16	semi-automatic, open without pressure	Polycarbonate	Polyamide	0.361	R412007000
	G 3/8		1.5 / 16	fully automatic, open without pressure	Polycarbonate	Polyamide	0.41	R412007001
	G 3/8		0 / 16	fully automatic, closed without pressure	Polycarbonate	Polyamide	0.41	R412007002
	G 3/8		1.5 / 16	semi-automatic, open without pressure	Die cast zinc with window	-	0.723	R412007006
	G 3/8		1.5 / 16	fully automatic, open without pressure	Die cast zinc with window	-	0.79	R412007007
	G 3/8		0 / 16	fully automatic, closed without pressure	Die cast zinc with window	-	0.79	R412007008
	G 1/2		1.5 / 16	semi-automatic, open without pressure	Polycarbonate	Polyamide	0.361	R412007009
	G 1/2		1.5 / 16	fully automatic, open without pressure	Polycarbonate	Polyamide	0.41	R412007010
	G 1/2		0 / 16	fully automatic, closed without pressure	Polycarbonate	Polyamide	0.41	R412007011
	G 1/2		1.5 / 16	semi-automatic, open without pressure	Die cast zinc with window	-	0.716	R412007015
	G 1/2		1.5 / 16	fully automatic, open without pressure	Die cast zinc with window	-	0.769	R412007016
	G 1/2		0 / 16	fully automatic, closed without pressure	Die cast zinc with window	-	0.769	R412007017

Nominal flow Qn at 6.3 bar and Δp = 1 bar.

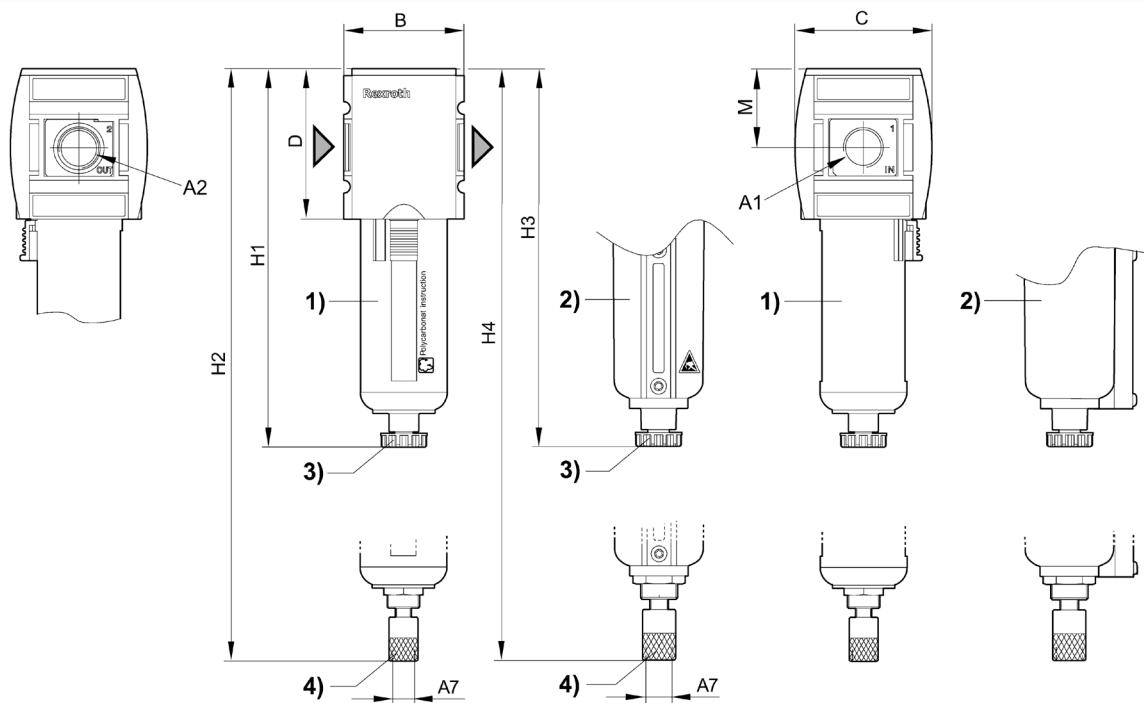
Preparation of compressed air → Maintenance units and components

Filter, Series AS3-FLS

► G 3/8 - G 1/2 ► filter porosity: 5 µm ► ATEX certified

Flow rate characteristic

p_2 = secondary pressure
 q_n = nominal flow

Dimensions

00123325

- 1) Plastic reservoir and protective guard with window
- 2) Metal reservoir with inspection glass
- 3) Semi-automatic condensate drain
- 4) Fully automatic condensate drain

Part No.	A1	A2	A7	B	C	D	H1	H2	H3	H4	M
R412007000	G 3/8	G 3/8	G 1/8	63	74	80	189.5	206	193.5	210.5	42.5
R412007001	G 3/8	G 3/8	G 1/8	63	74	80	189.5	206	193.5	210.5	42.5
R412007002	G 3/8	G 3/8	G 1/8	63	74	80	189.5	206	193.5	210.5	42.5
R412007006	G 3/8	G 3/8	G 1/8	63	74	80	189.5	206	193.5	210.5	42.5
R412007007	G 3/8	G 3/8	G 1/8	63	74	80	189.5	206	193.5	210.5	42.5

Preparation of compressed air → Maintenance units and components

Filter, Series AS3-FLS

► G 3/8 - G 1/2 ► filter porosity: 5 µm ► ATEX certified

Part No.	A1	A2	A7	B	C	D	H1	H2	H3	H4	M
R412007008	G 3/8	G 3/8	G 1/8	63	74	80	189.5	206	193.5	210.5	42.5
R412007009	G 1/2	G 1/2	G 1/8	63	74	80	189.5	206	193.5	210.5	42.5
R412007010	G 1/2	G 1/2	G 1/8	63	74	80	189.5	206	193.5	210.5	42.5
R412007011	G 1/2	G 1/2	G 1/8	63	74	80	189.5	206	193.5	210.5	42.5
R412007015	G 1/2	G 1/2	G 1/8	63	74	80	189.5	206	193.5	210.5	42.5
R412007016	G 1/2	G 1/2	G 1/8	63	74	80	189.5	206	193.5	210.5	42.5
R412007017	G 1/2	G 1/2	G 1/8	63	74	80	189.5	206	193.5	210.5	42.5

Preparation of compressed air → Maintenance units and components

Pre-filter, Series AS3-FLP

► G 3/8 - G 1/2 ► filter porosity: 0.3 µm ► ATEX certified



00127784

ATEX	II 2G2D T4 X
Version	Pre-filter, Can be assembled into blocks
Installation location	vertical
Ambient temperature min./max.	-10 °C / +50 °C
Medium temperature min./max.	-10 °C / +50 °C
Working pressure min./max.	See table below
Medium	Compressed air
Filter element	exchangeable
filter porosity	0.3 µm
Filter reservoir volume	49 cm³
Materials:	
Housing	Polyamide
Threaded bushing	Die cast zinc
Cover	Acrylonitrile butadiene styrene
Seals	Acrylonitrile Butadiene Rubber
Filter insert	Impregnated paper

Technical Remarks

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- Recommended pre-filtering: 5 µm
- max. residual oil content at the outlet: 1 mg/m³
- max. particle count as per ISO 8573-4 at the outlet: 100000 1/m³
- solid impurities in the compressed air at the outlet as per ISO 8573-1: class 2

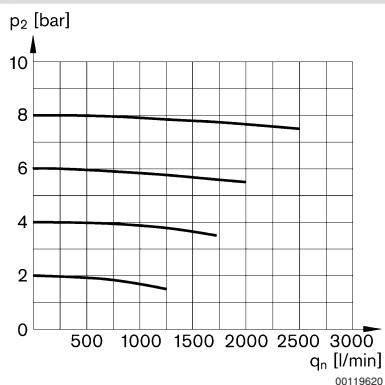
	Port	Qn	Working pressure min./max.	Condensate drain	Reservoir	Protective guard	Weight	Part No.
		[l/min]					[kg]	
	G 3/8	900	1.5 / 16	semi-automatic, open without pressure	Polycarbonate	Polyamide	0.361	R412007018
	G 3/8		1.5 / 16	fully automatic, open without pressure	Polycarbonate	Polyamide	0.41	R412007019
	G 3/8		0 / 16	fully automatic, closed without pressure	Polycarbonate	Polyamide	0.41	R412007020
	G 3/8		1.5 / 16	semi-automatic, open without pressure	Die cast zinc with window	-	0.778	R412007024
	G 3/8		1.5 / 16	fully automatic, open without pressure	Die cast zinc with window	-	0.831	R412007025
	G 3/8		0 / 16	fully automatic, closed without pressure	Die cast zinc with window	-	0.831	R412007026
	G 1/2		1.5 / 16	semi-automatic, open without pressure	Polycarbonate	Polyamide	0.361	R412007027
	G 1/2		1.5 / 16	fully automatic, open without pressure	Polycarbonate	Polyamide	0.41	R412007028
	G 1/2		0 / 16	fully automatic, closed without pressure	Polycarbonate	Polyamide	0.41	R412007029
	G 1/2		1.5 / 16	semi-automatic, open without pressure	Die cast zinc with window	-	0.757	R412007033
	G 1/2		1.5 / 16	fully automatic, closed without pressure	Die cast zinc with window	-	0.81	R412007034
	G 1/2		0 / 16	fully automatic, closed without pressure	Die cast zinc with window	-	0.81	R412007035

Nominal flow Qn at 6.3 bar and Δp = 0.1 bar.

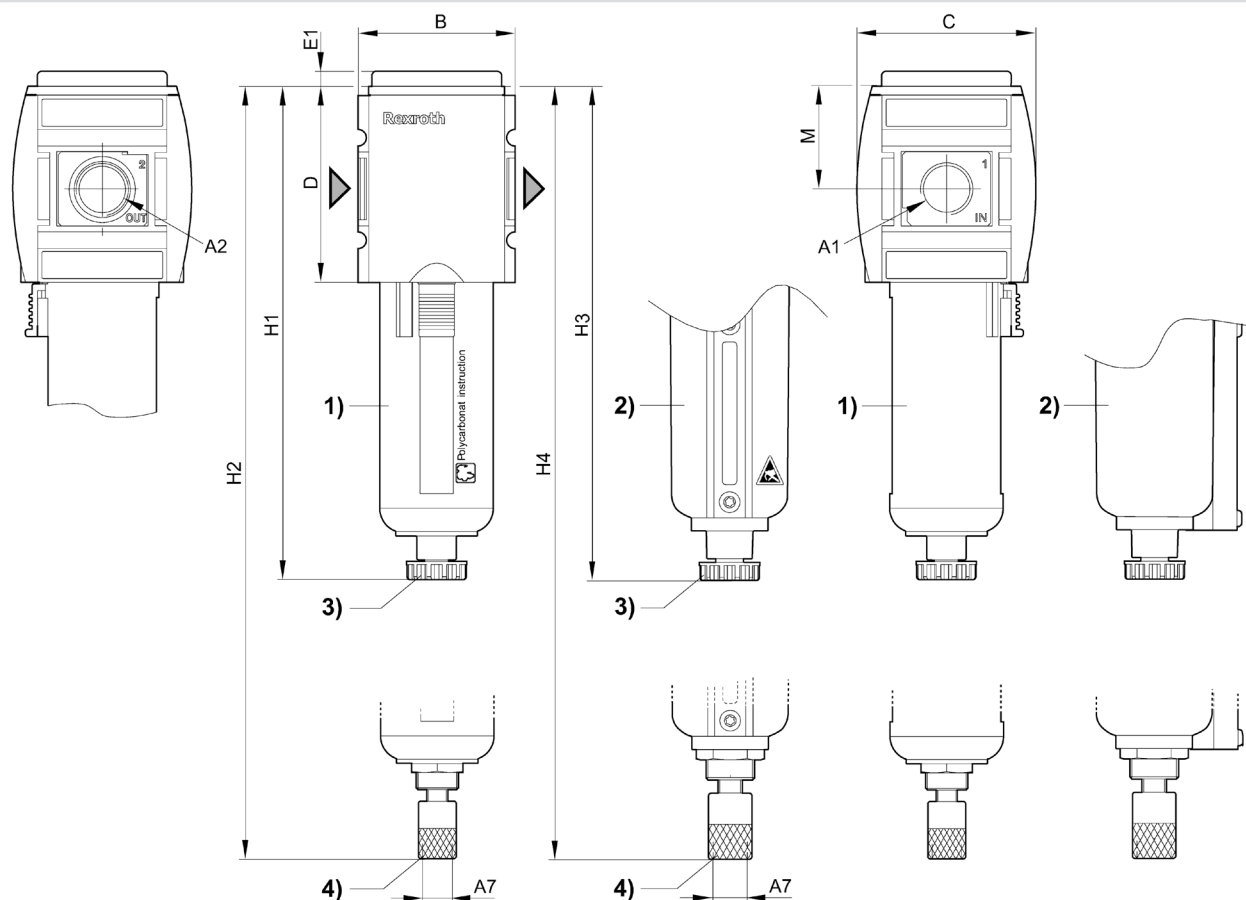
Preparation of compressed air → Maintenance units and components

Pre-filter, Series AS3-FLP

► G 3/8 - G 1/2 ► filter porosity: 0.3 µm ► ATEX certified

Flow rate characteristic

p2 = secondary pressure
qn = nominal flow

Dimensions

- 1) Plastic reservoir and protective guard with window
- 2) Metal reservoir with inspection glass
- 3) Semi-automatic condensate drain
- 4) Fully automatic condensate drain

00123326

Preparation of compressed air → Maintenance units and components

Pre-filter, Series AS3-FLP

► G 3/8 - G 1/2 ► filter porosity: 0.3 µm ► ATEX certified

Part No.	A1	A2	A7	B	C	D	E1	H1	H2	H3	H4	M
R412007018	G 3/8	G 3/8	G 1/8	63	74	80	5	189.5	206	193.5	210.5	42.5
R412007019	G 3/8	G 3/8	G 1/8	63	74	80	5	189.5	206	193.5	210.5	42.5
R412007020	G 3/8	G 3/8	G 1/8	63	74	80	5	189.5	206	193.5	210.5	42.5
R412007024	G 3/8	G 3/8	G 1/8	63	74	80	5	189.5	206	193.5	210.5	42.5
R412007025	G 3/8	G 3/8	G 1/8	63	74	80	5	189.5	206	193.5	210.5	42.5
R412007026	G 3/8	G 3/8	G 1/8	63	74	80	5	189.5	206	193.5	210.5	42.5
R412007027	G 1/2	G 1/2	G 1/8	63	74	80	5	189.5	206	193.5	210.5	42.5
R412007028	G 1/2	G 1/2	G 1/8	63	74	80	5	189.5	206	193.5	210.5	42.5
R412007029	G 1/2	G 1/2	G 1/8	63	74	80	5	189.5	206	193.5	210.5	42.5
R412007033	G 1/2	G 1/2	G 1/8	63	74	80	5	189.5	206	193.5	210.5	42.5
R412007034	G 1/2	G 1/2	G 1/8	63	74	80	5	189.5	206	193.5	210.5	42.5
R412007035	G 1/2	G 1/2	G 1/8	63	74	80	5	189.5	206	193.5	210.5	42.5

Preparation of compressed air → Maintenance units and components

Microfilter, Series AS3-FLC

► G 3/8 - G 1/2 ► filter porosity: 0.01 µm ► ATEX certified



00127784

ATEX	II 2G2D T4 X
Version	Microfilter, Can be assembled into blocks
Installation location	vertical
Ambient temperature min./max.	-10 °C / +50 °C
Medium temperature min./max.	-10 °C / +50 °C
Working pressure min./max.	See table below
Medium	Compressed air
Filter element	exchangeable
filter porosity	0.01 µm
Filter reservoir volume	49 cm³
Materials:	
Housing	Polyamide
Threaded bushing	Die cast zinc
Cover	Acrylonitrile butadiene styrene
Seals	Acrylonitrile Butadiene Rubber
Filter insert	Borosilicate glass fiber

Technical Remarks

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- Recommended pre-filtering: 0.3 µm
- max. residual oil content at the outlet: 0.01 mg/m³
- solid impurities in the compressed air at the outlet as per ISO 8573-1: class 1

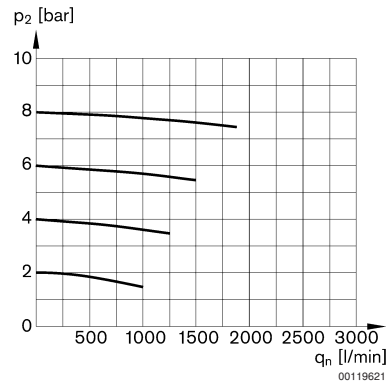
	Port	Qn	Working pressure min./max.	Condensate drain	Reservoir	Protective guard	Weight	Part No.
		[l/min]					[kg]	
	G 3/8	700	1.5 / 16	semi-automatic, open without pressure	Polycarbonate	Polyamide	0.361	R412007036
	G 3/8		1.5 / 16	fully automatic, open without pressure	Polycarbonate	Polyamide	0.41	R412007037
	G 3/8		0 / 16	fully automatic, closed without pressure	Polycarbonate	Polyamide	0.41	R412007038
	G 3/8		1.5 / 16	semi-automatic, open without pressure	Die cast zinc with window	-	0.78	R412007042
	G 3/8		1.5 / 16	fully automatic, open without pressure	Die cast zinc with window	-	0.833	R412007043
	G 3/8		0 / 16	fully automatic, closed without pressure	Die cast zinc with window	-	0.833	R412007044
	G 1/2		1.5 / 16	semi-automatic, open without pressure	Polycarbonate	Polyamide	0.361	R412007045
	G 1/2		1.5 / 16	fully automatic, open without pressure	Polycarbonate	Polyamide	0.41	R412007046
	G 1/2		0 / 16	fully automatic, closed without pressure	Polycarbonate	Polyamide	0.41	R412007047
	G 1/2		1.5 / 16	semi-automatic, open without pressure	Die cast zinc with window	-	0.759	R412007051
	G 1/2		1.5 / 16	fully automatic, open without pressure	Die cast zinc with window	-	0.812	R412007052
	G 1/2		0 / 16	fully automatic, closed without pressure	Die cast zinc with window	-	0.733	R412007053

Nominal flow Qn at 6.3 bar and Δp = 0.1 bar.

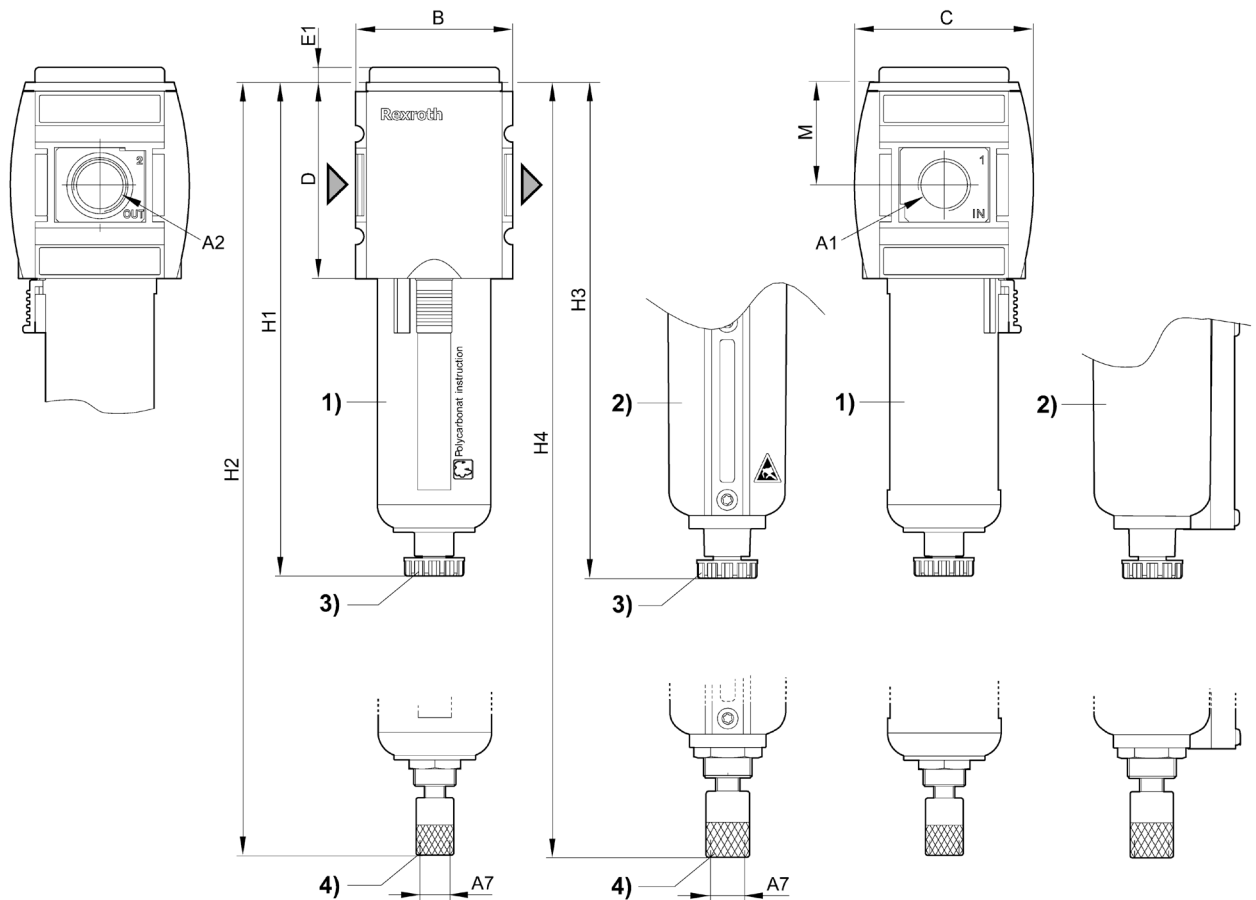
Preparation of compressed air → Maintenance units and components

Microfilter, Series AS3-FLC

► G 3/8 - G 1/2 ► filter porosity: 0.01 µm ► ATEX certified

Flow rate characteristic

p_2 = secondary pressure
 q_n = nominal flow

Dimensions

- 1) Plastic reservoir and protective guard with window
- 2) Metal reservoir with inspection glass
- 3) Semi-automatic condensate drain
- 4) Fully automatic condensate drain

00123326_m

Preparation of compressed air → Maintenance units and components

Microfilter, Series AS3-FLC

► G 3/8 - G 1/2 ► filter porosity: 0.01 µm ► ATEX certified

Part No.	A1	A2	A7	B	C	D	E1	H1	H2	H3	H4	M
R412007036	G 3/8	G 3/8	G 1/8	63	74	80	5	189.5	206	193.5	210.5	42.5
R412007037	G 3/8	G 3/8	G 1/8	63	74	80	5	189.5	206	193.5	210.5	42.5
R412007038	G 3/8	G 3/8	G 1/8	63	74	80	5	189.5	206	193.5	210.5	42.5
R412007042	G 3/8	G 3/8	G 1/8	63	74	80	5	189.5	206	193.5	210.5	42.5
R412007043	G 3/8	G 3/8	G 1/8	63	74	80	5	189.5	206	193.5	210.5	42.5
R412007044	G 3/8	G 3/8	G 1/8	63	74	80	5	189.5	206	193.5	210.5	42.5
R412007045	G 1/2	G 1/2	G 1/8	63	74	80	5	189.5	206	193.5	210.5	42.5
R412007046	G 1/2	G 1/2	G 1/8	63	74	80	5	189.5	206	193.5	210.5	42.5
R412007047	G 1/2	G 1/2	G 1/8	63	74	80	5	189.5	206	193.5	210.5	42.5
R412007051	G 1/2	G 1/2	G 1/8	63	74	80	5	189.5	206	193.5	210.5	42.5
R412007052	G 1/2	G 1/2	G 1/8	63	74	80	5	189.5	206	193.5	210.5	42.5
R412007053	G 1/2	G 1/2	G 1/8	63	74	80	5	189.5	206	193.5	210.5	42.5

Preparation of compressed air → Maintenance units and components

Microfilter, Series AS3-FLC

► G 3/8 - G 1/2 ► filter porosity: 0.01 µm ► contamination display: integrated ► ATEX certified



00119623

ATEX	II 2G2D T4 X
Version	Microfilter, Can be assembled into blocks
Installation location	vertical
Ambient temperature min./max.	-10 °C / +50 °C
Medium temperature min./max.	-10 °C / +50 °C
Working pressure min./max.	See table below
Medium	Compressed air
Filter element	exchangeable
filter porosity	0.01 µm
Filter reservoir volume	49 cm³
Materials:	
Housing	Polyamide
Threaded bushing	Die cast zinc
Cover	Acrylonitrile butadiene styrene
Seals	Acrylonitrile Butadiene Rubber
Filter insert	Borosilicate glass fiber

Technical Remarks

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- Recommended pre-filtering: 0.3 µm
- max. residual oil content at the outlet: 0.01 mg/m³
- solid impurities in the compressed air at the outlet as per ISO 8573-1: class 1

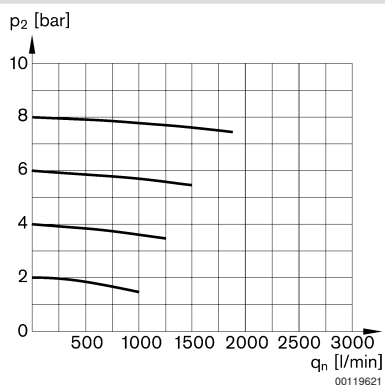
	Port	Qn	Working pressure min./max.	Condensate drain	Reservoir	Protective guard	Weight	Part No.
		[l/min]					[kg]	
	G 3/8	700	1.5 / 16	semi-automatic, open without pressure	Polycarbonate	Polyamide	0.361	R412007054
	G 3/8		1.5 / 16	fully automatic, open without pressure	Polycarbonate	Polyamide	0.41	R412007055
	G 3/8		0 / 16	fully automatic, closed without pressure	Polycarbonate	Polyamide	0.41	R412007056
	G 3/8		1.5 / 16	semi-automatic, open without pressure	Die cast zinc with window	-	0.783	R412007060
	G 3/8		1.5 / 16	fully automatic, open without pressure	Die cast zinc with window	-	0.757	R412007061
	G 3/8		0 / 16	fully automatic, closed without pressure	Die cast zinc with window	-	0.757	R412007062
	G 1/2		1.5 / 16	semi-automatic, open without pressure	Polycarbonate	Polyamide	0.361	R412007063
	G 1/2		1.5 / 16	fully automatic, open without pressure	Polycarbonate	Polyamide	0.41	R412007064
	G 1/2		0 / 16	fully automatic, closed without pressure	Polycarbonate	Polyamide	0.762	R412007065
	G 1/2		1.5 / 16	semi-automatic, open without pressure	Die cast zinc with window	-	0.762	R412007069
	G 1/2		1.5 / 16	fully automatic, open without pressure	Die cast zinc with window	-	0.736	R412007070
	G 1/2		0 / 16	fully automatic, closed without pressure	Die cast zinc with window	-	0.736	R412007071

Nominal flow Qn at 6.3 bar and Δp = 0.1 bar.

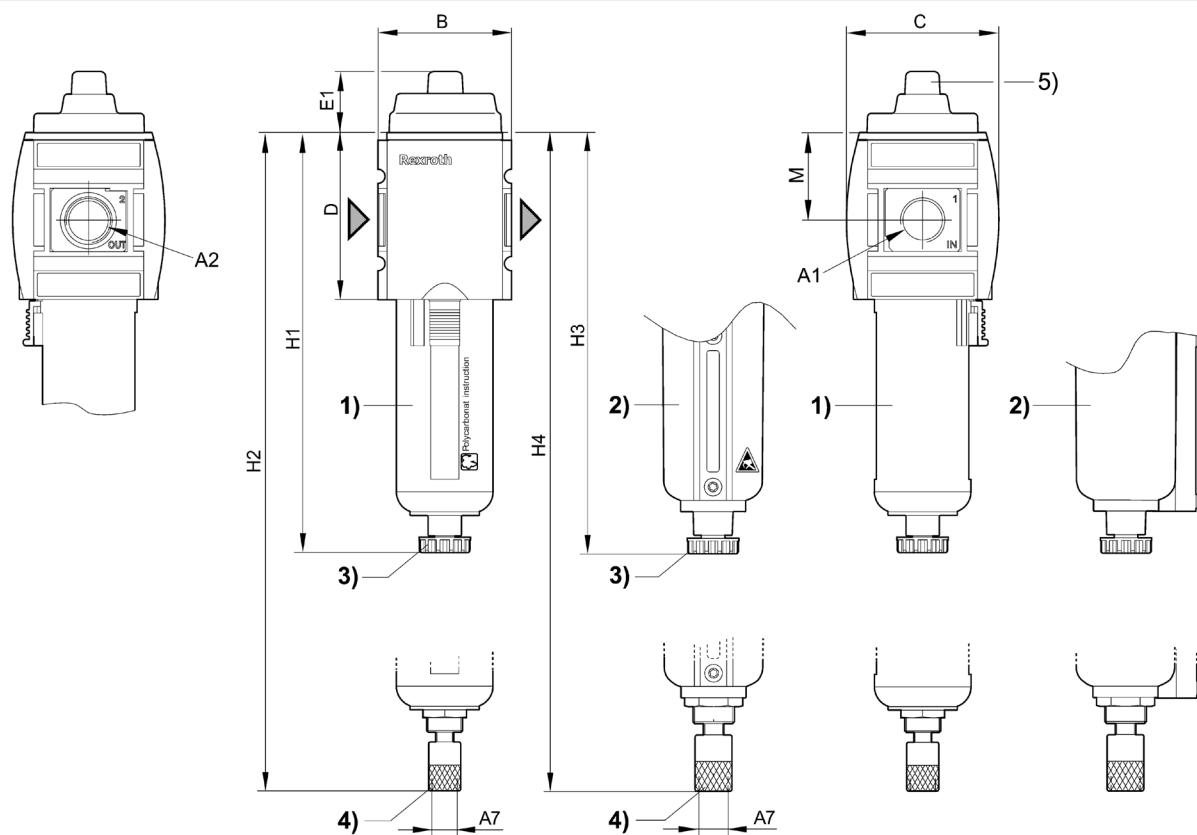
Preparation of compressed air → Maintenance units and components

Microfilter, Series AS3-FLC

► G 3/8 - G 1/2 ► filter porosity: 0.01 µm ► contamination display: integrated ► ATEX certified

Flow rate characteristic

p_2 = secondary pressure
 q_n = nominal flow

Dimensions

00130379

- 1) Plastic reservoir and protective guard with window
- 2) Metal reservoir with inspection glass
- 3) Semi-automatic condensate drain
- 4) Fully automatic condensate drain
- 5) contamination display

Preparation of compressed air → Maintenance units and components

Microfilter, Series AS3-FLC

► G 3/8 - G 1/2 ► filter porosity: 0.01 µm ► contamination display: integrated ► ATEX certified

Part No.	A1	A2	A7	B	C	D	E1	H1	H2	H3	H4	M
R412007054	G 3/8	G 3/8	G 1/8	63	74	80	23.7	189.5	206	193.5	210.5	42.5
R412007055	G 3/8	G 3/8	G 1/8	63	74	80	23.7	189.5	206	193.5	210.5	42.5
R412007056	G 3/8	G 3/8	G 1/8	63	74	80	23.7	189.5	206	193.5	210.5	42.5
R412007060	G 3/8	G 3/8	G 1/8	63	74	80	23.7	189.5	206	193.5	210.5	42.5
R412007061	G 3/8	G 3/8	G 1/8	63	74	80	23.7	189.5	206	193.5	210.5	42.5
R412007062	G 3/8	G 3/8	G 1/8	63	74	80	23.7	189.5	206	193.5	210.5	42.5
R412007063	G 1/2	G 1/2	G 1/8	63	74	80	23.7	189.5	206	193.5	210.5	42.5
R412007064	G 1/2	G 1/2	G 1/8	63	74	80	23.7	189.5	206	193.5	210.5	42.5
R412007065	G 1/2	G 1/2	G 1/8	63	74	80	23.7	189.5	206	193.5	210.5	42.5
R412007069	G 1/2	G 1/2	G 1/8	63	74	80	23.7	189.5	206	193.5	210.5	42.5
R412007070	G 1/2	G 1/2	G 1/8	63	74	80	23.7	189.5	206	193.5	210.5	42.5
R412007071	G 1/2	G 1/2	G 1/8	63	74	80	23.7	189.5	206	193.5	210.5	42.5

Preparation of compressed air → Maintenance units and components

Active carbon filter, Series AS3-FLA
► G 3/8 - G 1/2 ► ATEX certified



00121762

ATEX	II 2G2D T4 X
Version	Active carbon filter, Can be assembled into blocks
Installation location	vertical
Ambient temperature min./max.	-10 °C / +50 °C
Medium temperature min./max.	-10 °C / +50 °C
Working pressure min./max.	0 bar / 16 bar
Medium	Compressed air
Filter element	exchangeable
Filter reservoir volume	49 cm³
Materials:	
Housing	Polyamide
Threaded bushing	Die cast zinc
Cover	Acrylonitrile butadiene styrene
Seals	Acrylonitrile Butadiene Rubber
Filter insert	Active carbon

Technical Remarks	
■ The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.	
■ Recommended pre-filtering: 0.01 μm	
■ max. residual oil content at the outlet: 0.005 mg/m³	

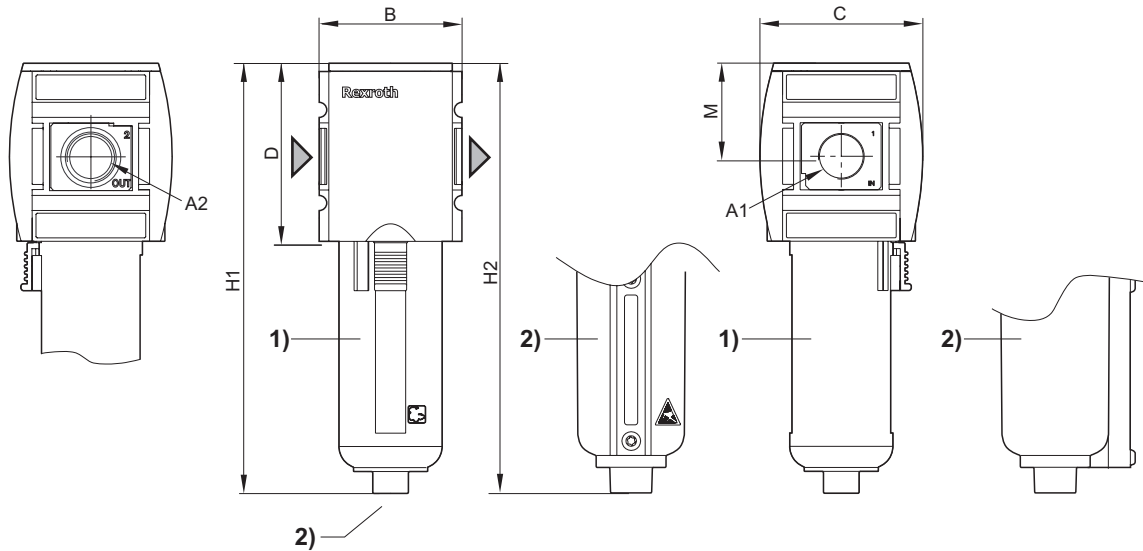
	Port	Qn	Condensate drain	Reservoir	Protective guard	Weight	Part No.
		[l/min]				[kg]	
	G 3/8	1000	without	Polycarbonate	Polyamide	0.375	R412007072
	G 3/8			Die cast zinc with window	-	0.751	R412007074
	G 1/2			Polycarbonate	Polyamide	0.375	R412007075
	G 1/2			Die cast zinc with window	-	0.73	R412007077

Nominal flow Qn at 6.3 bar and Δp = 0.1 bar.

Preparation of compressed air → Maintenance units and components

Active carbon filter, Series AS3-FLA

► G 3/8 - G 1/2 ► ATEX certified

Dimensions

00123327

- 1) Plastic reservoir and protective guard with window
 2) Metal reservoir with inspection glass

Part No.	A1	A2	B	C	D	H1	H2	M				
R412007072	G 3/8	G 3/8	63	74	80	183	187	42.5				
R412007074	G 3/8	G 3/8	63	74	80	183	187	42.5				
R412007075	G 1/2	G 1/2	63	74	80	183	187	42.5				
R412007077	G 1/2	G 1/2	63	74	80	183	187	42.5				

Preparation of compressed air → Maintenance units and components

Diaphragm-type dryer, Series AS3-ADD

► G 1/2



Version	Diaphragm-type dryer
Installation location	vertical
Ambient temperature min./max.	+2 °C / +50 °C
Medium temperature min./max.	+2 °C / +50 °C
Working pressure min./max.	4 bar / 12.5 bar
Medium	Compressed air
Lowering pressure dew point	20 °C
Filter element	not exchangeable
Materials:	
Housing	Polyamide
Threaded bushing	Die cast zinc
Cover	Acrylonitrile butadiene styrene
Seals	Acrylonitrile Butadiene Rubber
Reservoir	Aluminum

Technical Remarks
■ Note: air may not contain condensate
■ purge air approx. 12% of nominal flow Qn
■ Recommended pre-filtering [µm]: 5 / 0.01 µm

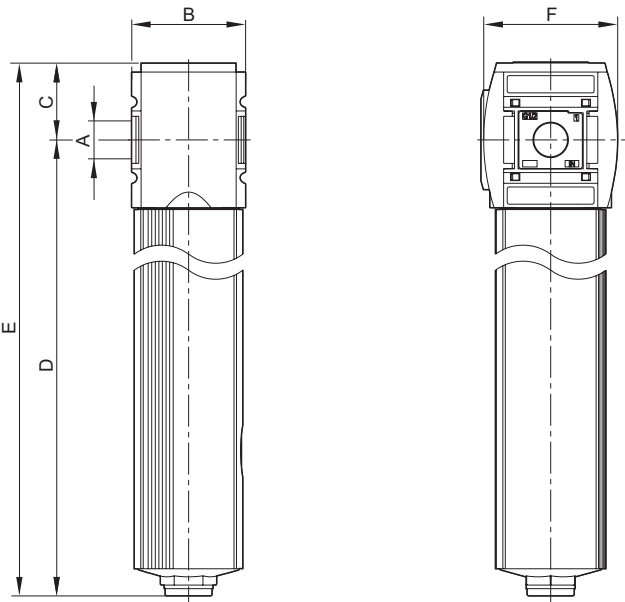
	Port	Qn	Reservoir	Note	Weight	Part No.
		[l/min]			[kg]	
	G 1/2	400	Aluminum	-	2.03	R412007078
		500		1)	3.26	R412007079
		660		1)	3.56	R412007080
		950		1)	3.9	R412007081

1) incl. distributor

Diaphragm-type dryer, Series AS3-ADD

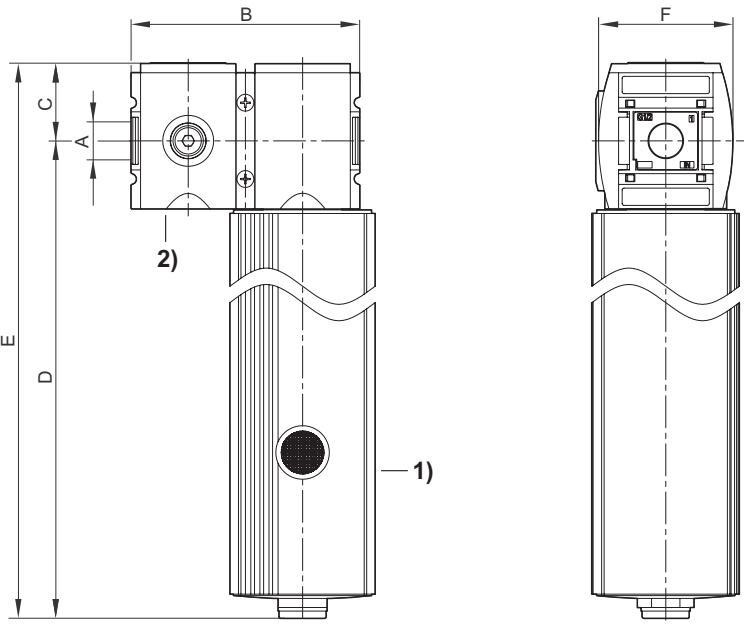
► G 1/2

Dimensions



Part No.	A	B	C	D	E	F						
R412007078	G 1/2	63	43	478	521	74						

Dimensions



- 1) Diaphragm-type dryer
- 2) Distributor

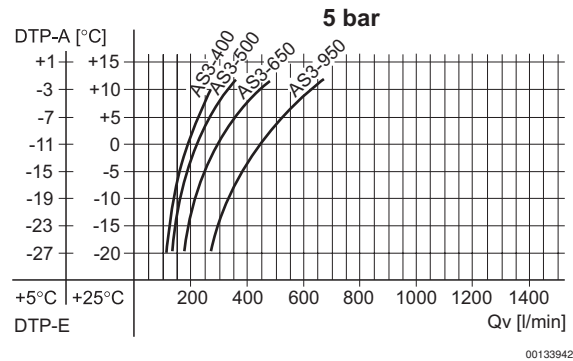
Preparation of compressed air → Maintenance units and components

Diaphragm-type dryer, Series AS3-ADD

► G 1/2

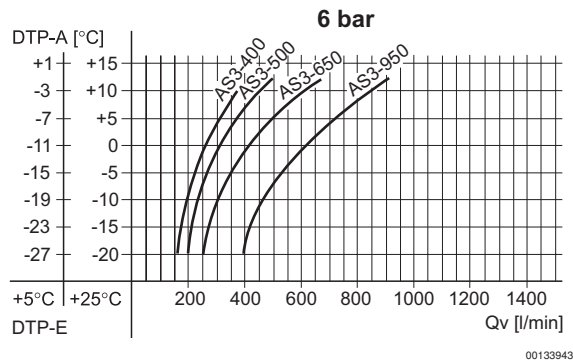
Part No.	A	B	C	D	E	F						
R412007079	G 1/2	126	43	464	507	74						
R412007080	G 1/2	126	43	515	558	74						
R412007081	G 1/2	126	43	584	627	74						

performance charts



DTP-E: pressure dew point input
DTP-A: pressure dew point output
Qv: input flow rate (nominal flow rate Qn + purge air)
For different conditions, please contact the nearest Bosch Rexroth sales office.

performance charts



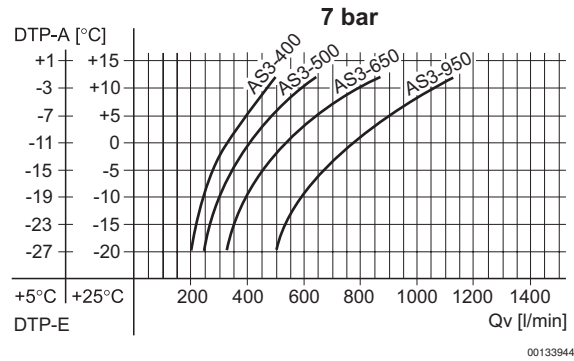
DTP-E: pressure dew point input
DTP-A: pressure dew point output
Qv: input flow rate (nominal flow rate Qn + purge air)
For different conditions, please contact the nearest Bosch Rexroth sales office.

Preparation of compressed air → Maintenance units and components

Diaphragm-type dryer, Series AS3-ADD

► G 1/2

performance charts



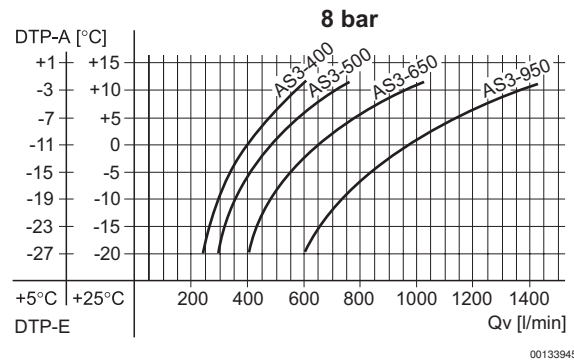
DTP-E: pressure dew point input

DTP-A: pressure dew point output

Qv: input flow rate (nominal flow rate Q_n + purge air)

For different conditions, please contact the nearest Bosch Rexroth sales office.

performance charts



DTP-E: pressure dew point input

DTP-A: pressure dew point output

Qv: input flow rate (nominal flow rate Q_n + purge air)

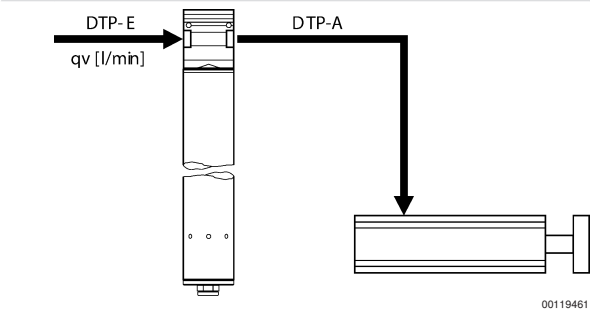
For different conditions, please contact the nearest Bosch Rexroth sales office.

Preparation of compressed air → Maintenance units and components

Diaphragm-type dryer, Series AS3-ADD

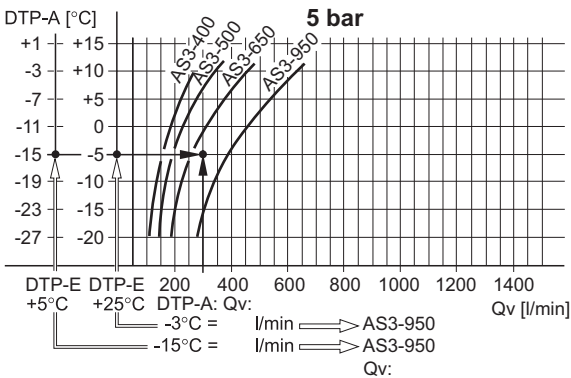
▶ G 1/2

example
 wanted:suitable membrane dryer



Result: membrane dryer series AS3-950 (with a Qn of 950 l/min),
 part no. R412007081

Example
 given values: Qn = 350 l/min, DTP-E = +5 [+25] °C,
 searched values: DTP-A = -15 [-3] °C a suitable membrane
 dryer



Preparation of compressed air → Maintenance units and components

Standard oil-mist lubricator, Series AS3-LBS

► G 3/8 - G 1/2 ► ATEX certified



00121761

ATEX	II 2G2D T4 X
Version	Oil-mist lubricator, Can be assembled into blocks
Installation location	vertical
Ambient temperature min./max.	-10 °C / +50 °C
Medium temperature min./max.	-10 °C / +50 °C
Working pressure min./max.	0.5 bar / 16 bar
Medium	Compressed air
Lubricator reservoir volume	80 cm ³
Type of filling	Semi-automatic oil filling during operation Manual oil filling
Oil type	HLP 32 (DIN 51 524 - ISO VG 32) HLP 68 (DIN 51 524 - ISO VG 68)
Materials:	
Housing	Polyamide
Threaded bushing	Die cast zinc
Cover	Acrylonitrile butadiene styrene
Seal	Acrylonitrile Butadiene Rubber

Technical Remarks

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- Electrical level detection only with ST6 sensor with reed contact, sensor holder included in the scope of the delivery.
- Oil dosing at 1000 l/min [drops/min]: 1-2

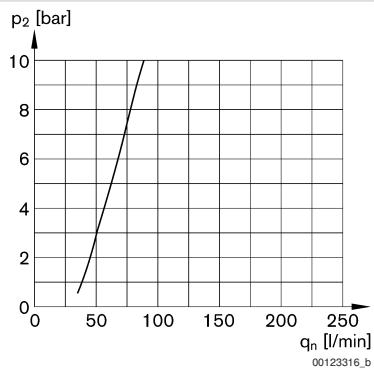
	Port	Qn	Reservoir	Protective guard	Note	Weight	Part No.
		[l/min]				[kg]	
	G 3/8	8000	Polycarbonate	Polyamide	-	0.343	R412007225
	G 3/8		Polycarbonate	Polyamide	1)	0.343	R412007226
	G 3/8		Die cast zinc with window	-	-	0.749	R412007229
	G 1/2		Polycarbonate	Polyamide	-	0.343	R412007231
	G 1/2		Polycarbonate	Polyamide	1)	0.343	R412007232
	G 1/2		Die cast zinc with window	-	-	0.728	R412007235

1) Electrical level detection: with external query
Nominal flow Qn at 6.3 bar and $\Delta p = 1$ bar.

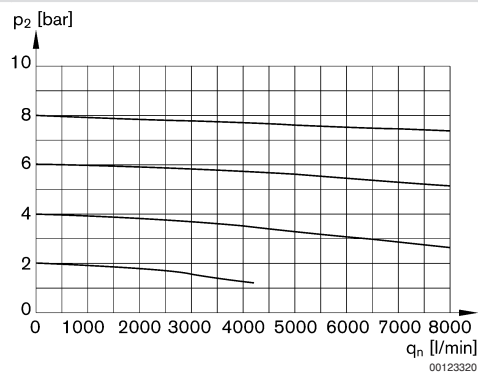
Preparation of compressed air → Maintenance units and components

Standard oil-mist lubricator, Series AS3-LBS

► G 3/8 - G 1/2 ► ATEX certified

Lubricator activation margin

p2 = secondary pressure
qn = nominal flow

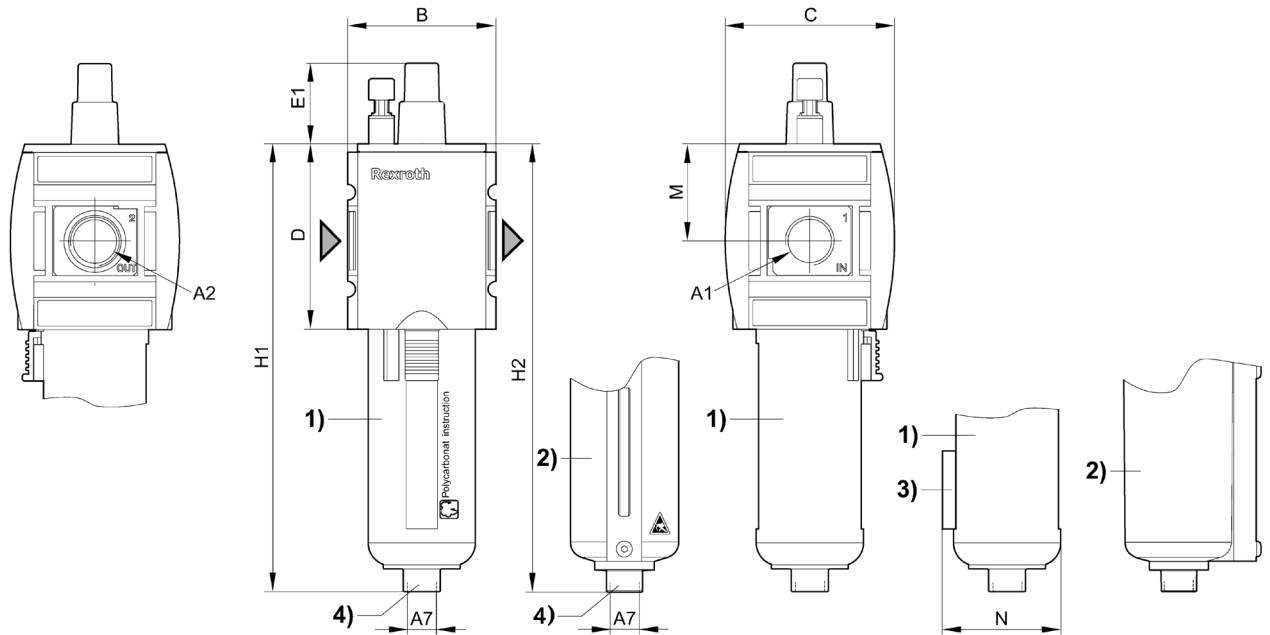
Flow rate characteristic

p2 = secondary pressure
qn = nominal flow

Preparation of compressed air → Maintenance units and components

Standard oil-mist lubricator, Series AS3-LBS

► G 3/8 - G 1/2 ► ATEX certified

Dimensions

00121345

- 1) Plastic reservoir and protective guard with window
- 2) Metal reservoir with inspection glass
- 3) Holder for sensor
- 4) Port for semi-automatic oil filling

A1	A2	A7	B	C	D	E1	H1	H2	M	N			
G 3/8	G 3/8	G 1/8	63	74	80	27.5	183	187	42.5	48			
G 1/2	G 1/2	G 1/8	63	74	80	27.5	183	187	42.5	48			

Preparation of compressed air → Maintenance units and components

Filling unit, electrically operated, Series AS3-SSU

► G 3/8 - G 1/2 ► pipe connection ► Electr. connection: Plug, ISO 15217, form C ► ATEX optional



00119381

Parts	3/2-way valve, electrically operated, Filling valve
Version	Poppet valve, Can be assembled into blocks
Sealing principle	soft sealing
Working pressure min./max.	2.5 bar / 10 bar
Ambient temperature min./max.	-10 °C / +50 °C
Medium temperature min./max.	-10 °C / +50 °C
Medium	Compressed air
Max. particle size	5 µm
Materials:	
Housing	Polyamide
Seals	Acrylonitrile Butadiene Rubber
Front plate	Acrylonitrile butadiene styrene
Threaded bushing	Die cast zinc

Technical Remarks

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- Builds up pressure slowly in the pneumatic systems, i.e. prevents a sudden pressure build-up during a restart after a mains pressure failure or avoids emergency OFF switching. This also avoids dangerous, jerky cylinder movements.
- ATEX optional: The ATEX ID depends on the selected pilot valve.

Operating voltage			Power consumption	Switch-on power		Holding power	
DC	AC 50 Hz	AC 60 Hz	DC	AC 50 Hz	AC 60 Hz	AC 50 Hz	AC 60 Hz
			W	VA	VA	VA	VA
24 V	-	-	2	-	-	-	-
-	110 V	110 V	-	2.2	1.6	1.6	1.4
-	220 V	230 V	-	2.2	1.6	1.6	1.4

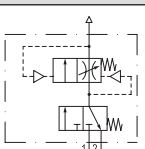
		Port	Ex-haust	Operating voltage			Qn			Weight	Note	Part No.
				DC	AC 50 Hz	AC 60 Hz		1►2	2►3			
										[l/min]	[kg]	
		G 3/8	G 1/2	24 V	-	-	3500	3500	3200	0.924	1); 3); 4)	R412007278
		G 3/8		-	110 V	110 V						R412007279
		G 3/8		-	220 V	230 V						R412007280
		G 1/2		24 V	-	-						R412007283
		G 1/2		-	110 V	110 V						R412007284
		G 1/2		-	220 V	230 V						R412007285

- 1) Electr. connection: M12x1 electrical connector
 - 2) With adjustment screw lock
 - 3) IP65 (EN60529)
 - 4) Basic valve with pilot valve
 - 5) Basic valve without pilot valve
 - 6) Basic valve without pilot valve, with CNOMO subbase
 - 7) ATEX optional
- Nominal flow Qn at 6.3 bar and $\Delta p = 0.1$ bar.

Preparation of compressed air → Maintenance units and components

Filling unit, electrically operated, Series AS3-SSU

► G 3/8 - G 1/2 ► pipe connection ► Electr. connection: Plug, ISO 15217, form C ► ATEX optional

		Port	Ex- haust	Operating voltage			Qn			Weight	Note	Part No.
				DC	AC 50 Hz	AC 60 Hz		1►2	2►3			
									[l/min]	[kg]		
	-	G 1/2	G 1/2	24 V						0.9	1); 2); 4)	R412007288
		G 3/8		-						0.889	5); 7)	R412007277
		G 1/2		-			3500	3500	3200	0.889	5); 7)	R412007282
		G 3/8		-						0.895	6); 7)	R412007286
		G 1/2		-						0.895	6); 7)	R412007287

1) Electr. connection: M12x1 electrical connector

2) With adjustment screw lock

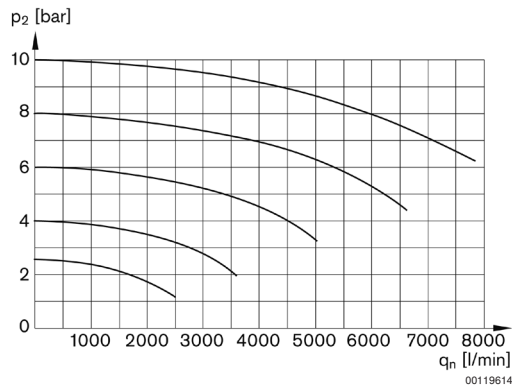
3) IP65 (EN60529)

4) Basic valve with pilot valve

5) Basic valve without pilot valve

6) Basic valve without pilot valve, with CNOMO subbase

7) ATEX optional

Nominal flow Qn at 6.3 bar and $\Delta p = 0.1$ bar.**Flow rate characteristic**

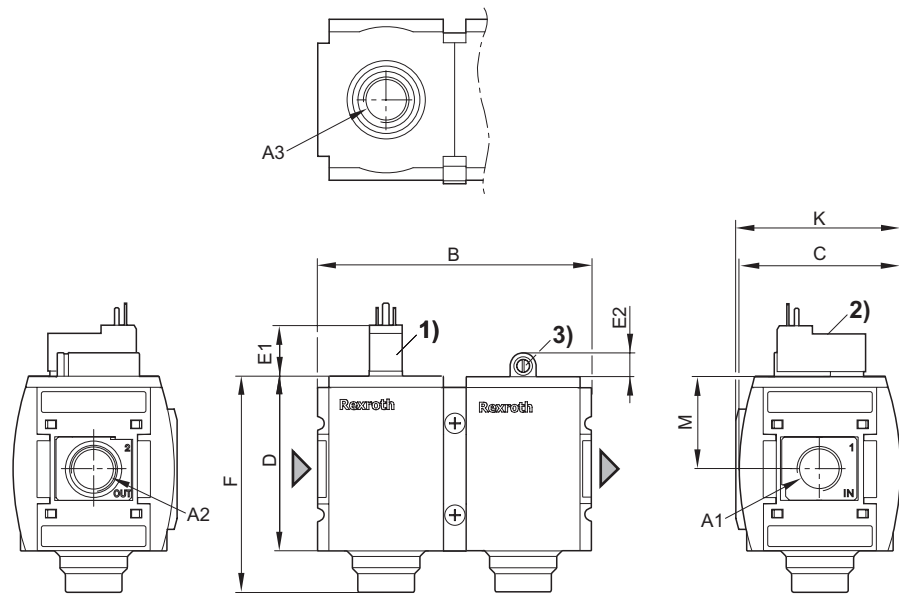
p2 = secondary pressure

qn = nominal flow

Preparation of compressed air → Maintenance units and components

Filling unit, electrically operated, Series AS3-SSU
► G 3/8 - G 1/2 ► pipe connection ► Electr. connection: Plug, ISO 15217, form C ► ATEX optional

With pilot valve series DO16



00119469

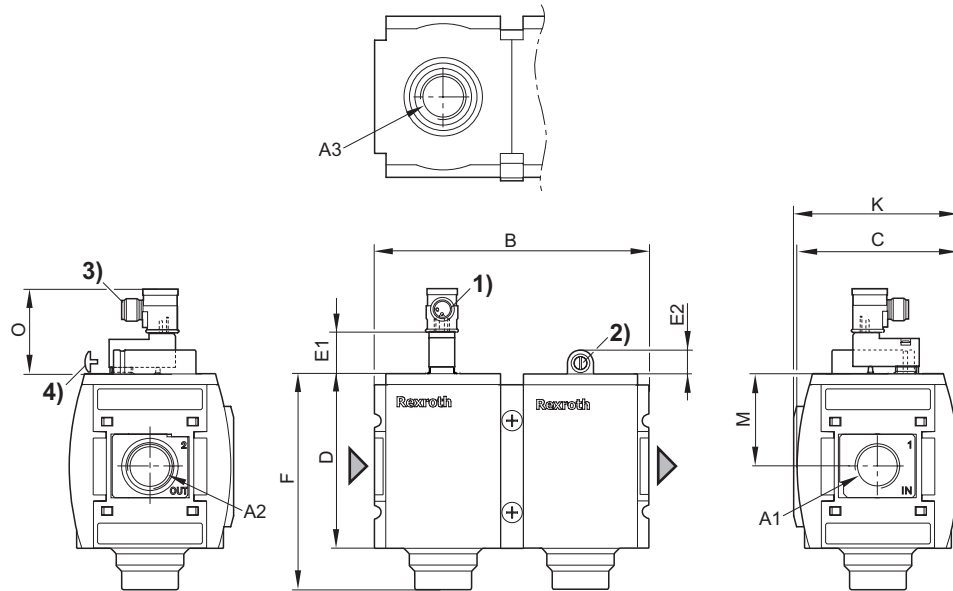
- A1 = input
A2 = output
A3 = ventilation port
1) electrical connector form C, ISO 15217
2) Manual override
3) Adjustment screw for filling time

A1	A2	A3	B	C	D	E1	E2	F	K	M			
G 3/8	G 3/8	G 1/2	125.75	74	80	23.2	11	99	75.5	42.5			
G 1/2	G 1/2	G 1/2	125.75	74	80	23.2	11	99	75.5	42.5			

Preparation of compressed air → Maintenance units and components

Filling unit, electrically operated, Series AS3-SSU

► G 3/8 - G 1/2 ► pipe connection ► Electr. connection: Plug, ISO 15217, form C ► ATEX optional

Electr. connection: M12x1 electrical connector

00127876

A1 = input

A2 = output

A3 = ventilation port

1) electrical connector form C, ISO 15217

2) Adjustment screw for filling time

3) Electr. connection: M12x1 electrical connector

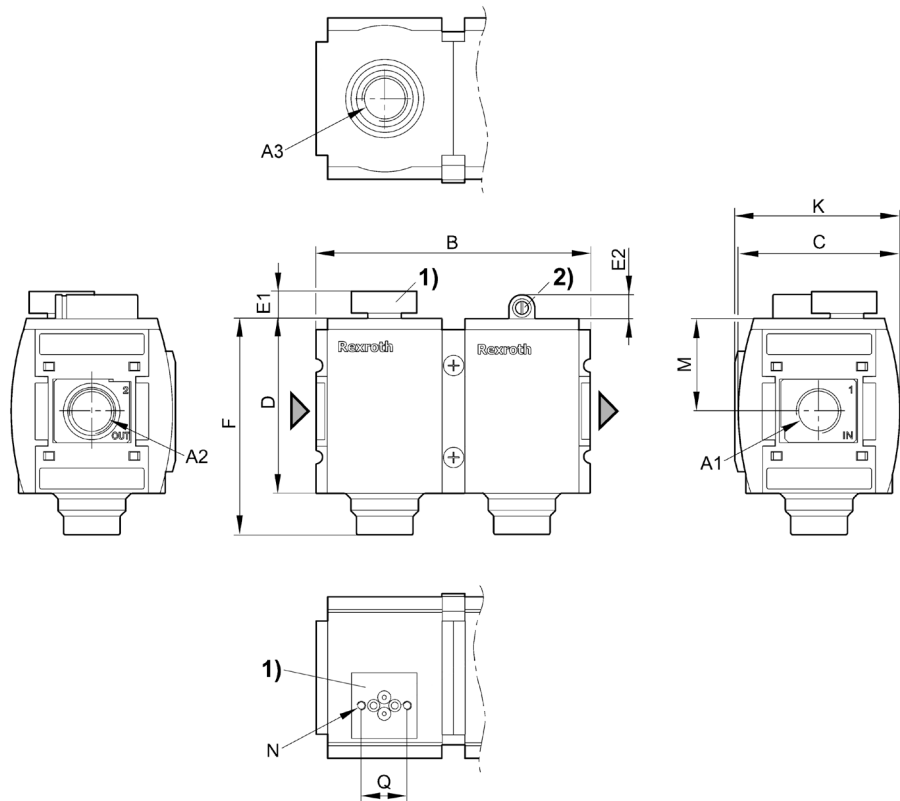
4) Adjustment screw lock

A1	A2	A3	B	C	D	E1	E2	F	K	M	O		
G 3/8	G 3/8	G 1/2	125.75	74	80	12.3	11	99	75.5	42.5	25.5		
G 1/2	G 1/2	G 1/2	125.75	74	80	12.3	11	99	75.5	42.5	25.5		
G 3/8	G 1/2	G 1/2	125.75	74	80	12.3	11	99	75.5	42.5	25.5		

Preparation of compressed air → Maintenance units and components

Filling unit, electrically operated, Series AS3-SSU
► G 3/8 - G 1/2 ► pipe connection ► Electr. connection: Plug, ISO 15217, form C ► ATEX optional

With transition plate for pilot valve series DO30



00130387

- A1 = input
A2 = output
A3 = ventilation port
1) Transition plate with CNOMO porting configuration for pilot valve DO30
2) Adjustment screw for filling time

A1	A2	A3	B	C	D	E1	E2	F	K	M	N	Q
G 3/8	G 3/8	G 1/2	125.75	74	80	12.3	11	99	75.5	42.5	M4	21
G 1/2	G 1/2	G 1/2	125.75	74	80	12.3	11	99	75.5	42.5	M4	21
G 3/8	G 1/2	G 1/2	125.75	74	80	12.3	11	99	75.5	42.5	M4	21

Preparation of compressed air → Maintenance units and components

Filling unit, electrically operated, with electrical priority circuit, Series AS3-SSU

► G 1/2 ► pipe connection ► Electr. connection: Plug, M12x1



00134295

Parts

Version

Sealing principle

Working pressure min./max.

Ambient temperature min./max.

Medium temperature min./max.

Medium

Max. particle size

3/2-way valve, electrically operated, Filling valve with elect. priority circuit

Poppet valve, Can be assembled into blocks soft sealing

2.5 bar / 10 bar

-10 °C / +50 °C

-10 °C / +50 °C

Compressed air

5 µm

Materials:

Housing

Seals

Front plate

Threaded bushing

Polyamide

Acrylonitrile Butadiene Rubber

Acrylonitrile butadiene styrene

Die cast zinc

Technical Remarks

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- Builds up pressure slowly in the pneumatic systems, i.e. prevents a sudden pressure build-up during a restart after a mains pressure failure or avoids emergency OFF switching. This also avoids dangerous, jerky cylinder movements.
- Actuating the electric priority circuit disrupts the slow pressure build-up and pressure p1 is immediately applied.

Operating voltage	Power consumption
DC	DC
	W
24 V	2

		Port	Operating voltage	Qn			Weight	Part No.
			DC		1►2	2►3		
					[l/min]		[kg]	
		G 1/2	24 V	3500	3500	3200	0.924	R412007292

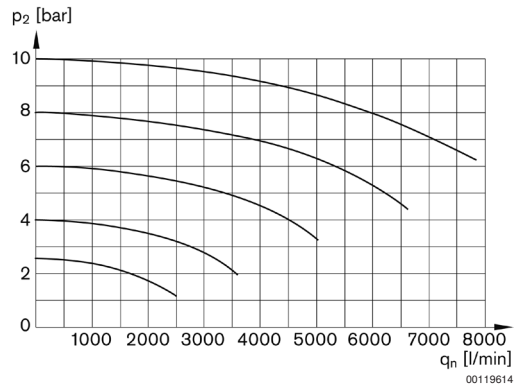
Basic valve with pilot valve

Protection class according to EN 60529: IP 65

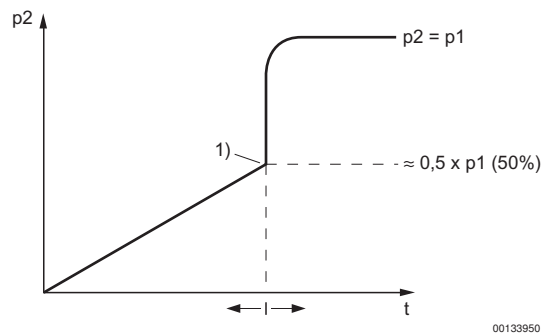
Nominal flow Qn at 6.3 bar and Δp = 1 bar.

Preparation of compressed air → Maintenance units and components
Filling unit, electrically operated, with electrical priority circuit, Series AS3-SSU

► G 1/2 ► pipe connection ► Electr. connection: Plug, M12x1

Flow rate characteristic


p_2 = secondary pressure
 q_n = nominal flow

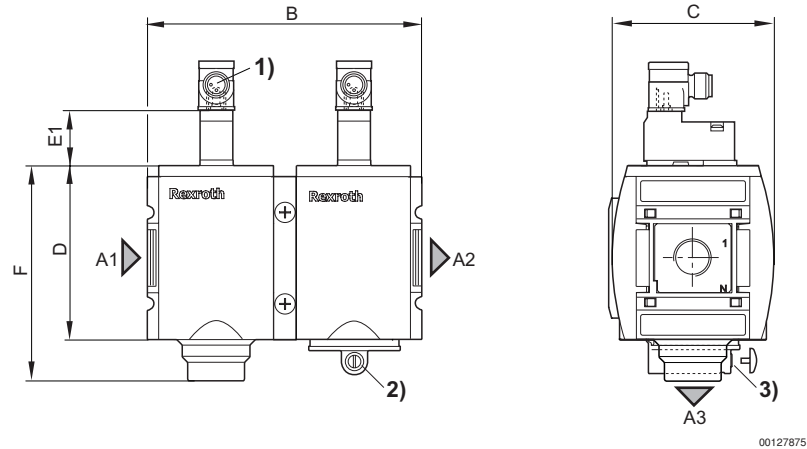
Start function


p_2 = output pressure
 t = adjustable filling time
 1) Switching point

Preparation of compressed air → Maintenance units and components

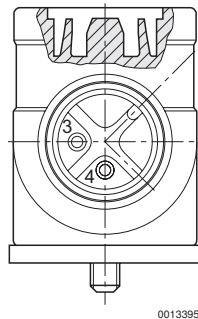
Filling unit, electrically operated, with electrical priority circuit, Series AS3-SSU

► G 1/2 ► pipe connection ► Electr. connection: Plug, M12x1

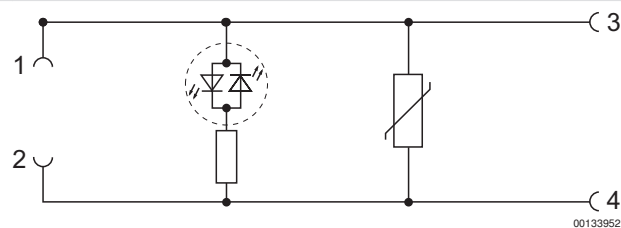
With pilot valve series DO16

- A1 = input
 A2 = output
 A3 = ventilation port
 1) Electr. connection: M12x1 electrical connector
 2) Adjustment screw for filling time
 3) Adjustment screw lock

A1	A2	A3	B	C	D	E1	F	K	M				
G 1/2	G 1/2	G 1/2	125.75	74	80	23.2	99	75.5	42.5				

Pin assignment M12x1

00133951

circuit diagram

00133952

Preparation of compressed air → Maintenance units and components

Filling unit, pneumatically operated, Series AS3-SSU

▶ G 3/8 - G 1/2 ▶ pipe connection ▶ ATEX certified



00119379

ATEX Parts	II 2G2D T4 X
Version	3/2-way valve, pneumatically operated, Filling valve
Sealing principle	Poppet valve, Can be assembled into blocks soft sealing
Working pressure min./max.	2.5 bar / 10 bar
Ambient temperature min./max.	-10 °C / +50 °C
Medium temperature min./max.	-10 °C / +50 °C
Medium	Compressed air
Max. particle size	5 µm
Materials:	
Housing	Polyamide
Seals	Acrylonitrile Butadiene Rubber
Front plate	Acrylonitrile butadiene styrene
Threaded bushing	Die cast zinc

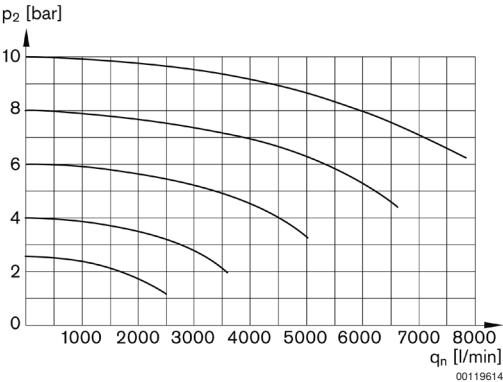
Technical Remarks

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- Builds up pressure slowly in the pneumatic systems, i.e. prevents a sudden pressure build-up during a restart after a mains pressure failure or avoids emergency OFF switching. This also avoids dangerous, jerky cylinder movements.

	Port	Exhaust	Qn			Control pressure min./max.	Weight	Note	Part No.
				1▶2	2▶3				
			[l/min]			[bar]	[kg]		
	G 3/8							-	R412007276
	G 1/2	G 1/2	3500	3500	3200	2.5 / 16	0.924	-	R412007281
	G 1/2							1)	R412007289

1) With adjustment screw lock
 Nominal flow Qn at 6.3 bar and Δp = 1 bar.

Flow rate characteristic



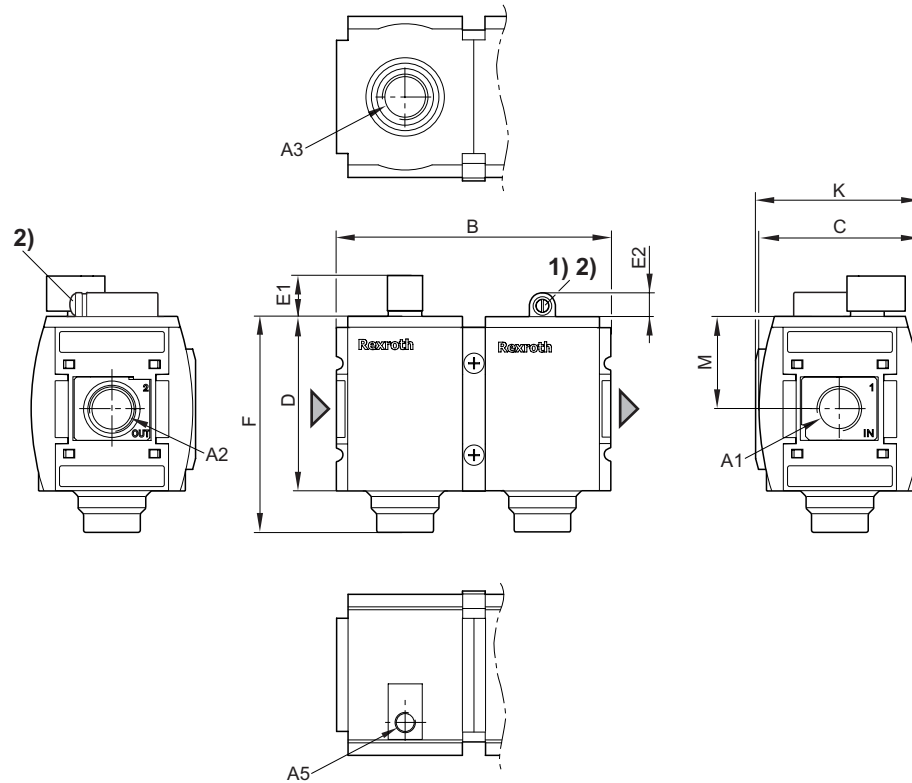
00119614

p2 = secondary pressure
 qn = nominal flow

Preparation of compressed air → Maintenance units and components

Filling unit, pneumatically operated, Series AS3-SSU

► G 3/8 - G 1/2 ► pipe connection ► ATEX certified

Dimensions

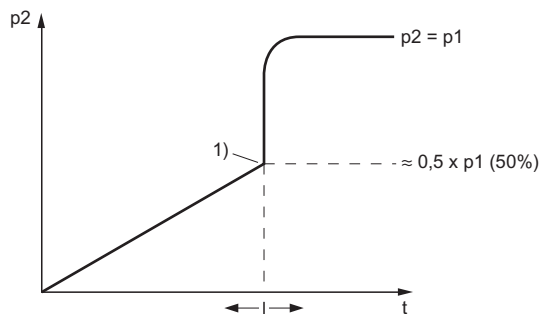
00128548

- 1) Adjustment screw for filling time
 2) Adjustment screw lock
 A1 = input
 A2 = output
 A3 = ventilation port
 A5 = pilot connection

Part No.	A1	A2	A3	A5	B	C	D	E1	E2	F	K	M
R412007276	G 3/8	G 3/8	G 1/2	G 1/8	125.75	74	80	18.5	11	99	75.5	42.5
R412007281	G 1/2	G 1/2	G 1/2	G 1/8	125.75	74	80	18.5	11	99	75.5	42.5

Preparation of compressed air → Maintenance units and components
Filling unit, pneumatically operated, Series AS3-SSU

► G 3/8 - G 1/2 ► pipe connection ► ATEX certified

Start function


p2 = output pressure
t = adjustable filling time
1) Switching point

00133950

Preparation of compressed air → Maintenance units and components

Filling unit, pneumatically operated, with electrical priority circuit, Series AS3-SSU

► G 1/2 ► pipe connection



00134294

Parts

Version

Sealing principle

Working pressure min./max.

Ambient temperature min./max.

Medium temperature min./max.

Medium

Max. particle size

3/2-way valve, pneumatically operated, Filling valve

Poppet valve, Can be assembled into blocks soft sealing

2.5 bar / 10 bar

-10 °C / +50 °C

-10 °C / +50 °C

Compressed air

5 µm

Materials:

Housing

Seals

Front plate

Threaded bushing

Polyamide


Acrylonitrile Butadiene Rubber

Acrylonitrile butadiene styrene

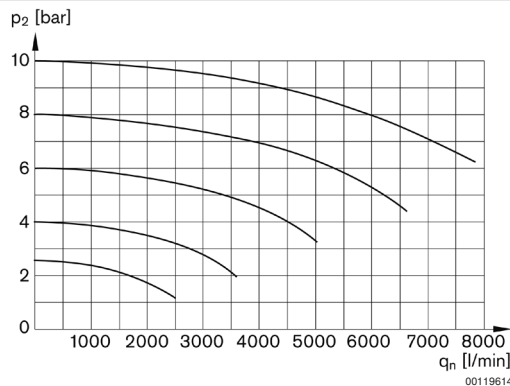
Die cast zinc

Technical Remarks

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- Builds up pressure slowly in the pneumatic systems, i.e. prevents a sudden pressure build-up during a restart after a mains pressure failure or avoids emergency OFF switching. This also avoids dangerous, jerky cylinder movements.
- Actuating the electric priority circuit disrupts the slow pressure build-up and pressure p1 is immediately applied.

	Port	Exhaust	Qn			Control pressure min./max.	Weight	Note	Part No.
				1►2	2►3				
			[l/min]			[bar]	[kg]		
	G 1/2	G 1/2	3500	3500	3200	2.5 / 16	0.924	1)	R412007290

1) Electr. connection: M12x1 electrical connector
Nominal flow Qn at 6.3 bar and $\Delta p = 1$ bar.

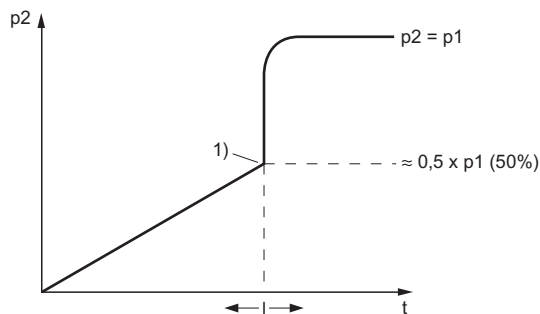
Flow rate characteristic

p2 = secondary pressure
qn = nominal flow

Preparation of compressed air → Maintenance units and components

Filling unit, pneumatically operated, with electrical priority circuit, Series AS3-SSU

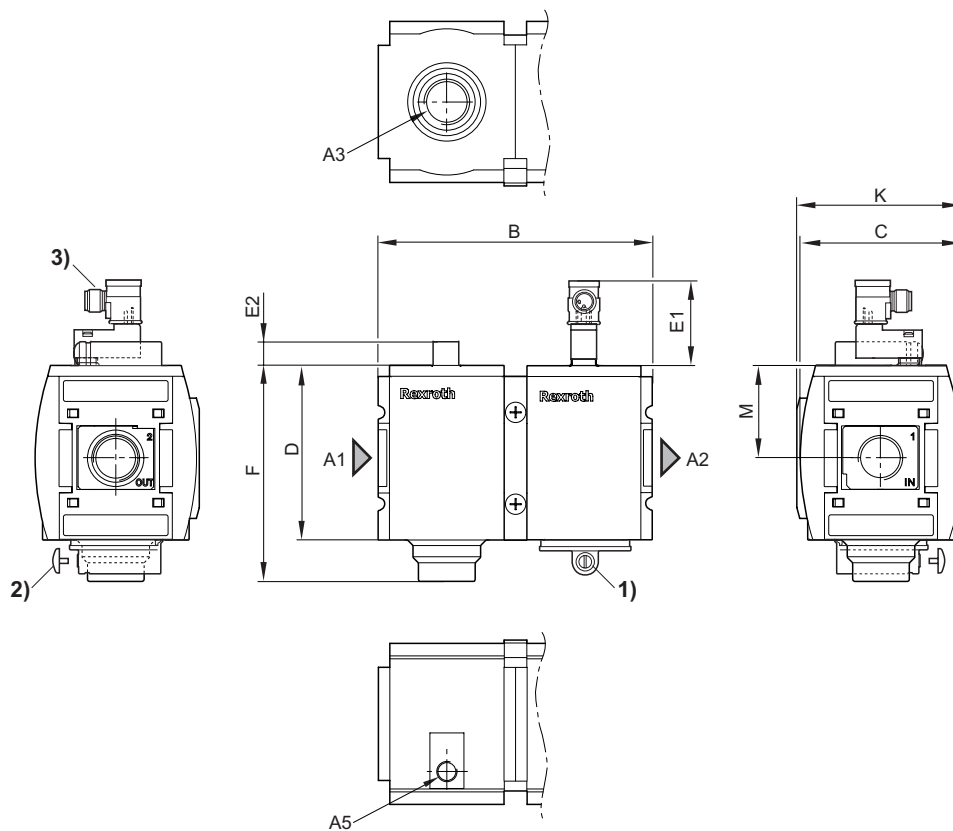
► G 1/2 ► pipe connection

Start function

00133950

 p_2 = output pressure t = filling time

1) Switching point

Dimensions

00127877

1) Adjustment screw for filling time

2) Adjustment screw lock

3) For electrical connector M12x1

A1 = input

A2 = output

A3 = ventilation port

A5 = pilot connection

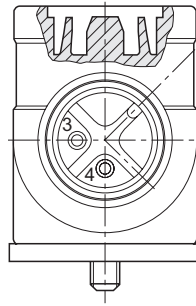
Preparation of compressed air → Maintenance units and components

Filling unit, pneumatically operated, with electrical priority circuit, Series AS3-SSU

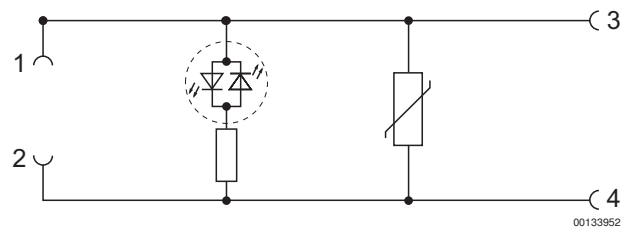
► G 1/2 ► pipe connection

Part No.	A1	A2	A3	A5	B	C	D	E1	E2	F	K	M
R412007290	G 1/2	G 1/2	G 1/2	G 1/8	126	74	80	48.3	18.6	99	75.5	42.5

Pin assignment M12x1



circuit diagram



Preparation of compressed air → Maintenance units and components

3/2-way valve, electrically operated, Series AS3-SOV

► G 3/8 - G 1/2 ► pipe connection ► ATEX optional



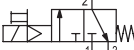


00133928

Version	Poppet valve, Can be assembled into blocks
Sealing principle	soft sealing
Working pressure min./max.	2.5 bar / 10 bar
Ambient temperature min./max.	-10 °C / +50 °C
Medium temperature min./max.	-10 °C / +50 °C
Medium	Compressed air
Max. particle size	5 µm
Materials:	
Housing	Polyamide
Seals	Acrylonitrile Butadiene Rubber
Front plate	Acrylonitrile butadiene styrene
Threaded bushing	Die cast zinc

Technical Remarks

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- ATEX optional: The ATEX ID depends on the selected pilot valve.

Operating voltage			Power consumption	Switch-on power		Holding power	
DC	AC 50 Hz	AC 60 Hz	DC	AC 50 Hz	AC 60 Hz	AC 50 Hz	AC 60 Hz
			W	VA	VA	VA	VA
24 V	-	-	2	-	-	-	-
-	110 V	110 V	-	2.2	1.6	1.6	1.4
-	220 V	230 V	-	2.2	1.6	1.6	1.4
-	-	-	-	2.2	1.6	1.6	1.4

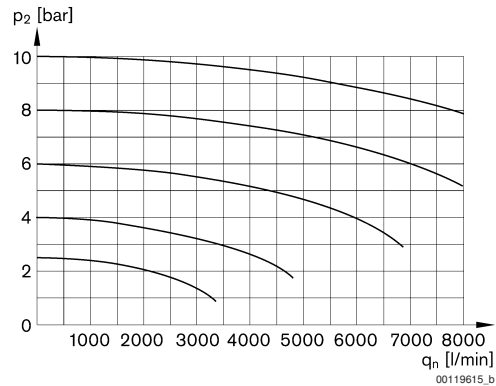
		Port	Ex- haust	Operating voltage			Qn			Weight	Note	Part No.
				DC	AC 50 Hz	AC 60 Hz		1►2	2►3			
							[l/min]			[kg]		
		G 3/8	G 1/2	24 V	-	-	4500	4500	3200	0.459	1); 4)	R412007265
		G 3/8		-	110 V	110 V					1); 4)	R412007266
		G 3/8		-	220 V	230 V					1); 4)	R412007267
		G 1/2		24 V	-	-					1); 4)	R412007269
		G 1/2		-	110 V	110 V					1); 4)	R412007270
		G 1/2		-	220 V	230 V					1); 4)	R412007271
		G 1/2		24 V	-	-					1); 5)	R412007291
	-	G 3/8	G 1/2	-	-	-	4500	4500	3200	0.459	2); 6)	R412007258
		G 3/8		-	-	-					3); 6)	R412007264
		G 1/2		-	-	-					2); 6)	R412007259
		G 1/2		-	-	-					3); 6)	R412007268

- 1) Basic valve with pilot valve
 2) Basic valve without pilot valve, with CNOMO subbase
 3) Basic valve without pilot valve
 4) Electr. connection: Plug; ISO 15217, form C
 5) Electr. connection: Plug; M12x1
 6) ATEX optional
 Nominal flow Qn at 6.3 bar and Δp = 1 bar.

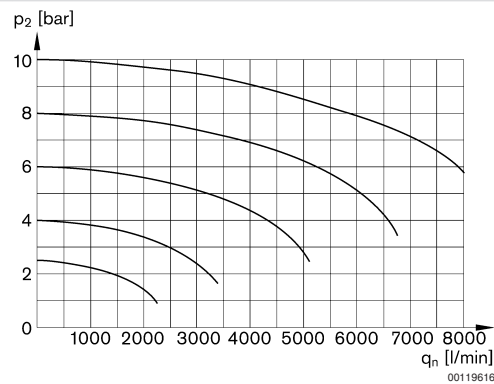
Preparation of compressed air → Maintenance units and components

3/2-way valve, electrically operated, Series AS3-SOV

► G 3/8 - G 1/2 ► pipe connection ► ATEX optional

Flow rate characteristic

p_2 = secondary pressure
 q_n = nominal flow

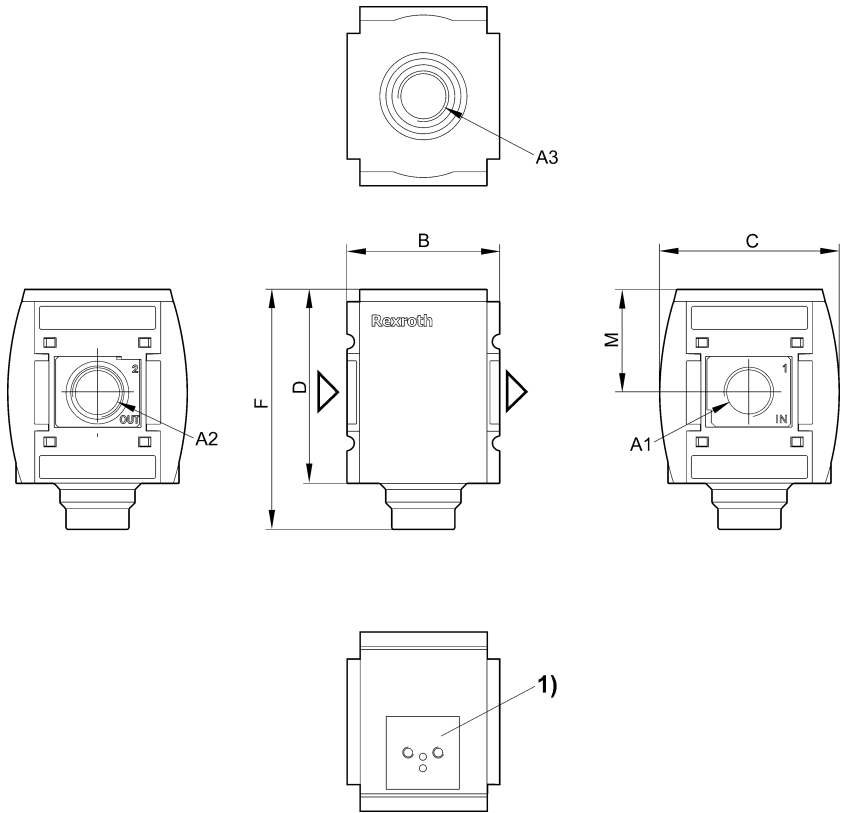
Rear exhaust

p_2 = secondary pressure
 q_n = nominal flow

Preparation of compressed air → Maintenance units and components

3/2-way valve, electrically operated, Series AS3-SOV
► G 3/8 - G 1/2 ► pipe connection ► ATEX optional

without pilot valve with porting configuration for DO16



00133976

A1 = input
A2 = output
A3 = ventilation port
1) For pilot valve series DO16

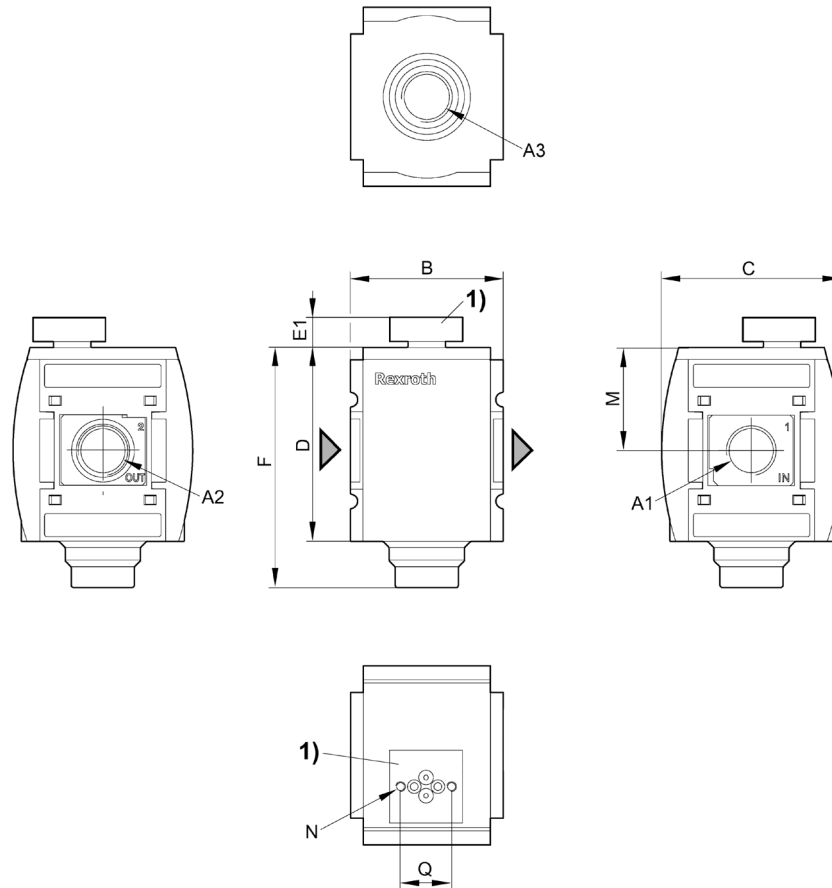
A1	A2	A3	B	C	D	F	M						
G 3/8	G 3/8	G 1/2	63	74	80	99	42.5						
G 1/2	G 1/2	G 1/2	63	74	80	99	42.5						

Preparation of compressed air → Maintenance units and components

3/2-way valve, electrically operated, Series AS3-SOV

► G 3/8 - G 1/2 ► pipe connection ► ATEX optional

without pilot valve with CNOMO porting configuration for DO30



00130391

A1 = input

A2 = output

A3 = ventilation port

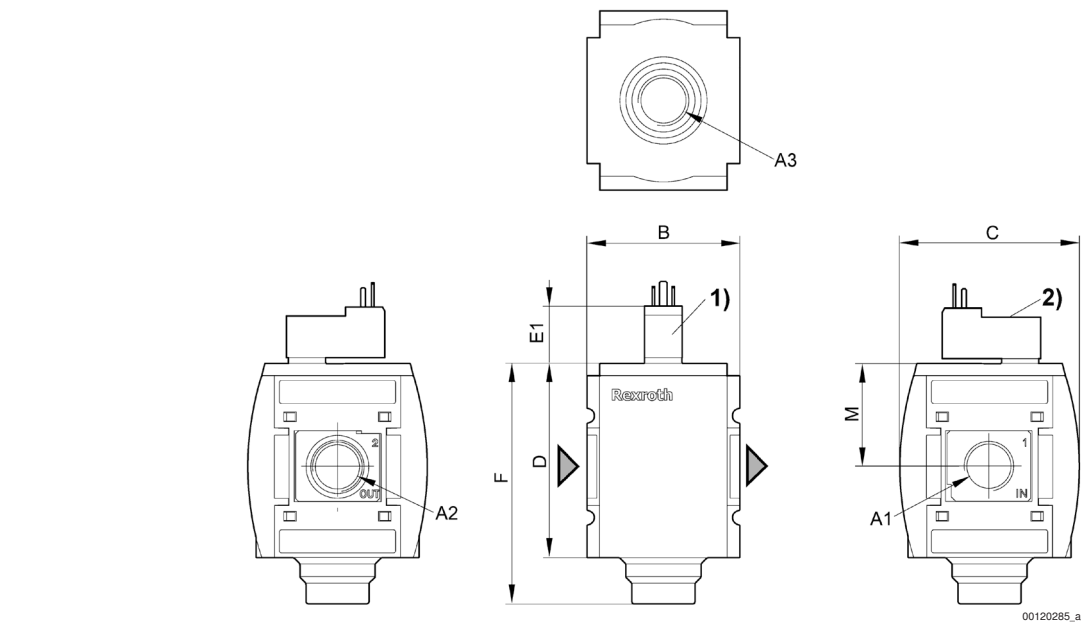
1) Transition plate with CNOMO porting configuration for pilot valve DO30

A1	A2	A3	B	C	D	E1	F	M	N	Q			
G 3/8	G 3/8	G 1/2	63	74	80	12.3	99	42.5	M4	21			
G 1/2	G 1/2	G 1/2	63	74	80	12.3	99	42.5	M4	21			

Preparation of compressed air → Maintenance units and components

3/2-way valve, electrically operated, Series AS3-SOV
► G 3/8 - G 1/2 ► pipe connection ► ATEX optional

with pilot valve series DO16 for electrical connector form C



- A1 = input
A2 = output
A3 = ventilation port
1) electrical connector form C, ISO 15217
2) Manual override

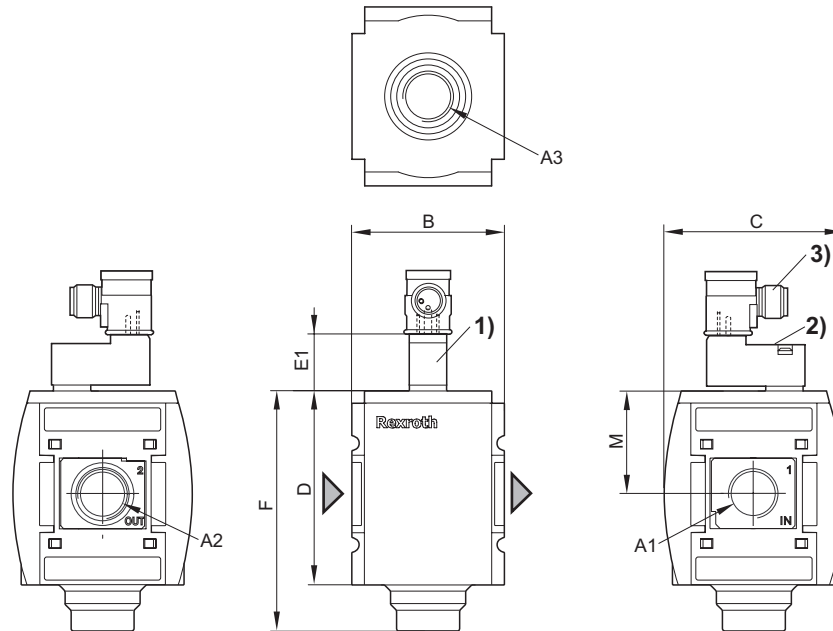
A1	A2	A3	B	C	D	E1	F	M					
G 3/8	G 3/8	G 1/2	63	74	80	23.2	99	42.5					
G 1/2	G 1/2	G 1/2	63	74	80	23.2	99	42.5					

Preparation of compressed air → Maintenance units and components

3/2-way valve, electrically operated, Series AS3-SOV

► G 3/8 - G 1/2 ► pipe connection ► ATEX optional

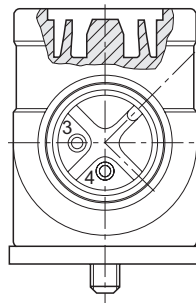
with pilot valve series DO16 for electrical connector M12x1



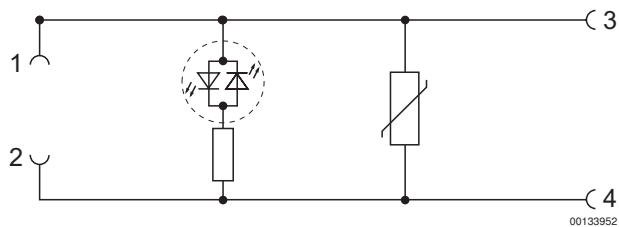
00127879

- A1 = input
 A2 = output
 A3 = ventilation port
 1) electrical connector form C, ISO 15217
 2) Manual override
 3) Electr. connection: M12x1 electrical connector

A1	A2	A3	B	C	D	E1	F	M					
G 3/8	G 3/8	G 1/2	63	74	80	23.2	99	42.5					
G 1/2	G 1/2	G 1/2	63	74	80	23.2	99	42.5					

Pin assignment M12x1

00133951

Preparation of compressed air → Maintenance units and components**3/2-way valve, electrically operated, Series AS3-SOV****► G 3/8 - G 1/2 ► pipe connection ► ATEX optional****circuit diagram**

Preparation of compressed air → Maintenance units and components

3/2-way valve, pneumatically operated, Series AS3-SOV

► G 3/8 - G 1/2 ► pipe connection ► ATEX certified



00119377

ATEX

Version

Sealing principle

Working pressure min./max.

Ambient temperature min./max.

Medium temperature min./max.

Medium

Materials:

Housing

Seals

Front plate

Threaded bushing

II 2G2D T4 X

Poppet valve, Can be assembled into blocks
soft sealing

2 bar / 10 bar

-10 °C / +50 °C

-10 °C / +50 °C

Compressed air

Polyamide

Acrylonitrile Butadiene Rubber

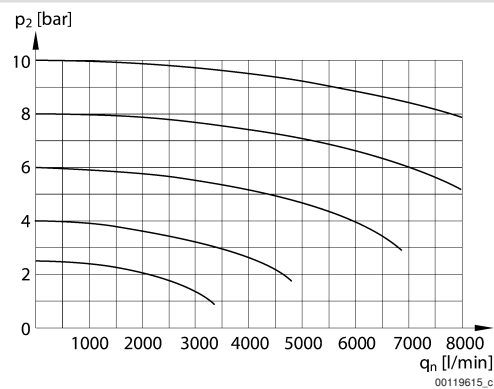
Acrylonitrile butadiene styrene

Die cast zinc

Technical Remarks

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.

	Port	Exhaust	Qn			Control pressure min./max.	Weight	Part No.
				1►2	2►3			
				[l/min]		[bar]	[kg]	
	G 3/8							R412007262
	G 1/2	G 1/2	4500	4500	3200	2.5 / 16	0.459	R412007263

Nominal flow Qn at 6.3 bar and $\Delta p = 1$ bar.**Flow rate characteristic**

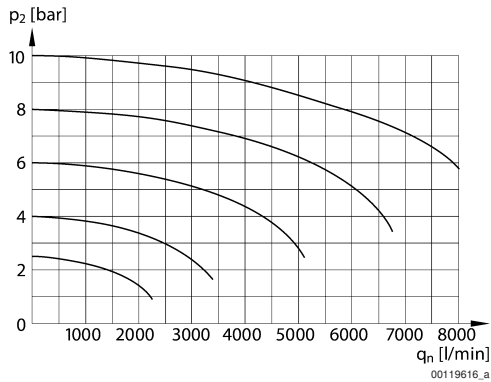
p₂ = secondary pressure
q_n = nominal flow

Preparation of compressed air → Maintenance units and components

3/2-way valve, pneumatically operated, Series AS3-SOV

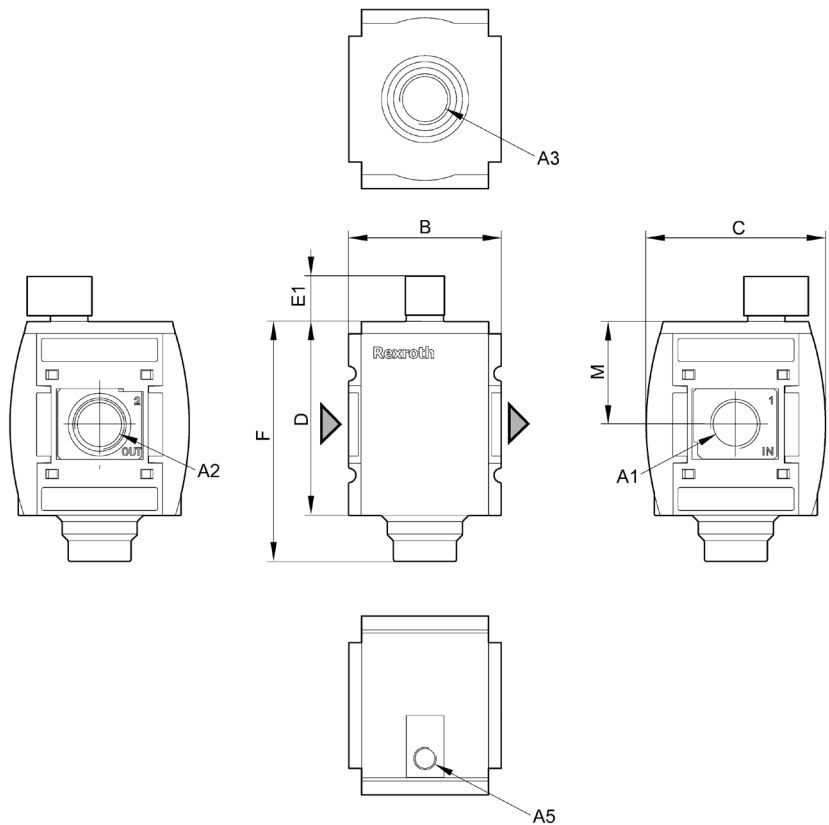
▶ G 3/8 - G 1/2 ▶ pipe connection ▶ ATEX certified

Rear exhaust



p2 = secondary pressure
qn = nominal flow

Dimensions



A3 = ventilation port
A5 = pilot connection
A1 = input
A2 = output

Part No.	A1	A2	A3	A5	B	C	D	E1	F	M		
R412007262	G 3/8	G 3/8	G 1/2	G 1/8	63	74	80	18.5	99	42.5		

Preparation of compressed air → Maintenance units and components

3/2-way valve, pneumatically operated, Series AS3-SOV


► G 3/8 - G 1/2 ► pipe connection ► ATEX certified

Part No.	A1	A2	A3	A5	B	C	D	E1	F	M		
R412007263	G 1/2	G 1/2	G 1/2	G 1/8	63	74	80	18.5	99	42.5		

Preparation of compressed air → Maintenance units and components

3/2-shut-off valve, mechanically operated, Series AS3-BAV

▶ G 3/8 - G 1/2 ▶ ATEX certified



00127429

ATEX Version

Control element

Sealing principle

Working pressure min./max.

Ambient temperature min./max.

Medium temperature min./max.

Medium

Materials:

Housing

Seals

Control element

Front cover

Threaded bushing

Locking base

II 2G2D T4 X

Ball valve, Can be assembled into blocks with padlock

lockable

rotary switch

metal/metal sealing

0 bar / 16 bar

-10 °C / +50 °C

-10 °C / +50 °C

Compressed air

Polyamide

Polytetrafluorethylene

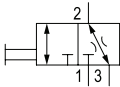
Polyoxymethylene

Acrylonitrile butadiene styrene

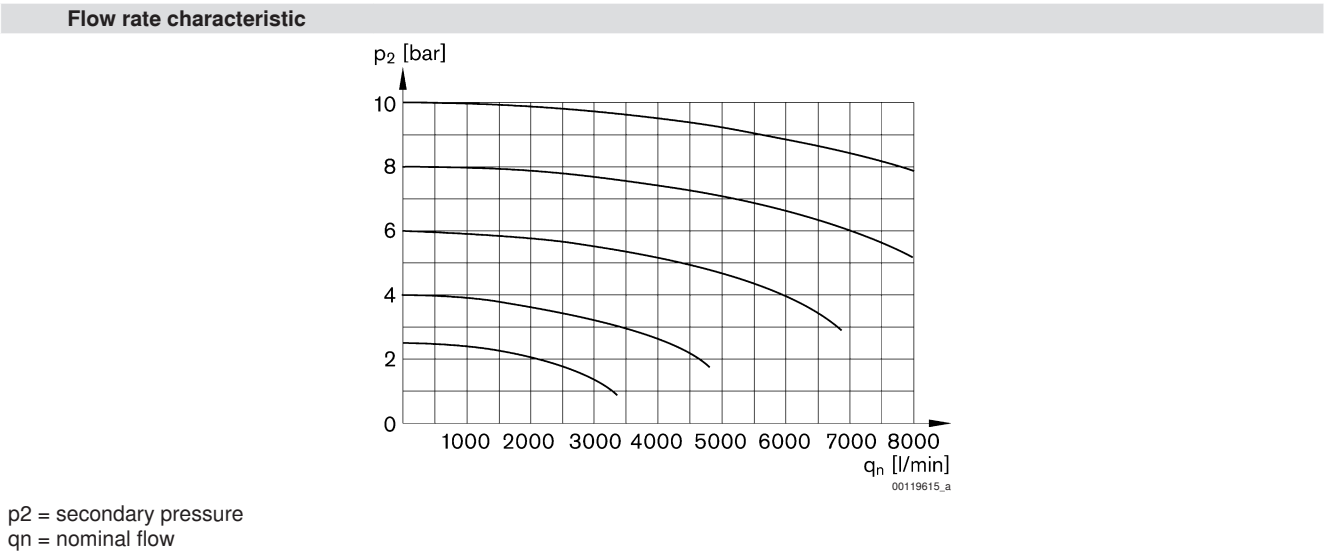
Die cast zinc

Die cast zinc

Technical Remarks
<div> <div></div> The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C. </div>

	Port	Exhaust	Qn		Weight	Part No.
			1▶2	2▶3		
			[l/min]		[kg]	
	G 3/8					R412007260
	G 1/2	G 1/2	4500	3200	0.446	R412007261

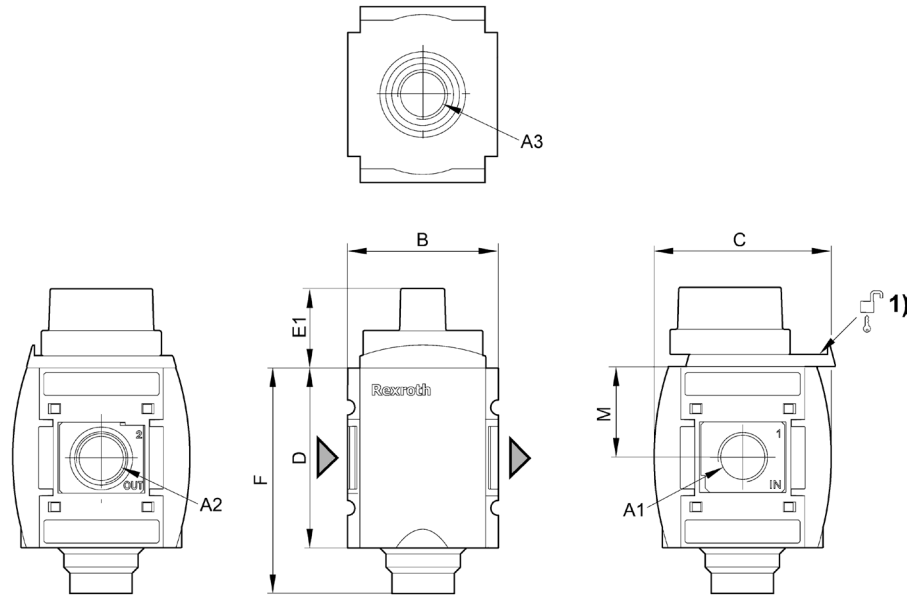
Nominal flow Qn at 6.3 bar and Δp = 1 bar.



Preparation of compressed air → Maintenance units and components

3/2-shut-off valve, mechanically operated, Series AS3-BAV

► G 3/8 - G 1/2 ► ATEX certified

Dimensions

A3 = ventilation port

A1 = input

A2 = output

1) Mounting option for padlocks; max. shackle Ø 8

A1	A2	A3	B	C	D	E1	F	M					
G 3/8	G 3/8	G 1/2	63	74	80	28	99	42.5					
G 1/2	G 1/2	G 1/2	63	74	80	28	99	42.5					

Preparation of compressed air → Maintenance units and components

Filling valve, pneumatically operated, Series AS3-SSV

▶ G 3/8 - G 1/2 ▶ ATEX certified



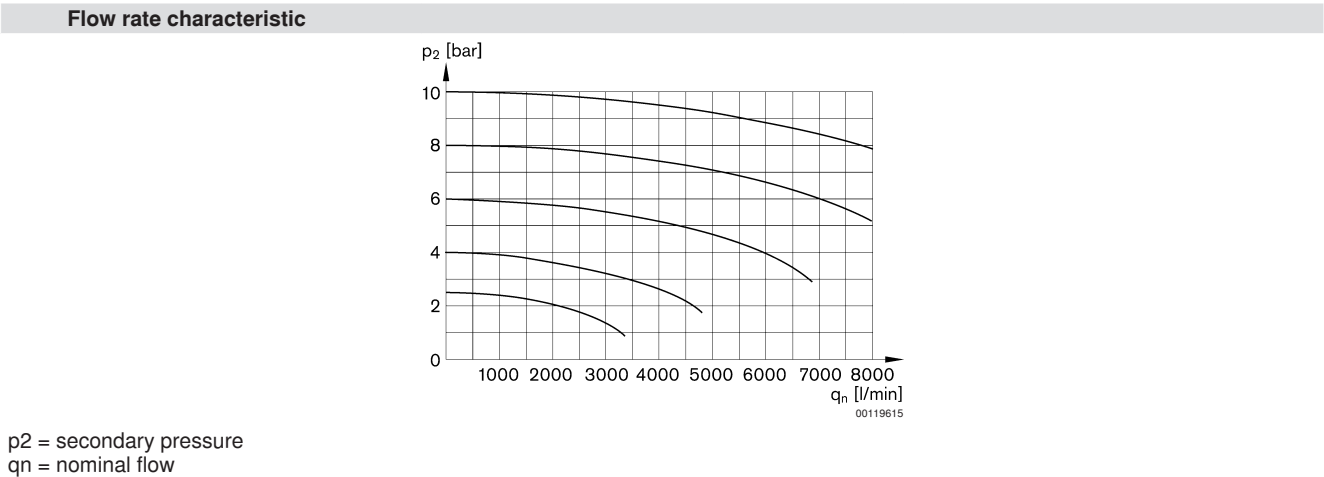
00119766

ATEX	II 2G2D T4 X
Version	Poppet valve, Can be assembled into blocks
Sealing principle	soft sealing
Working pressure min./max.	2.5 bar / 16 bar
Ambient temperature min./max.	-10°C / +50°C
Medium temperature min./max.	-10°C / +50°C
Medium	Compressed air
Max. particle size	5 µm
Materials:	
Housing	Polyamide
Seals	Acrylonitrile Butadiene Rubber
Front cover	Acrylonitrile butadiene styrene
Threaded bushing	Die cast zinc

Technical Remarks
<ul style="list-style-type: none"> ■ The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C. ■ Builds up pressure slowly in the pneumatic systems, i.e. prevents a sudden pressure build-up during a restart after a mains pressure failure or avoids emergency OFF switching. This also avoids dangerous, jerky cylinder movements.

	Port	Qn	Note	Weight	Part No.
		[l/min]		[kg]	
	G 3/8	4500	-	0.43	R412007272
	G 1/2		-		R412007273
	G 1/2		1)		R412007275

Nominal flow Qn at 6.3 bar and Δp = 1 bar.
1) With adjustment screw lock

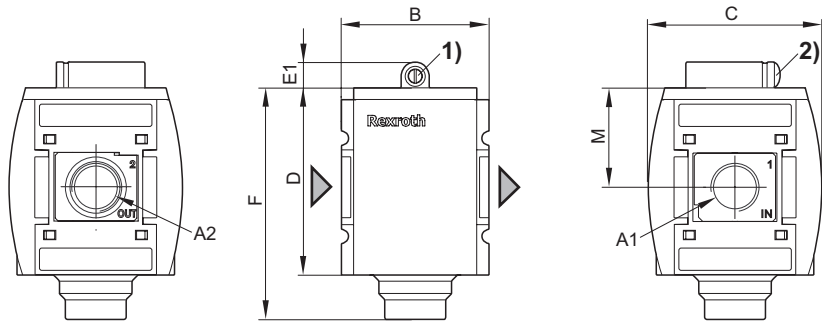


Preparation of compressed air → Maintenance units and components

Filling valve, pneumatically operated, Series AS3-SSV

► G 3/8 - G 1/2 ► ATEX certified

Dimensions



00120279

- A1 = input
- A2 = output
- 1) Adjustment screw for filling time
- 2) Adjustment screw lock

A1	A2	B	C	D	E1	F	M						
G 3/8	G 3/8	63	74	80	11	99	42.5						
G 1/2	G 1/2	63	74	80	11	99	42.5						

Preparation of compressed air → Maintenance units and components

Filling valve, pneumatically operated, Series AS3-SSV
► G 3/8 - G 1/2 ► adjustable filling time and change-over pressure ► ATEX certified

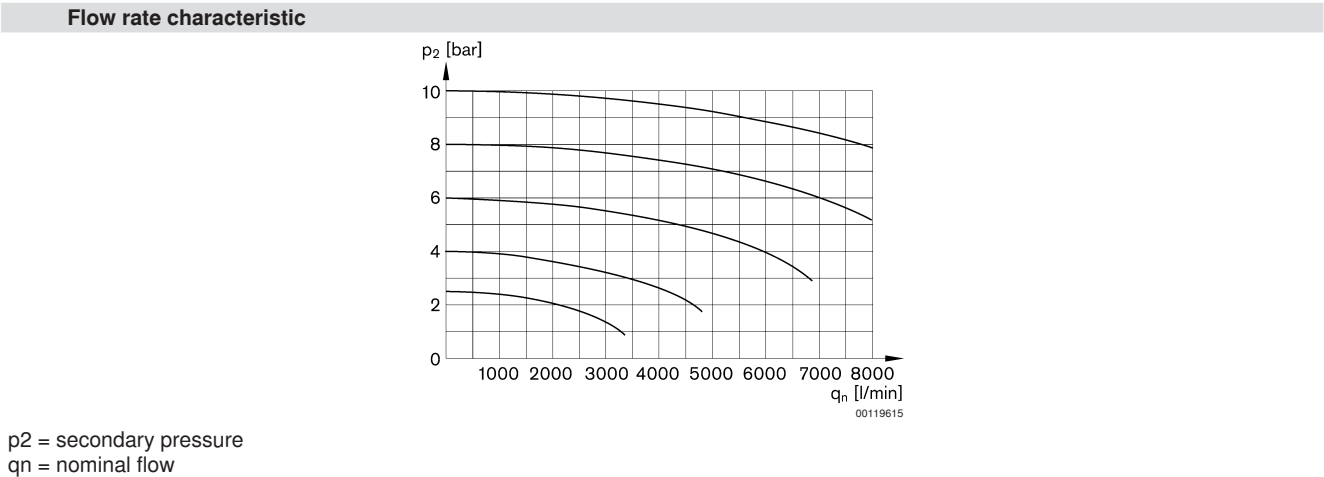


ATEX	II 2G2D T4 X
Version	Poppet valve, Can be assembled into blocks
Sealing principle	soft sealing
Working pressure min./max.	2.5 bar / 16 bar
Ambient temperature min./max.	-10°C / +50°C
Medium temperature min./max.	-10°C / +50°C
Medium	Compressed air
Max. particle size	5 µm
Materials:	
Housing	Polyamide
Seals	Acrylonitrile Butadiene Rubber
Front cover	Acrylonitrile butadiene styrene
Threaded bushing	Die cast zinc

Technical Remarks	
<ul style="list-style-type: none"> ■ The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C. ■ Builds up pressure slowly in the pneumatic systems, i.e. prevents a sudden pressure build-up during a restart after a mains pressure failure or avoids emergency OFF switching. This also avoids dangerous, jerky cylinder movements. ■ adjustable filling time and change-over pressure 	

	Port	Qn	Note	Weight	Part No.
		[l/min]		[kg]	
	G 3/8	4500	1)	0.43	R412007245
	G 1/2				R412007246

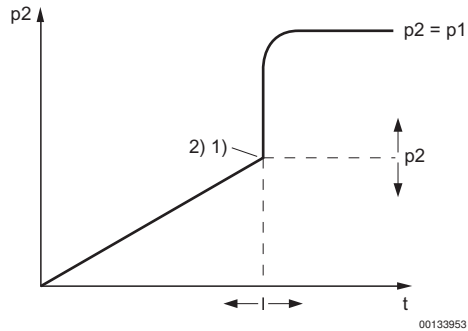
Nominal flow Qn at 6.3 bar and Δp = 1 bar.
1) With adjustment screw lock



Preparation of compressed air → Maintenance units and components

Filling valve, pneumatically operated, Series AS3-SSV

► G 3/8 - G 1/2 ► adjustable filling time and change-over pressure ► ATEX certified

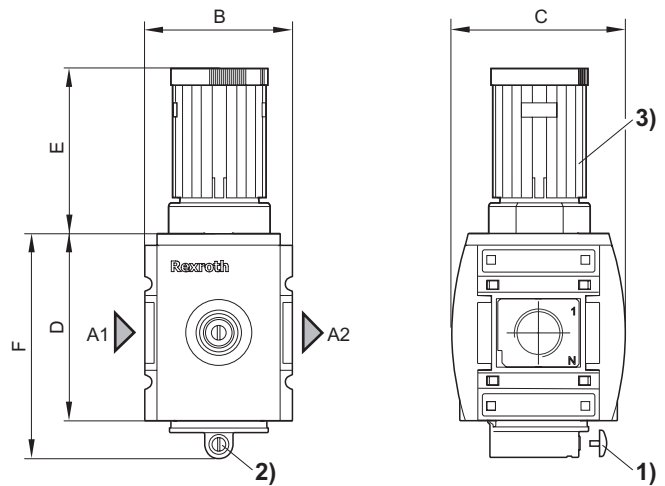
Start function

p2 = output pressure

t = adjustable filling time

1) Switching point

2) adjustable filling time and change-over pressure

Dimensions

A1 = input

A2 = output

1) Adjustment screw lock

2) Adjustment screw for filling time

3) hand wheel for change-over pressure, lockable

A1	A2	B	C	D	E	F							
G 3/8	G 3/8	63	74	80	63.5	96							
G 1/2	G 1/2	63	74	80	63.5	96							

Preparation of compressed air → Maintenance units and components

Filling valve, pneumatically operated, with electrical priority circuit, Series AS3-SSV

► G 1/2 - G 3/8 ► pipe connection ► Electr. connection: M12x1 electrical connector



00134293

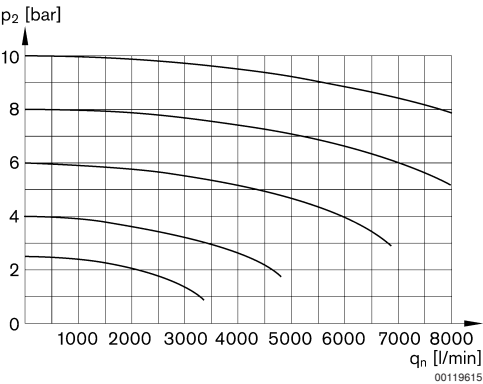
Version	Poppet valve, Can be assembled into blocks
Sealing principle	soft sealing
Working pressure min./max.	2.5 bar / 10 bar
Ambient temperature min./max.	-10 °C / +50 °C
Medium temperature min./max.	-10 °C / +50 °C
Medium	Compressed air
Max. particle size	5 µm
Materials:	
Housing	Polyamide
Seals	Acrylonitrile Butadiene Rubber
Front cover	Acrylonitrile butadiene styrene
Threaded bushing	Die cast zinc

Technical Remarks	
■ The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.	
■ Builds up pressure slowly in the pneumatic systems, i.e. prevents a sudden pressure build-up during a restart after a mains pressure failure or avoids emergency OFF switching. This also avoids dangerous, jerky cylinder movements.	
■ Actuating the electric priority circuit disrupts the slow pressure build-up and pressure p1 is immediately applied.	

	Port	Qn	Note	Weight	Part No.
		[l/min]		[kg]	
	G 1/2	4500	1); 2)	0.43	R412007274
	G 3/8				R412007293

1) Electr. connection: M12x1 electrical connector
2) With adjustment screw lock
Nominal flow Qn at 6.3 bar and Δp = 1 bar.

Flow rate characteristic



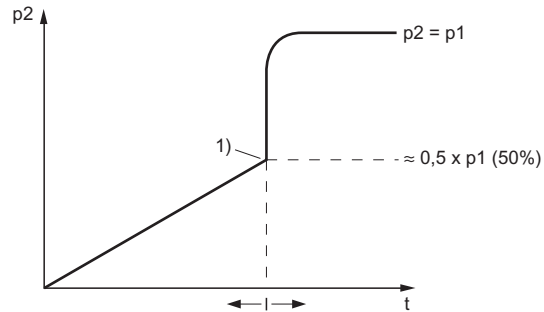
00119615

p2 = secondary pressure
qn = nominal flow

Preparation of compressed air → Maintenance units and components

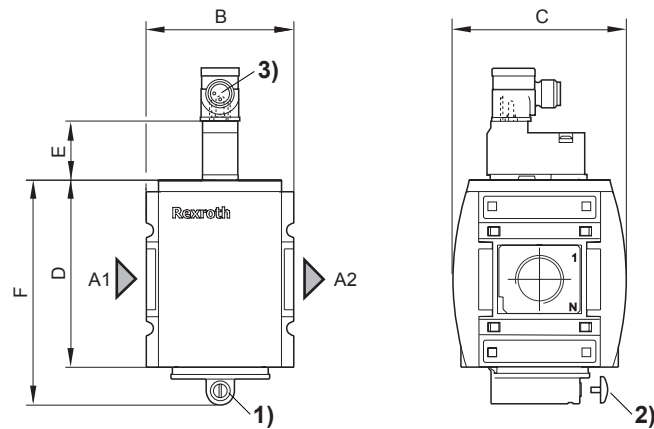
Filling valve, pneumatically operated, with electrical priority circuit, Series AS3-SSV

► G 1/2 - G 3/8 ► pipe connection ► Electr. connection: M12x1 electrical connector

Start function

00133950

p_2 = output pressure
 t = adjustable filling time
 1) Switching point

Dimensions

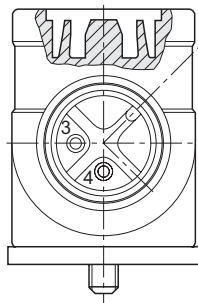
00127873

A1 = input
 A2 = output
 1) Adjustment screw for filling time
 2) Adjustment screw lock
 3) For electrical connector M12x1

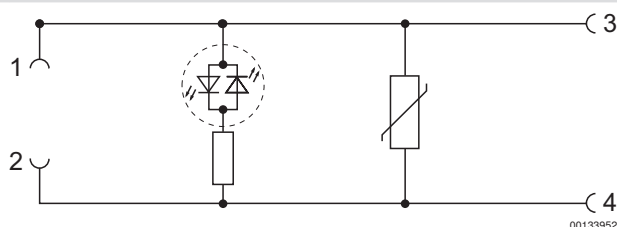
A1	A2	A	B	C	D	E	F						
G 3/8	G 3/8	G 3/8	63	74	80	26	96						

Preparation of compressed air → Maintenance units and components
Filling valve, pneumatically operated, with electrical priority circuit, Series AS3-SSV

► G 1/2 - G 3/8 ► pipe connection ► Electr. connection: M12x1 electrical connector

Pin assignment M12x1


00133951

circuit diagram


Preparation of compressed air → Maintenance units and components

Distributor, Series AS3-DIS

► G 3/8 - G 1/2 ► Distributor 4x ► ATEX certified



00119389

ATEX

Version

Installation location

Ambient temperature min./max.

Medium temperature min./max.

Working pressure min./max.

Medium

II 2G2D T4 X

Can be assembled into blocks

arbitrary

-10°C / +50°C

-10°C / +50°C

0 bar / 16 bar

Compressed air

Materials:

Housing

Threaded bushing

Cover

Seal

Polyamide

Die cast zinc

Acrylonitrile butadiene styrene

Acrylonitrile Butadiene Rubber

Technical Remarks

- Suitable for direct mounting of a PE1 and PM1 series pressure sensor (flange version)

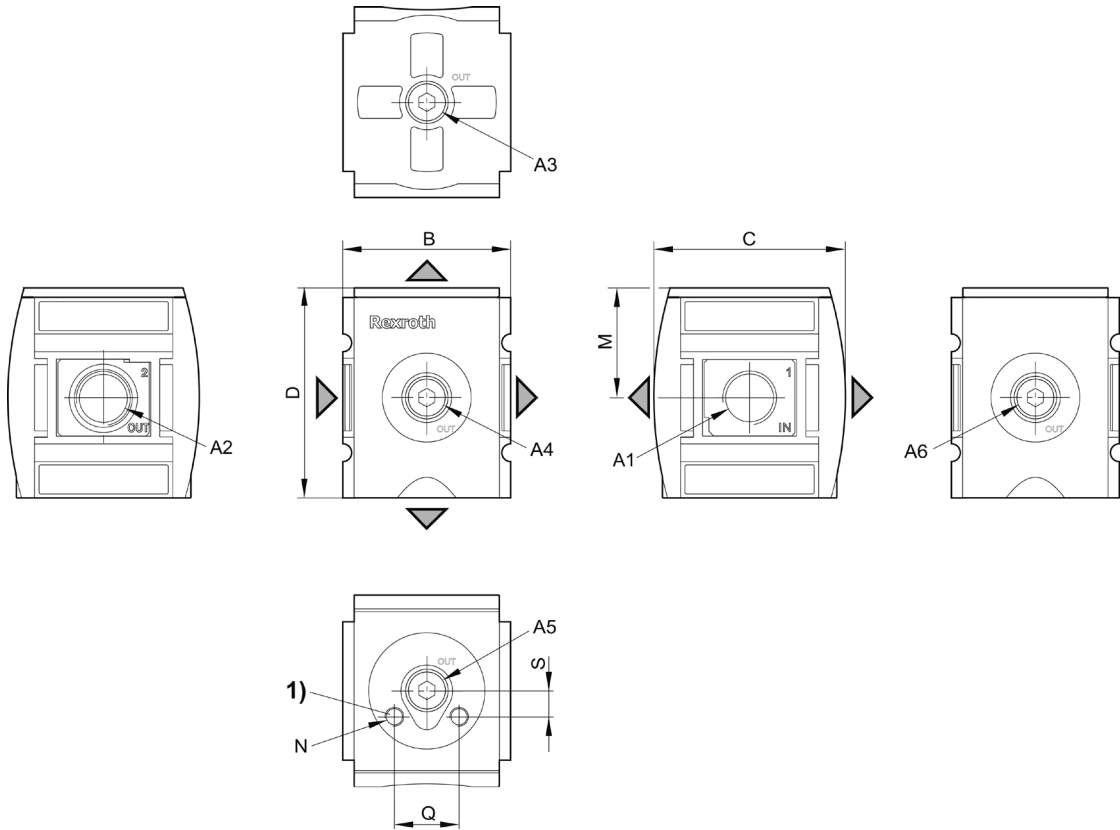
	Port	Qn					Weight	Part No.
		1►2	1►3	1►4	1►5	1►6		
		[l/min]					[kg]	
	G 3/8							R412007250
	G 1/2	7250	5500	2250	2250	2250	0.32	R412007251

Nominal flow Qn at 6.3 bar and $\Delta p = 1$ bar.

Preparation of compressed air → Maintenance units and components

Distributor, Series AS3-DIS
► G 3/8 - G 1/2 ► Distributor 4x ► ATEX certified

Dimensions



00124429

1) Mounting thread for pressure sensor

A1	A2	A3	A4	A5	A6	B	C	D	M	N	Q	S	
G 3/8	G 3/8	G 1/2	G 3/8	G 1/4	G 3/8	63	74	80.5	42.5	M5	20	8	
G 1/2	G 1/2	G 1/2	G 3/8	G 1/4	G 3/8	63	74	80.5	42.5	M5	20	8	

Preparation of compressed air → Maintenance units and components

Distributor, Series AS3-DIC

► G 1/2 ► Distributor 4x ► Center infeed ► ATEX certified



00119389

ATEX

Version

Installation location

Ambient temperature min./max.

Medium temperature min./max.

Working pressure min./max.

Medium

Materials:

Housing

Threaded bushing

Cover

Seal

II 2G2D T4 X

Distributor, Can be assembled into blocks arbitrary

-10°C / +50°C

-10°C / +50°C

0 bar / 16 bar

Compressed air

Polyamide


Die cast zinc

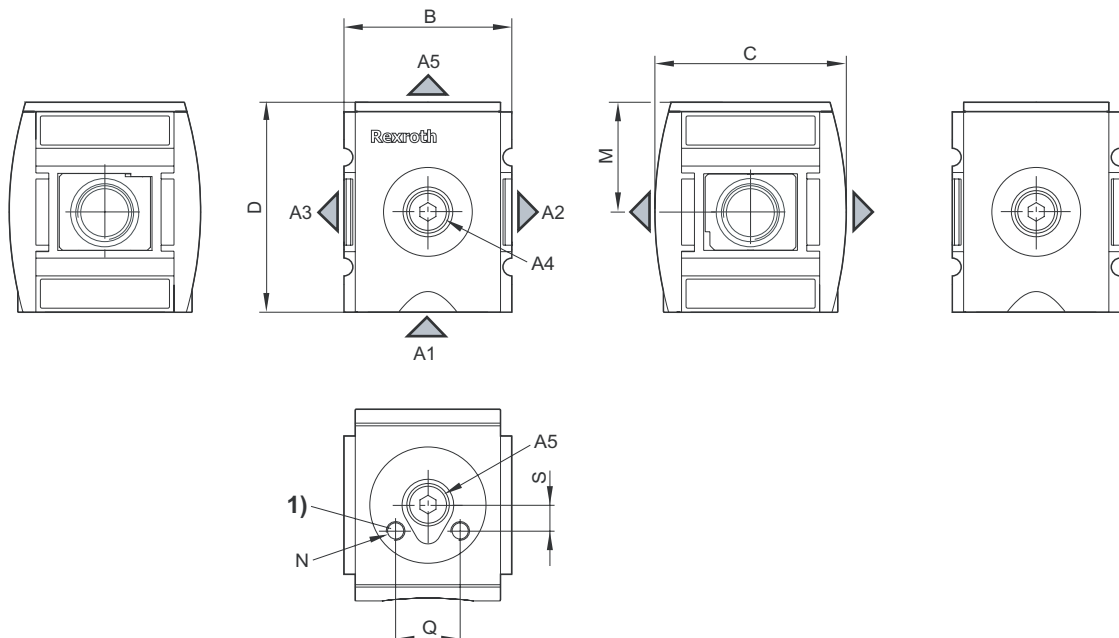
Acrylonitrile butadiene styrene

Acrylonitrile Butadiene Rubber

Technical Remarks

- Suitable for direct mounting of a PE1 and PM1 series pressure sensor (flange version)
- Additional air supply possible at connections A4 and A5.

	Port	Qn		Weight	Part No.
		1►2	1►3		
		[l/min]		[kg]	
	G 1/2	10300	10300	0.32	R412007249

Nominal flow Qn at 10 bar and $\Delta p = 1$ bar.**Dimensions**

1) Mounting thread for pressure sensor

00133990_b

Preparation of compressed air → Maintenance units and components

Distributor, Series AS3-DIC
► G 1/2 ► Distributor 4x ► Center infeed ► ATEX certified

A1	A2	A3	A4	A5	B	C	D	M	N	Q	S		
G 1/2	G 1/2	G 1/2	G 3/8	G 1/4	63	74	80.5	42.5	M5	20	8		

Preparation of compressed air → Maintenance units and components

Distributor, Series AS3-DIN

► G 3/8 - G 1/2 ► Distributor 4x ► Non-return valve ► ATEX certified



00119389

ATEX
Version

Installation location
Ambient temperature min./max.
Medium temperature min./max.
Working pressure min./max.
Medium

Materials:
Housing
Threaded bushing
Cover
Seal

II 2G2D T4 X

Non-return valve, Can be assembled into blocks

arbitrary

-10°C / +50°C

-10°C / +50°C

0.4 bar / 16 bar

Compressed air

Polyamide

Die cast zinc

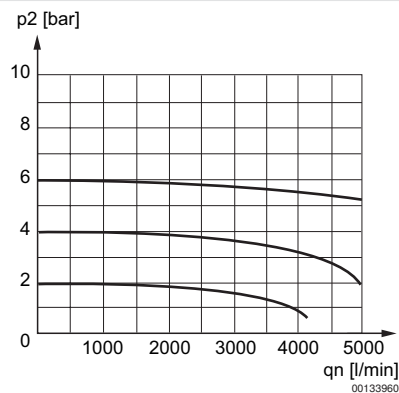
Acrylonitrile butadiene styrene

Acrylonitrile Butadiene Rubber

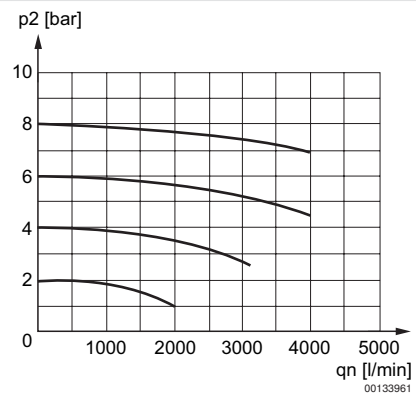
Technical Remarks

- 4 auxiliary air exits upstream of non-return valve.

	Port	Qn					Weight	Part No.
		1►2	1►3	1►4	1►5	1►6		
		[l/min]					[kg]	
	G 3/8							R412007254
	G 1/2	5100	3300	2250	2250	2250	0.32	R412007255

Nominal flow Qn at 6.3 bar and $\Delta p = 1$ bar.**Flow rate characteristic**

Nominal flow 1 -> 2



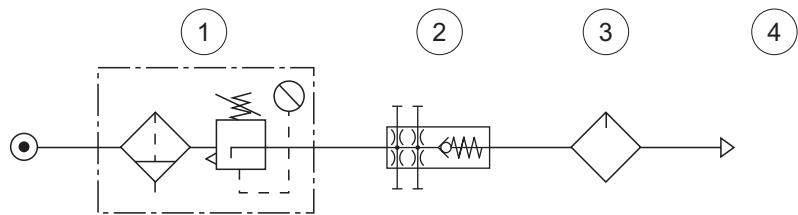
Nominal flow 1 -> 3

Preparation of compressed air → Maintenance units and components

Distributor, Series AS3-DIN

► G 3/8 - G 1/2 ► Distributor 4x ► Non-return valve ► ATEX certified

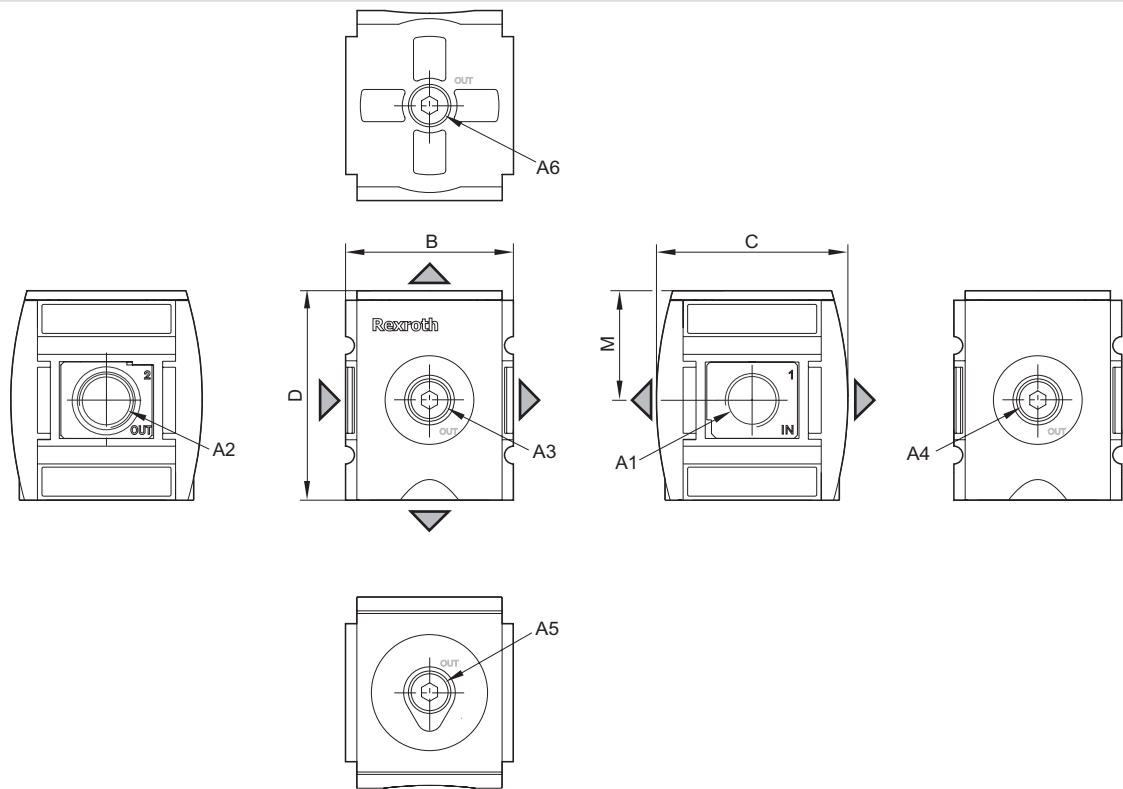
usage



00133962

- 1) Filter pressure regulator
- 2) Non-return valve
- 3) lubricator
- 4) Compressed air

Dimensions



00133995

A1	A2	A3	A4	A5	A6	B	C	D	M				
G 3/8	G 3/8	G 1/2	G 3/8	G 1/4	G 3/8	63	74	80	42.5				
G 1/2	G 1/2	G 1/2	G 3/8	G 1/4	G 3/8	63	74	80	42.5				

Preparation of compressed air → Maintenance units and components

Series AS3

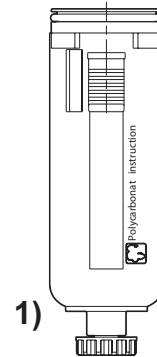
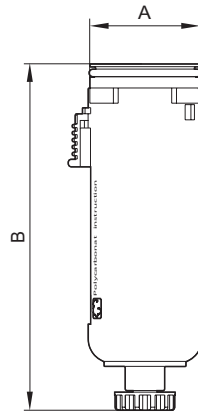
Accessories

Reservoir, Series AS3-CLS/ -CLP/ -CLC

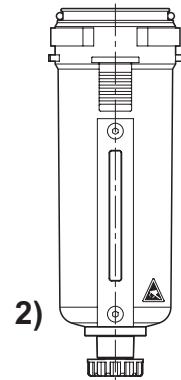
► for filters, pre-filters and microfilters



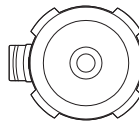
00119625



1)



2)



00121208

- 1) Plastic reservoir and protective guard with window
2) Metal reservoir with inspection glass

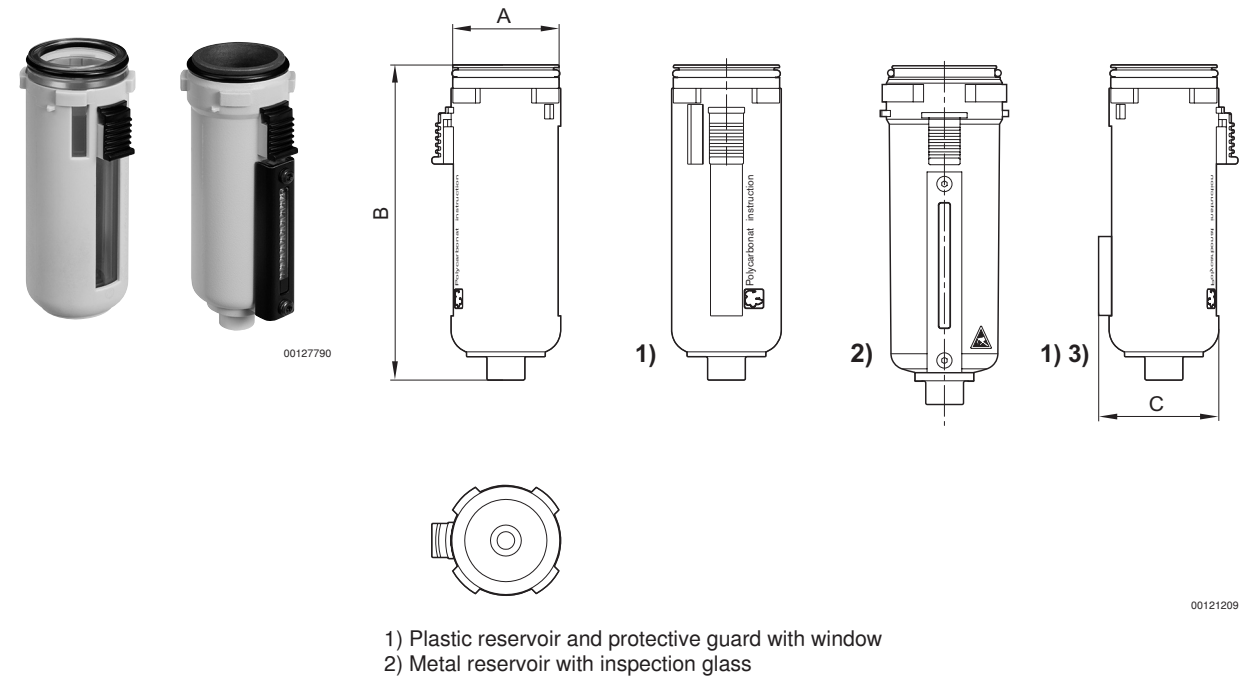
Condensate drain	Reservoir	Protective guard	Weight	Note	Part No.
			[kg]		
semi-automatic, open without pressure	Polycarbonate	Polyamide	0.086	Fig. 1	R412007338
fully automatic, open without pressure	Polycarbonate	Polyamide	0.116	Fig. 2	R412007339
fully automatic, closed without pressure	Polycarbonate	Polyamide	0.116	Fig. 2	R412007340
semi-automatic, open without pressure	Die cast zinc with window	-	0.338	Fig. 1	R412007344
fully automatic, open without pressure	Die cast zinc with window	-	0.39	Fig. 2	R412007345
fully automatic, closed without pressure	Die cast zinc with window	-	0.39	Fig. 2	R412007346

Part No.		A	B								
R412007338	G 3/8-G 1/2	43.8	128.5								
R412007344	G 3/8-G 1/2	43.8	128.5								

Part No.	A4	A	B								
R412007339	G 1/8	43.8	145								
R412007340	G 1/8	43.8	145								
R412007345	G 1/8	43.8	145								
R412007346	G 1/8	43.8	145								

Series AS3
Accessories

Reservoir, Series AS3-CLA
► for active carbon filter



Reservoir	Protective guard	Weight	Part No.
		[kg]	
Polycarbonate	Polyamide	0.086	R412007347
Die cast zinc with window	-	0.338	R412007349

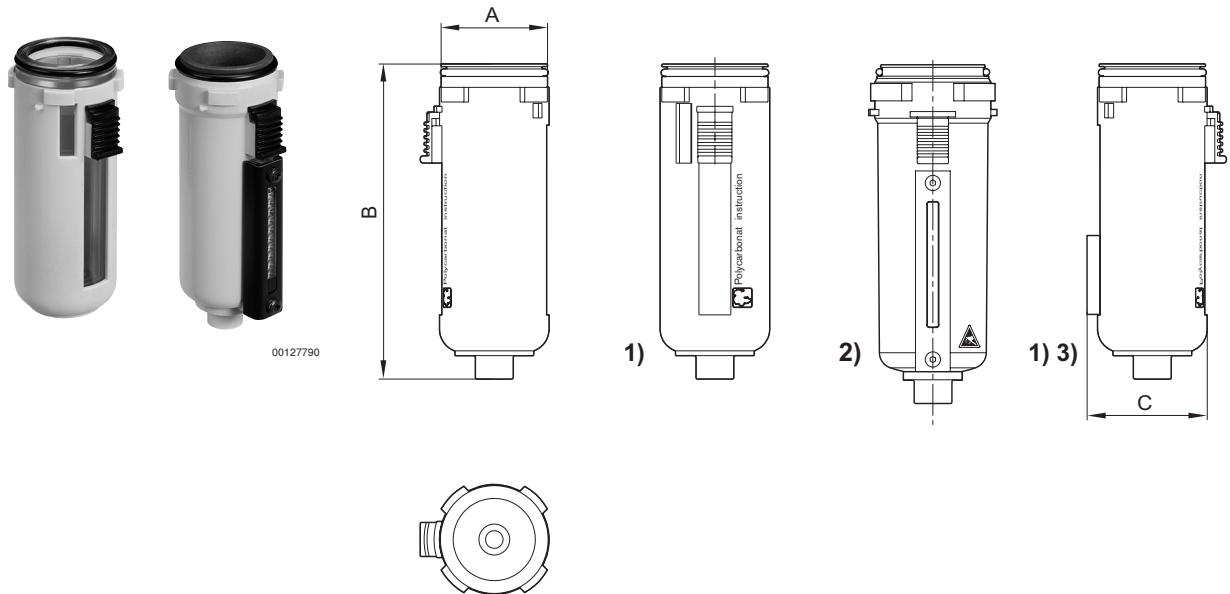
Part No.	A	B										
R412007347	43.8	122										
R412007349	43.8	122										

Preparation of compressed air → Maintenance units and components

Series AS3
 Accessories

Reservoir, Series AS3-CBS

► for lubricator



00121209

- 1) Plastic reservoir and protective guard with window
 2) Metal reservoir with inspection glass
 3) with sensor mounting and floater with magnet for level detection

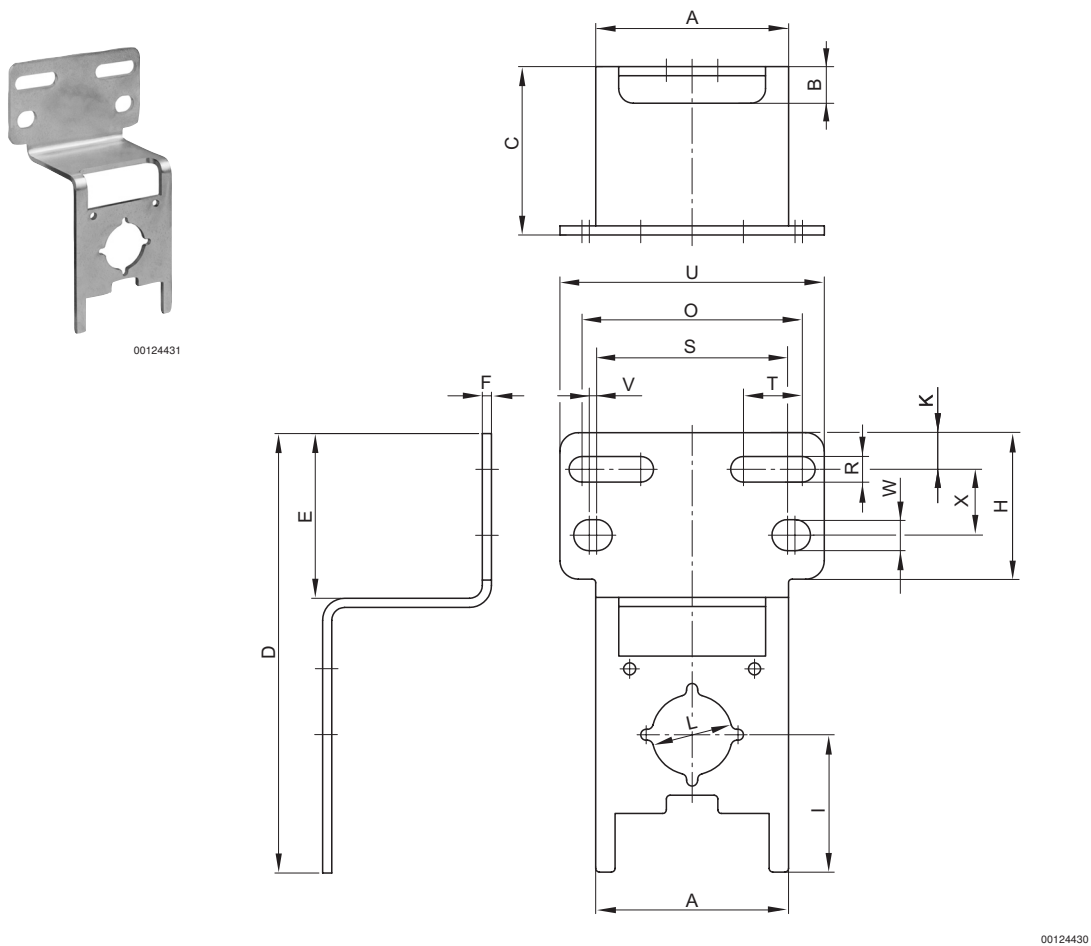
Electrical level detection	Reservoir	Protective guard	Weight	Part No.
			[kg]	
-	Polycarbonate	Polyamide	0.086	R412007352
-	Die cast zinc with window	-	0.335	R412007358
with external query	Polycarbonate	Polyamide	0.086	R412007351

Part No.	A	B	C									
R412007352	43.8	122	—									
R412007358	43.8	126	—									
R412007351	43.8	122	48									

Preparation of compressed air → Maintenance units and components

Series AS3
Accessories

Mounting plate
► AS3-MBR-...-W01



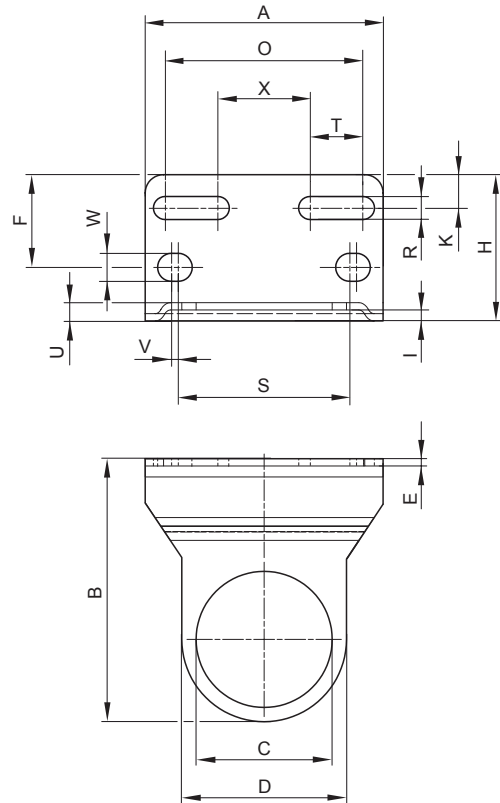
Part No.	A	B	C	D	E	F	H	I	K	O	R	S
R412007368	52.5	10	46	120	45	2.5	40	37.5	10	60	7	52

Part No.	T	U	V	W	X	Material	Material Seal	Weight [kg]
R412007368	16	72	2	8.5	18	Steel	Acrylonitrile Butadiene Rubber	0.13

Scope of delivery incl. 2 mounting screws 3x10 (Torx 10 IP) DIN EN ISO 10664

Preparation of compressed air → Maintenance units and components

Series AS3
 Accessories

Mounting bracket, Series AS3-MBR-...-W02


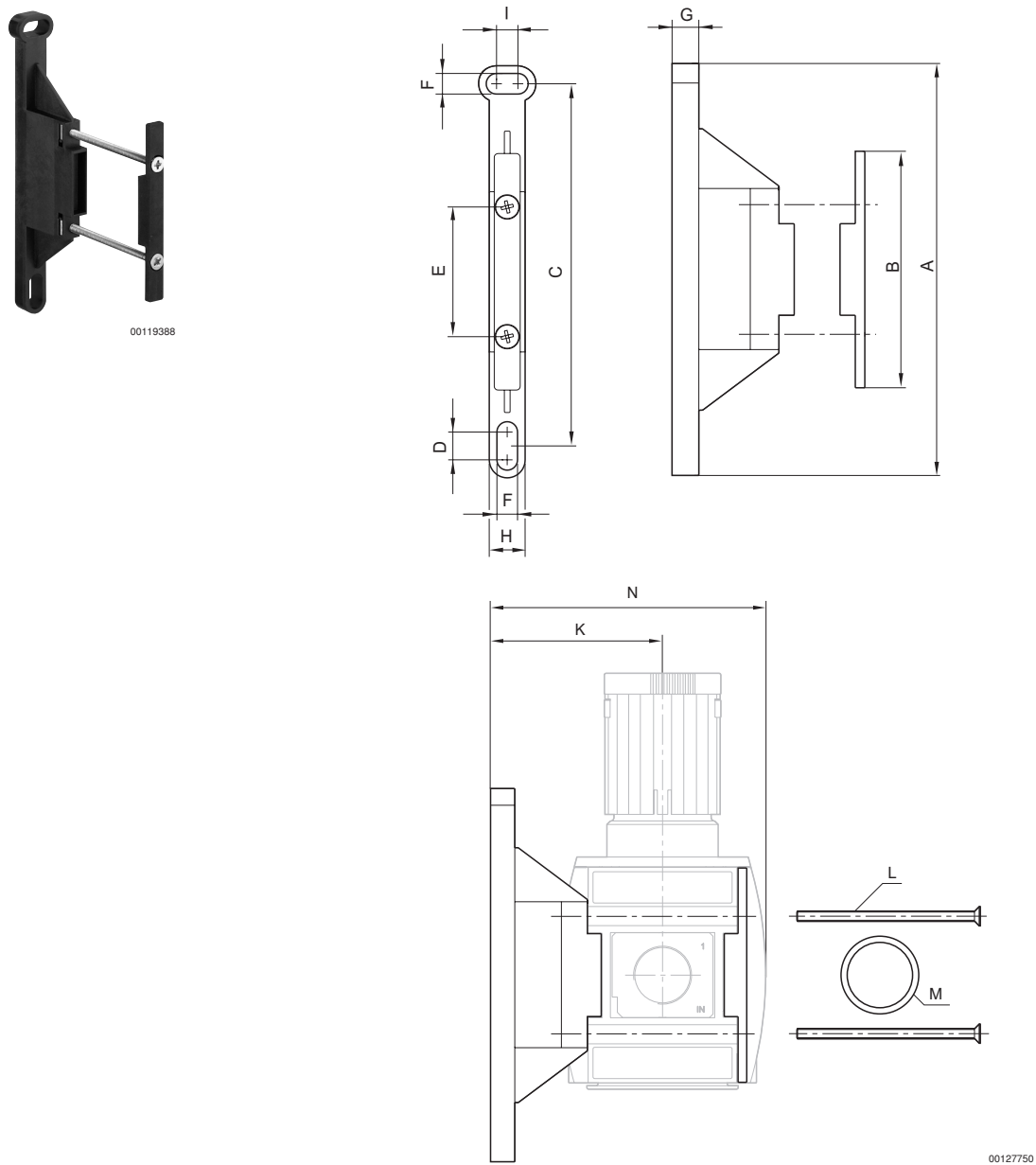
Part No.	A	B	C	D	E	F	H	I	K	O	R	S
R412007964	72	98	43.2	52	2.5	28	44	4	10	60	7	52
Part No.	T	U	V	W	X	Material	Weight [kg]					
R412007964	16	6.5	2	8.5	28	Steel	0.13					

Scope of delivery incl. 2 mounting screws 3x10 (Torx 10 IP) DIN EN ISO 10664

Series AS3

Accessories

Mounting clip, Series AS3-MBR-...-W03



Part No.	A	B	C	D	E	F	G	H	I	K	L
R412007370	120	75	104	8	42	6.4	12	12	8	72	M5x68

Part No.	M	N	Material	Material Seal	Weight [kg]			
R412007370	23,1x1,78	109	Polyamide	Acrylonitrile Butadiene Rubber	0.055			

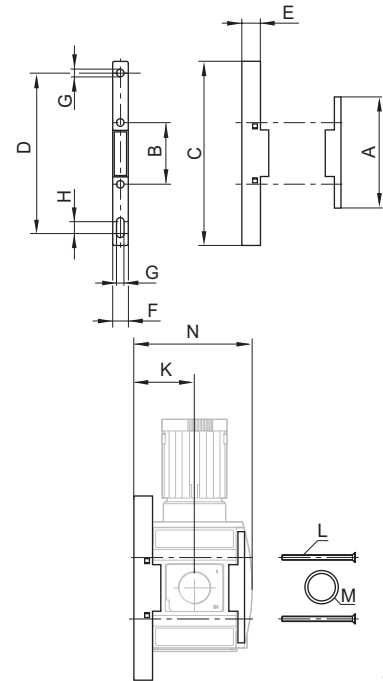
Scope of delivery incl. 2 mounting screws M5x68-4.8-A2R according to EN ISO 7046-1 (countersunk screw with type H X-slot), 1x O-ring

Preparation of compressed air → Maintenance units and components

Series AS3
 Accessories

Mounting clip, Series AS3-MBR-...-W03-C


00136385



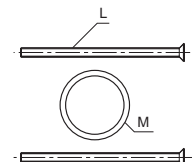
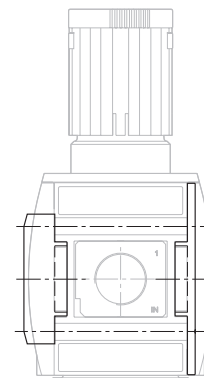
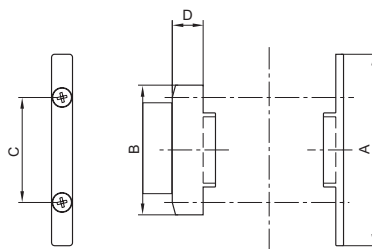
00136384

Part No.	A	B	C	D	E	F	G	H	I	K	L
R412007373	120	75	104	8	42	6.4	12	12	8	38.5	M5x68
Part No.	M	N	Material	Material Seal	Weight [kg]						
R412007373	23,1x1,78	75.5	Polyamide	Acrylonitrile Butadiene Rubber	0.055						

Scope of delivery incl. 2 mounting screws M5x68-4.8-A2R according to EN ISO 7046-1 (countersunk screw with type H X-slot), 1x O-ring

Block assembly kit, Series AS3-MBR-...-W04


00119405



00127746

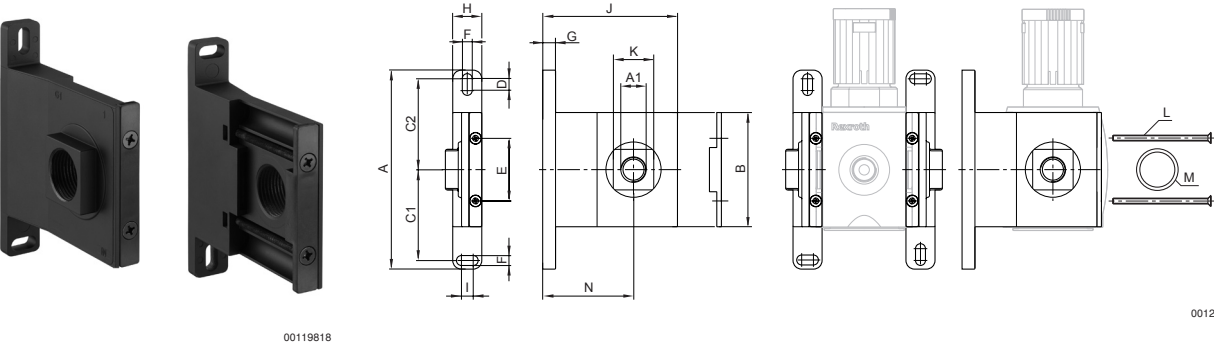
Preparation of compressed air → Maintenance units and components

Series AS3
Accessories

Part No.	A	B	C	D	L	M	Material	Material Seal
R412007371	75	75	42	12.5	M5x68	23,1x1,78	Polyamide	Acrylonitrile Butadiene Rubber
Part No.	Weight [kg]							
R412007371	0.032							

Scope of delivery incl. 2 mounting screws M5x68-4.8-A2R according to EN ISO 7046-1 (countersunk screw with type H X-slot), 1x O-ring

Block assembly kit, Series AS3-MBR-...-W05



Part No.	A1	A	B	C1	C2	D	E	F	G	H	I	J	K	L
R412007366	G 3/8	120	75	54	54	8	42	6.4	7	20	8	102.5	30	M5x68
R412007367	G 1/2	120	75	54	54	8	42	6.4	7	20	8	102.5	30	M5x68
Part No.	M	N	Material	Material Seal	Weight [kg]									
R412007366	23,1x1,78	72	Die cast zinc	Acrylonitrile Butadiene Rubber	0.825									
R412007367	23,1x1,78	72	Die cast zinc	Acrylonitrile Butadiene Rubber	0.825									

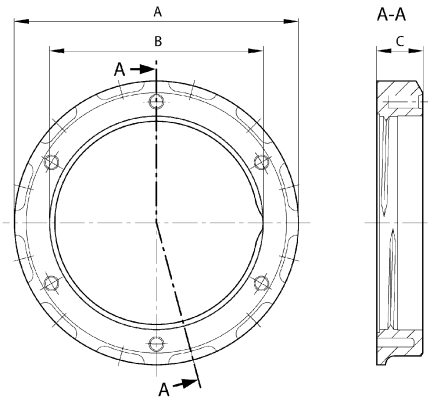
Scope of delivery incl. 4 mounting screws M5x68-4.8-A2R according to EN ISO 7046-1 (countersunk screw with type H X-slot), 2x O-ring

Preparation of compressed air → Maintenance units and components

Series AS3
 Accessories

Panel nut, Series AS3-MBR-...-W06


00124065



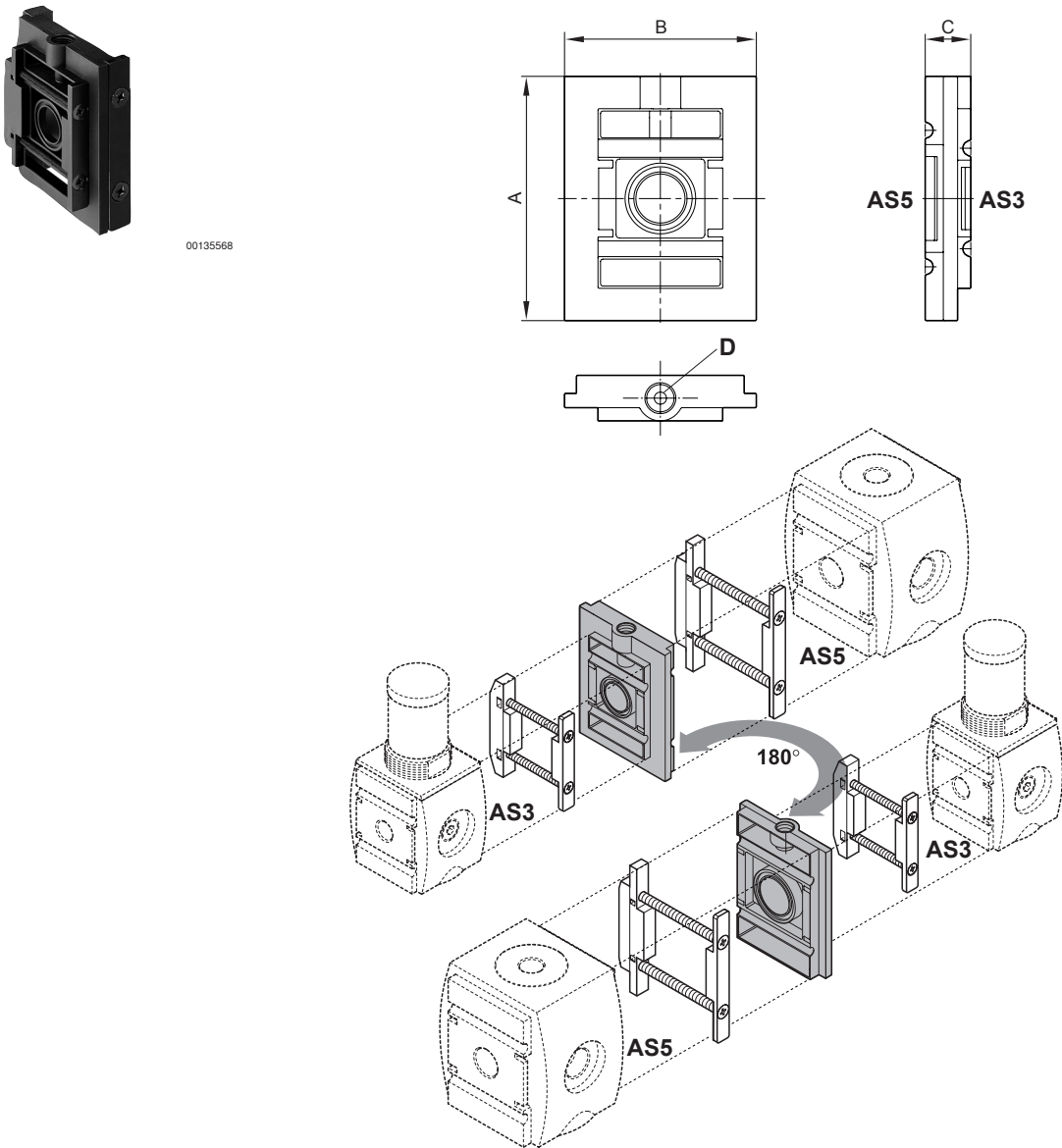
00123311

Part No.	A	B	C	Material	Material Seal				
R412007372	M42x1,5	55.5	8	Polyamide	Acrylonitrile Butadiene Rubber				

Series AS3

Accessories

Block assembly kit, Series AS3/AS5-MBR-...-W07



scope of delivery incl. seal

00134014

Part No.	A	B	C	D	Material Seal						
R412010122	102	80	18	G 1/4	Acrylonitrile Butadiene Rubber						

Preparation of compressed air → Maintenance units and components

Series AS3

Accessories

Pressure gauges, Series PG1 - SAS

► Front port ► Background color: Black ► Scale color: White / Grey ► Viewing window: Polystyrene ► ATEX certified



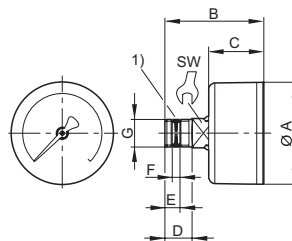
00123444

ATEX	II 2G2D T4 X
Version	Bourdon tube pressure gauge
Standardization	EN 837-1
Main scale unit (outside)	bar
Secondary scale unit (inside)	psi
Ambient temperature min./max.	-40°C / +60°C
Medium	Compressed air
Pointer color	White
Main scale color (outside)	White
Secondary scale color (inside)	Grey
Class	2,5

Materials:	
Housing	Acrylonitrile butadiene styrene
Thread	Brass
Viewing window	Polystyrene
Seal	Polytetrafluorethylene

	Compressed air connection	Nominal diameter	Application	Display range	Operating pressure	Scale value	Weight	Part No.
		[mm]	[bar]	[bar]	[bar]		[kg]	
	G 1/4	50	0 - 1.2	0 - 1.6	0 / 1.6	0.05	0.09	R412004413
			0 - 2	0 - 2.5	0 / 2.5	0.1		R412004414
			0 - 3.2	0 - 4	0 / 4	0.1		R412004415
			0 - 4	0 - 6	0 / 6	0.2		R412004416
			0 - 8	0 - 10	0 / 10	0.2		R412004417
			0 - 12	0 - 16	0 / 16	0.5		R412004418

Dimensions



00119457

Compressed air connection G	Nominal diameter	Ø A	B	C	D	E	F 1)	SW				
G 1/4	50	49	47.5	26.5	13	7.2	3.7	14				

1) Gasket thread

Preparation of compressed air → Maintenance units and components

Series AS3
Accessories

Pressure gauges, Series PG1-SAS-ADJ

- Front port ► with adjustable work area display ► Background color: Black ► Scale color: White / Grey
► Viewing window: Polystyrene ► ATEX certified

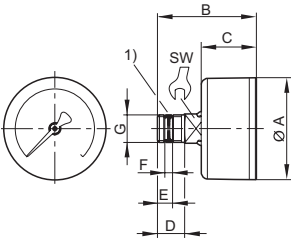


00131412

ATEX	II 2G2D T4 X
Version	Bourdon tube pressure gauge
Standardization	EN 837-1
Main scale unit (outside)	bar
Secondary scale unit (inside)	psi
Ambient temperature min./max.	-40 °C / +60 °C
Medium	Compressed air
Work area	adjustable work area display
Pointer color	White
Main scale color (outside)	White
Secondary scale color (inside)	Grey
Work Area Display, Color	Red / Green
Class	2,5
Materials:	
Housing	Acrylonitrile butadiene styrene
Thread	Brass
Viewing window	Polystyrene
Seal	Polytetrafluorethylene

	Compressed air connection	Nominal diameter	Application	Display range	Operating pressure	Scale value	Weight	Part No.
		[mm]	[bar]	[bar]	[bar]		[kg]	
	G 1/4	50	0 - 1.2	0 - 1.6	0 / 1.6	0.05	0.1	R412007867
			0 - 2	0 - 2.5	0 / 2.5	0.1		R412007868
			0 - 3.2	0 - 4	0 / 4	0.1		R412007869
			0 - 4	0 - 6	0 / 6	0.2		R412007870
			0 - 8	0 - 10	0 / 10	0.2		R412007871
			0 - 12	0 - 16	0 / 16	0.5		R412007872

Dimensions



00119457

1) Gasket thread

Preparation of compressed air → Maintenance units and components

Series AS3

Accessories

Compressed air connection G	Nominal diameter	Ø A	B	C	D	E	F	SW				
G 1/4	50	49	47.5	26.5	13	7.2	3.7	14				

Pressure gauges, Series PG1 - DIM

► for differential pressure measurement for prefilters and microfilters ► flange version ► Background color: White ► Scale color: Black ► Viewing window: Polystyrene ► ATEX certified



00106963

ATEX
Version
Main scale unit (outside)
Ambient temperature min./max.
Medium
Pointer color
Main scale color (outside)
Color for differential pressure range

II 2G2D T4 X
Diaphragm pressure gauge
bar
-10°C / +50°C
Compressed air
Black
Black
Green / Red

Materials:
Housing
Viewing window
Seal

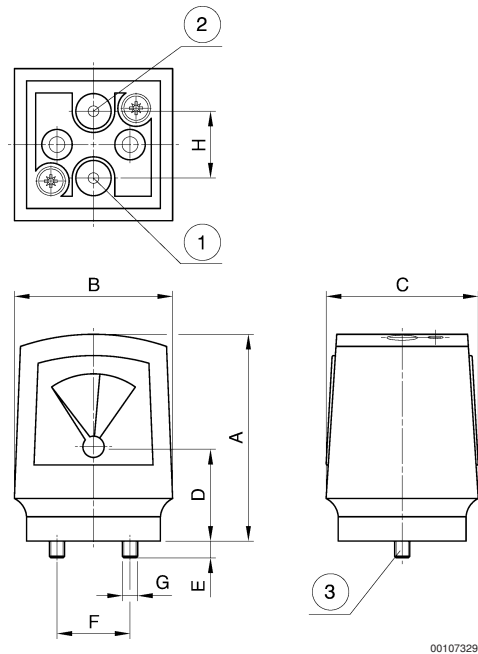
Polyamide, fiber-glass reinforced
Polystyrene
Acrylonitrile butadiene styrene

	Application	Display range	Operating pressure	Scale value	Weight	Part No.
	[bar]	[bar]	[bar]		[kg]	
	0 - 0.5	0 - 0.5	0 / 16	0.1	0.104	1827231072

Preparation of compressed air → Maintenance units and components

Series AS3
Accessories

Dimensions



00107329

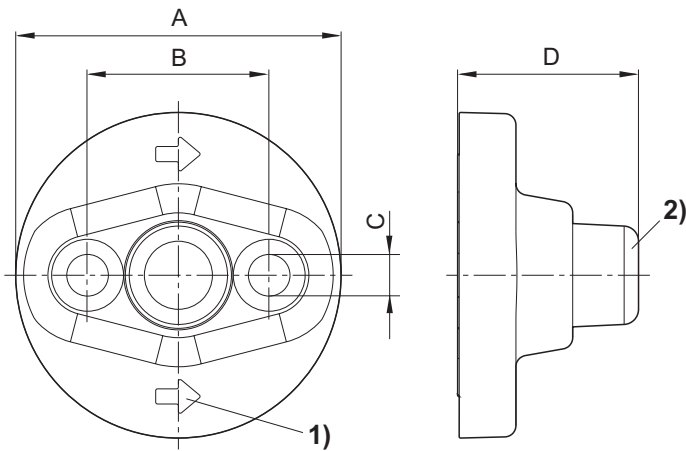
- 1) Input pressure p1
- 2) Output pressure p2
- 3) Mounting screw and 2 O-rings included in scope of delivery

A	B	C	E	F	G	H								
68	52	50	5.5	24	M5	22								

contamination display, Series AS2, AS3, AS5
► for prefilters and microfilters



00124003



00123310

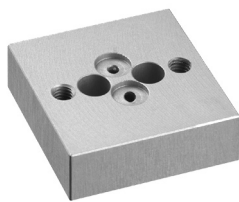
- 1) Flow direction
- 2) Display in initial state: green (= $\Delta p < 0.35$ bar)
Display turns red on contamination of the filter element (= $\Delta p \geq 0.35$ bar).

Preparation of compressed air → Maintenance units and components

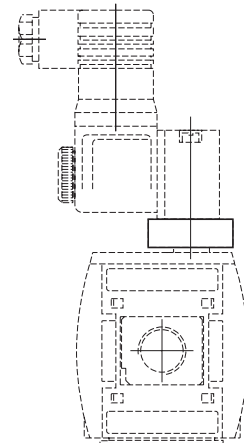
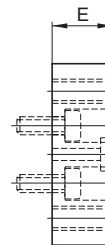
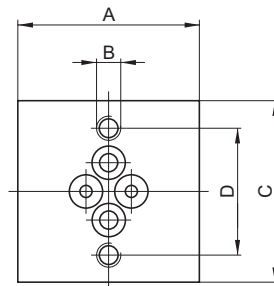
Series AS3
 Accessories

Part No.	A	B	C	D	Material	Weight [kg]					
R412006363	43	24	5.5	24	Polyamide	0.025					

2 mounting screws and 2 O-rings supplied loose

Transition plate, Series AS2, AS3, AS5
 ► with CNOMO porting configuration


00124240



00123312_a

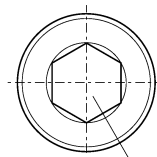
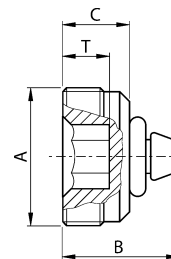
Part No.	A	B	C	D	E	Material	Weight [kg]				
R412006360	30	M4	30	21	10	Aluminum	0.025				

Scope of delivery incl. 4 mounting screws, 2 O-rings

Adapter plate for assembling a series DO30 pilot valve with CNOMO porting configuration on a 3/2-way shut-off valve without pilot

plugs


00127753



00116300

Preparation of compressed air → Maintenance units and components

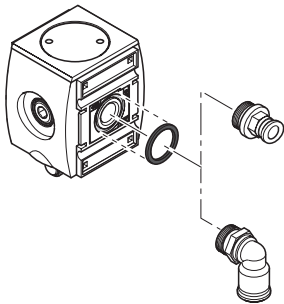
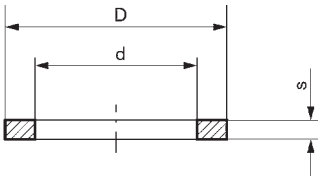
Series AS3
Accessories

Part No.	A	B	C	SW	T	Material	Material Seal	Delivery quantity [Piece]	
1820508006	G 1/4	13	8.5	6	6.5	Polyamide	Acrylonitrile Butadiene Rubber	10	

Sealing ring
► Acrylonitrile butadiene styrene



00127841



00135377

Part No.	usage Series	Type	d	D	s	Delivery quantity [Piece]	Working pressure min./max. [bar]
R412010148	AS2	For compressed air connection G 3/8	17.9	22.5	1.5	10	-0.95 / 16
R412010149	AS3	For compressed air connection G 1/2	22.4	26.4	1.5	10	-0.95 / 16
R412010150	AS5	For compressed air connection G 1	36.9	41.9	1.8	10	-0.95 / 16

Part No.	Ambient temperature min./max. [C°]									
R412010148	-10 / +60									
R412010149	-10 / +60									
R412010150	-10 / +60									

For inserting into the O-ring groove when using series QR1 and QR2 fittings.

Preparation of compressed air → Maintenance units and components

Series AS3

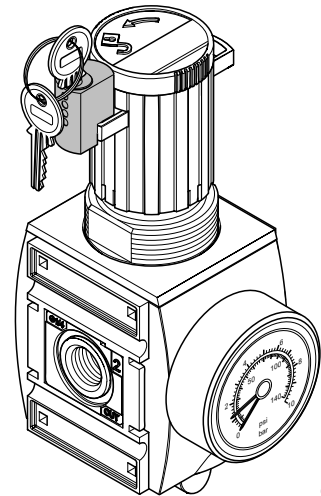
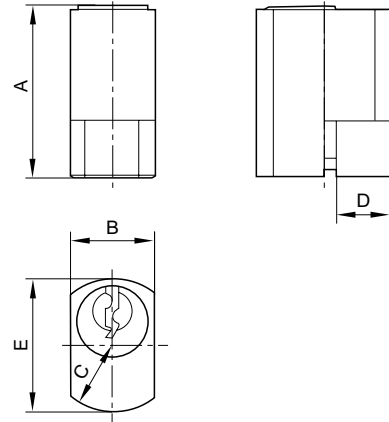
Accessories

mortise lock

► for series AS2, AS3, AS5, With standard and E11 locking



00135465



00134002

Part No.	Type	A	B	C	D	E	Material	
R412007959	Standard locking, with key	25	13	R10	Ø8	20	Steel	
R412006374	E11 locking, without key	25	13	R10	Ø8	20	Steel	

Bosch Rexroth AG
Pneumatics
Ulmer Straße 4
D - 30880 Laatzen
Phone +49 511 2136-0
Fax +49 511 2136-2 69
sales-pneumatics@boschrexroth.de
www.boschrexroth.com/pneumatics

Your contact:

Canada

Bosch Rexroth Canada Corp.
3426 Mainway Drive
Burlington, Ontario L7M 1A8
Tel. +1 905 335-5511
Fax +1 905 335-4184

Australia

Bosch Rexroth Pty. Ltd.
3 Valediction Road
Kings Park NSW 2148
Sydney
Tel. +61 2 9831-7788
Fax +61 2 9831-5553

U.S.A.

Bosch Rexroth Corp.
1953 Mercer Road
Lexington, KY 40511-1021
Kentucky
Tel. +1 859 254-8031
Fax +1 859 254-4188

Great Britain

Bosch Rexroth Ltd.
Broadway Lane
South Cerney
Cirencester, GL7 5UH
Gloucestershire
Tel. +44 1285 86-3000
Fax +44 1285 86-3003

further contacts:
www.boschrexroth.com/addresses

The data specified above only serve to describe the product. No statements concerning a certain condition or suitability for a certain application can be derived from our information. The information given does not release the user from the obligation of own judgment and verification. It must be remembered that our products are subject to a natural process of wear and aging.

© This document, as well as the data, specifications and other informations set forth in it, are the exclusive property of Bosch Rexroth AG. Without their consent it may not be reproduced or given to third parties.

Subject to modifications.

Online-PDF
14-01-2010