

Preparation of compressed air → Maintenance units and components  
**Series AS2**

Brochure

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Preparation of compressed air → Maintenance units and components

**Series AS2**

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**Series AS2**

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**Series AS2**

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**Series AS2**

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## Preparation of compressed air → Maintenance units and components

**Maintenance unit, 2-part, Series AS2-ACD**

► G 1/4 - G 3/8 ► filter porosity: 5 µm ► lockable ► with pressure gauge ► ATEX certified



ATEX	II 2G2D T4 X
Maintenance Unit	2-in-1, Can be assembled into blocks
Parts	Filter pressure regulator, lubricator
Regulator type	Diaphragm-type pressure regulator
Regulator function	with relieving air exhaust
Lock type	with padlock
Pressure supply	single
Installation location	vertical
Ambient temperature min./max.	-10 °C / +50 °C
Medium temperature min./max.	-10 °C / +50 °C
Working pressure min./max.	See table below
Adjustment range min./max.	0.5 bar / 8 bar
Medium	Compressed air
Filter element	exchangeable
Filter reservoir volume	28 cm³
Condensate drain	See table below
Type of filling	Manual oil filling Semi-automatic oil filling during operation
Oil type	HLP 68 (DIN 51 524 - ISO VG 68) HLP 32 (DIN 51 524 - ISO VG 32)
Lubricator reservoir volume	40 cm³
Materials:	
Housing	Polyamide
Threaded bushing	Die cast zinc
Cover	Acrylonitrile butadiene styrene
Seal	Acrylonitrile Butadiene Rubber
Filter insert	Polyethylene

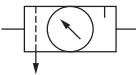
**Technical Remarks**

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- Oil dosing at 1000 l/min [drops/min]: 1-2
- max. particle count as per ISO 8573-4 at the outlet: 10 mg/m³

## Preparation of compressed air → Maintenance units and components

## Maintenance unit, 2-part, Series AS2-ACD

► G 1/4 - G 3/8 ► filter porosity: 5 µm ► lockable ► with pressure gauge ► ATEX certified

	Port	Qn	Working pressure min./max.	Condensate drain	Note	Weight	Part No.
		[l/min]	[bar]			[kg]	
	G 1/4	1800	1.5 / 16	semi-automatic, open without pressure	1); 3)	0.633	<b>R412006298</b>
	G 1/4	1800	1.5 / 16	semi-automatic, open without pressure	2)	0.633	R412006304
	G 1/4	1800	1.5 / 16	fully automatic, open without pressure	1); 3)	0.676	<b>R412006299</b>
	G 1/4	1800	1.5 / 16	fully automatic, open without pressure	2)	0.676	R412006305
	G 1/4	1800	0 / 16	fully automatic, closed without pressure	1); 3)	0.676	<b>R412006300</b>
	G 1/4	1800	0 / 16	fully automatic, closed without pressure	2)	0.676	R412006306
	G 3/8	2000	1.5 / 16	semi-automatic, open without pressure	1); 3)	0.633	<b>R412006307</b>
	G 3/8	2000	1.5 / 16	fully automatic, open without pressure	1); 3)	0.676	<b>R412006308</b>
	G 3/8	2000	0 / 16	fully automatic, closed without pressure	1); 3)	0.676	<b>R412006309</b>
	G 3/8	2000	1.5 / 16	semi-automatic, open without pressure	2)	0.633	R412006313
	G 3/8	2000	1.5 / 16	fully automatic, open without pressure	2)	0.676	R412006314
	G 3/8	2000	0 / 16	fully automatic, closed without pressure	2)	0.676	R412006315

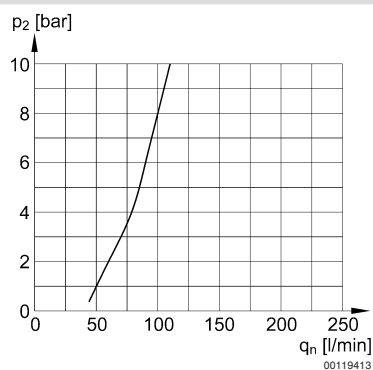
1) Reservoir: Polycarbonate

2) Reservoir: Die cast zinc

3) Protective guard: Polyamide

Nominal flow Qn at 6.3 bar and  $\Delta p = 1$  bar.

## Lubricator activation margin



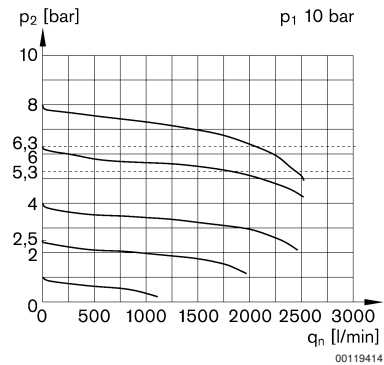
p2 = secondary pressure qn = nominal flow

## Preparation of compressed air → Maintenance units and components

### Maintenance unit, 2-part, Series AS2-ACD

► G 1/4 - G 3/8 ► filter porosity: 5 µm ► lockable ► with pressure gauge ► ATEX certified

#### Flow rate characteristic (p<sub>2</sub>: 0,5 - 8 bar)



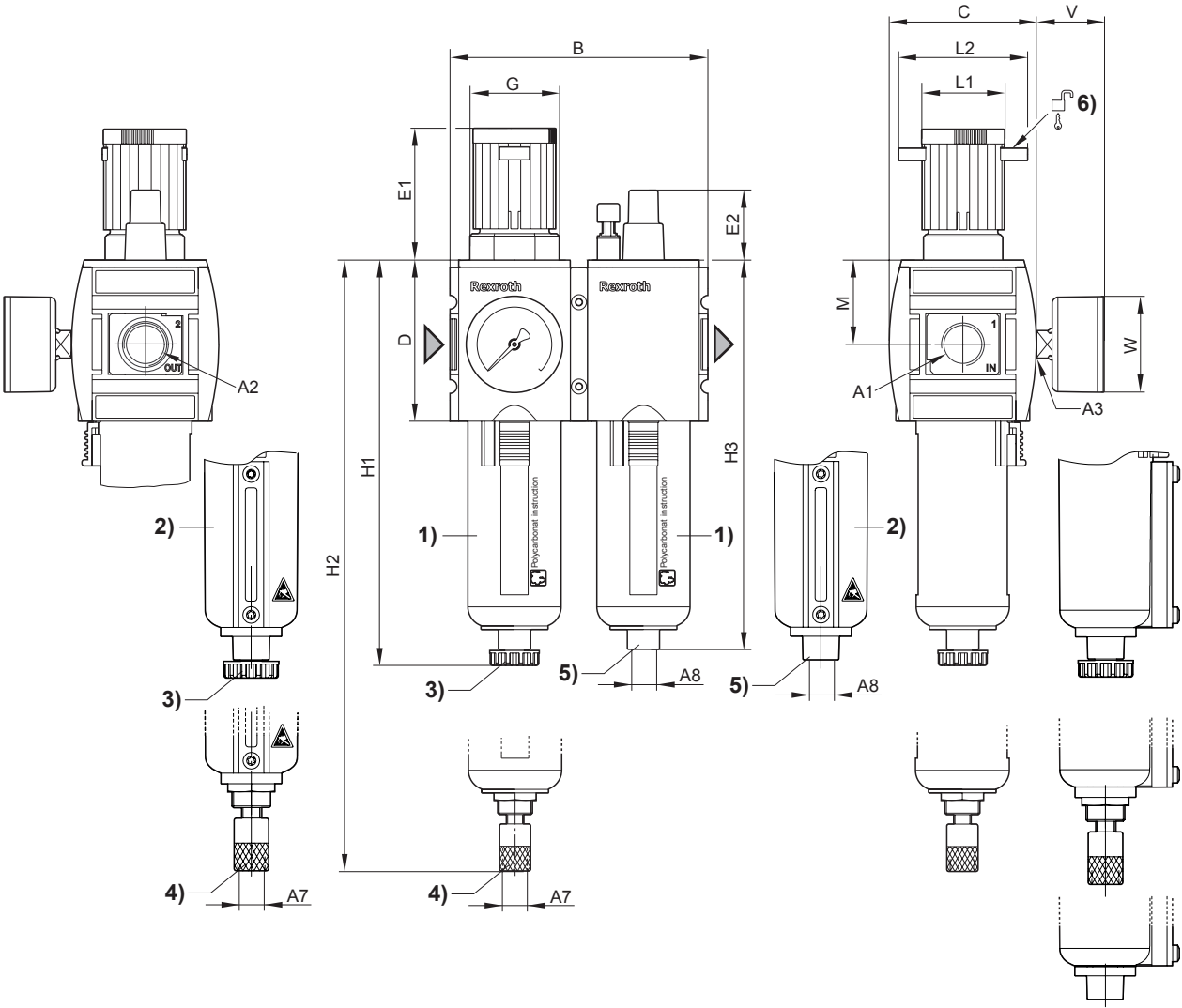
p<sub>1</sub> = working pressure; p<sub>2</sub> = secondary pressure; q<sub>n</sub> = nominal flow

Preparation of compressed air → Maintenance units and components

Maintenance unit, 2-part, Series AS2-ACD

▶ G 1/4 - G 3/8 ▶ filter porosity: 5 µm ▶ lockable ▶ with pressure gauge ▶ ATEX certified

Dimensions



00133993

- 1) Plastic reservoir and protective guard with window  
2) Metal reservoir with level indicator  
3) Semi-automatic condensate drain  
4) Fully automatic condensate drain  
5) Port for semi-automatic oil filling  
6) Mounting option for padlocks; max. shackle Ø 8

A1	A2	A3	A7	A8	B	C	D	E1	E2	G	H1	H2
G 1/4	G 1/4	G 1/4	G 1/8	G 1/8	104	59	65	57.9	29.5	M36x1,5	163.5	180.5
G 3/8	G 3/8	G 1/4	G 1/8	G 1/8	104	59	65	57.9	29.5	M36x1,5	163.5	180.5
A1	H3	M	L1	L2	V	W						
G 1/4	157	34	34	54	37	50						
G 3/8	157	34	34	54	37	50						



## Preparation of compressed air → Maintenance units and components

**Maintenance unit, 3-part, Series AS2-ACT**

► G 1/4 - G 3/8 ► filter porosity: 5 µm ► lockable ► with pressure gauge ► ATEX certified



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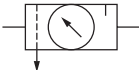
ATEX	II 2G2D T4 X
Maintenance Unit	4-in-1, Can be assembled into blocks
Parts	Filter, Pressure controller, lubricator
Regulator type	Diaphragm-type pressure regulator
Regulator function	with relieving air exhaust
Lock type	with padlock
Pressure supply	single
Installation location	vertical
Ambient temperature min./max.	-10 °C / +50 °C
Medium temperature min./max.	-10 °C / +50 °C
Working pressure min./max.	See table below
Adjustment range min./max.	0.5 bar / 8 bar
Medium	Compressed air
Filter element	exchangeable
Filter reservoir volume	28 cm³
Condensate drain	See table below
Type of filling	Manual oil filling Semi-automatic oil filling during operation
Oil type	HLP 68 (DIN 51 524 - ISO VG 68) HLP 32 (DIN 51 524 - ISO VG 32)
Lubricator reservoir volume	40 cm³
Materials:	
Threaded bushing	Die cast zinc
Cover	Acrylonitrile butadiene styrene
Seal	Acrylonitrile Butadiene Rubber
Reservoir	Polycarbonate
Filter insert	Polyethylene

**Technical Remarks**

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- Oil dosing at 1000 l/min [drops/min]: 1-2
- max. particle count as per ISO 8573-4 at the outlet: 10 mg/m³

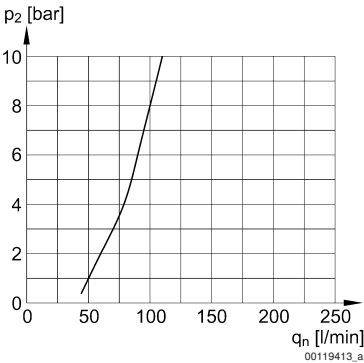
Preparation of compressed air → Maintenance units and components

**Maintenance unit, 3-part, Series AS2-ACT**  
 ▶ G 1/4 - G 3/8 ▶ filter porosity: 5 µm ▶ lockable ▶ with pressure gauge ▶ ATEX certified

	Port	Qn	Working pressure min./max.	Condensate drain	Note	Weight	Part No.
		[l/min]	[bar]			[kg]	
	G 1/4	1400	1.5 / 16	semi-automatic, open without pressure	1); 3)	0.78	<b>R412006318</b>
	G 1/4	1400	1.5 / 16	semi-automatic, open without pressure	2)	0.78	R412006324
	G 1/4	1400	1.5 / 16	fully automatic, open without pressure	1); 3)	0.825	<b>R412006319</b>
	G 1/4	1400	1.5 / 16	fully automatic, open without pressure	2)	0.825	R412006325
	G 1/4	1400	0 / 16	fully automatic, closed without pressure	1); 3)	0.825	<b>R412006320</b>
	G 1/4	1400	0 / 16	fully automatic, closed without pressure	2)	0.825	R412006326
	G 3/8	1600	1.5 / 16	semi-automatic, open without pressure	1); 3)	0.78	<b>R412006327</b>
	G 3/8	1600	1.5 / 16	semi-automatic, open without pressure	2)	0.78	R412006333
	G 3/8	1600	1.5 / 16	fully automatic, open without pressure	1); 3)	0.825	<b>R412006328</b>
	G 3/8	1600	1.5 / 16	fully automatic, open without pressure	2)	0.825	R412006334
	G 3/8	1600	0 / 16	fully automatic, closed without pressure	1); 3)	0.825	<b>R412006329</b>
	G 3/8	1600	0 / 16	fully automatic, closed without pressure	2)	0.825	R412006335

- 1) Reservoir: Polycarbonate
- 2) Reservoir: Die cast zinc
- 3) Protective guard: Polyamide
- Nominal flow Qn at 6.3 bar and Δp = 1 bar.

Lubricator activation margin

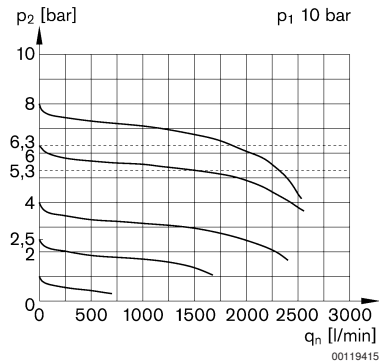
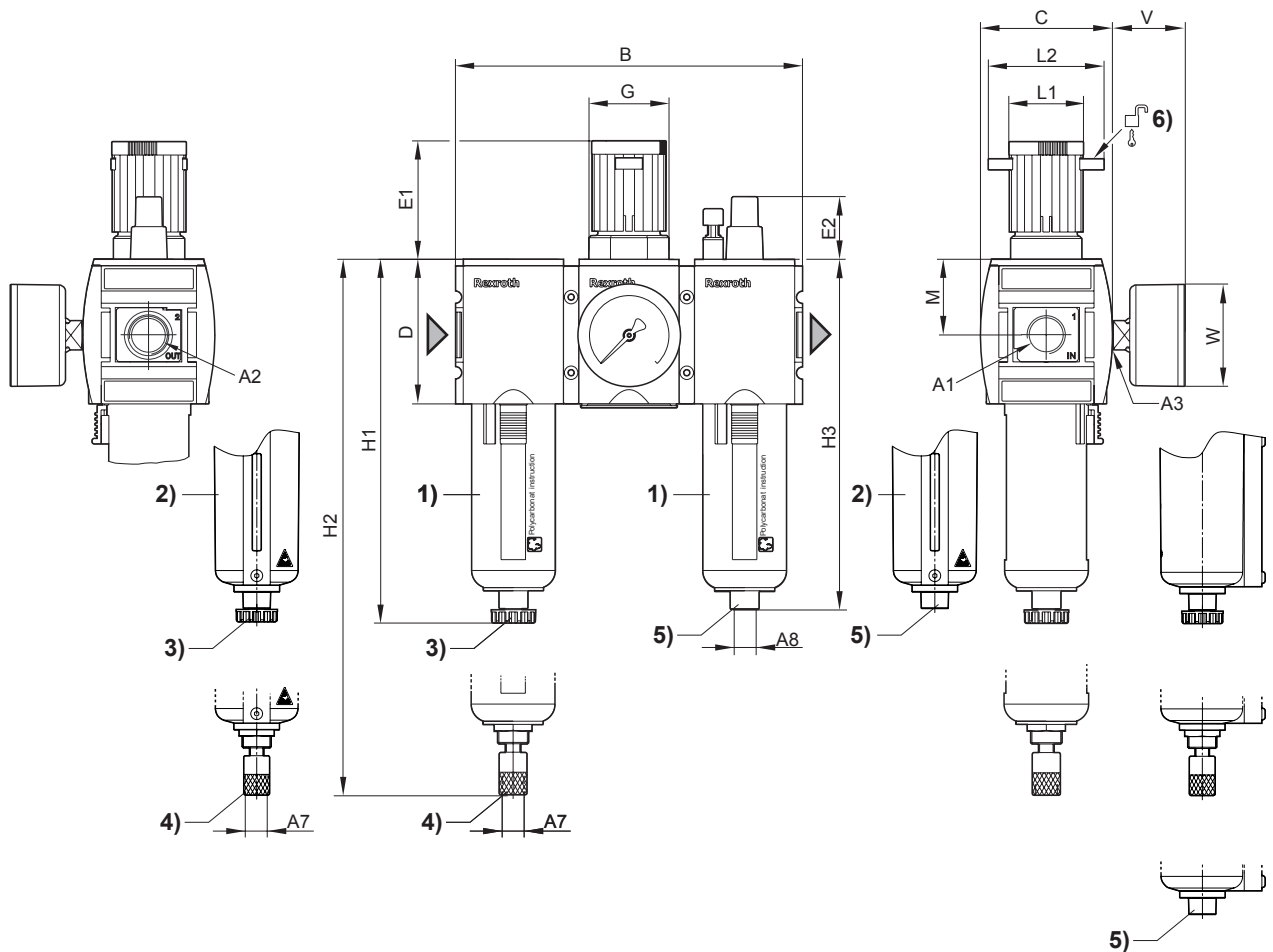


p2 = secondary pressure qn = nominal flow

## Preparation of compressed air → Maintenance units and components

**Maintenance unit, 3-part, Series AS2-ACT**

► G 1/4 - G 3/8 ► filter porosity: 5 µm ► lockable ► with pressure gauge ► ATEX certified

**Flow rate characteristic (p<sub>2</sub>: 0,5 - 8 bar)**p<sub>1</sub> = working pressure; p<sub>2</sub> = secondary pressure; q<sub>n</sub> = nominal flow**Dimensions**

- 1) Plastic reservoir and protective guard with window
- 2) Metal reservoir with level indicator
- 3) Semi-automatic condensate drain
- 4) Fully automatic condensate drain
- 5) Port for semi-automatic oil filling
- 6) Mounting option for padlocks; max. shackle Ø 8

**Preparation of compressed air → Maintenance units and components**
**Maintenance unit, 3-part, Series AS2-ACT**

► G 1/4 - G 3/8 ► filter porosity: 5 µm ► lockable ► with pressure gauge ► ATEX certified

<b>A1</b>	<b>A2</b>	<b>A3</b>	<b>A7</b>	<b>A8</b>	<b>B</b>	<b>C</b>	<b>D</b>	<b>E1</b>	<b>E2</b>	<b>G</b>	<b>H1</b>	<b>H2</b>
G 1/4	G 1/4	G 1/4	G 1/8	G 1/8	156	59	65	57.9	29.5	M36x1,5	163.5	180.5
G 3/8	G 3/8	G 1/4	G 1/8	G 1/8	156	59	65	57.9	29.5	M36x1,5	163.5	180.5
<b>A1</b>	<b>H3</b>	<b>M</b>	<b>L1</b>	<b>L2</b>	<b>V</b>	<b>W</b>						
G 1/4	157	34	34	54	37	50						
G 3/8	157	34	34	54	37	50						

## Preparation of compressed air → Maintenance units and components

## Pressure regulator, Series AS2-RGS

► G 1/4 - G 3/8 ► Qn = 2200 - 2700 l/min ► Activation : mechanical ► lockable ► ATEX certified



00119369

## ATEX

Regulator type

Function

Lock type

Installation location

Pressure supply

Ambient temperature min./max.

Medium temperature min./max.

Working pressure min./max.

Adjustment range min./max.

Medium

II 2G2D T4 X

Diaphragm-type pressure regulator, Can be assembled into blocks

with relieving air exhaust

with padlock

arbitrary

single

-10 °C / +50 °C

-10 °C / +50 °C

See table below

See table below

Compressed air

## Materials:

Housing

Cover

Seal

Polyamide

Acrylonitrile butadiene styrene

Acrylonitrile Butadiene Rubber

## Technical Remarks

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.

		Port	Qn	Working pressure min./max.	Adjustment range min. - max..	Weight	Part No.
			[l/min]	[bar]	[bar]	[kg]	
		G 1/4	2200	0.1 / 16	0.1 - 1	0.32	<b>R412006101</b>
		G 1/4	2200	0.1 / 16	0.1 - 2		<b>R412006103</b>
		G 1/4	2200	0.2 / 16	0.2 - 4		<b>R412006105</b>
		G 1/4	2200	0.5 / 16	0.5 - 8		<b>R412006107</b>
		G 1/4	2200	0.5 / 16	0.5 - 10		<b>R412006109</b>
		G 1/4	2200	0.5 / 16	0.5 - 16		<b>R412006111</b>
		G 3/8	2700	0.1 / 16	0.1 - 1		<b>R412006113</b>
		G 3/8	2700	0.1 / 16	0.1 - 2		<b>R412006115</b>
		G 3/8	2700	0.2 / 16	0.2 - 4		<b>R412006117</b>
		G 3/8	2700	0.5 / 16	0.5 - 8		<b>R412006119</b>
		G 3/8	2700	0.5 / 16	0.5 - 10		<b>R412006121</b>
		G 3/8	2700	0.5 / 16	0.5 - 16		<b>R412006123</b>
		G 1/4	2200	0.1 / 16	0.1 - 1	0.248	<b>R412006100</b>
		G 1/4	2200	0.1 / 16	0.1 - 2		<b>R412006102</b>
		G 1/4	2200	0.2 / 16	0.2 - 4		<b>R412006104</b>
		G 1/4	2200	0.5 / 16	0.5 - 8		<b>R412006106</b>
		G 1/4	2200	0.5 / 16	0.5 - 10		<b>R412006108</b>
		G 1/4	2200	0.5 / 16	0.5 - 16		<b>R412006110</b>
		G 3/8	2700	0.1 / 16	0.1 - 1		<b>R412006112</b>
		G 3/8	2700	0.1 / 16	0.1 - 2		<b>R412006114</b>
		G 3/8	2700	0.2 / 16	0.2 - 4		<b>R412006116</b>
		G 3/8	2700	0.5 / 16	0.5 - 8		<b>R412006118</b>
		G 3/8	2700	0.5 / 16	0.5 - 10		<b>R412006120</b>
		G 3/8	2700	0.5 / 16	0.5 - 16		<b>R412006122</b>

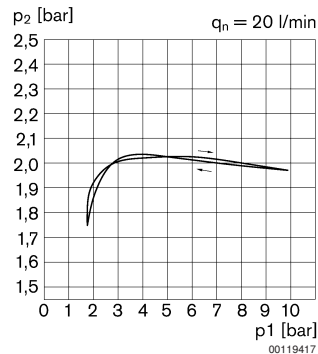
Nominal flow Qn at 6.3 bar and Δp = 1 bar.

## Preparation of compressed air → Maintenance units and components

### Pressure regulator, Series AS2-RGS

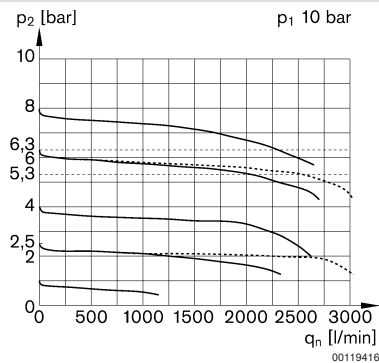
► G 1/4 - G 3/8 ►  $Q_n = 2200 - 2700$  l/min ► Activation : mechanical ► lockable ► ATEX certified

#### Pressure characteristics curve



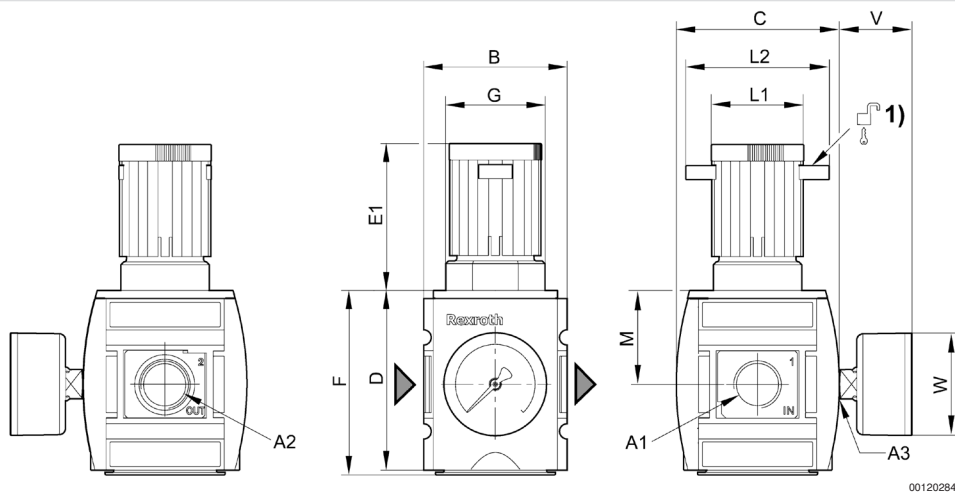
$p_1$  = working pressure;  $p_2$  = secondary pressure;  $q_n$  = nominal flow

#### Flow rate characteristic ( $p_2$ : 0,5 - 8 bar)



$p_1$  = working pressure;  $p_2$  = secondary pressure;  $q_n$  = nominal flow

#### Dimensions



1) Mounting option for padlocks; max. shackle  $\varnothing$  8



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**Preparation of compressed air → Maintenance units and components**


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**Pressure regulator, Series AS2-RGS**

► G 1/4 - G 3/8 ► Qn = 2200 - 2700 l/min ► Activation : mechanical ► lockable ► ATEX certified

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<b>A1</b>	<b>A2</b>	<b>A3</b>	<b>B</b>	<b>C</b>	<b>D</b>	<b>E1</b>	<b>F</b>	<b>G</b>	<b>L1</b>	<b>L2</b>	<b>M</b>	<b>V</b>
G 1/4	G 1/4	G 1/4	52	59	65	57.9	66.8	M36x1,5	34	54	34	37
G 3/8	G 3/8	G 1/4	52	59	65	57.9	66.8	M36x1,5	34	54	34	37
<b>A1</b>	<b>W</b>											
G 1/4	50											
G 3/8	50											

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Preparation of compressed air → Maintenance units and components

Pressure regulator, Series AS2-RGS-...-DS

- G 1/4 - G 3/8 ► Qn = 2200 - 2700 l/min ► Activation : manual ► with continuous pressure supply ► lockable
- ATEX certified



00119367

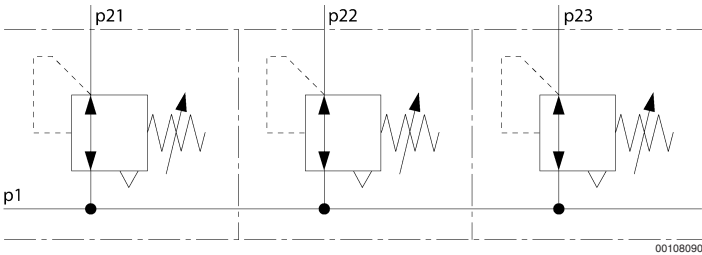
ATEX	II 2G2D T4 X
Regulator type	Diaphragm-type pressure regulator, Can be assembled into blocks
Version	Regulator without pressure gauge
Function	with relieving air exhaust
Lock type	with padlock
Installation location	arbitrary
Pressure supply	double
Ambient temperature min./max.	-10 °C / +50 °C
Medium temperature min./max.	-10 °C / +50 °C
Working pressure min./max.	See table below
Adjustment range min./max.	See table below
Medium	Compressed air
Materials:	
Housing	Polyamide
Cover	Acrylonitrile butadiene styrene
Seal	Acrylonitrile Butadiene Rubber

Technical Remarks
■ The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.

	Port	Qn	Working pressure min./max.	Adjustment range min. - max..	Weight	Part No.
		[l/min]	[bar]	[bar]	[kg]	
	G 1/4	2200	0.1 / 16	0.1 - 1	0.248	<b>R412006124</b>
	G 1/4	2200	0.1 / 16	0.1 - 2		<b>R412006125</b>
	G 1/4	2200	0.2 / 16	0.2 - 4		<b>R412006126</b>
	G 1/4	2200	0.5 / 16	0.5 - 8		<b>R412006127</b>
	G 1/4	2200	0.5 / 16	0.5 - 10		<b>R412006128</b>
	G 1/4	2200	0.5 / 16	0.5 - 16		<b>R412006129</b>
	G 3/8	2700	0.1 / 16	0.1 - 1		<b>R412006130</b>
	G 3/8	2700	0.1 / 16	0.1 - 2		<b>R412006131</b>
	G 3/8	2700	0.2 / 16	0.2 - 4		<b>R412006132</b>
	G 3/8	2700	0.5 / 16	0.5 - 8		<b>R412006133</b>
	G 3/8	2700	0.5 / 16	0.5 - 10		<b>R412006134</b>
	G 3/8	2700	0.5 / 16	0.5 - 16		<b>R412006135</b>

Max. pressure gauge Ø in blocked state [mm]: 50  
Nominal flow Qn at 6.3 bar and Δp = 1 bar.

Application example

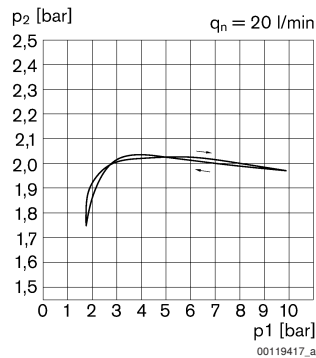


p1 = working pressure  
p21; p22; p23 = secondary pressure

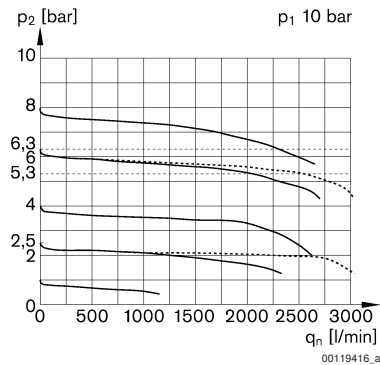
## Preparation of compressed air → Maintenance units and components

**Pressure regulator, Series AS2-RGS-...-DS**

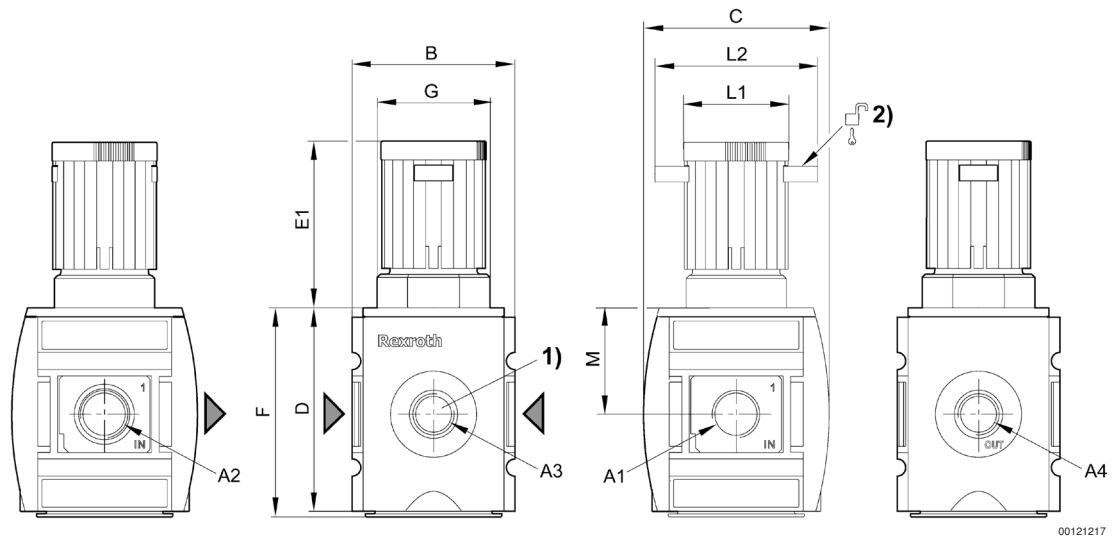
► G 1/4 - G 3/8 ►  $Q_n = 2200 - 2700$  l/min ► Activation : manual ► with continuous pressure supply ► lockable  
 ► ATEX certified

**Pressure characteristics curve**

$p_1$  = working pressure;  $p_2$  = secondary pressure;  $q_n$  = nominal flow

**Flow rate characteristic  $p_2$ : 0,5 - 10 bar**

$p_1$  = working pressure;  $p_2$  = secondary pressure;  $q_n$  = nominal flow

**Dimensions**

1) Manometer port

2) Mounting option for padlocks; max. shackle Ø 8

**Preparation of compressed air → Maintenance units and components**
**Pressure regulator, Series AS2-RGS-...-DS**

- G 1/4 - G 3/8 ► Qn = 2200 - 2700 l/min ► Activation : manual ► with continuous pressure supply ► lockable  
 ► ATEX certified

<b>A1</b>	<b>A2</b>	<b>A3</b>	<b>A4</b>	<b>B</b>	<b>C</b>	<b>D</b>	<b>E1</b>	<b>F</b>	<b>G</b>	<b>L1</b>	<b>L2</b>	<b>M</b>
G 1/4	G 1/4	G 1/4	G 1/4	52	59	65	57.9	66.8	M36x1,5	34	54	34
G 3/8	G 3/8	G 1/4	G 1/4	52	59	65	57.9	66.8	M36x1,5	34	54	34

## Preparation of compressed air → Maintenance units and components

**Precision pressure regulator, Series AS2-RGP**

► G 1/4 - G 3/8 ► Qn = 2200 - 2700 l/min ► Activation : mechanical ► lockable ► ATEX certified



00119369

ATEX	II 2G2D T4 X
Regulator type	Diaphragm-type pressure regulator, Can be assembled into blocks
Function	with relieving air exhaust
Lock type	with padlock
Installation location	arbitrary
Pressure supply	single
Ambient temperature min./max.	-10 °C / +50 °C
Medium temperature min./max.	-10 °C / +50 °C
Working pressure min./max.	See table below
Adjustment range min./max.	See table below
Medium	Compressed air
max. Internal air consumption	2.6 l/min
Materials:	
Housing	Polyamide
Cover	Acrylonitrile butadiene styrene
Seal	Acrylonitrile Butadiene Rubber

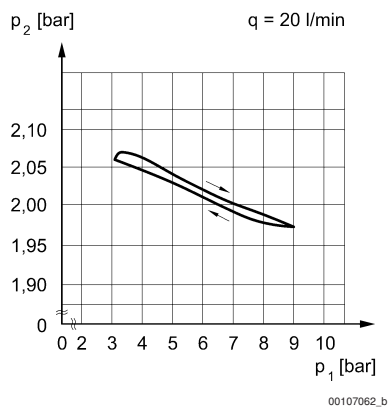
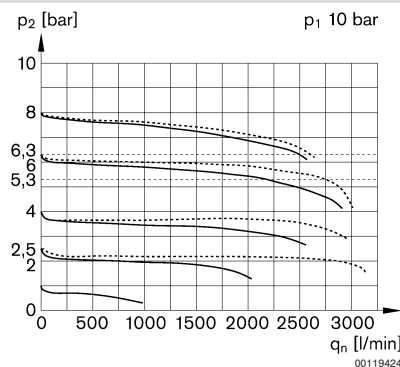
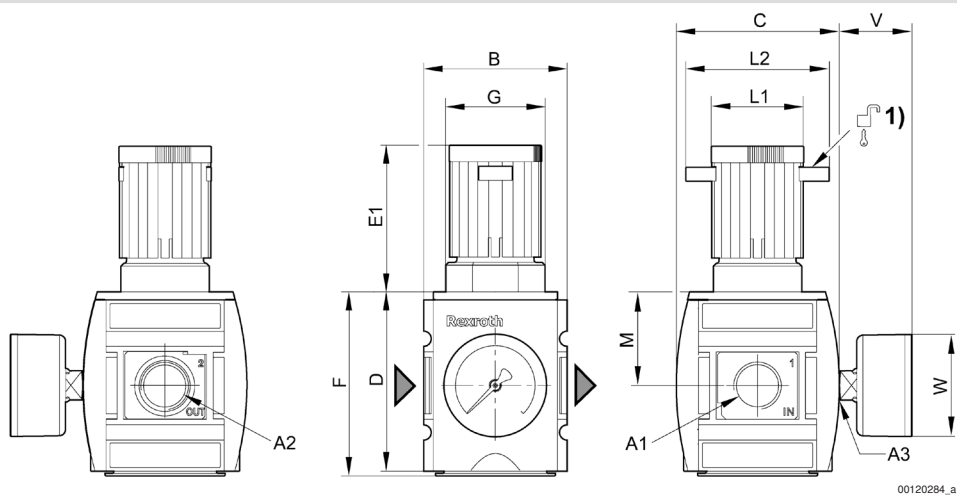
**Technical Remarks**

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- Recommended pre-filter: 5 µm

		Port	Qn	Working pressure min./max.	Adjustment range min. - max..	Weight	Part No.
			[l/min]	[bar]	[bar]	[kg]	
		G 1/4	2200	0.1 / 16	0.1 - 1	0.32	<b>R412006137</b>
		G 1/4	2200	0.1 / 16	0.1 - 2		<b>R412006139</b>
		G 1/4	2200	0.2 / 16	0.2 - 4		<b>R412006141</b>
		G 1/4	2200	0.5 / 16	0.5 - 8		<b>R412006143</b>
		G 1/4	2200	0.5 / 16	0.5 - 10		<b>R412006145</b>
		G 3/8	2700	0.1 / 16	0.1 - 1		<b>R412006149</b>
		G 3/8	2700	0.1 / 16	0.1 - 2		<b>R412006151</b>
		G 3/8	2700	0.2 / 16	0.2 - 4		<b>R412006153</b>
		G 3/8	2700	0.5 / 16	0.5 - 8		<b>R412006155</b>
		G 3/8	2700	0.5 / 16	0.5 - 10		<b>R412006157</b>
		G 1/4	2200	0.1 / 16	0.1 - 1	0.248	<b>R412006136</b>
		G 1/4	2200	0.1 / 16	0.1 - 2		<b>R412006138</b>
		G 1/4	2200	0.2 / 16	0.2 - 4		<b>R412006140</b>
		G 1/4	2200	0.5 / 16	0.5 - 8		<b>R412006142</b>
		G 1/4	2200	0.5 / 16	0.5 - 10		<b>R412006144</b>
		G 3/8	2700	0.1 / 16	0.1 - 1		<b>R412006148</b>
		G 3/8	2700	0.1 / 16	0.1 - 2		<b>R412006150</b>
		G 3/8	2700	0.2 / 16	0.2 - 4		<b>R412006152</b>
		G 3/8	2700	0.5 / 16	0.5 - 8		<b>R412006154</b>
		G 3/8	2700	0.5 / 16	0.5 - 10		<b>R412006156</b>

Nominal flow Qn at 6.3 bar and Δp = 1 bar.

## Preparation of compressed air → Maintenance units and components

**Precision pressure regulator, Series AS2-RGP**► G 1/4 - G 3/8 ►  $Q_n = 2200 - 2700$  l/min ► Activation : mechanical ► lockable ► ATEX certified**Pressure characteristics curve** $p_1$  = working pressure;  $p_2$  = secondary pressure;  $q_n$  = nominal flow**Flow rate characteristic ( $p_2$ : 0,5 - 8 bar)** $p_1$  = working pressure;  $p_2$  = secondary pressure;  $q_n$  = nominal flow**Dimensions**1) Mounting option for padlocks; max. shackle  $\varnothing 8$



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**Preparation of compressed air → Maintenance units and components**


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**Precision pressure regulator, Series AS2-RGP**

► G 1/4 - G 3/8 ► Qn = 2200 - 2700 l/min ► Activation : mechanical ► lockable ► ATEX certified

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<b>A1</b>	<b>A2</b>	<b>A3</b>	<b>B</b>	<b>C</b>	<b>D</b>	<b>E1</b>	<b>F</b>	<b>G</b>	<b>L1</b>	<b>L2</b>	<b>M</b>	<b>V</b>
G 1/4	G 1/4	G 1/4	52	59	65	57.9	66.8	M36x1,5	34	54	34	37
G 3/8	G 3/8	G 1/4	52	59	65	57.9	66.8	M36x1,5	34	54	34	37
<b>A1</b>	<b>W</b>											
G 1/4	50											
G 3/8	50											

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Preparation of compressed air → Maintenance units and components

Precision pressure regulator, Series AS2-RGP-...-DS

- G 1/4 - G 3/8 ► Qn = 2200 - 2700 l/min ► Activation : mechanical ► with continuous pressure supply ► lockable ► ATEX certified



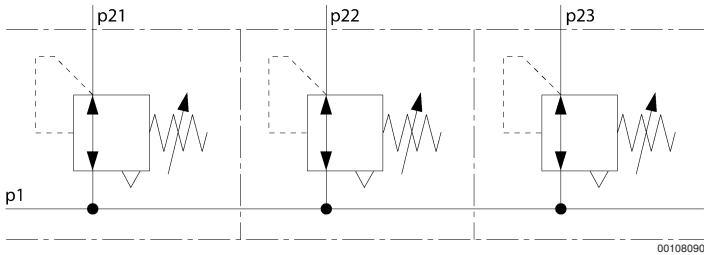
ATEX	II 2G2D T4 X
Regulator type	Diaphragm-type pressure regulator, Can be assembled into blocks
Version	Regulator without pressure gauge
Function	with relieving air exhaust
Lock type	with padlock
Installation location	arbitrary
Pressure supply	double
Ambient temperature min./max.	-10 °C / +50 °C
Medium temperature min./max.	-10 °C / +50 °C
Working pressure min./max.	See table below
Adjustment range min./max.	See table below
Medium	Compressed air
max. Internal air consumption	2.6 l/min
Materials:	
Housing	Polyamide
Cover	Acrylonitrile butadiene styrene
Seal	Acrylonitrile Butadiene Rubber

Technical Remarks
■ The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
■ Recommended pre-filter: 5 µm

	Port	Qn	Working pressure min./max.	Adjustment range min. - max..	Weight	Part No.
		[l/min]	[bar]	[bar]	[kg]	
	G 1/4	2200	0.1 / 16	0.1 - 1	0.248	<b>R412006160</b>
	G 1/4	2200	0.1 / 16	0.1 - 2		<b>R412006161</b>
	G 1/4	2200	0.2 / 16	0.2 - 4		<b>R412006162</b>
	G 1/4	2200	0.5 / 16	0.5 - 8		<b>R412006163</b>
	G 1/4	2200	0.5 / 16	0.5 - 10		<b>R412006164</b>
	G 3/8	2700	0.1 / 16	0.1 - 1		<b>R412006166</b>
	G 3/8	2700	0.1 / 16	0.1 - 2		<b>R412006167</b>
	G 3/8	2700	0.2 / 16	0.2 - 4		<b>R412006168</b>
	G 3/8	2700	0.5 / 16	0.5 - 8		<b>R412006169</b>
	G 3/8	2700	0.5 / 16	0.5 - 10		<b>R412006170</b>

Max. pressure gauge Ø in blocked state [mm]: 50  
Nominal flow Qn at 6.3 bar and Δp = 1 bar.

Application example

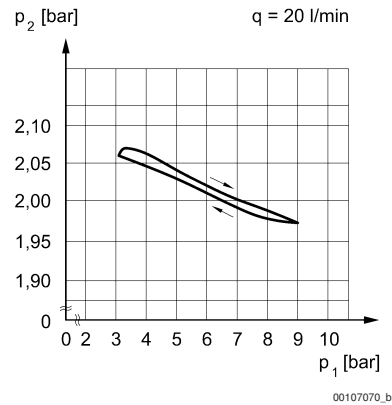


p1 = working pressure  
p21; p22; p23 = secondary pressure

## Preparation of compressed air → Maintenance units and components

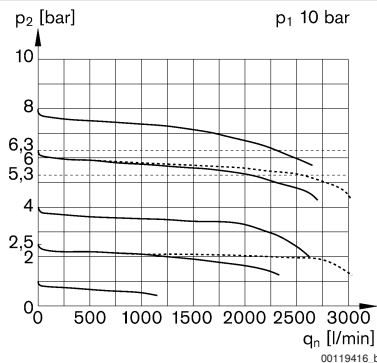
**Precision pressure regulator, Series AS2-RGP-...-DS**

► G 1/4 - G 3/8 ►  $Q_n = 2200 - 2700$  l/min ► Activation : mechanical ► with continuous pressure supply ► lockable  
 ► ATEX certified

**Pressure characteristics curve**

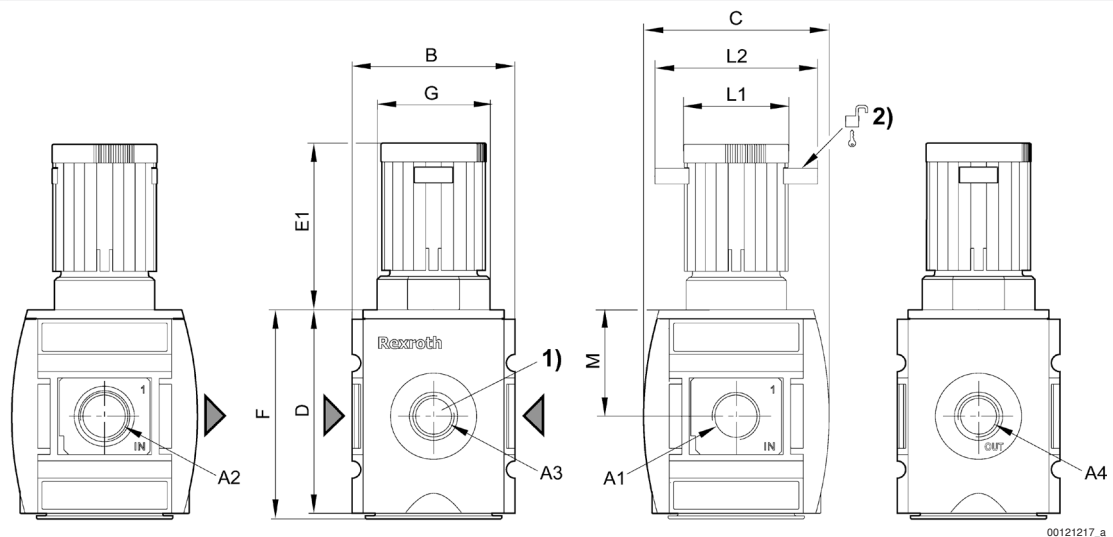
00107070\_b

$p_1$  = working pressure;  $p_2$  = secondary pressure;  $q_n$  = nominal flow

**Flow rate characteristic ( $p_2$ : 0,5 - 8 bar)**

00119416\_b

$p_1$  = working pressure;  $p_2$  = secondary pressure;  $q_n$  = nominal flow

**Dimensions**

00121217\_a

- 1) Pressure gauge connection
- 2) Mounting option for padlocks; max. shackle  $\varnothing 8$

**Preparation of compressed air → Maintenance units and components**
**Precision pressure regulator, Series AS2-RGP-...-DS**

► G 1/4 - G 3/8 ► Qn = 2200 - 2700 l/min ► Activation : mechanical ► with continuous pressure supply ► lockable  
 ► ATEX certified

<b>A1</b>	<b>A2</b>	<b>A3</b>	<b>A4</b>	<b>B</b>	<b>C</b>	<b>D</b>	<b>E1</b>	<b>F</b>	<b>G</b>	<b>L1</b>	<b>L2</b>	<b>M</b>
G 1/4	G 1/4	G 1/4	G 1/4	52	59	65	57.9	66.8	M36x1,5	34	54	34
G 3/8	G 3/8	G 1/4	G 1/4	52	59	65	57.9	66.8	M36x1,5	34	54	34

## Preparation of compressed air → Maintenance units and components

**Filter pressure regulator, Series AS2-FRE**

► G 1/4 - G 3/8 ► filter porosity: 5 µm ► lockable ► ATEX certified



ATEX	II 2G2D T4 X
Maintenance Unit	1-in-1, Can be assembled into blocks
Parts	Filter, Pressure controller
Regulator type	Diaphragm-type pressure regulator
Regulator function	with relieving air exhaust
Lock type	with padlock
Pressure supply	single
Installation location	vertical
Ambient temperature min./max.	-10 °C / +50 °C
Medium temperature min./max.	-10 °C / +50 °C
Working pressure min./max.	See table below
Adjustment range min./max.	See table below
Medium	Compressed air
Filter element	exchangeable
Filter reservoir volume	28 cm <sup>3</sup>
Condensate drain	See table below
Materials:	
Housing	Polyamide
Threaded bushing	Die cast zinc
Cover	Acrylonitrile butadiene styrene
Seal	Acrylonitrile Butadiene Rubber
Filter insert	Polyethylene

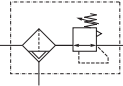
**Technical Remarks**

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- max. particle count as per ISO 8573-4 at the outlet: 10 mg/m<sup>3</sup>

## Preparation of compressed air → Maintenance units and components

## Filter pressure regulator, Series AS2-FRE

► G 1/4 - G 3/8 ► filter porosity: 5 µm ► lockable ► ATEX certified

	Port	Qn	Working pressure min./max.	Adjustment range min./max.	Condensate drain	Note	Part No.
		[l/min]	[bar]	[bar]			
	G 1/4	2100	1.5 / 16	0.5 / 8	semi-automatic, open without pressure	1); 3)	<b>R412006175</b>
	G 1/4	2100	1.5 / 16	0.5 / 8	fully automatic, open without pressure	1); 3)	<b>R412006176</b>
	G 1/4	2100	0 / 16	0.5 / 8	fully automatic, closed without pressure	1); 3)	<b>R412006177</b>
	G 1/4	2100	1.5 / 16	0.5 / 8	semi-automatic, open without pressure	2)	<b>R412006181</b>
	G 1/4	2100	1.5 / 16	0.5 / 8	fully automatic, open without pressure	2)	<b>R412006182</b>
	G 1/4	2100	0 / 16	0.5 / 8	fully automatic, closed without pressure	2)	<b>R412006183</b>
	G 1/4	2100	1.5 / 16	0.5 / 10	semi-automatic, open without pressure	1); 3)	<b>R412006193</b>
	G 1/4	2100	1.5 / 16	0.5 / 10	fully automatic, open without pressure	1); 3)	R412006194
	G 1/4	2100	0 / 16	0.5 / 10	fully automatic, closed without pressure	1); 3)	R412006195
	G 1/4	2100	1.5 / 16	0.5 / 16	semi-automatic, open without pressure	1); 3)	R412006236
	G 1/4	2100	1.5 / 16	0.5 / 16	fully automatic, open without pressure	1); 3)	R412006237
	G 1/4	2100	0 / 16	0.5 / 16	fully automatic, closed without pressure	1); 3)	R412006238
	G 3/8	2600	1.5 / 16	0.5 / 8	semi-automatic, open without pressure	1); 3)	<b>R412006184</b>
	G 3/8	2600	1.5 / 16	0.5 / 8	fully automatic, open without pressure	1); 3)	<b>R412006185</b>
	G 3/8	2600	0 / 16	0.5 / 8	fully automatic, closed without pressure	1); 3)	<b>R412006186</b>
	G 3/8	2600	1.5 / 16	0.5 / 8	semi-automatic, open without pressure	2)	<b>R412006190</b>
	G 3/8	2600	1.5 / 16	0.5 / 8	semi-automatic, open without pressure	2)	<b>R412006191</b>
	G 3/8	2600	0 / 16	0.5 / 8	fully automatic, closed without pressure	2)	<b>R412006192</b>
	G 3/8	2600	1.5 / 16	0.5 / 10	semi-automatic, open without pressure	1); 3)	R412006203
	G 3/8	2600	1.5 / 16	0.5 / 10	fully automatic, open without pressure	1); 3)	R412006204
	G 3/8	2600	0 / 16	0.5 / 10	fully automatic, closed without pressure	1); 3)	<b>R412006205</b>
	G 3/8	2600	1.5 / 16	0.5 / 16	semi-automatic, open without pressure	1); 3)	R412006239
	G 3/8	2600	1.5 / 16	0.5 / 16	fully automatic, open without pressure	1); 3)	R412006240
	G 3/8	2600	0 / 16	0.5 / 16	fully automatic, closed without pressure	1); 3)	R412006241
<b>Part No.</b>		<b>Weight</b>					
		<b>[kg]</b>					
<b>R412006175</b>		0.304					

1) Reservoir: Polycarbonate

2) Reservoir: Die cast zinc

3) Protective guard: Polyamide

Nominal flow Qn at 6.3 bar and Δp = 1 bar.



## Preparation of compressed air → Maintenance units and components

**Filter pressure regulator, Series AS2-FRE**

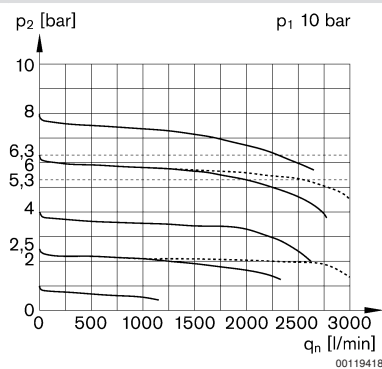
► G 1/4 - G 3/8 ► filter porosity: 5 µm ► lockable ► ATEX certified

Part No.	Weight [kg]
<b>R412006176</b>	0.347
<b>R412006177</b>	0.347
<b>R412006181</b>	0.537
<b>R412006182</b>	0.66
<b>R412006183</b>	0.589
<b>R412006193</b>	0.304
R412006194	0.347
R412006195	0.347
R412006236	0.304
R412006237	0.347
R412006238	0.347
<b>R412006184</b>	0.347
<b>R412006185</b>	0.347
<b>R412006186</b>	0.347
<b>R412006190</b>	0.523
<b>R412006191</b>	0.655
<b>R412006192</b>	0.575
R412006203	0.523
R412006204	0.655
<b>R412006205</b>	0.575
R412006239	0.523
R412006240	0.655
R412006241	0.575

1) Reservoir: Polycarbonate

2) Reservoir: Die cast zinc

3) Protective guard: Polyamide

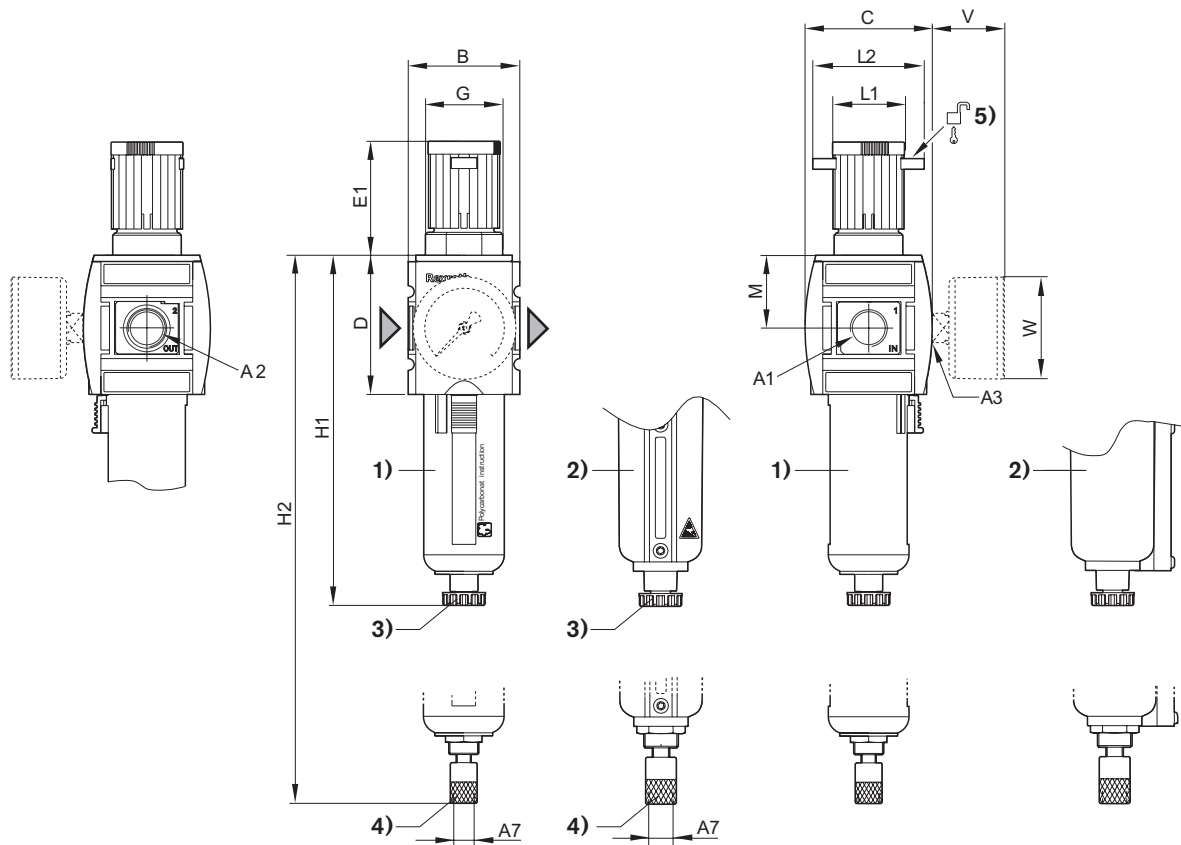
Nominal flow  $Q_n$  at 6.3 bar and  $\Delta p = 1$  bar.**Flow rate characteristic** $p_1$  = working pressure;  $p_2$  = secondary pressure;  $q_n$  = nominal flow

Preparation of compressed air → Maintenance units and components

Filter pressure regulator, Series AS2-FRE

► G 1/4 - G 3/8 ► filter porosity: 5 µm ► lockable ► ATEX certified

Dimensions



00133984

- 1) Plastic reservoir and protective guard with window
- 2) Metal reservoir
- 3) Semi-automatic condensate drain
- 4) Fully automatic condensate drain
- 5) Mounting option for padlocks; max. shackle Ø 8

A1	A2	A3	A7	B	C	D	E1	G	H1	H2	L1	L2
G 1/4	G 1/4	G 1/4	G 1/8	52	59	65	57.9	M36x1,5	163.5	--	34	54
G 1/4	G 1/4	G 1/4	G 1/8	52	59	65	57.9	M36x1,5	--	180.5	34	54
G 3/8	G 3/8	G 1/4	G 1/8	52	59	65	57.9	M36x1,5	163.5	--	34	54
G 3/8	G 3/8	G 1/4	G 1/8	52	59	65	57.9	M36x1,5	--	180.5	34	54

A1	M	V	W									
G 1/4	34	37	--									
G 1/4	34	37	--									
G 3/8	34	37	--									
G 3/8	34	37	--									

## Preparation of compressed air → Maintenance units and components

**Filter pressure regulator, Series AS2-FRE**

► G 1/4 - G 3/8 ► filter porosity: 5 µm ► lockable ► with pressure gauge ► ATEX certified



00119372

ATEX	II 2G2D T4 X
Maintenance Unit	1-in-1, Can be assembled into blocks
Parts	Filter, Pressure controller
Regulator type	Diaphragm-type pressure regulator
Regulator function	with relieving air exhaust
Lock type	with padlock
Pressure supply	single
Installation location	vertical
Ambient temperature min./max.	-10 °C / +50 °C
Medium temperature min./max.	-10 °C / +50 °C
Working pressure min./max.	See table below
Adjustment range min./max.	See table below
Medium	Compressed air
Filter element	exchangeable
Filter reservoir volume	28 cm <sup>3</sup>
Condensate drain	See table below
Materials:	
Housing	Polyamide
Threaded bushing	Die cast zinc
Cover	Acrylonitrile butadiene styrene
Seal	Acrylonitrile Butadiene Rubber
Filter insert	Polyethylene

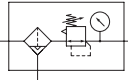
**Technical Remarks**

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- max. particle count as per ISO 8573-4 at the outlet: 10 mg/m<sup>3</sup>

## Preparation of compressed air → Maintenance units and components

## Filter pressure regulator, Series AS2-FRE

► G 1/4 - G 3/8 ► filter porosity: 5 µm ► lockable ► with pressure gauge ► ATEX certified

	Port	Qn	Working pressure min./max.	Adjustment range min./max.	Condensate drain	Note	Part No.
		[l/min]	[bar]	[bar]			
	G 1/4	2100	1.5 / 16	0.5 / 8	semi-automatic, open without pressure	1); 3)	<b>R412006200</b>
	G 1/4	2100	1.5 / 16	0.5 / 8	fully automatic, open without pressure	1); 3)	<b>R412006201</b>
	G 1/4	2100	0 / 16	0.5 / 8	fully automatic, closed without pressure	1); 3)	<b>R412006202</b>
	G 1/4	2100	1.5 / 16	0.5 / 8	semi-automatic, open without pressure	2)	<b>R412006206</b>
	G 1/4	2100	1.5 / 16	0.5 / 8	fully automatic, open without pressure	2)	<b>R412006207</b>
	G 1/4	2100	0 / 16	0.5 / 8	fully automatic, closed without pressure	2)	<b>R412006208</b>
	G 1/4	2100	1.5 / 16	0.5 / 10	semi-automatic, open without pressure	1); 3)	R412006196
	G 1/4	2100	1.5 / 16	0.5 / 10	fully automatic, open without pressure	1); 3)	R412006197
	G 1/4	2100	0 / 16	0.5 / 10	fully automatic, closed without pressure	1); 3)	R412006198
	G 3/8	2600	1.5 / 16	0.5 / 8	semi-automatic, open without pressure	1); 3)	<b>R412006209</b>
	G 3/8	2600	1.5 / 16	0.5 / 8	fully automatic, open without pressure	1); 3)	<b>R412006210</b>
	G 3/8	2600	0 / 16	0.5 / 8	fully automatic, closed without pressure	1); 3)	<b>R412006211</b>
	G 3/8	2600	1.5 / 16	0.5 / 8	semi-automatic, open without pressure	2)	<b>R412006215</b>
	G 3/8	2600	1.5 / 16	0.5 / 8	fully automatic, open without pressure	2)	<b>R412006216</b>
	G 3/8	2600	0 / 16	0.5 / 8	fully automatic, closed without pressure	2)	<b>R412006217</b>
	G 3/8	2600	1.5 / 16	0.5 / 10	semi-automatic, open without pressure	2)	R412006212
	G 3/8	2600	1.5 / 16	0.5 / 10	fully automatic, open without pressure	2)	R412006213
	G 3/8	2600	0 / 16	0.5 / 10	fully automatic, closed without pressure	2)	R412006214
Part No.	Weight						
	[kg]						
<b>R412006200</b>							0.394
<b>R412006201</b>							0.437
<b>R412006202</b>							0.437
<b>R412006206</b>							0.609
<b>R412006207</b>							0.661
<b>R412006208</b>							0.661
R412006196							0.394
R412006197							0.437
R412006198							0.437
<b>R412006209</b>							0.437
<b>R412006210</b>							0.437
<b>R412006211</b>							0.437

1) Reservoir: Polycarbonate

2) Reservoir: Die cast zinc

3) Protective guard: Polyamide

Nominal flow Qn at 6.3 bar and Δp = 1 bar.

## Preparation of compressed air → Maintenance units and components

**Filter pressure regulator, Series AS2-FRE**

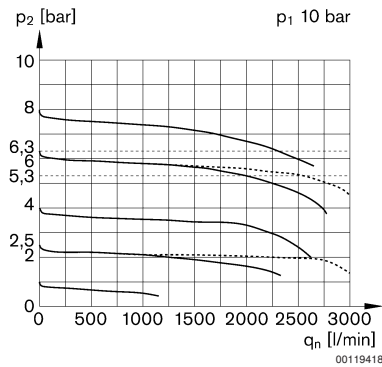
► G 1/4 - G 3/8 ► filter porosity: 5 µm ► lockable ► with pressure gauge ► ATEX certified

Part No.	Weight [kg]
<b>R412006215</b>	0.596
<b>R412006216</b>	0.648
<b>R412006217</b>	0.648
R412006212	0.596
R412006213	0.648
R412006214	0.648

1) Reservoir: Polycarbonate

2) Reservoir: Die cast zinc

3) Protective guard: Polyamide

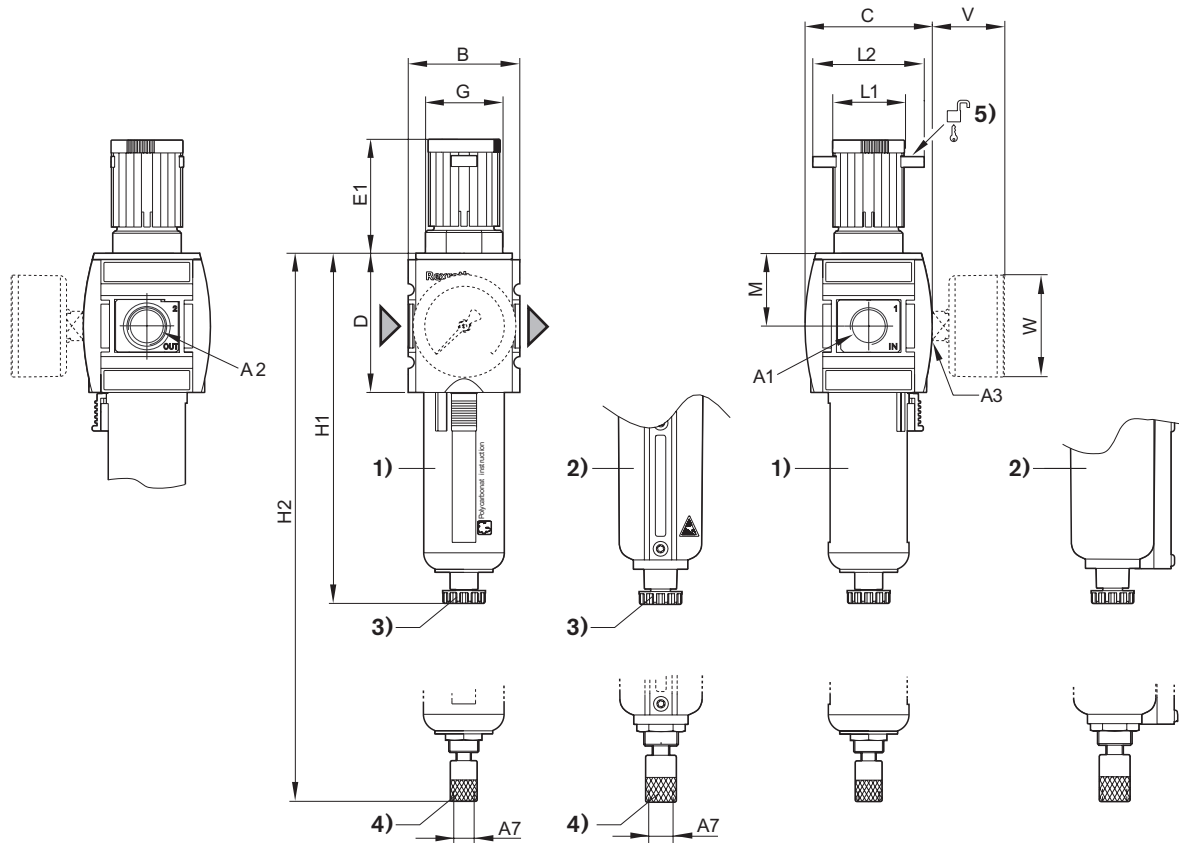
Nominal flow  $Q_n$  at 6.3 bar and  $\Delta p = 1$  bar.**Flow rate characteristic** $p_1$  = working pressure;  $p_2$  = secondary pressure;  $q_n$  = nominal flow

Preparation of compressed air → Maintenance units and components

Filter pressure regulator, Series AS2-FRE

► G 1/4 - G 3/8 ► filter porosity: 5 µm ► lockable ► with pressure gauge ► ATEX certified

Dimensions



00133984

- 1) Plastic reservoir and protective guard with window
- 2) Metal reservoir
- 3) Semi-automatic condensate drain
- 4) Fully automatic condensate drain
- 5) Mounting option for padlocks; max. shackle Ø 8

A1	A2	A3	A7	B	C	D	E1	G	H1	H2	L1	L2
G 1/4	G 1/4	G 1/4	G 1/8	52	59	65	57.9	M36x1,5	163.5	--	34	54
G 1/4	G 1/4	G 1/4	G 1/8	52	59	65	57.9	M36x1,5	--	180.5	34	54
G 3/8	G 3/8	G 1/4	G 1/8	52	59	65	57.9	M36x1,5	163.5	--	34	54
G 3/8	G 3/8	G 1/4	G 1/8	52	59	65	57.9	M36x1,5	--	180.5	34	54
A1	M	V	W									
G 1/4	34	37	50									
G 1/4	34	37	50									
G 3/8	34	37	50									
G 3/8	34	37	50									

## Preparation of compressed air → Maintenance units and components

**Filter pressure regulator, Series AS2-FRE**

► G 1/4 - G 3/8 ► filter porosity: 25 µm ► lockable ► ATEX certified



00133866

ATEX	II 2G2D T4 X
Maintenance Unit	1-in-1, Can be assembled into blocks
Parts	Filter, Pressure controller
Regulator type	Diaphragm-type pressure regulator
Regulator function	with relieving air exhaust
Lock type	with padlock
Pressure supply	single
Installation location	vertical
Ambient temperature min./max.	-10 °C / +50 °C
Medium temperature min./max.	-10 °C / +50 °C
Working pressure min./max.	See table below
Adjustment range min./max.	See table below
Medium	Compressed air
Filter element	exchangeable
Filter reservoir volume	28 cm <sup>3</sup>
Condensate drain	See table below
Materials:	
Housing	Polyamide
Threaded bushing	Die cast zinc
Cover	Acrylonitrile butadiene styrene
Seal	Acrylonitrile Butadiene Rubber
Filter insert	Polyethylene

**Technical Remarks**

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- max. particle count as per ISO 8573-4 at the outlet: 10 mg/m<sup>3</sup>

	Port	Qn	Working pressure min./max.	Adjustment range min./max.	Condensate drain	Note	Part No.
		[l/min]	[bar]	[bar]			
	G 1/4	2100	1.5 / 16	0.5 / 8	semi-automatic, open without pressure	1)	R412006180
	G 1/4	2100	1.5 / 16	0.5 / 10	semi-automatic, open without pressure	2); 3)	R412006218
	G 1/4	2100	1.5 / 16	0.5 / 10	fully automatic, open without pressure	2); 3)	R412006219
	G 1/4	2100	0 / 16	0 / 10	fully automatic, closed without pressure	2); 3)	R412006220
	G 3/8	2600	1.5 / 16	0.5 / 10	semi-automatic, open without pressure	2); 3)	R412006221
	G 3/8	2600	1.5 / 16	0.5 / 10	fully automatic, open without pressure	2); 3)	R412006222
	G 3/8	2600	0 / 16	0 / 10	fully automatic, closed without pressure	2); 3)	R412006223
<b>Part No.</b>		<b>Weight</b>					
		<b>[kg]</b>					
R412006180		0.537					
R412006218		0.304					

1) Reservoir: Die cast zinc

2) Reservoir: Polycarbonate

3) Protective guard: Polyamide

Nominal flow Qn at 6.3 bar and Δp = 1 bar.

Part numbers marked in bold are available from the central warehouse in Germany, see the shopping basket for detailed information  
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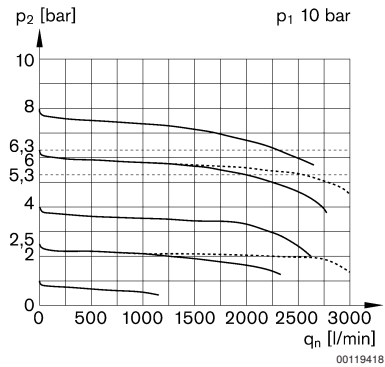
Preparation of compressed air → Maintenance units and components

**Filter pressure regulator, Series AS2-FRE**  
► G 1/4 - G 3/8 ► filter porosity: 25 µm ► lockable ► ATEX certified

Part No.	Weight
	[kg]
R412006219	0.347
R412006220	0.347
R412006221	0.347
R412006222	0.347
R412006223	0.347

- 1) Reservoir: Die cast zinc
  - 2) Reservoir: Polycarbonate
  - 3) Protective guard: Polyamide
- Nominal flow Qn at 6.3 bar and Δp = 1 bar.

Flow rate characteristic



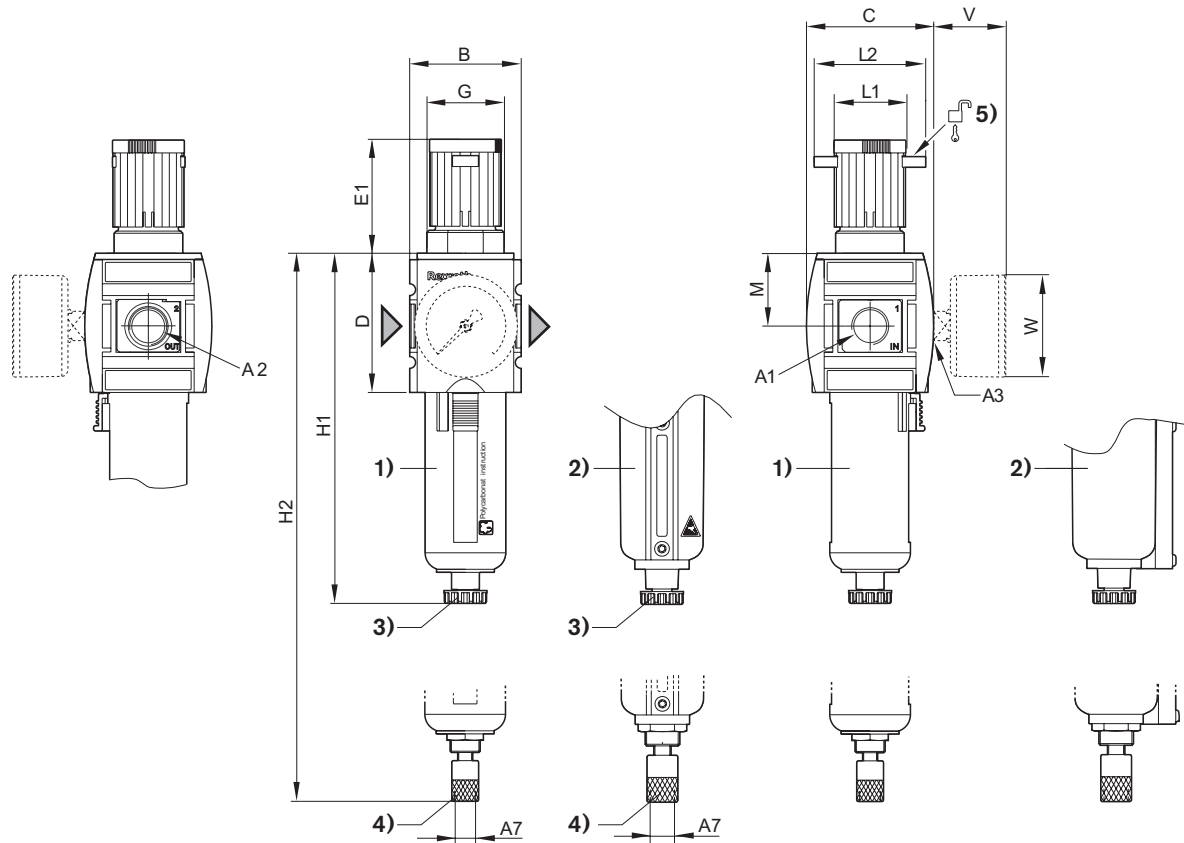
p1 = working pressure; p2 = secondary pressure; qn = nominal flow



## Preparation of compressed air → Maintenance units and components

**Filter pressure regulator, Series AS2-FRE**

► G 1/4 - G 3/8 ► filter porosity: 25 µm ► lockable ► ATEX certified

**Dimensions**

00133984

- 1) Plastic reservoir and protective guard with window
- 2) Metal reservoir
- 3) Semi-automatic condensate drain
- 4) Fully automatic condensate drain
- 5) Mounting option for padlocks; max. shackle Ø 8

A1	A2	A3	A7	B	C	D	E1	G	H1	H2	L1	L2
G 1/4	G 1/4	G 1/4	G 1/8	52	59	65	57.9	M36x1,5	163.5	180.5	34	54
G 3/8	G 1/4	G 1/4	G 1/8	52	59	65	57.9	M36x1,5	163.5	180.5	34	54
A1	M	V	W									
G 1/4	34	37	50									
G 3/8	34	37	50									

## Preparation of compressed air → Maintenance units and components

## Filter pressure regulator, Series AS2-FRE

► G 3/8 - G 1/4 ► filter porosity: 40 µm ► lockable ► ATEX certified



00119372

ATEX	II 2G2D T4 X
Maintenance Unit	1-in-1, Can be assembled into blocks
Parts	Filter, Pressure controller
Regulator type	Diaphragm-type pressure regulator
Regulator function	with relieving air exhaust
Lock type	with padlock
Pressure supply	single
Installation location	vertical
Ambient temperature min./max.	-10 °C / +50 °C
Medium temperature min./max.	-10 °C / +50 °C
Working pressure min./max.	See table below
Adjustment range min./max.	0.5 bar / 8 bar
Medium	Compressed air
Max. particle size	40 µm
Filter element	exchangeable
Filter reservoir volume	28 cm³
Condensate drain	See table below
Materials:	
Housing	Polyamide
Threaded bushing	Die cast zinc
Cover	Acrylonitrile butadiene styrene
Seal	Acrylonitrile Butadiene Rubber
Filter insert	Polyethylene

## Technical Remarks

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- max. particle count as per ISO 8573-4 at the outlet: 10 mg/m³

		Port	Qn	Working pressure min./max.	Condensate drain	Note	Part No.
			[l/min]	[bar]			
		G 3/8	2100	-1.5 / 16	semi-automatic, open without pressure	1); 3)	R412006224
	-	G 1/4	2600	0 / 16	fully automatic, closed without pressure	2)	R412006199
Part No.	Weight						
	[kg]						
R412006224							0.394
R412006199							0.661

1) Reservoir: Polycarbonate

2) Reservoir: Die cast zinc

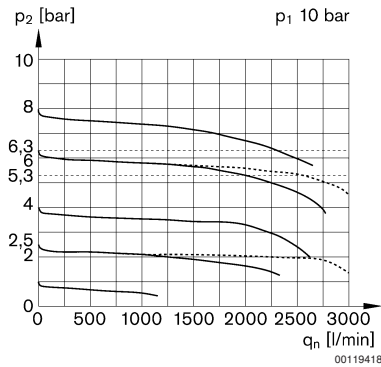
3) Protective guard: Polyamide

Nominal flow Qn at 6.3 bar and Δp = 1 bar.

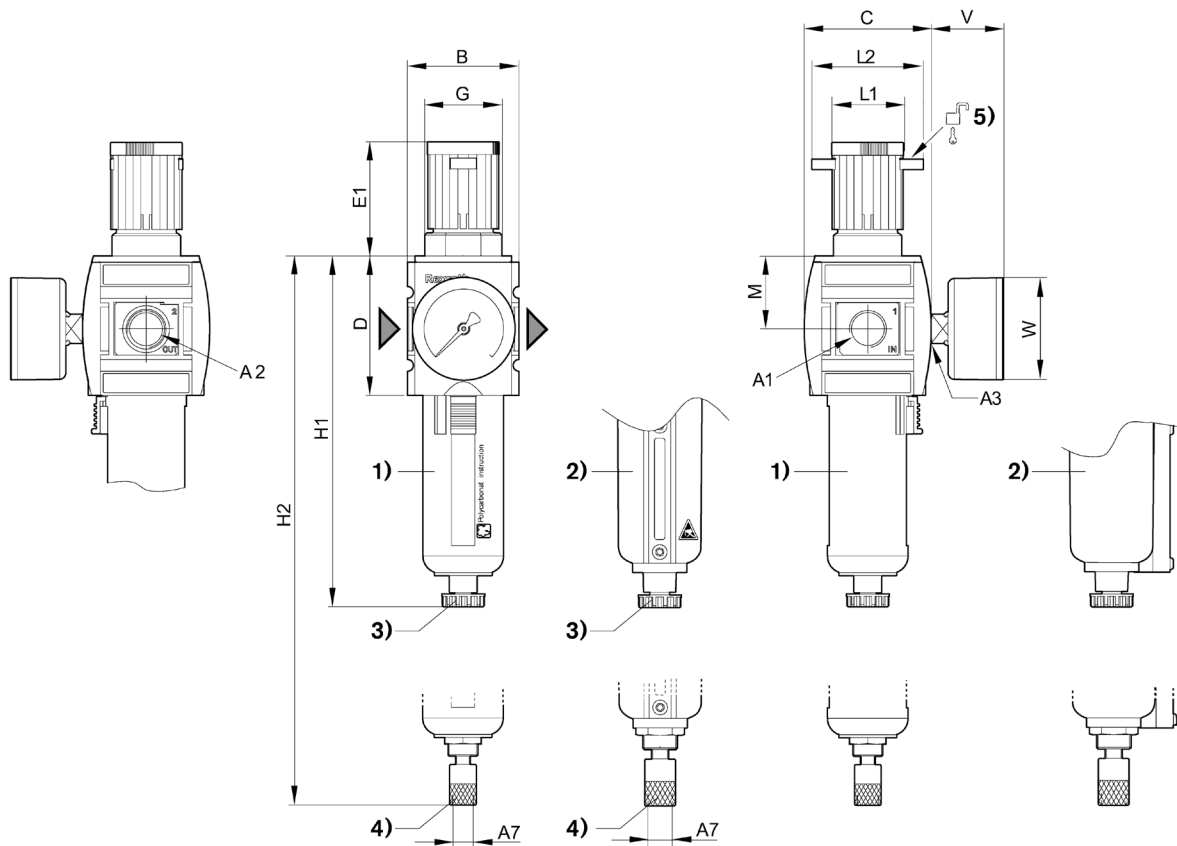
## Preparation of compressed air → Maintenance units and components

**Filter pressure regulator, Series AS2-FRE**

► G 3/8 - G 1/4 ► filter porosity: 40 µm ► lockable ► ATEX certified

**Flow rate characteristic**

p1 = working pressure; p2 = secondary pressure; qn = nominal flow

**Dimensions**

00120281

- 1) Plastic reservoir and protective guard with window
- 2) Metal reservoir
- 3) Semi-automatic condensate drain
- 4) Fully automatic condensate drain
- 5) Mounting option for padlocks; max. shackle Ø 8

A1	A2	A3	A7	B	C	D	E1	G	H1	H2	L1	L2
G 3/8	G 1/4	G 1/4	G 1/8	52	59	65	57.9	M36x1,5	163.5	180.5	34	54

Part numbers marked in bold are available from the central warehouse in Germany, see the shopping basket for detailed information  
Pneumatics catalog, online PDF, as of 2010-01-14, © Bosch Rexroth AG, subject to change

**Preparation of compressed air → Maintenance units and components**
**Filter pressure regulator, Series AS2-FRE**

► G 3/8 - G 1/4 ► filter porosity: 40 µm ► lockable ► ATEX certified

<b>A1</b>	<b>A2</b>	<b>A3</b>	<b>A7</b>	<b>B</b>	<b>C</b>	<b>D</b>	<b>E1</b>	<b>G</b>	<b>H1</b>	<b>H2</b>	<b>L1</b>	<b>L2</b>
G 1/4	G 3/8	G 1/4	G 1/8	52	59	65	57.9	M36x1,5	163.5	180.5	34	54
<b>A1</b>	<b>M</b>	<b>V</b>	<b>W</b>									
G 3/8	34	37	50									
G 1/4	34	37	50									

## Preparation of compressed air → Maintenance units and components

**Filter, Series AS2-FLS**

► G 1/4 - G 3/8 ► filter porosity: 40 µm ► ATEX certified



00119385

ATEX  
Version

Installation location  
 Ambient temperature min./max.  
 Medium temperature min./max.  
 Working pressure min./max.  
 Medium  
 Filter element  
 filter porosity  
 Filter reservoir volume

II 2G2D T4 X

Standard filter, Can be assembled into blocks

vertical

-10 °C / +50 °C

-10 °C / +50 °C

See table below

Compressed air

exchangeable

40 µm

28 cm³

Materials:

Housing  
 Threaded bushing  
 Cover  
 Seals  
 Reservoir  
 Protective guard  
 Filter insert

Polyamide

Die cast zinc

Acrylonitrile butadiene styrene

Acrylonitrile Butadiene Rubber

Polycarbonate

Polyamide

Sintered bronze

**Technical Remarks**

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- max. particle count as per ISO 8573-4 at the outlet: 10 mg/m³

	Port	Qn	Working pressure min./max.	Condensate drain	Reservoir	Weight	Part No.
		[l/min]				[kg]	
	G 1/4	2100	1.5 / 16	semi-automatic, open without pressure	Polycarbonate	0.212	<b>R412006003</b>
	G 1/4		1.5 / 16	fully automatic, open without pressure		0.255	R412006004
	G 1/4		0 / 16	fully automatic, closed without pressure		0.255	R412006005
	G 3/8		1.5 / 16	semi-automatic, open without pressure		0.212	<b>R412006012</b>
	G 3/8		1.5 / 16	fully automatic, open without pressure		0.255	R412006013
	G 3/8		0 / 16	fully automatic, closed without pressure		0.255	<b>R412006014</b>

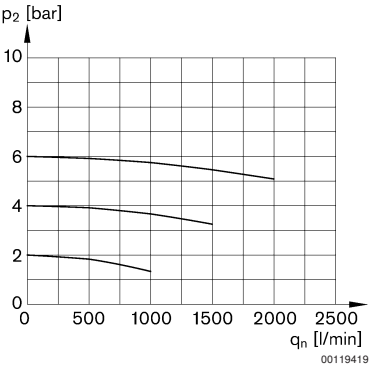
Nominal flow Qn at 6.3 bar and Δp = 1 bar.

Preparation of compressed air → Maintenance units and components

Filter, Series AS2-FLS

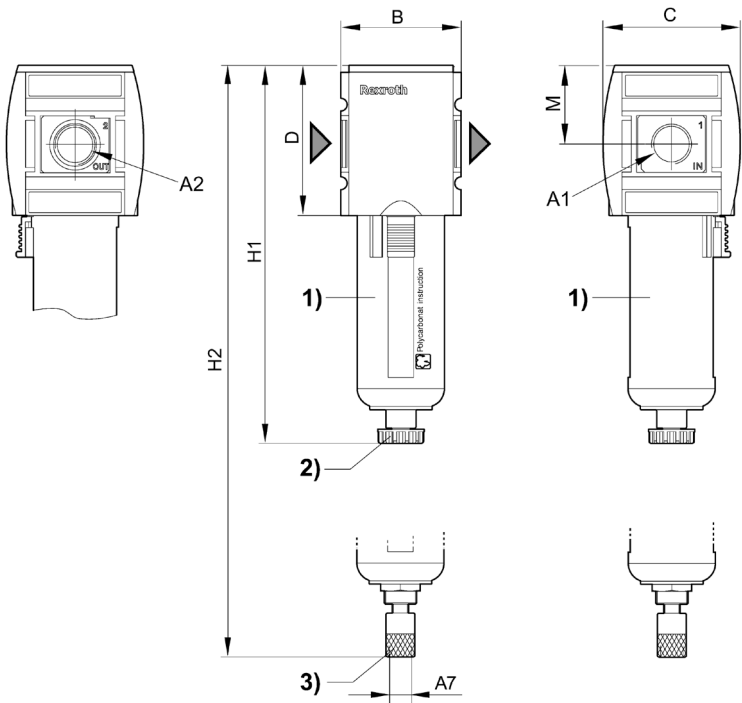
▶ G 1/4 - G 3/8 ▶ filter porosity: 40 µm ▶ ATEX certified

Flow rate characteristic



p2 = secondary pressure qn = nominal flow

Dimensions



- 1) Plastic reservoir and protective guard with window
- 2) Semi-automatic condensate drain
- 3) Fully automatic condensate drain

Part No.	A1	A2	A7	B	C	D	H1	H2	H3	M		
<b>R412006003</b>	G 1/4	G 1/4	G 1/8	52	59	65	163.5	180.5	--	34		
R412006004	G 1/4	G 1/4	G 1/8	52	59	65	163.5	180.5	--	34		
R412006005	G 1/4	G 1/4	G 1/8	52	59	65	163.5	180.5	--	34		
<b>R412006012</b>	G 3/8	G 3/8	G 1/8	52	59	65	163.5	180.5	--	34		
R412006013	G 3/8	G 3/8	G 1/8	52	59	65	163.5	180.5	--	34		
<b>R412006014</b>	G 3/8	G 3/8	G 1/8	52	59	65	163.5	180.5	--	34		

## Preparation of compressed air → Maintenance units and components

**Filter, Series AS2-FLS**

► G 1/4 - G 3/8 ► filter porosity: 5 µm ► ATEX certified



00119385

ATEX	II 2G2D T4 X
Version	Standard filter, Can be assembled into blocks
Installation location	vertical
Ambient temperature min./max.	-10 °C / +50 °C
Medium temperature min./max.	-10 °C / +50 °C
Working pressure min./max.	See table below
Medium	Compressed air
Filter element	exchangeable
filter porosity	5 µm
Filter reservoir volume	28 cm³
Materials:	
Housing	Polyamide
Threaded bushing	Die cast zinc
Cover	Acrylonitrile butadiene styrene
Seals	Acrylonitrile Butadiene Rubber
Filter insert	Polyethylene

**Technical Remarks**

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- max. particle count as per ISO 8573-4 at the outlet: 5 mg/m³

	Port	Qn	Working pressure min./max.	Condensate drain	Reservoir	Protective guard	Weight	Part No.
		[l/min]					[kg]	
	G 1/4	2100	1.5 / 16	semi-automatic, open without pressure	Polycarbonate	Polyamide	0.212	<b>R412006000</b>
	G 1/4		1.5 / 16	fully automatic, open without pressure	Polycarbonate	Polyamide	0.255	<b>R412006001</b>
	G 1/4		0 / 16	fully automatic, closed without pressure	Polycarbonate	Polyamide	0.255	<b>R412006002</b>
	G 1/4		1.5 / 16	semi-automatic, open without pressure	Die cast zinc with window	-	0.443	R412006006
	G 1/4		1.5 / 16	fully automatic, open without pressure	Die cast zinc with window	-	0.52	R412006007
	G 1/4		0 / 16	fully automatic, closed without pressure	Die cast zinc with window	-	0.53	R412006008
	G 3/8		1.5 / 16	semi-automatic, open without pressure	Polycarbonate	Polyamide	0.212	<b>R412006009</b>
	G 3/8		1.5 / 16	fully automatic, open without pressure	Polycarbonate	Polyamide	0.255	<b>R412006010</b>
	G 3/8		0 / 16	fully automatic, closed without pressure	Polycarbonate	Polyamide	0.255	<b>R412006011</b>
	G 3/8		1.5 / 16	semi-automatic, open without pressure	Die cast zinc with window	-	0.43	R412006015
	G 3/8		1.5 / 16	fully automatic, open without pressure	Die cast zinc with window	-	0.52	R412006016
	G 3/8		0 / 16	fully automatic, closed without pressure	Die cast zinc with window	-	0.51	R412006017
	G 1/4		0 / 16	-	Polycarbonate	Polyamide	0.212	<b>R412006090</b>

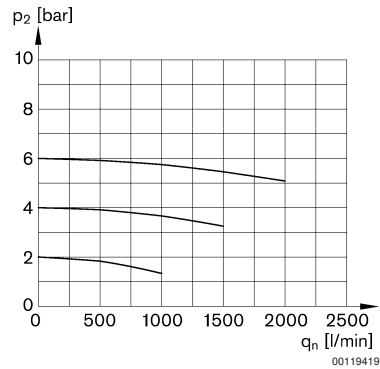
Nominal flow Qn at 6.3 bar and Δp = 1 bar.

Preparation of compressed air → Maintenance units and components

Filter, Series AS2-FLS

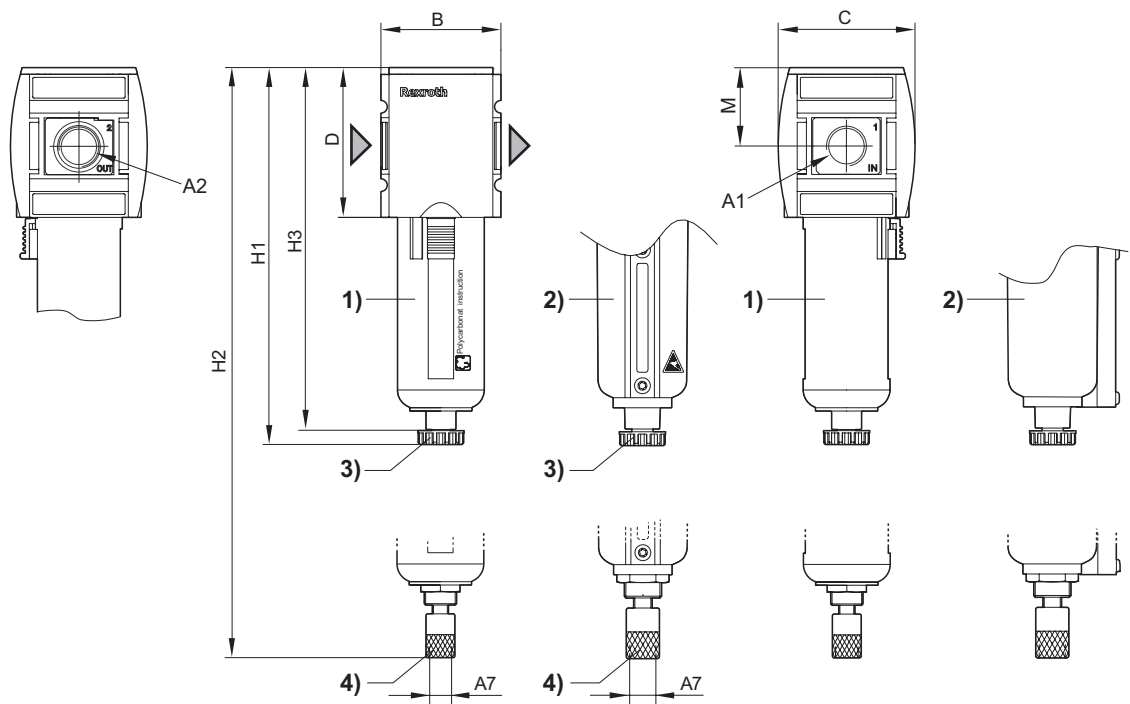
▶ G 1/4 - G 3/8 ▶ filter porosity: 5 µm ▶ ATEX certified

Flow rate characteristic



p2 = secondary pressure qn = nominal flow

Dimensions



00135353

- 1) Plastic reservoir and protective guard with window  
2) Metal reservoir with inspection glass  
3) Semi-automatic condensate drain  
4) Fully automatic condensate drain

Part No.	A1	A2	A7	B	C	D	H1	H2	H3	M		
<b>R412006000</b>	G 1/4	G 1/4	G 1/8	52	59	65	163.5	–	–	34		
<b>R412006001</b>	G 1/4	G 1/4	G 1/8	52	59	65	–	180.5	–	34		
<b>R412006002</b>	G 1/4	G 1/4	G 1/8	52	59	65	–	180.5	–	34		
R412006006	G 1/4	G 1/4	G 1/8	52	59	65	163.5	–	–	34		



## Preparation of compressed air → Maintenance units and components

**Filter, Series AS2-FLS**

► G 1/4 - G 3/8 ► filter porosity: 5 µm ► ATEX certified

Part No.	A1	A2	A7	B	C	D	H1	H2	H3	M		
R412006007	G 1/4	G 1/4	G 1/8	52	59	65	–	180.5	–	34		
R412006008	G 1/4	G 1/4	G 1/8	52	59	65	–	180.5	–	34		
<b>R412006009</b>	G 3/8	G 3/8	G 1/8	52	59	65	163.5	–	–	34		
<b>R412006010</b>	G 3/8	G 3/8	G 1/8	52	59	65	–	180.5	–	34		
<b>R412006011</b>	G 3/8	G 3/8	G 1/8	52	59	65	–	180.5	–	34		
R412006015	G 3/8	G 3/8	G 1/8	52	59	65	163.5	–	–	34		
R412006016	G 3/8	G 3/8	G 1/8	52	59	65	–	180.5	–	34		
R412006017	G 3/8	G 3/8	G 1/8	52	59	65	–	180.5	–	34		
<b>R412006090</b>	G 1/4	G 1/4	G 1/8	52	59	65	–	–	157	34		

Preparation of compressed air → Maintenance units and components

Filter, Series AS2-FLS

► G 1/4 ► filter porosity: 25 µm ► ATEX certified



00133768

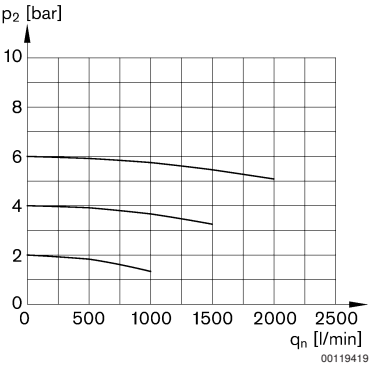
ATEX	II 2G2D T4 X
Version	Standard filter, Can be assembled into blocks
Installation location	vertical
Ambient temperature min./max.	-10 °C / +50 °C
Medium temperature min./max.	-10 °C / +50 °C
Medium	Compressed air
Filter element	exchangeable
filter porosity	25 µm
Filter reservoir volume	28 cm³
Materials:	
Housing	Polyamide
Threaded bushing	Die cast zinc
Cover	Acrylonitrile butadiene styrene
Seals	Acrylonitrile Butadiene Rubber
Reservoir	Die cast zinc
Filter insert	Polyethylene

Technical Remarks	
■ The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.	
■ max. particle count as per ISO 8573-4 at the outlet: 10 mg/m³	

	Port	Qn	Working pressure min./max.	Condensate drain	Reservoir	Weight	Part No.
		[l/min]				[kg]	
	G 1/4	2100	1.5 / 16	semi-automatic, open without pressure	Die cast zinc	0.443	R412006091

Nominal flow Qn at 6.3 bar and Δp = 1 bar.

Flow rate characteristic



00119419

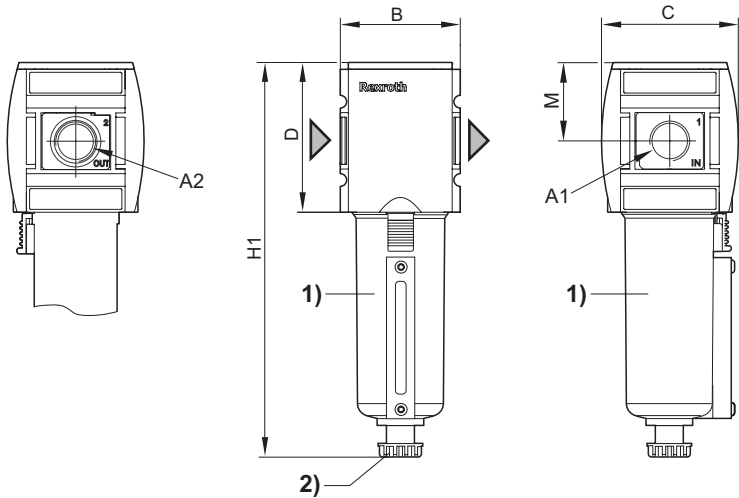
p2 = secondary pressure qn = nominal flow

Preparation of compressed air → Maintenance units and components

Filter, Series AS2-FLS

► G 1/4 ► filter porosity: 25 µm ► ATEX certified

Dimensions



00127866

- 1) Metal reservoir with level indicator
- 2) Semi-automatic condensate drain
- A1 = input
- A2 = output

Part No.	A1	A2	B	C	D	H1	M					
<b>R412006091</b>	G 1/4	G 1/4	52	59	65	163.5	34					

## Preparation of compressed air → Maintenance units and components

## Pre-filter, Series AS2-FLP

► G 1/4 - G 3/8 ► filter porosity: 0.3 µm ► ATEX certified



00127783

ATEX	II 2G2D T4 X
Version	Pre-filter, Can be assembled into blocks
Installation location	vertical
Ambient temperature min./max.	-10 °C / +50 °C
Medium temperature min./max.	-10 °C / +50 °C
Working pressure min./max.	See table below
Medium	Compressed air
Filter element	exchangeable
filter porosity	0.3 µm
Filter reservoir volume	12 cm³
Materials:	
Housing	Polyamide
Threaded bushing	Die cast zinc
Cover	Acrylonitrile butadiene styrene
Seals	Acrylonitrile Butadiene Rubber
Filter insert	Impregnated paper

## Technical Remarks

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- Recommended pre-filtering: 5 µm
- max. residual oil content at the outlet: 1 mg/m³
- max. particle count as per ISO 8573-4 at the outlet: 100000 1/m³
- solid impurities in the compressed air at the outlet as per ISO 8573-1: class 2

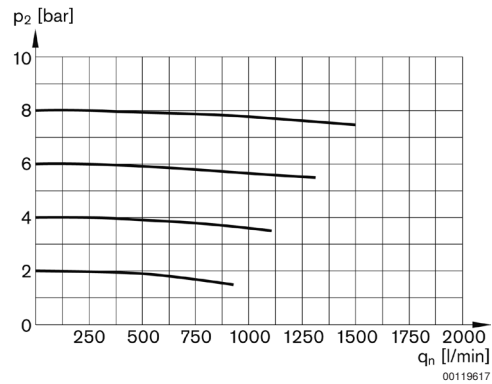
	Port	Qn	Working pressure min./max.	Condensate drain	Reservoir	Protective guard	Weight	Part No.
		[l/min]					[kg]	
	G 1/4	400	1.5 / 16	semi-automatic, open without pressure	Polycarbonate	Polyamide	0.22	<b>R412006018</b>
	G 1/4		1.5 / 16	fully automatic, open without pressure	Polycarbonate	Polyamide	0.263	<b>R412006019</b>
	G 1/4		0 / 16	fully automatic, closed without pressure	Polycarbonate	Polyamide	0.263	<b>R412006020</b>
	G 1/4		1.5 / 16	semi-automatic, open without pressure	Die cast zinc with window	-	0.484	<b>R412006024</b>
	G 1/4		1.5 / 16	fully automatic, open without pressure	Die cast zinc with window	-	0.53	R412006025
	G 1/4		0 / 16	fully automatic, closed without pressure	Die cast zinc with window	-	0.53	R412006026
	G 3/8		1.5 / 16	semi-automatic, open without pressure	Polycarbonate	Polyamide	0.263	<b>R412006027</b>
	G 3/8		1.5 / 16	fully automatic, open without pressure	Polycarbonate	Polyamide	0.263	<b>R412006028</b>
	G 3/8		0 / 16	fully automatic, closed without pressure	Polycarbonate	Polyamide	0.263	<b>R412006029</b>
	G 3/8		1.5 / 16	semi-automatic, open without pressure	Die cast zinc with window	-	0.47	R412006033
	G 3/8		1.5 / 16	fully automatic, open without pressure	Die cast zinc with window	-	0.525	R412006034
	G 3/8		0 / 16	fully automatic, closed without pressure	Die cast zinc with window	-	0.525	R412006035

Nominal flow Qn at 6.3 bar and Δp = 0.1 bar.

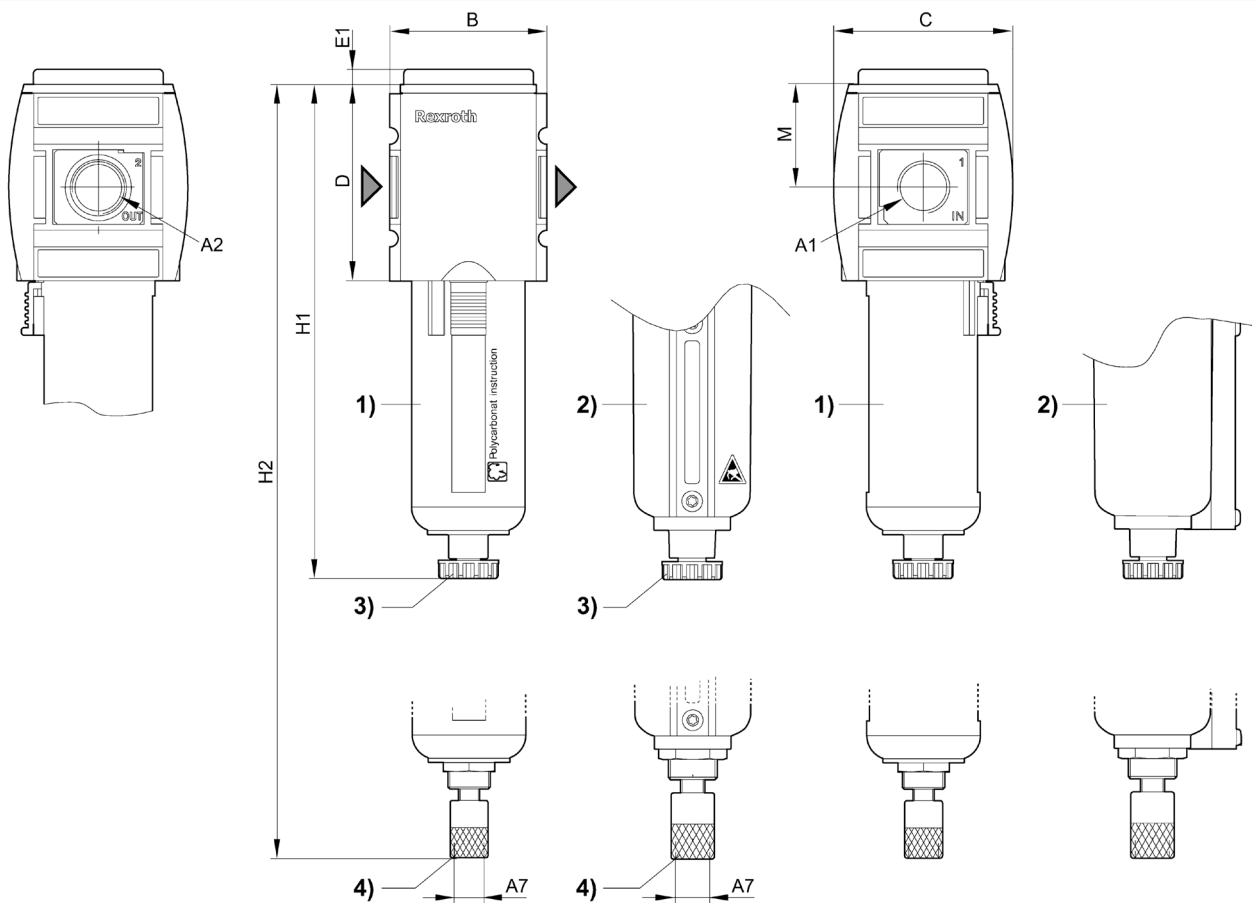
## Preparation of compressed air → Maintenance units and components

**Pre-filter, Series AS2-FLP**

► G 1/4 - G 3/8 ► filter porosity: 0.3 µm ► ATEX certified

**Flow rate characteristic**

p2 = secondary pressure qn = nominal flow

**Dimensions**

- 1) Plastic reservoir and protective guard with window
- 2) Metal reservoir with inspection glass
- 3) Semi-automatic condensate drain
- 4) Fully automatic condensate drain

00121213

## Preparation of compressed air → Maintenance units and components

**Pre-filter, Series AS2-FLP**

► G 1/4 - G 3/8 ► filter porosity: 0.3 µm ► ATEX certified

Part No.	A1	A2	A7	B	C	D	E1	H1	H2	M		
<b>R412006018</b>	G 1/4	G 1/4	G 1/8	52	59	65	5	163.5	180.5	34		
<b>R412006019</b>	G 1/4	G 1/4	G 1/8	52	59	65	5	163.5	180.5	34		
<b>R412006020</b>	G 1/4	G 1/4	G 1/8	52	59	65	5	163.5	180.5	34		
<b>R412006024</b>	G 1/4	G 1/4	G 1/8	52	59	65	5	163.5	180.5	34		
R412006025	G 1/4	G 1/4	G 1/8	52	59	65	5	163.5	180.5	34		
R412006026	G 1/4	G 1/4	G 1/8	52	59	65	5	163.5	180.5	34		
<b>R412006027</b>	G 3/8	G 3/8	G 1/8	52	59	65	5	163.5	180.5	34		
<b>R412006028</b>	G 3/8	G 3/8	G 1/8	52	59	65	5	163.5	180.5	34		
<b>R412006029</b>	G 3/8	G 3/8	G 1/8	52	59	65	5	163.5	180.5	34		
R412006033	G 3/8	G 3/8	G 1/8	52	59	65	5	163.5	180.5	34		
R412006034	G 3/8	G 3/8	G 1/8	52	59	65	5	163.5	180.5	34		
R412006035	G 3/8	G 3/8	G 1/8	52	59	65	5	163.5	180.5	34		

## Preparation of compressed air → Maintenance units and components

**Microfilter, Series AS2-FLC**

► G 1/4 - G 3/8 ► filter porosity: 0.01 µm ► ATEX certified



00127783

ATEX	II 2G2D T4 X
Version	Microfilter, Can be assembled into blocks
Installation location	vertical
Ambient temperature min./max.	-10 °C / +50 °C
Medium temperature min./max.	-10 °C / +50 °C
Working pressure min./max.	See table below
Medium	Compressed air
Filter element	exchangeable
filter porosity	0.01 µm
Filter reservoir volume	12 cm³
Materials:	
Housing	Polyamide
Threaded bushing	Die cast zinc
Cover	Acrylonitrile butadiene styrene
Seals	Acrylonitrile Butadiene Rubber
Filter insert	Borosilicate glass fiber

**Technical Remarks**

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- Recommended pre-filtering: 0.3 µm
- max. residual oil content at the outlet: 0.01 mg/m³
- solid impurities in the compressed air at the outlet as per ISO 8573-1: class 1

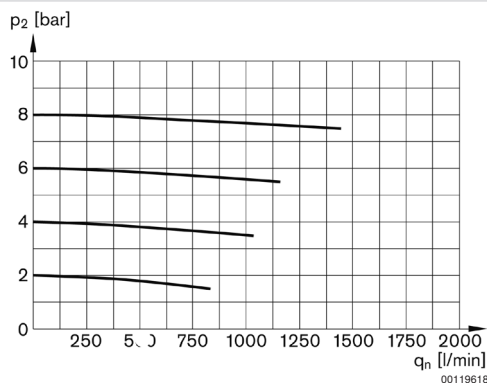
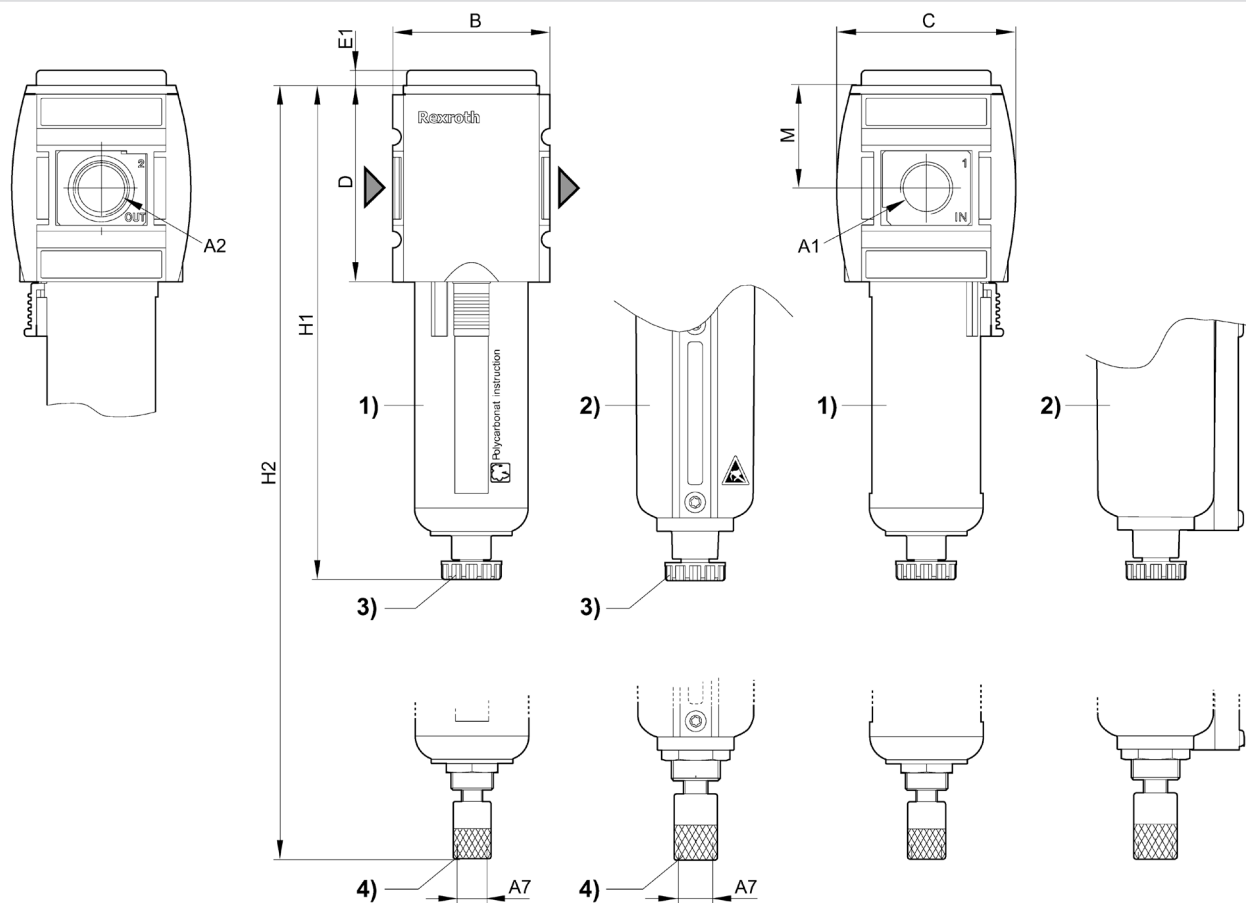
	Port	Qn	Working pressure min./max.	Condensate drain	Reservoir	Protective guard	Weight	Part No.
		[l/min]					[kg]	
	G 1/4	300	1.5 / 16	semi-automatic, open without pressure	Polycarbonate	Polyamide	0.22	<b>R412006036</b>
	G 1/4		1.5 / 16	fully automatic, open without pressure	Polycarbonate	Polyamide	0.263	<b>R412006037</b>
	G 1/4		0 / 16	fully automatic, closed without pressure	Polycarbonate	Polyamide	0.263	<b>R412006038</b>
	G 1/4		1.5 / 16	semi-automatic, open without pressure	Die cast zinc with window	-	0.482	R412006042
	G 1/4		1.5 / 16	fully automatic, open without pressure	Die cast zinc with window	-	0.565	R412006043
	G 1/4		0 / 16	fully automatic, closed without pressure	Die cast zinc with window	-	0.56	R412006044
	G 3/8		1.5 / 16	semi-automatic, open without pressure	Polycarbonate	Polyamide	0.22	<b>R412006045</b>
	G 3/8		1.5 / 16	fully automatic, open without pressure	Polycarbonate	Polyamide	0.263	<b>R412006046</b>
	G 3/8		0 / 16	fully automatic, closed without pressure	Polycarbonate	Polyamide	0.263	<b>R412006047</b>
	G 3/8		1.5 / 16	semi-automatic, open without pressure	Die cast zinc with window	-	0.471	R412006051
	G 3/8		1.5 / 16	fully automatic, open without pressure	Die cast zinc with window	-	0.545	R412006052
	G 3/8		0 / 16	fully automatic, closed without pressure	Die cast zinc with window	-	0.55	R412006053

Nominal flow Qn at 6.3 bar and Δp = 0.1 bar.

## Preparation of compressed air → Maintenance units and components

**Microfilter, Series AS2-FLC**

► G 1/4 - G 3/8 ► filter porosity: 0.01 µm ► ATEX certified

**Flow rate characteristic** $p_2$  = secondary pressure  $q_n$  = nominal flow**Dimensions**

- 1) Plastic reservoir and protective guard with window
- 2) Metal reservoir with inspection glass
- 3) Semi-automatic condensate drain
- 4) Fully automatic condensate drain

00121213\_a



## Preparation of compressed air → Maintenance units and components

**Microfilter, Series AS2-FLC**

► G 1/4 - G 3/8 ► filter porosity: 0.01 µm ► ATEX certified

Part No.	A1	A2	A7	B	C	D	E1	H1	H2	M		
<b>R412006036</b>	G 1/4	G 1/4	G 1/8	52	59	65	5	163.5	180.5	34		
<b>R412006037</b>	G 1/4	G 1/4	G 1/8	52	59	65	5	163.5	180.5	34		
<b>R412006038</b>	G 1/4	G 1/4	G 1/8	52	59	65	5	163.5	180.5	34		
R412006042	G 1/4	G 1/4	G 1/8	52	59	65	5	163.5	180.5	34		
R412006043	G 1/4	G 1/4	G 1/8	52	59	65	5	163.5	180.5	34		
R412006044	G 1/4	G 1/4	G 1/8	52	59	65	5	163.5	180.5	34		
<b>R412006045</b>	G 3/8	G 3/8	G 1/8	52	59	65	5	163.5	180.5	34		
<b>R412006046</b>	G 3/8	G 3/8	G 1/8	52	59	65	5	163.5	180.5	34		
<b>R412006047</b>	G 3/8	G 3/8	G 1/8	52	59	65	5	163.5	180.5	34		
R412006051	G 3/8	G 3/8	G 1/8	52	59	65	5	163.5	180.5	34		
R412006052	G 3/8	G 3/8	G 1/8	52	59	65	5	163.5	180.5	34		
R412006053	G 3/8	G 3/8	G 1/8	52	59	65	5	163.5	180.5	34		

## Preparation of compressed air → Maintenance units and components

## Microfilter, Series AS2-FLC

► G 1/4 - G 3/8 ► filter porosity: 0.01 µm ► contamination display: integrated ► ATEX certified



00119623

ATEX	II 2G2D T4 X
Version	Microfilter, Can be assembled into blocks
Installation location	vertical
Ambient temperature min./max.	-10 °C / +50 °C
Medium temperature min./max.	-10 °C / +50 °C
Working pressure min./max.	See table below
Medium	Compressed air
Filter element	exchangeable
filter porosity	0.01 µm
Filter reservoir volume	12 cm³
Materials:	
Housing	Polyamide
Threaded bushing	Die cast zinc
Cover	Acrylonitrile butadiene styrene
Seals	Acrylonitrile Butadiene Rubber
Filter insert	Borosilicate glass fiber

## Technical Remarks

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- Recommended pre-filtering: 0.3 µm
- max. residual oil content at the outlet: 0.01 mg/m³
- solid impurities in the compressed air at the outlet as per ISO 8573-1: class 1

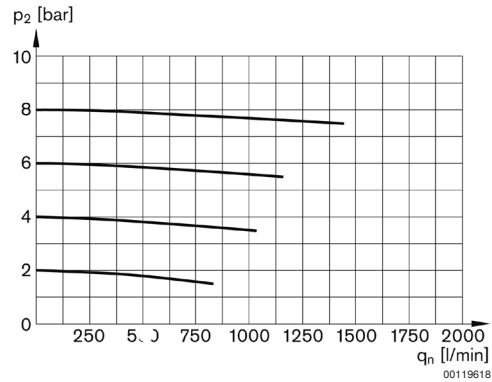
	Port	Qn	Working pressure min./max.	Condensate drain	Reservoir	Protective guard	Weight	Part No.
		[l/min]					[kg]	
	G 1/4	300	1.5 / 16	semi-automatic, open without pressure	Polycarbonate	Polyamide	0.22	<b>R412006054</b>
	G 1/4		1.5 / 16	fully automatic, open without pressure	Polycarbonate	Polyamide	0.263	R412006055
	G 1/4		0 / 16	fully automatic, closed without pressure	Polycarbonate	Polyamide	0.263	<b>R412006056</b>
	G 1/4		1.5 / 16	semi-automatic, open without pressure	Die cast zinc with window	-	0.485	R412006060
	G 1/4		1.5 / 16	fully automatic, open without pressure	Die cast zinc with window	-	0.564	<b>R412006061</b>
	G 1/4		0 / 16	fully automatic, closed without pressure	Die cast zinc with window	-	0.569	R412006062
	G 3/8		1.5 / 16	semi-automatic, open without pressure	Polycarbonate	Polyamide	0.22	R412006063
	G 3/8		1.5 / 16	fully automatic, open without pressure	Polycarbonate	Polyamide	0.263	<b>R412006064</b>
	G 3/8		0 / 16	fully automatic, closed without pressure	Polycarbonate	Polyamide	0.263	R412006065
	G 3/8		1.5 / 16	semi-automatic, open without pressure	Die cast zinc with window	-	0.474	R412006069
	G 3/8		1.5 / 16	fully automatic, open without pressure	Die cast zinc with window	-	0.554	R412006070
	G 3/8		0 / 16	fully automatic, closed without pressure	Die cast zinc with window	-	0.559	R412006071

Nominal flow Qn at 6.3 bar and Δp = 0.1 bar.

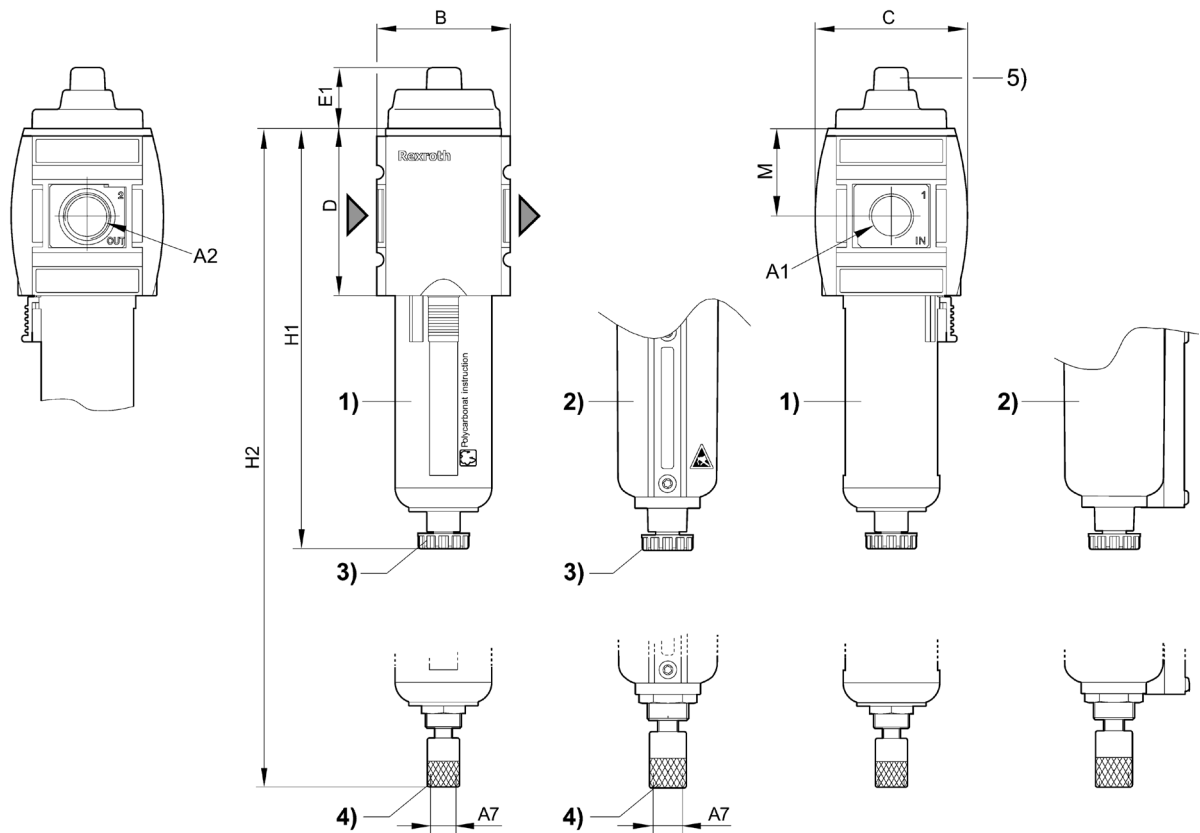
## Preparation of compressed air → Maintenance units and components

**Microfilter, Series AS2-FLC**

► G 1/4 - G 3/8 ► filter porosity: 0.01 µm ► contamination display: integrated ► ATEX certified

**Flow rate characteristic**

p2 = secondary pressure qn = nominal flow

**Dimensions**

- 1) Plastic reservoir and protective guard with window
- 2) Metal reservoir with inspection glass
- 3) Semi-automatic condensate drain
- 4) Fully automatic condensate drain
- 5) contamination display

00119628

Part No.	A1	A2	A7	B	C	D	E1	H1	H2	M		
<b>R412006054</b>	G 1/4	G 1/4	G 1/8	52	59	65	24	163.5	180.5	34		

Part numbers marked in bold are available from the central warehouse in Germany, see the shopping basket for detailed information  
Pneumatics catalog, online PDF, as of 2010-01-14, © Bosch Rexroth AG, subject to change

## Preparation of compressed air → Maintenance units and components

**Microfilter, Series AS2-FLC**

► G 1/4 - G 3/8 ► filter porosity: 0.01 µm ► contamination display: integrated ► ATEX certified

Part No.	A1	A2	A7	B	C	D	E1	H1	H2	M		
R412006055	G 1/4	G 1/4	G 1/8	52	59	65	24	163.5	180.5	34		
<b>R412006056</b>	G 1/4	G 1/4	G 1/8	52	59	65	24	163.5	180.5	34		
R412006060	G 1/4	G 1/4	G 1/8	52	59	65	24	163.5	180.5	34		
<b>R412006061</b>	G 1/4	G 1/4	G 1/8	52	59	65	24	163.5	180.5	34		
R412006062	G 1/4	G 1/4	G 1/8	52	59	65	24	163.5	180.5	34		
R412006063	G 3/8	G 3/8	G 1/8	52	59	65	24	163.5	180.5	34		
<b>R412006064</b>	G 3/8	G 3/8	G 1/8	52	59	65	24	163.5	180.5	34		
R412006065	G 3/8	G 3/8	G 1/8	52	59	65	24	163.5	180.5	34		
R412006069	G 3/8	G 3/8	G 1/8	52	59	65	24	163.5	180.5	34		
R412006070	G 3/8	G 3/8	G 1/8	52	59	65	24	163.5	180.5	34		
R412006071	G 3/8	G 3/8	G 1/8	52	59	65	24	163.5	180.5	34		

## Preparation of compressed air → Maintenance units and components

**Active carbon filter, Series AS2-FLA**

► G 1/4 - G 3/8 ► ATEX certified



00127783

ATEX  
Version

Installation location  
Ambient temperature min./max.  
Medium temperature min./max.  
Working pressure min./max.  
Medium  
Filter element  
Filter reservoir volume

Materials:

Housing  
Threaded bushing  
Cover  
Seals  
Filter insert

II 2G2D T4 X

Active carbon filter, Can be assembled into blocks

vertical

-10 °C / +50 °C

-10 °C / +50 °C

0 bar / 16 bar

Compressed air

exchangeable

12 cm<sup>3</sup>

Polyamide

Die cast zinc

Acrylonitrile butadiene styrene

Acrylonitrile Butadiene Rubber

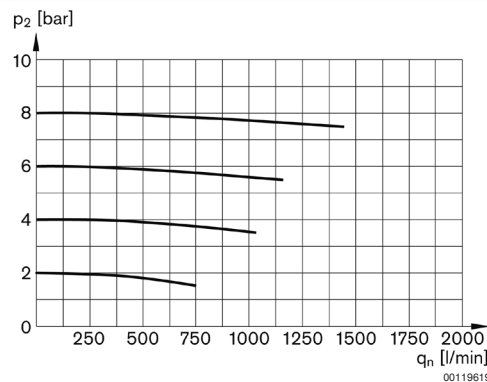
Active carbon

**Technical Remarks**

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- Recommended pre-filtering: 0.01 μm
- max. residual oil content at the outlet: 0.005 mg/m<sup>3</sup>

	Port	Qn	Condensate drain	Reservoir	Protective guard	Weight	Part No.
		[l/min]				[kg]	
	G 1/4	650	without	Polycarbonate	Polyamide	0.22	<b>R412006072</b>
	G 1/4			Die cast zinc with window	-	0.454	<b>R412006074</b>
	G 3/8			Polycarbonate	Polyamide	0.22	<b>R412006075</b>
	G 3/8			Die cast zinc with window	-	0.44	<b>R412006077</b>

Nominal flow Qn at 6.3 bar and Δp = 0.1 bar.

**Flow rate characteristic**

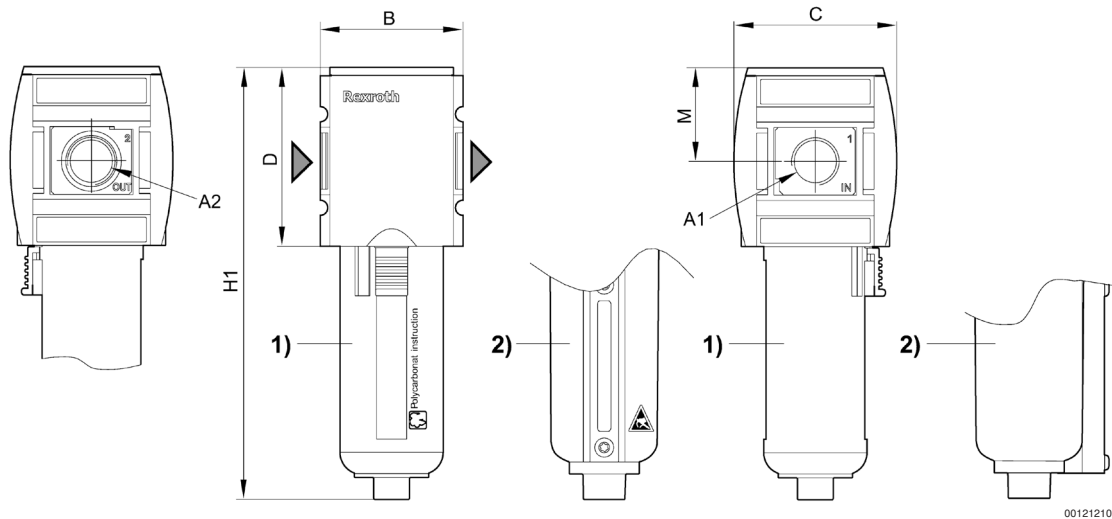
p2 = secondary pressure qn = nominal flow

Preparation of compressed air → Maintenance units and components

Active carbon filter, Series AS2-FLA

► G 1/4 - G 3/8 ► ATEX certified

Dimensions



- 1) Plastic reservoir and protective guard with window
- 2) Metal reservoir with inspection glass

Part No.	A1	A2	B	C	D	H1	M					
<b>R412006072</b>	G 1/4	G 1/4	52	59	65	157	34					
<b>R412006074</b>	G 1/4	G 1/4	52	59	65	157	34					
<b>R412006075</b>	G 3/8	G 3/8	52	59	65	157	34					
<b>R412006077</b>	G 3/8	G 3/8	52	59	65	157	34					

## Preparation of compressed air → Maintenance units and components

## Diaphragm-type dryer, Series AS2-ADD

► G 3/8



Version	Diaphragm-type dryer
Installation location	vertical
Ambient temperature min./max.	+2 °C / +50 °C
Medium temperature min./max.	+2 °C / +50 °C
Working pressure min./max.	4 bar / 12.5 bar
Medium	Compressed air
Lowering pressure dew point	20 °C
Filter element	not exchangeable
Materials:	
Housing	Polyamide
Threaded bushing	Die cast zinc
Cover	Acrylonitrile butadiene styrene
Seals	Acrylonitrile Butadiene Rubber
Reservoir	Aluminum

## Technical Remarks

- Note: air may not contain condensate
- purge air approx. 12% of nominal flow Qn
- Recommended pre-filtering [μm]: 5 / 0.01 μm

	Port	Qn	Reservoir	Note	Weight	Part No.
		[l/min]			[kg]	
	G 3/8	50	Aluminum	-	0.48	<b>R412006078</b>
		100		-	0.57	<b>R412006079</b>
		150		-	0.69	<b>R412006080</b>
		200		-	0.7	R412006081
		300		1)	1.43	R412006082
		400		1)	1.73	R412006083

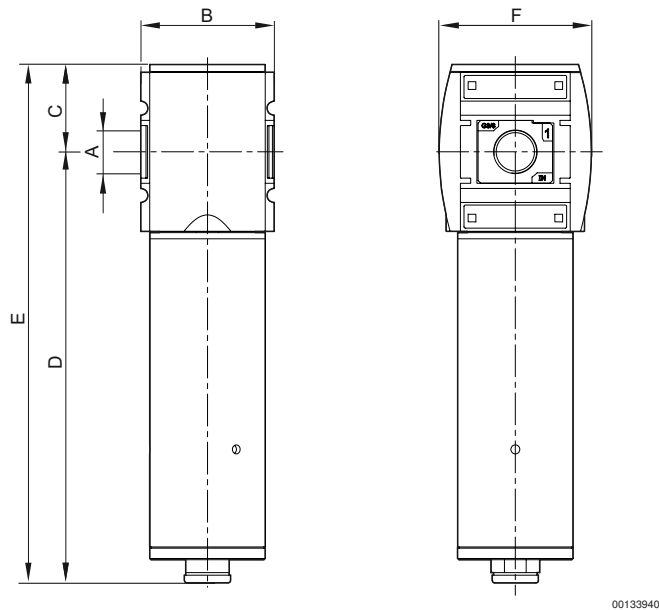
1) incl. distributor

Preparation of compressed air → Maintenance units and components

Diaphragm-type dryer, Series AS2-ADD

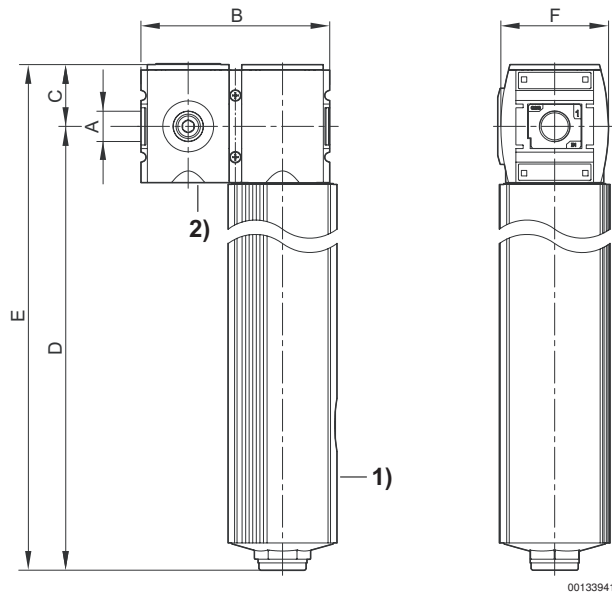
► G 3/8

Dimensions



Part No.	A	B	C	D	E	F						
<b>R412006078</b>	G 3/8	52	34	317.9	351.9	59						
<b>R412006079</b>	G 3/8	52	34	257.9	291.9	59						
<b>R412006080</b>	G 3/8	52	34	217.9	251.9	59						
R412006081	G 3/8	52	34	167.9	201.9	59						

Dimensions



- 1) Diaphragm-type dryer
- 2) Distributor



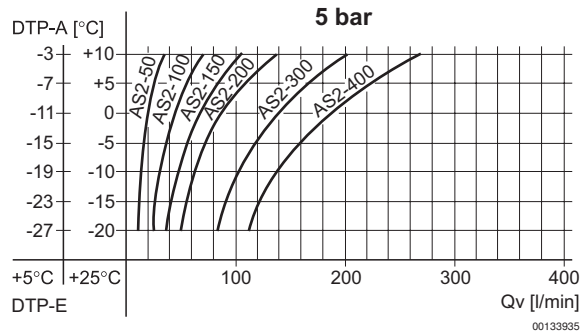
## Preparation of compressed air → Maintenance units and components

## Diaphragm-type dryer, Series AS2-ADD

► G 3/8

Part No.	A	B	C	D	E	F					
R412006082	G 3/8	104	34	412	446	59					
R412006083	G 3/8	104	34	472	506	59					

## performance charts

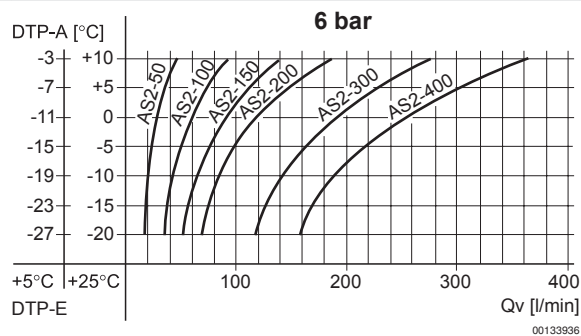


DTP-E: pressure dew point input

DTP-A: pressure dew point output

Qv: input flow rate (nominal flow rate Qn + purge air)

## performance charts

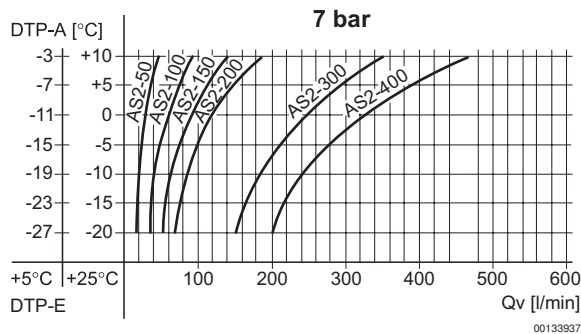


DTP-E: pressure dew point input

DTP-A: pressure dew point output

Qv: input flow rate (nominal flow rate Qn + purge air)

## performance charts



DTP-E: pressure dew point input

DTP-A: pressure dew point output

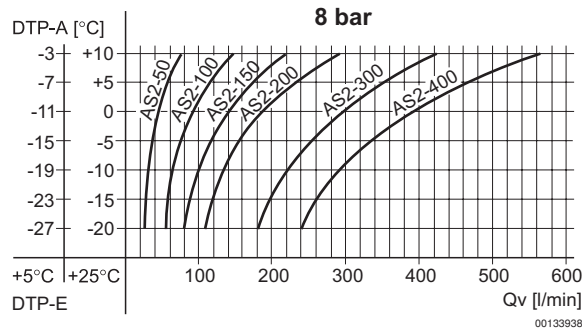
Qv: input flow rate (nominal flow rate Qn + purge air)

Preparation of compressed air → Maintenance units and components

Diaphragm-type dryer, Series AS2-ADD

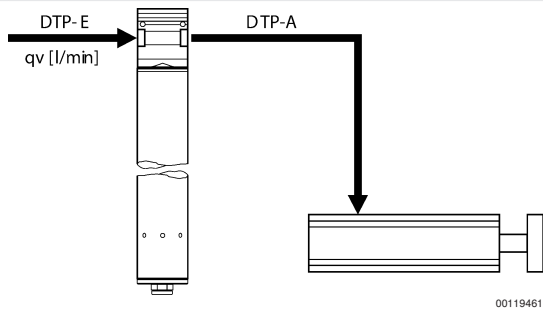
► G 3/8

performance charts

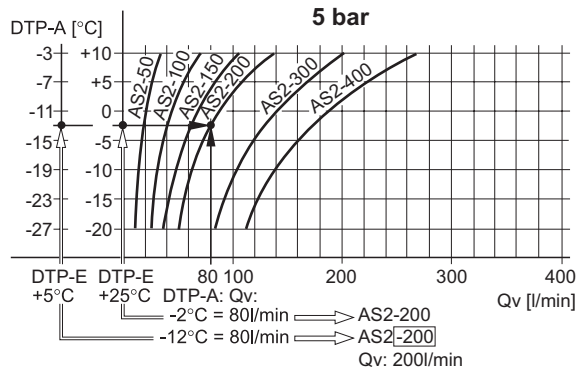


DTP-E: pressure dew point input  
DTP-A: pressure dew point output  
Qv: input flow rate (nominal flow rate Qn + purge air)

example  
wanted: suitable membrane dryer



example  
given: Qn = 80 l/min, DTP-E = +5[+25] °C, DTP-A = -2[-12] °C



Result: membrane dryer series AS2-200 (with a Qn of 200 l/min),  
part no. R412006081

## Preparation of compressed air → Maintenance units and components

## Standard oil-mist lubricator, Series AS2-LBS

► G 1/4 - G 3/8 ► ATEX certified



00121761

ATEX  
Version

Installation location  
Ambient temperature min./max.  
Medium temperature min./max.  
Working pressure min./max.  
Medium  
Lubricator reservoir volume  
Type of filling

Oil type

Materials:

Housing  
Threaded bushing  
Cover  
Seal

II 2G2D T4 X

Oil-mist lubricator, Can be assembled into blocks

vertical

-10°C / +50°C

-10°C / +50°C

0.5 bar / 16 bar

Compressed air

40 cm³

Semi-automatic oil filling during operation

Manual oil filling

HLP 32 (DIN 51 524 - ISO VG 32)

HLP 68 (DIN 51 524 - ISO VG 68)

Polyamide

Die cast zinc

Acrylonitrile butadiene styrene

Acrylonitrile Butadiene Rubber

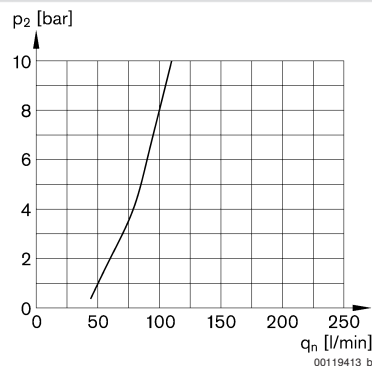
## Technical Remarks

- Electrical level detection only with ST6 sensor with reed contact, sensor holder included in the scope of the delivery.
- Oil dosing at 1000 l/min [drops/min]: 1-2

	Port	Qn [l/min]	Reservoir	Protective guard	Note	Weight [kg]	Part No.
	G 1/4	2800	Polycarbonate	Polyamide	-	0.229	<b>R412006225</b>
	G 1/4	2800	Polycarbonate	Polyamide	1)		<b>R412006226</b>
	G 1/4	2800	Die cast zinc with window	-	-		R412006229
	G 3/8	3100	Polycarbonate	Polyamide	-		<b>R412006231</b>
	G 3/8	3100	Polycarbonate	Polyamide	1)		<b>R412006232</b>
	G 3/8	3100	Die cast zinc with window	-	-		<b>R412006235</b>

1) Electrical level detection: with external query  
Nominal flow Qn at 6.3 bar and  $\Delta p = 1$  bar.

## Lubricator activation margin



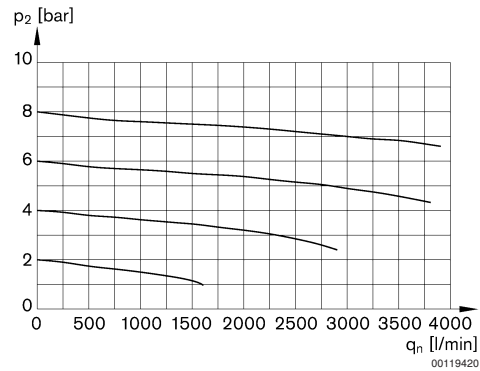
p2 = secondary pressure qn = nominal flow

Preparation of compressed air → Maintenance units and components

Standard oil-mist lubricator, Series AS2-LBS

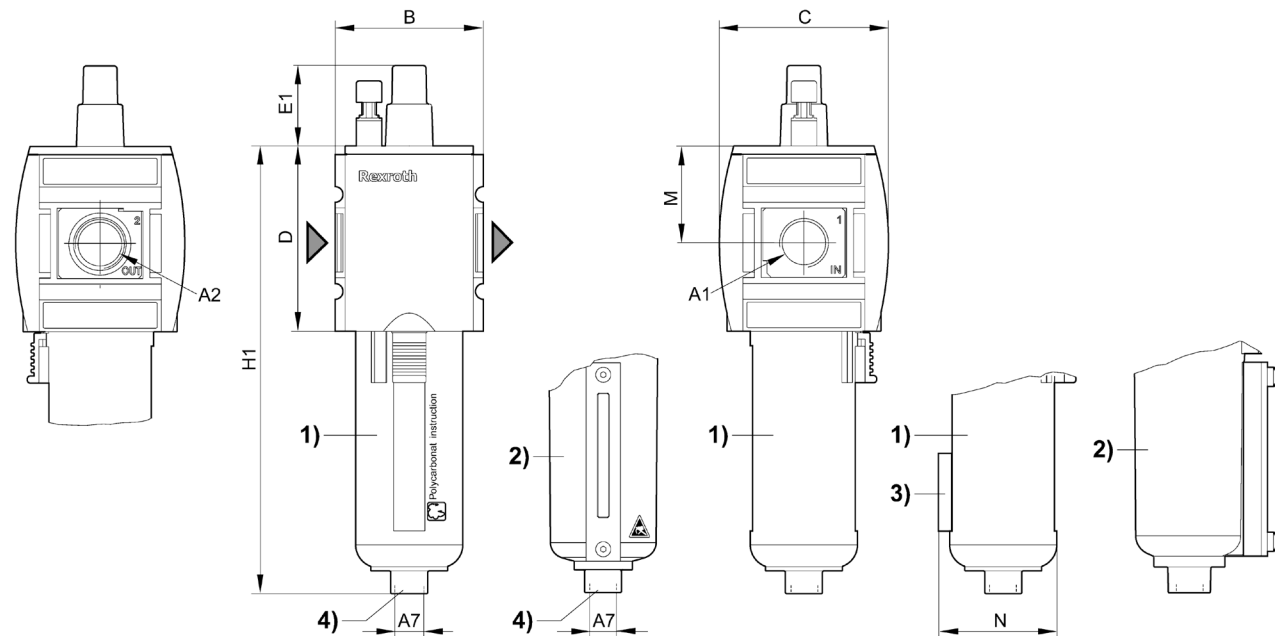
▶ G 1/4 - G 3/8 ▶ ATEX certified

Flow rate characteristic



p2 = secondary pressure qn = nominal flow

Dimensions



- 1) Plastic reservoir and protective guard with window
- 2) Metal reservoir with inspection glass
- 3) Holder for sensor
- 4) Port for semi-automatic oil filling

A1	A2	A7	B	C	D	E1	H1	M	N				
G 1/4	G 1/4	G 1/8	52	59	65	29.5	157	34	42.5				
G 3/8	G 3/8	G 1/8	52	59	65	29.5	157	34	42.5				

## Preparation of compressed air → Maintenance units and components

## Filling unit, electrically operated, Series AS2-SSU

► G 1/4 - G 3/8 ► pipe connection ► Electr. connection: Plug, ISO 15217, form C ► ATEX optional



00119381

## Parts

Version

Sealing principle

Working pressure min./max.

Ambient temperature min./max.

Medium temperature min./max.

Medium

Max. particle size

3/2-way valve, electrically operated, Filling valve

Poppet valve, Can be assembled into blocks soft sealing

2.5 bar / 10 bar

-10°C / +50°C

-10°C / +50°C

Compressed air

5 µm

## Materials:

Housing

Seals

Front plate

Threaded bushing

Polyamide

Acrylonitrile Butadiene Rubber

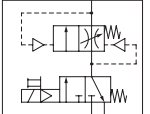

Acrylonitrile butadiene styrene

Die cast zinc

## Technical Remarks

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- Builds up pressure slowly in the pneumatic systems, i.e. prevents a sudden pressure build-up during a restart after a mains pressure failure or avoids emergency OFF switching. This also avoids dangerous, jerky cylinder movements.
- ATEX optional: The ATEX ID depends on the selected pilot valve.

Operating voltage			Power consumption	Switch-on power		Holding power	
DC	AC 50 Hz	AC 60 Hz	DC	AC 50 Hz	AC 60 Hz	AC 50 Hz	AC 60 Hz
			W	VA	VA	VA	VA
24 V	-	-	2	-	-	-	-
-	110 V	110 V	-	2.2	1.6	1.6	1.4
-	220 V	230 V	-	2.2	1.6	1.6	1.4

		Port	Exhaust	Operating voltage			Qn		Weight	Note	Part No.
				DC	AC 50 Hz	AC 60 Hz	1►2	2►3			
							[l/min]		[kg]		
		G 1/4	G 1/4	24 V	-	-	2000	380	0.424	1); 4); 5)	R412006278
		G 1/4		-	110 V	110 V				1); 4); 5)	R412006279
		G 1/4		-	220 V	230 V				1); 4); 5)	R412006280
		G 1/4		24 V	-	-				2); 3); 4); 5)	R412006288
		G 3/8		24 V	-	-				1); 4); 5)	R412006283
		G 3/8		-	110 V	110 V				1); 4); 5)	R412006284
		G 3/8		-	220 V	230 V				1); 4); 5)	R412006285

1) with electrical connector as per ISO 15217 (form C)

2) Port M12x1

3) With adjustment screw lock

4) IP65

5) Basic valve with pilot valve

6) Basic valve without pilot valve

7) Basic valve without pilot valve, with CNOMO subbase

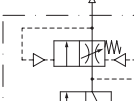
8) ATEX optional

Nominal flow Qn at 6.3 bar and Δp = 1 bar.

Preparation of compressed air → Maintenance units and components

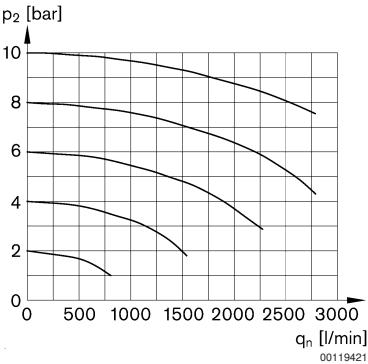
Filling unit, electrically operated, Series AS2-SSU

► G 1/4 - G 3/8 ► pipe connection ► Electr. connection: Plug, ISO 15217, form C ► ATEX optional

		Port	Exhaust	Operating voltage			Qn		Weight	Note	Part No.
				DC	AC 50 Hz	AC 60 Hz	1►2	2►3			
							[l/min]		[kg]		
	-	G 1/4	G 1/4	-	-	-	2000	380	0.424	6); 8)	R412006277
		G 1/4								7); 8)	R412006286
		G 3/8								6); 8)	R412006282
		G 3/8								7); 8)	R412006287

- 1) with electrical connector as per ISO 15217 (form C)
  - 2) Port M12x1
  - 3) With adjustment screw lock
  - 4) IP65
  - 5) Basic valve with pilot valve
  - 6) Basic valve without pilot valve
  - 7) Basic valve without pilot valve, with CNOMO subbase
  - 8) ATEX optional
- Nominal flow Qn at 6.3 bar and Δp = 1 bar.

Flow rate characteristic

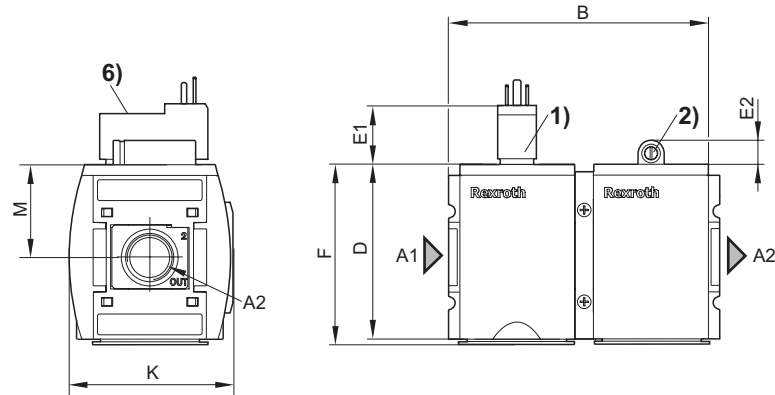


p2 = secondary pressure qn = nominal flow

## Preparation of compressed air → Maintenance units and components

**Filling unit, electrically operated, Series AS2-SSU**

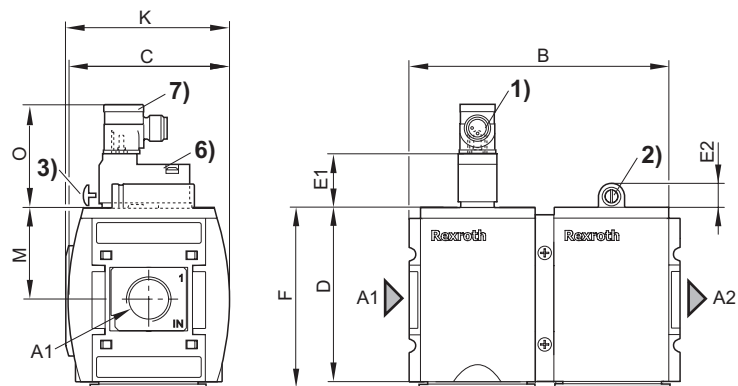
► G 1/4 - G 3/8 ► pipe connection ► Electr. connection: Plug, ISO 15217, form C ► ATEX optional

**With pilot valve series DO16**

00133932\_1

- A1 = input  
 A2 = output  
 1) electrical connector form C, ISO 15217  
 2) Adjustment screw for filling time  
 6) Manual override

A1	A2	A3	B	D	E1	E2	F	K	M				
G 1/4	G 1/4	G 1/4	104	65	22	11	67	60.9	34				
G 3/8	G 3/8	G 1/4	104	65	22	11	67	60.9	34				

**Electr. connection: M12x1 electrical connector**

00133933

- A1 = input  
 A2 = output  
 1) electrical connector form C, ISO 15217  
 2) Adjustment screw for filling time  
 3) Adjustment screw lock  
 6) Manual override  
 7) Port M12x1

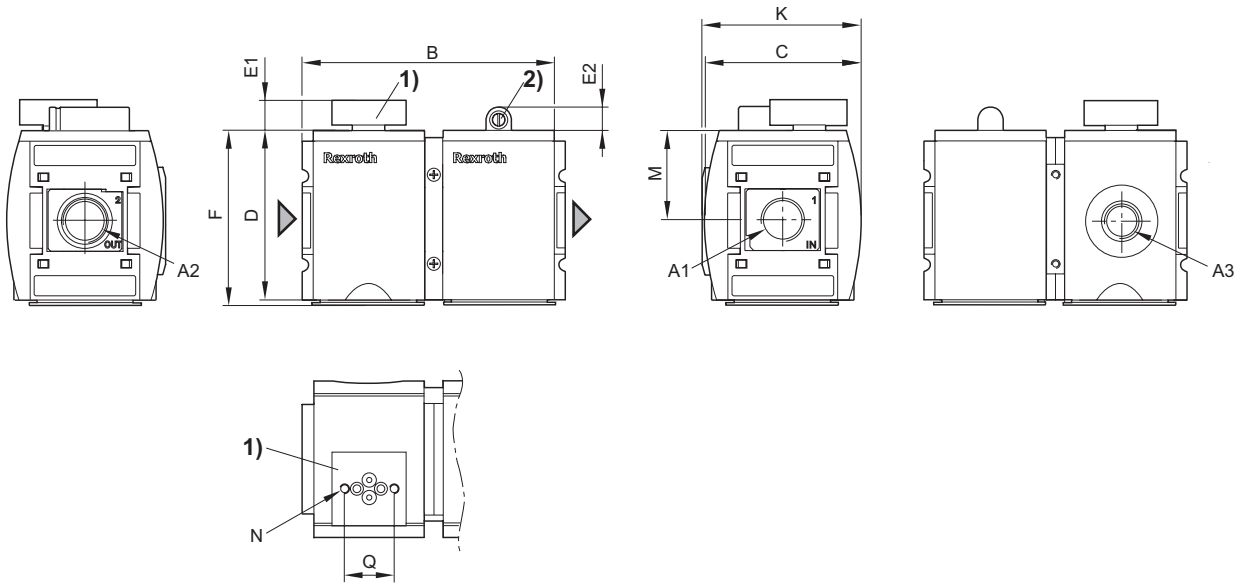
Preparation of compressed air → Maintenance units and components

Filling unit, electrically operated, Series AS2-SSU

► G 1/4 - G 3/8 ► pipe connection ► Electr. connection: Plug, ISO 15217, form C ► ATEX optional

A1	A2	A3	B	C	D	E1	E2	F	K	M			
G 1/4	G 1/4	G 1/4	104	59	65	22	11	67	60.9	34			

With transition plate for pilot valve series DO30



00130386

- A3 = ventilation port  
A1 = input  
A2 = output  
1) Transition plate with CNOMO porting configuration for pilot valve DO30  
2) Adjustment screw for filling time

A1	A2	A3	B	C	D	E1	E2	F	K	M	N		
G 1/4	G 1/4	G 1/4	104	59	65	11	11	67	60.9	34	M4		
G 3/8	G 3/8	G 1/4	104	59	65	11	11	67	60.5	34	M4		



## Preparation of compressed air → Maintenance units and components

**Filling unit, electrically operated, with electrical priority circuit, Series AS2-SSU**

► G 1/4 ► Electr. connection: Plug, M12x1



00134295

**Parts**

Version  
 Sealing principle  
 Working pressure min./max.  
 Ambient temperature min./max.  
 Medium temperature min./max.  
 Medium  
 Max. particle size  
 Protection class according to EN 60529: with Plug

3/2-way valve, electrically operated, Filling valve with elect. priority circuit  
 Poppet valve, Can be assembled into blocks  
 soft sealing  
 2.5 bar / 10 bar  
 -10 °C / +50 °C  
 -10 °C / +50 °C  
 Compressed air  
 5 µm  
 IP 65

**Materials:**



Housing  
 Seals  
 Front plate  
 Threaded bushing

Polyamide  
 Acrylonitrile Butadiene Rubber  
 Acrylonitrile butadiene styrene  
 Die cast zinc

**Technical Remarks**

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- Builds up pressure slowly in the pneumatic systems, i.e. prevents a sudden pressure build-up during a restart after a mains pressure failure or avoids emergency OFF switching. This also avoids dangerous, jerky cylinder movements.
- Actuating the electric priority circuit disrupts the slow pressure build-up and pressure p1 is immediately applied.

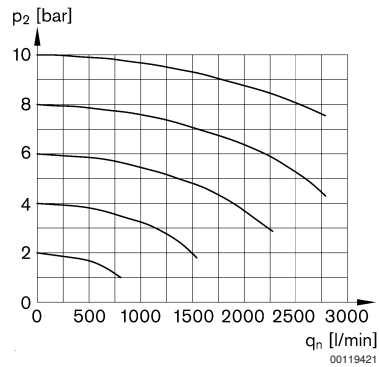
Operating voltage	Power consumption
DC	DC
	<b>W</b>
24 V	2

		Port	Exhaust	Operating voltage	Qn			Weight	Note	Part No.
				DC		1►2	2►3			
					[l/min]			[kg]		
		G 1/4	G 1/4	24 V	2000	2000	380	0.424	1)	R412006292

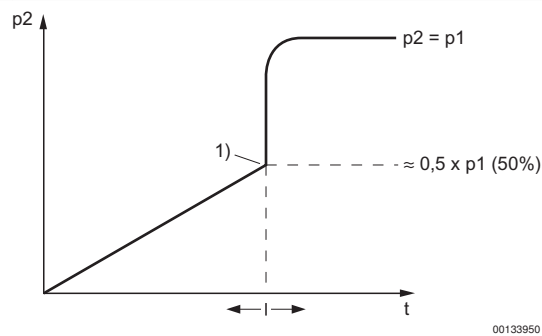
1) With adjustment screw lock  
 Nominal flow Qn at 6.3 bar and  $\Delta p = 1$  bar.  
 Basic valve with pilot valve

**Preparation of compressed air → Maintenance units and components**
**Filling unit, electrically operated, with electrical priority circuit, Series AS2-SSU**

► G 1/4 ► Electr. connection: Plug, M12x1

**Flow rate characteristic**


$p_2$  = secondary pressure  $q_n$  = nominal flow

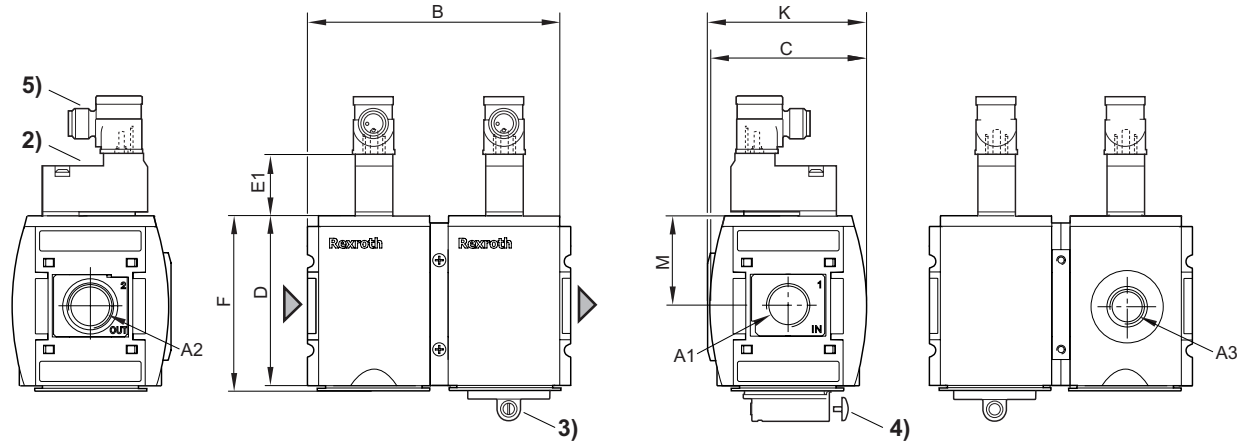
**Start function**


$p_2$  = output pressure  
 $t$  = adjustable filling time  
 1) Switching point

## Preparation of compressed air → Maintenance units and components

**Filling unit, electrically operated, with electrical priority circuit, Series AS2-SSU**

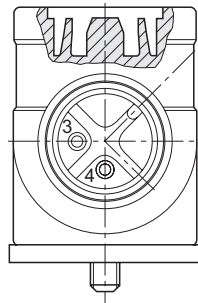
► G 1/4 ► Electr. connection: Plug, M12x1

**With pilot valve series DO16**

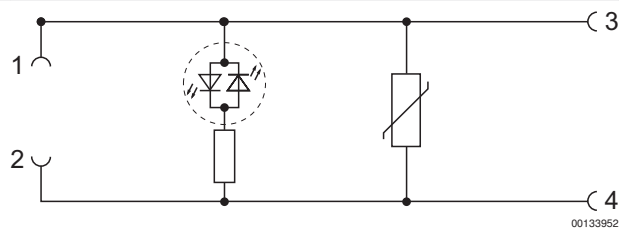
00127872

- A1 = input  
 A2 = output  
 A3 = ventilation port  
 1) manual override  
 2) Adjustment screw for filling time  
 3) Adjustment screw lock  
 4) Adjustment screw lock  
 5) For electrical connector M12x1

A1	A2	A3	B	C	D	E1	F	K	M				
G 1/4	G 1/4	G 1/4	104	59	65	22	67	60.9	34				

**Pin assignment M12x1**

00133951

**circuit diagram**

00133952

Preparation of compressed air → Maintenance units and components

Filling unit, pneumatically operated, Series AS2-SSU

▶ G 3/8 - G 1/4 ▶ pipe connection ▶ G 1 1/4 ▶ ATEX certified



00119379

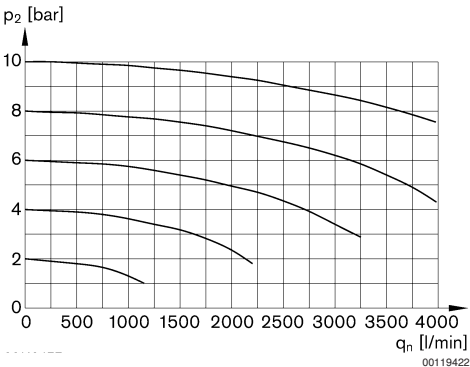
ATEX Parts	II 2G2D T4 X
Version	3/2-way valve, pneumatically operated, Filling valve
Sealing principle	Poppet valve, Can be assembled into blocks soft sealing
Working pressure min./max.	2.5 bar / 10 bar
Ambient temperature min./max.	-10 °C / +50 °C
Medium temperature min./max.	-10 °C / +50 °C
Medium	Compressed air
Max. particle size	5 µm
Materials:	
Housing	Polyamide
Seals	Acrylonitrile Butadiene Rubber
Front plate	Acrylonitrile butadiene styrene
Threaded bushing	Die cast zinc

Technical Remarks	
■	The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
■	Builds up pressure slowly in the pneumatic systems, i.e. prevents a sudden pressure build-up during a restart after a mains pressure failure or avoids emergency OFF switching. This also avoids dangerous, jerky cylinder movements.

	Port	Exhaust	Qn		Control pressure min./max.	Weight	Note	Part No.
				1▶2    2▶3				
			[l/min]		[bar]	[kg]		
	G 3/8 G 1/4						-	R412006281
							-	R412006276
	G 1/4	G 1/4	2000	2000	380	2.5 / 16	0.424	1) R412006289

1) With adjustment screw lock  
 Nominal flow Qn at 6.3 bar and Δp = 1 bar.

Flow rate characteristic

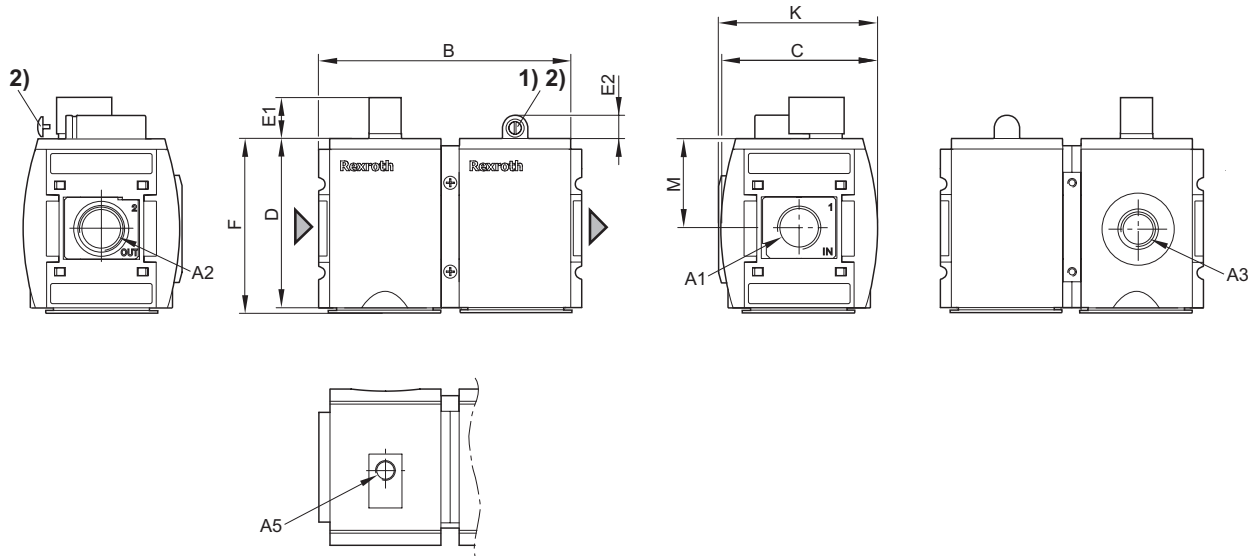


p2 = secondary pressure qn = nominal flow

## Preparation of compressed air → Maintenance units and components

**Filling unit, pneumatically operated, Series AS2-SSU**

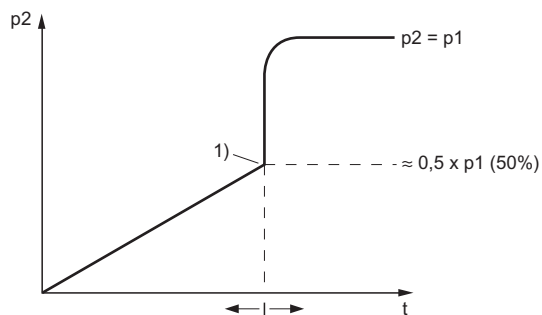
► G 3/8 - G 1/4 ► pipe connection ► G 1 1/4 ► ATEX certified

**Dimensions**

- A1 = input  
 A2 = output  
 A3 = ventilation port  
 A5 = pilot connection  
 1) Adjustment screw for filling time  
 2) Adjustment screw lock

00130384

Part No.	A1	A2	A3	A5	B	C	D	E1	E2	F	K	M
R412006281	G 3/8	G 3/8	G 1/4	G 1/8	104	59	65	17	11	67	60.9	34
R412006276	G 1/4	G 1/4	G 1/4	G 1/8	104	59	65	17	11	67	60.9	34
R412006289	G 1/4	G 1/4	G 1/4	G 1/8	104	59	65	17	11	67	60.9	34

**Start function**

00133950

- $p_2$  = output pressure  
 $t$  = adjustable filling time  
 1) Switching point

Preparation of compressed air → Maintenance units and components

Filling unit, pneumatically operated, with electrical priority circuit, Series AS2-SSU

▶ G 1/4 ▶ pipe connection ▶ adjustable filling time



00134310

Parts

Version

Sealing principle

Working pressure min./max.

Ambient temperature min./max.

Medium temperature min./max.

Medium

Max. particle size

Materials:

Housing

Seals

Front plate

Threaded bushing

3/2-way valve, pneumatically operated, Filling valve

Poppet valve, Can be assembled into blocks

soft sealing

2.5 bar / 10 bar

-10 °C / +50 °C

-10 °C / +50 °C

Compressed air

5 μm


Polyamide

Acrylonitrile Butadiene Rubber

Acrylonitrile butadiene styrene

Die cast zinc

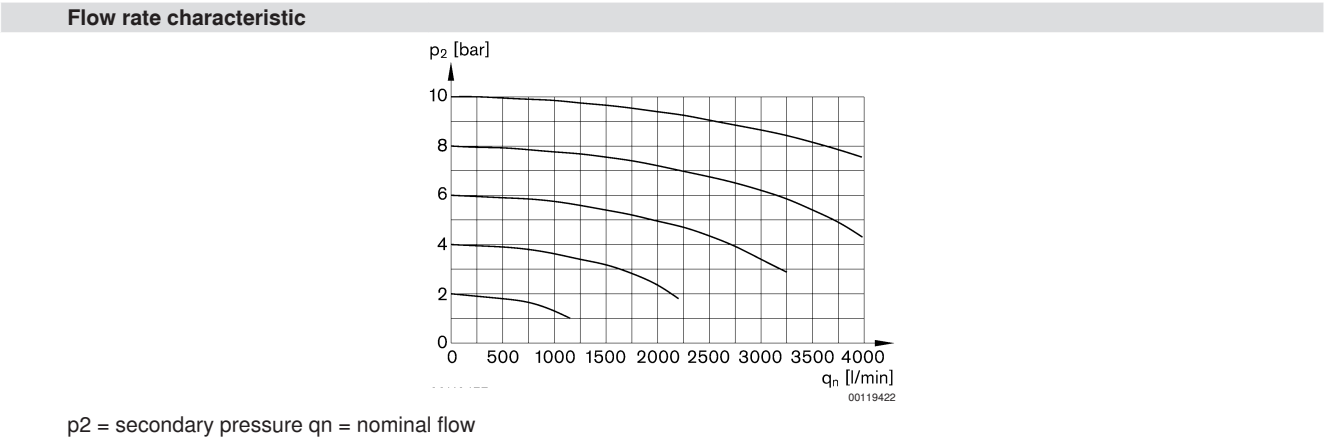
Technical Remarks									
<div> <div>■ The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.</div> <div>■ Builds up pressure slowly in the pneumatic systems, i.e. prevents a sudden pressure build-up during a restart after a mains pressure failure or avoids emergency OFF switching. This also avoids dangerous, jerky cylinder movements.</div> <div>■ Actuating the electric priority circuit disrupts the slow pressure build-up and pressure p1 is immediately applied.</div> </div>									

	Port	Exhaust	Qn			Control pressure min./max.	Weight	Note	Part No.
				1▶2	2▶3				
			[l/min]			[bar]	[kg]		
	G 1/4	G 1/4	2000	2000	380	2.5 / 16	0.424	1)	R412006290

Electr. connection: M12x1 electrical connector

1) Adjustment screw lock

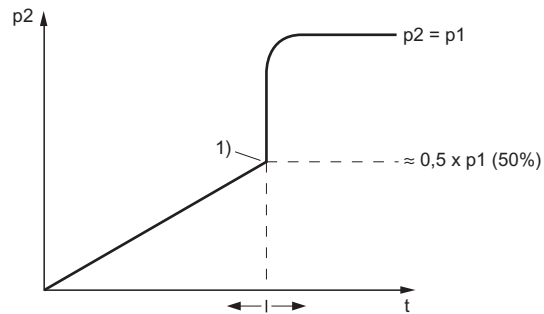
Nominal flow Qn at 6.3 bar and Δp = 1 bar.



## Preparation of compressed air → Maintenance units and components

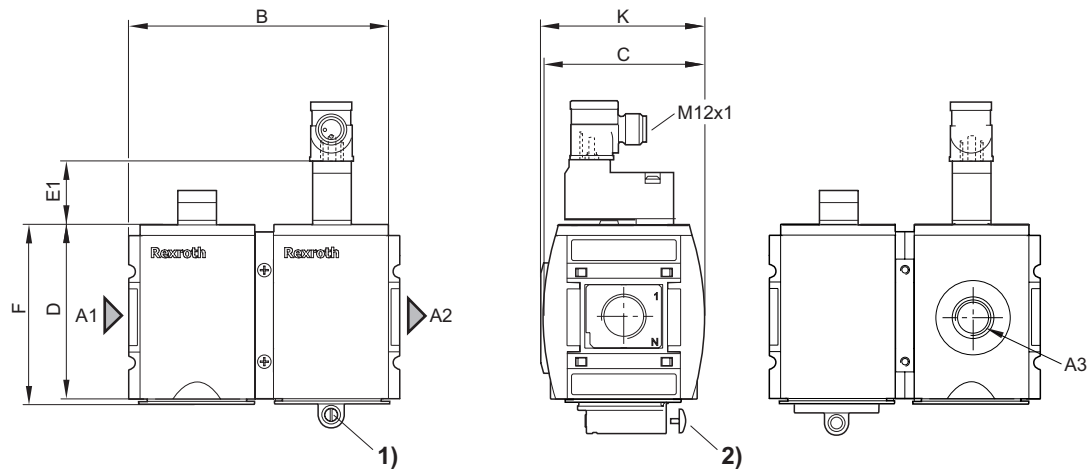
**Filling unit, pneumatically operated, with electrical priority circuit, Series AS2-SSU**

► G 1/4 ► pipe connection ► adjustable filling time

**Start function**

00133950

$p_2$  = output pressure  
 $t$  = adjustable filling time  
 1) Switching point

**Dimensions**

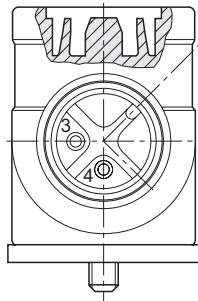
00127871

1) Adjustment screw for filling time  
 2) Adjustment screw lock  
 A1 = input  
 A2 = output

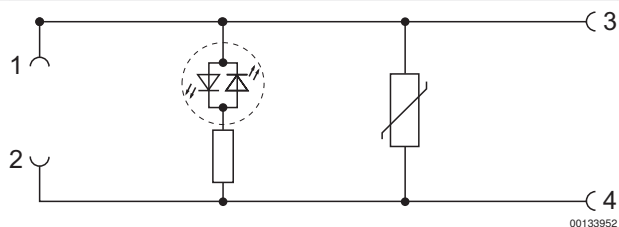
Part No.	A1	A2	A3	B	C	D	E1	F	K	M		
R412006290	G 1/4	G 1/4	G 1/4	104	59	65	17	67	60.9	34		

**Preparation of compressed air → Maintenance units and components****Filling unit, pneumatically operated, with electrical priority circuit, Series AS2-SSU**

► G 1/4 ► pipe connection ► adjustable filling time

**Pin assignment M12x1**

00133951

**circuit diagram**

00133952



## Preparation of compressed air → Maintenance units and components

**3/2-way valve, electrically operated, Series AS2-SOV**

► G 1/4 - G 3/8 ► pipe connection



00133928

Version  
 Sealing principle  
 Working pressure min./max.  
 Ambient temperature min./max.  
 Medium temperature min./max.  
 Medium  
 Max. particle size  
 Protection class according to EN 60529: with Plug

Poppet valve, Can be assembled into blocks  
 soft sealing  
 2.5 bar / 10 bar  
 -10 °C / +50 °C  
 -10 °C / +50 °C  
 Compressed air  
 5 µm  
 See table below

## Materials:



Housing  
 Seals  
 Front plate  
 Threaded bushing

Polyamide  
 Acrylonitrile Butadiene Rubber  
 Acrylonitrile butadiene styrene  
 Die cast zinc

**Technical Remarks**

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- ATEX optional: The ATEX ID depends on the selected pilot valve.
- A short silencer is required for wall mounting (see accessories e.g. R412004817).

Operating voltage			Power consumption	Switch-on power		Holding power	
DC	AC 50 Hz	AC 60 Hz	DC	AC 50 Hz	AC 60 Hz	AC 50 Hz	AC 60 Hz
			W	VA	VA	VA	VA
24 V	-	-	2	-	-	-	-
24 V	-	-	-	-	-	-	-
-	110 V	110 V	-	2.2	1.6	1.6	1.4
-	220 V	230 V	-	2.2	1.6	1.6	1.4

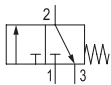
		Port	Exhaust	Operating voltage			Qn		Weight	Note	Part No.
				DC	AC 50 Hz	AC 60 Hz	1►2	2►3			
							[l/min]		[kg]		
		G 1/4	G 1/4	24 V	-	-	2000	380	0.219	1); 4)	R412006265
		G 1/4		24 V	-	-				1); 4); 5)	R412006291
		G 1/4		-	110 V	110 V				1); 4)	R412006266
		G 1/4		-	220 V	230 V				1); 4)	R412006267
		G 3/8		24 V	-	-				1); 4)	R412006269
		G 3/8		-	110 V	110 V				1); 4)	R412006270
		G 3/8		-	220 V	230 V				1); 4)	R412006271

- 1) Basic valve with pilot valve  
 2) Basic valve without pilot valve  
 3) Basic valve without pilot valve, with CNOMO subbase  
 4) Protection class according to EN 60529: IP 65  
 5) Electr. connection: Plug; M12x1  
 6) ATEX optional  
 Nominal flow Qn at 6.3 bar and Δp = 1 bar.

Preparation of compressed air → Maintenance units and components

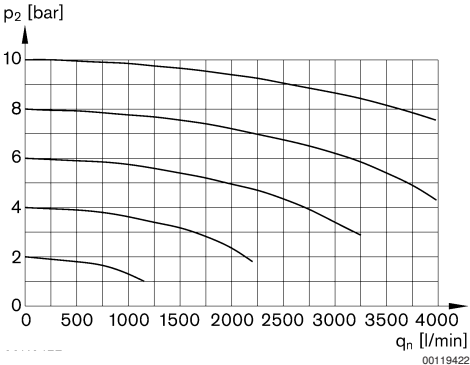
3/2-way valve, electrically operated, Series AS2-SOV

▶ G 1/4 - G 3/8 ▶ pipe connection

		Port	Exhaust	Operating voltage			Qn		Weight	Note	Part No.
				DC	AC 50 Hz	AC 60 Hz	1►2	2►3			
							[l/min]		[kg]		
	-	G 1/4 G 1/4 G 3/8 G 3/8	G 1/4	-	-	-	2000	380	0.219	2); 6) 3); 6) 2); 6) 3); 6)	R412006264 R412006258 R412006268 R412006259

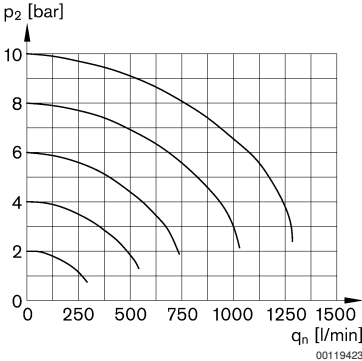
- 1) Basic valve with pilot valve
  - 2) Basic valve without pilot valve
  - 3) Basic valve without pilot valve, with CNOMO subbase
  - 4) Protection class according to EN 60529: IP 65
  - 5) Electr. connection: Plug; M12x1
  - 6) ATEX optional
- Nominal flow Qn at 6.3 bar and Δp = 1 bar.

Flow rate characteristic



p2 = secondary pressure qn = nominal flow

Rear exhaust

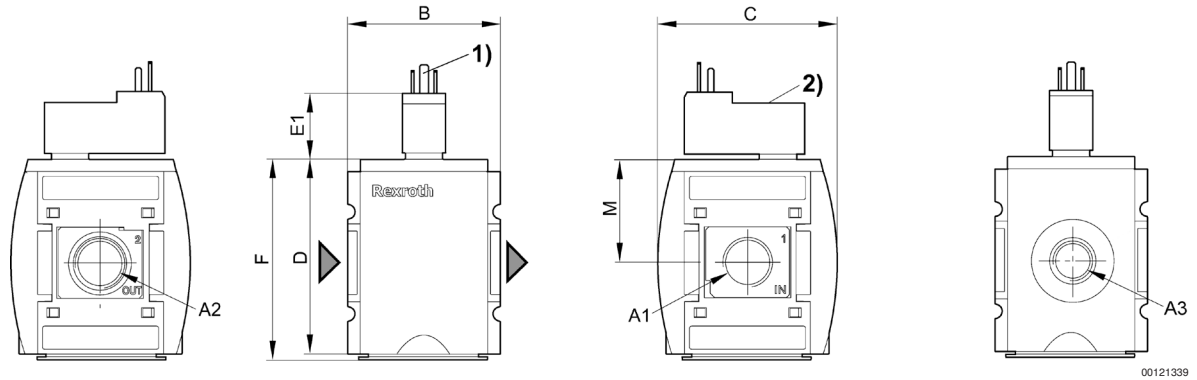


p2 = secondary pressure qn = nominal flow

## Preparation of compressed air → Maintenance units and components

**3/2-way valve, electrically operated, Series AS2-SOV**

► G 1/4 - G 3/8 ► pipe connection

**with pilot valve series DO16 for electrical connector form C**

A3 = ventilation port

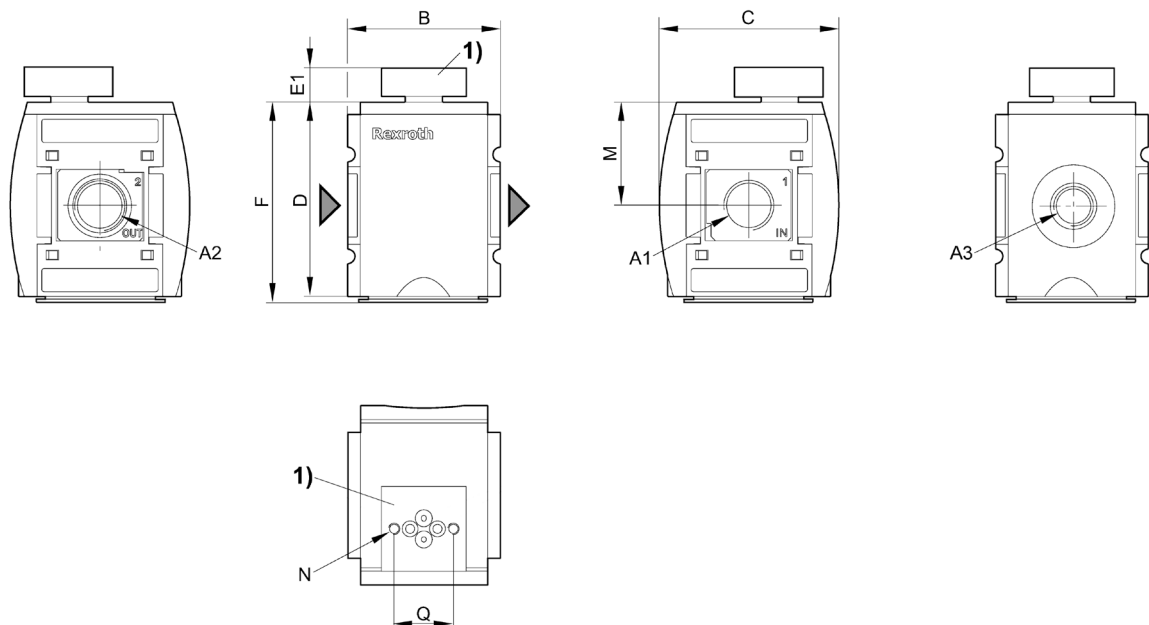
A1 = input

A2 = output

1) For electrical connector according to ISO 15217 (form C)

2) Manual override

A1	A2	A3	B	C	D	E1	F	M					
G 1/4	G 1/4	G 1/4	52	59	65	22	67	34					
G 3/8	G 3/8	G 1/4	52	59	65	22	67	34					

**without pilot valve with CNOMO porting configuration for DO30**

A3 = ventilation port

A1 = input

A2 = output

1) Transition plate with CNOMO porting configuration for pilot valve DO30

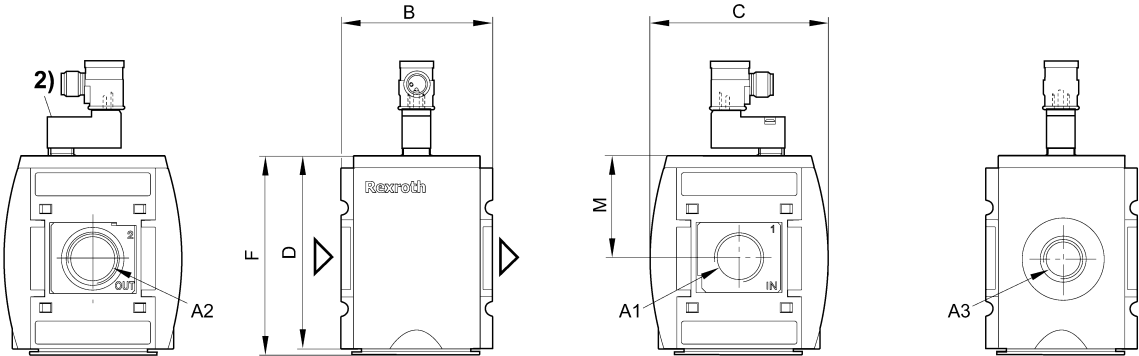
Preparation of compressed air → Maintenance units and components

3/2-way valve, electrically operated, Series AS2-SOV

► G 1/4 - G 3/8 ► pipe connection

A1	A2	A3	B	C	D	E1	F	M	N	Q			
G 1/4	G 1/4	G 1/4	52	59	65	11	67	34	M4	21			
G 3/8	G 3/8	G 1/4	52	59	65	11	67	34	M4	21			

with pilot valve series DO16 for electrical connector M12x1

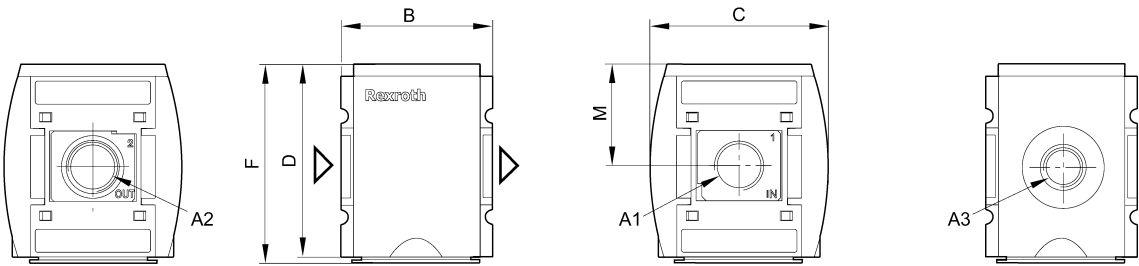


00133974

2) M12 plug

A1	A2	A3	B	C	D	E1	F	M					
G 1/4	G 1/4	G 1/4	52	59	65	22	67	34					
G 3/8	G 3/8	G 1/4	52	59	65	22	67	34					

without pilot valve with porting configuration for DO16



00133975

A1	A2	A3	B	C	D	E1	F	M					
G 1/4	G 1/4	G 1/4	52	59	65	22	67	34					
G 3/8	G 3/8	G 1/4	52	59	65	22	67	34					

## Preparation of compressed air → Maintenance units and components

**3/2-way valve, pneumatically operated, Series AS2-SOV**

► G 1/4 - G 3/8 ► pipe connection ► ATEX certified



00119377

**ATEX**

Version

Sealing principle

Working pressure min./max.

Ambient temperature min./max.

Medium temperature min./max.

Medium

**Materials:**

Housing

Seals

Front plate

Threaded bushing

**II 2G2D T4 X**Poppet valve, Can be assembled into blocks  
soft sealing

2 bar / 10 bar

-10 °C / +50 °C

-10 °C / +50 °C

Compressed air

Polyamide

Acrylonitrile Butadiene Rubber

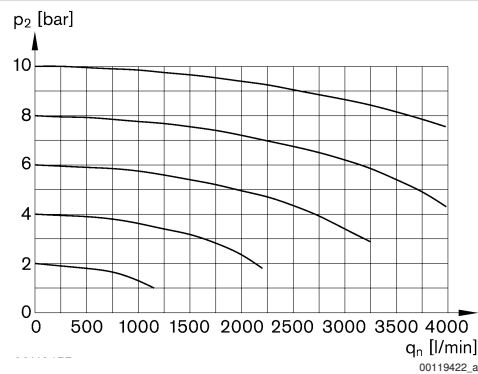
Acrylonitrile butadiene styrene

Die cast zinc

**Technical Remarks**

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- A short silencer is required for wall mounting (see accessories e.g. R412004817).

	Port	Exhaust	Qn			Control pressure min./max.	Weight	Part No.
				1►2	2►3			
				[l/min]		[bar]	[kg]	
	G 1/4							R412006262
	G 3/8	G 1/4	2000	2000	380	2.5 / 16	0.219	R412006263

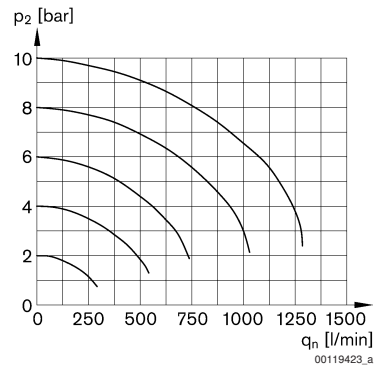
Nominal flow Qn at 6.3 bar and  $\Delta p = 1$  bar.**Flow rate characteristic** $p_2$  = secondary pressure  $q_n$  = nominal flow

Preparation of compressed air → Maintenance units and components

3/2-way valve, pneumatically operated, Series AS2-SOV

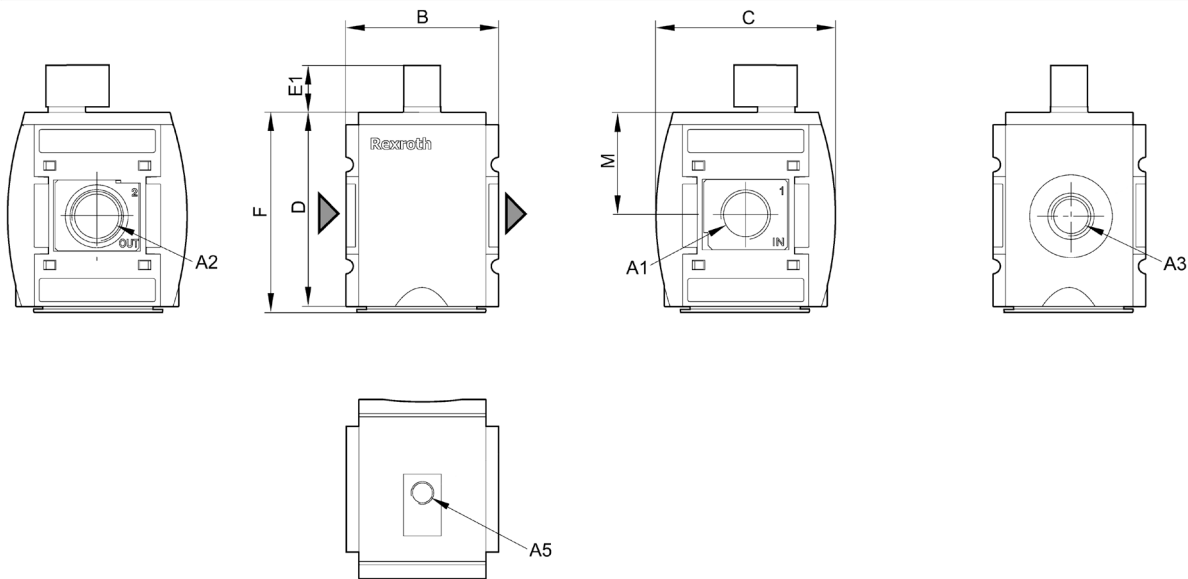
▶ G 1/4 - G 3/8 ▶ pipe connection ▶ ATEX certified

Rear exhaust



p2 = secondary pressure qn = nominal flow

Dimensions



00121342

A3 = ventilation port
A5 = pilot connection
A1 = input
A2 = output

Part No.	A1	A2	A3	A5	B	C	D	E1	F	M		
R412006262	G 1/4	G 1/4	G 1/4	G 1/8	52	59	65	17	67	34		
R412006263	G 3/8	G 3/8	G 1/4	G 1/8	52	59	65	17	67	34		

## Preparation of compressed air → Maintenance units and components

**3/2-shut-off valve, mechanically operated, Series AS2-BAV**

► G 1/4 - G 3/8 ► ATEX certified



00119374

ATEX  
Version

Control element  
Sealing principle  
Working pressure min./max.  
Ambient temperature min./max.  
Medium temperature min./max.  
Medium

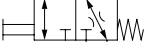
Materials:  
Housing  
Seals  
Control element  
Front cover  
Threaded bushing

II 2G2D T4 X  
Poppet valve, Can be assembled into blocks  
with padlock  
lockable  
rotary switch  
soft sealing  
0 bar / 16 bar  
-10°C / +50°C  
-10°C / +50°C  
Compressed air

Polyamide  
Acrylonitrile Butadiene Rubber  
Polyoxymethylene  
Acrylonitrile butadiene styrene  
Die cast zinc

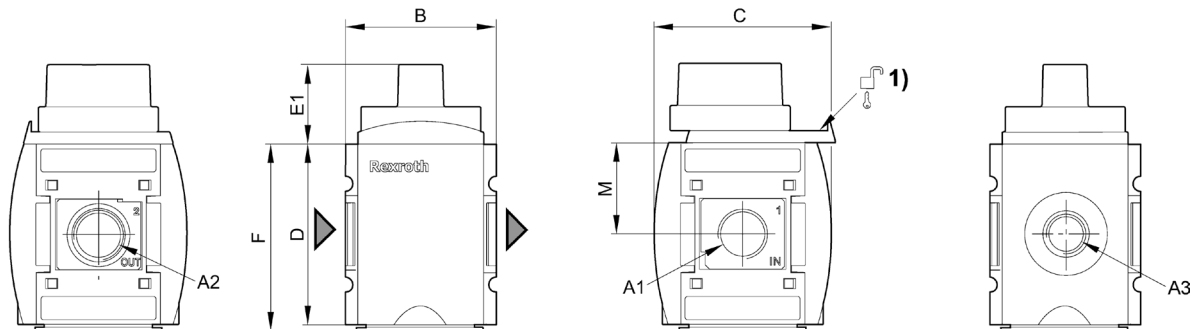
**Technical Remarks**

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- A short silencer is required for wall mounting (see accessories e.g. R412004817).

	Port	Exhaust	Qn		Note	Weight	Part No.
			1►2	2►3			
			[l/min]			[kg]	
	G 1/4	G 1/4	2000	380	1)	0.206	R412006260
	G 3/8				1)		R412006261
	G 1/4				2)		R412006256
	G 3/8				2)		R412006257

1) Locking base: Polyoxymethylene

2) Locking base: Steel

Nominal flow Qn at 6 bar and  $\Delta p = 1$  bar**Dimensions**

00121343

A3 = ventilation port

A1 = input

A2 = output

1) Mounting option for padlocks; max. shackle Ø 8

Preparation of compressed air → Maintenance units and components

3/2-shut-off valve, mechanically operated, Series AS2-BAV  
► G 1/4 - G 3/8 ► ATEX certified

A1	A2	A3	B	C	D	E1	F	M					
G 1/4	G 1/4	G 1/4	52	59	65	20.5	67	34					
G 3/8	G 3/8	G 1/4	52	59	65	20.5	67	34					



## Preparation of compressed air → Maintenance units and components

**Filling valve, pneumatically operated, Series AS2-SSV**

► G 1/4 - G 3/8 ► ATEX certified



00119380

**ATEX**

Version

Sealing principle

Working pressure min./max.

Ambient temperature min./max.

Medium temperature min./max.

Medium

Max. particle size

**Materials:**

Housing

Seals

Front cover

Threaded bushing

II 2G2D T4 X

Poppet valve, Can be assembled into blocks  
soft sealing

2.5 bar / 16 bar

-10 °C / +50 °C

-10 °C / +50 °C

Compressed air

5 µm

Polyamide

Acrylonitrile Butadiene Rubber

Acrylonitrile butadiene styrene

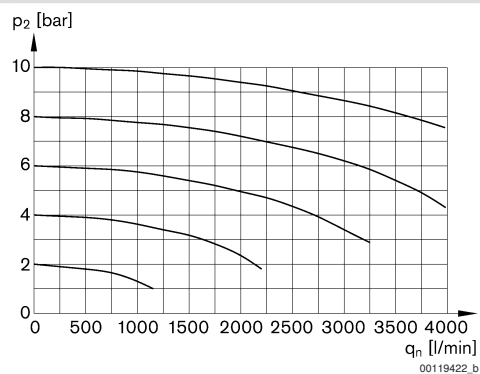
Die cast zinc

**Technical Remarks**

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- Builds up pressure slowly in the pneumatic systems, i.e. prevents a sudden pressure build-up during a restart after a mains pressure failure or avoids emergency OFF switching. This also avoids dangerous, jerky cylinder movements.

	Port	Qn	Note	Weight	Part No.
		[l/min]		[kg]	
	G 1/4	2000	-	0.203	R412006272
	G 1/4		1)		R412006275
	G 3/8		-		R412006273

1) With adjustment screw lock

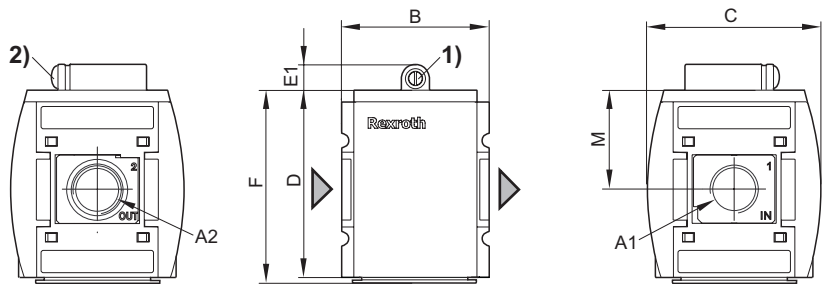
Nominal flow with secondary pressure 6,3 bar at  $\Delta p = 1$  bar**Flow rate characteristic**

p2 = secondary pressure qn = nominal flow

Preparation of compressed air → Maintenance units and components

Filling valve, pneumatically operated, Series AS2-SSV  
► G 1/4 - G 3/8 ► ATEX certified

Dimensions



00127661

- A1 = input  
A2 = output  
1) Adjustment screw for filling time  
2) Adjustment screw lock

A1	A2	B	C	D	E1	F	M						
G 1/4	G 1/4	52	59	65	11	67	34						
G 3/8	G 3/8	52	59	65	11	67	34						

## Preparation of compressed air → Maintenance units and components

**Filling valve, pneumatically operated, Series AS2-SSV**

► G 1/4 ► adjustable filling time and change-over pressure ► ATEX certified



00134296

**ATEX**

Version

Sealing principle

Working pressure min./max.

Ambient temperature min./max.

Medium temperature min./max.

Medium

Max. particle size

II 2G2D T4 X

Poppet valve, Can be assembled into blocks  
soft sealing

2.5 bar / 16 bar

-10 °C / +50 °C

-10 °C / +50 °C

Compressed air

5 µm

**Materials:**

Housing

Seals

Front cover

Threaded bushing

Polyamide

Acrylonitrile Butadiene Rubber

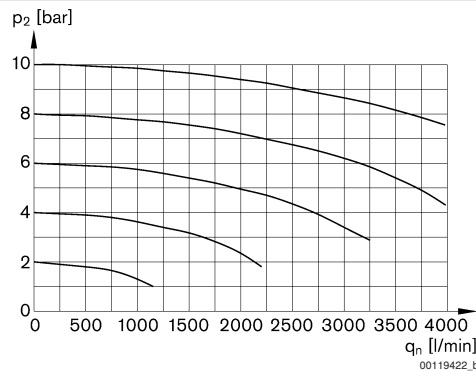
Acrylonitrile butadiene styrene

Die cast zinc

**Technical Remarks**

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- Builds up pressure slowly in the pneumatic systems, i.e. prevents a sudden pressure build-up during a restart after a mains pressure failure or avoids emergency OFF switching. This also avoids dangerous, jerky cylinder movements.
- adjustable filling time and change-over pressure

	Port	Exhaust	Qn	Weight	Part No.
			[l/min]	[kg]	
	G 1/4				R412006245
	G 3/8	G 3/8	2000	0.203	R412006246

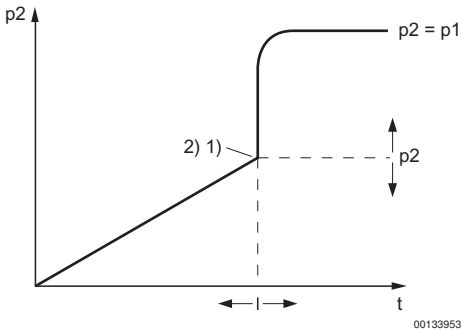
Nominal flow Qn at 6.3 bar and  $\Delta p = 1$  bar.**Flow rate characteristic**

p2 = secondary pressure qn = nominal flow

Preparation of compressed air → Maintenance units and components

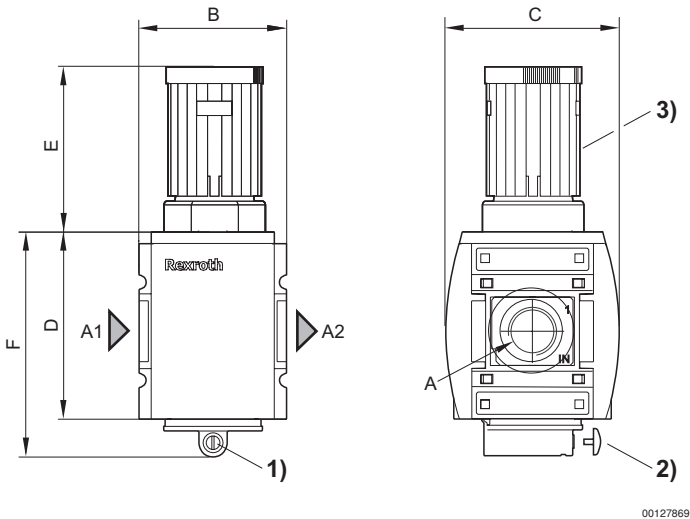
Filling valve, pneumatically operated, Series AS2-SSV  
► G 1/4 ► adjustable filling time and change-over pressure ► ATEX certified

Start function



p2 = output pressure  
t = adjustable filling time  
1) Switching point  
2) adjustable filling time and change-over pressure

Dimensions



A1 = input  
A2 = output  
1) Adjustment screw for filling time  
2) Adjustment screw lock  
3) handwheel for change-over pressure

A1	A2	B	C	D	E	F							
G 1/4	G 1/4	52	59	65	57.9	79							
G 3/8	G 3/8	52	59	65	57.9	79							

## Preparation of compressed air → Maintenance units and components

**Filling valve, pneumatically operated, with electrical priority circuit, Series AS2-SSV**

► G 1/4



00134293

Version  
 Sealing principle  
 Working pressure min./max.  
 Ambient temperature min./max.  
 Medium temperature min./max.  
 Medium  
 Max. particle size

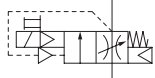

Poppet valve, Can be assembled into blocks  
 soft sealing  
 2.5 bar / 10 bar  
 -10 °C / +50 °C  
 -10 °C / +50 °C  
 Compressed air  
 5 µm

Materials:  
 Housing  
 Seals  
 Front cover  
 Threaded bushing

Polyamide  
 Acrylonitrile Butadiene Rubber  
 Acrylonitrile butadiene styrene  
 Die cast zinc

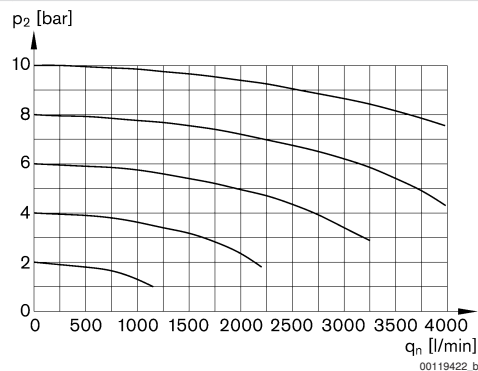
**Technical Remarks**

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- Builds up pressure slowly in the pneumatic systems, i.e. prevents a sudden pressure build-up during a restart after a mains pressure failure or avoids emergency OFF switching. This also avoids dangerous, jerky cylinder movements.
- Actuating the electric priority circuit disrupts the slow pressure build-up and pressure p1 is immediately applied.

		Port	Qn	Note	Weight	Part No.
			[l/min]		[kg]	
		G 1/4	2000	1)	0.203	R412006274

Electr. connection: M12x1 electrical connector

1) With adjustment screw lock

Nominal flow Qn at 6.3 bar and  $\Delta p = 1$  bar.**Flow rate characteristic**

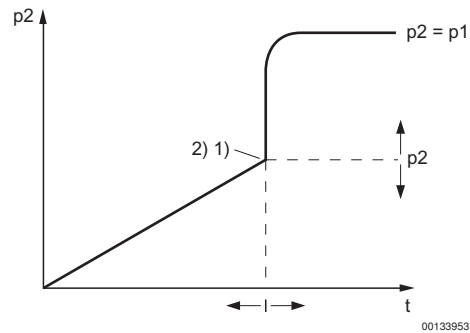
p2 = secondary pressure qn = nominal flow

Preparation of compressed air → Maintenance units and components

Filling valve, pneumatically operated, with electrical priority circuit, Series AS2-SSV

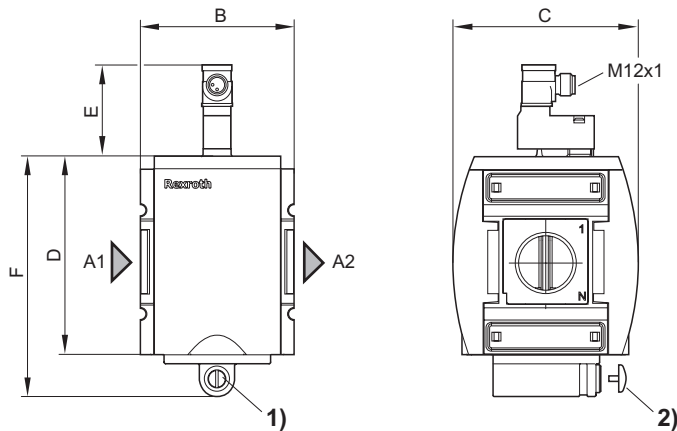
▶ G 1/4

Start function



p2 = output pressure  
t = adjustable filling time  
1) Switching point  
2) adjustable filling time and change-over pressure

Dimensions



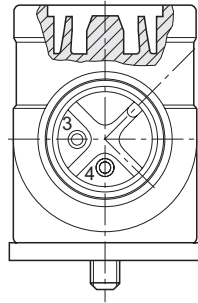
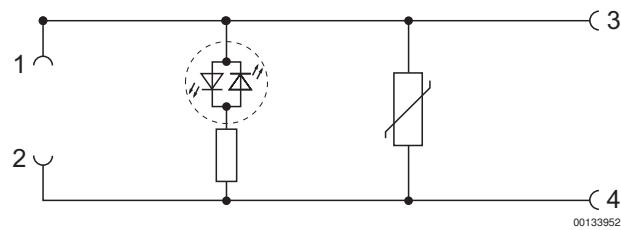
A1 = input  
A2 = output  
1) Adjustment screw for filling time  
2) Adjustment screw lock

A1	A2	B	C	D	E	F						
G 1/4	G 1/4	52	59	65	48	79						

## Preparation of compressed air → Maintenance units and components

**Filling valve, pneumatically operated, with electrical priority circuit, Series AS2-SSV**

► G 1/4

**Pin assignment M12x1****circuit diagram**

Preparation of compressed air → Maintenance units and components

Distributor, Series AS2-DIS  
► G 1/4 - G 3/8 ► Distributor 3x ► ATEX certified



00119389

ATEX	II 2G2D T4 X
Version	Can be assembled into blocks
Installation location	arbitrary
Ambient temperature min./max.	-10 °C / +50 °C
Medium temperature min./max.	-10 °C / +50 °C
Working pressure min./max.	0 bar / 16 bar
Medium	Compressed air
Materials:	
Housing	Polyamide
Threaded bushing	Die cast zinc
Cover	Acrylonitrile butadiene styrene
Seal	Acrylonitrile Butadiene Rubber

Technical Remarks
■ Suitable for direct mounting of a PE1 and PM1 series pressure sensor (flange version)

	Port	Qn				Weight	Part No.
		1►2	1►3	1►4	1►5		
		[l/min]				[kg]	
	G 1/4	2700	2000	900	2000	0.25	<b>R412006250</b>
	G 3/8	3600					<b>R412006251</b>

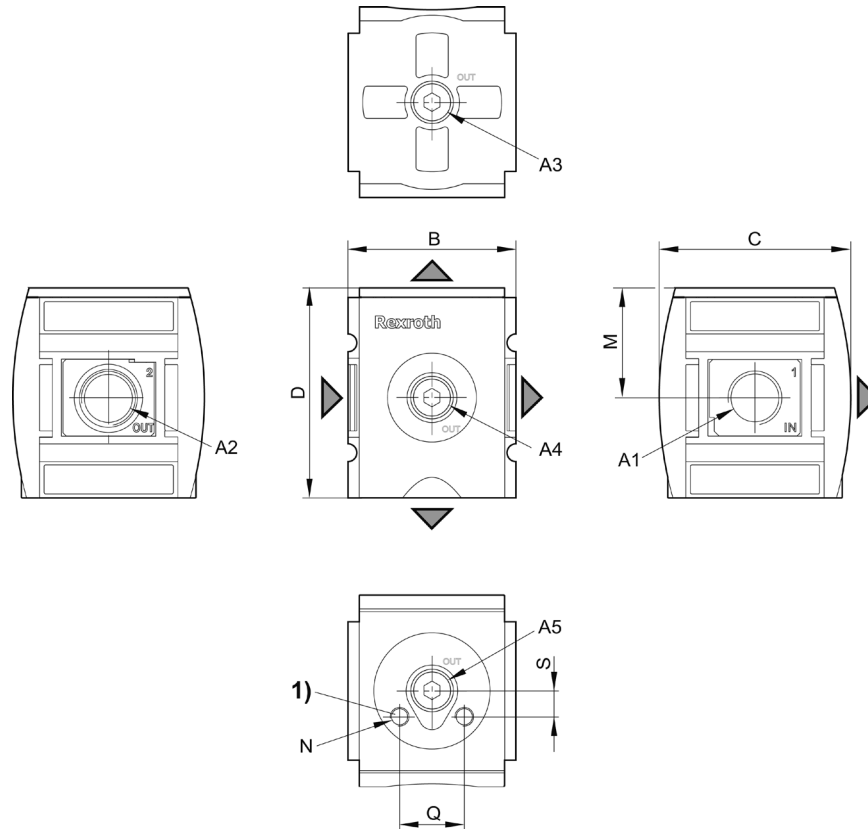
Nominal flow Qn at 6.3 bar and Δp = 1 bar.



## Preparation of compressed air → Maintenance units and components

**Distributor, Series AS2-DIS**

► G 1/4 - G 3/8 ► Distributor 3x ► ATEX certified

**Dimensions**

00121220

1) Mounting thread for pressure sensor

A1	A2	A3	A4	A5	B	C	D	M	N	Q	S		
G 1/4	G 1/4	G 1/4	G 1/4	G 1/4	52	59	65	34	M5	20	8		
G 3/8	G 3/8	G 1/4	G 1/4	G 1/4	52	59	65	34	M5	20	8		

Preparation of compressed air → Maintenance units and components

Distributor, Series AS2-DIC


▶ G 1/4 ▶ Distributor 4x ▶ Center infeed ▶ ATEX certified



00119389

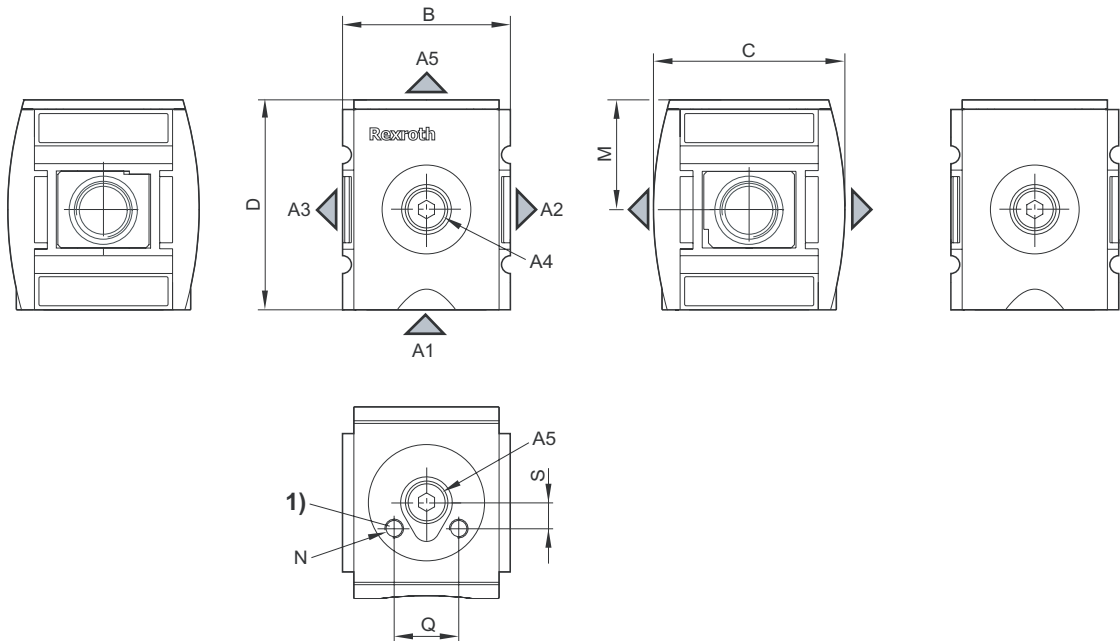
ATEX Version	II 2G2D T4 X
Installation location	Center infeed, Can be assembled into blocks
Ambient temperature min./max.	arbitrary
Medium temperature min./max.	-10 °C / +50 °C
Working pressure min./max.	-10 °C / +50 °C
Medium	0 bar / 16 bar
	Compressed air
Materials:	
Housing	Polyamide
Threaded bushing	Die cast zinc
Cover	Acrylonitrile butadiene styrene
Seal	Acrylonitrile Butadiene Rubber

Technical Remarks					
■ Suitable for direct mounting of a PE1 and PM1 series pressure sensor (flange version)					
■ Additional air supply possible at connections A4 and A5.					

	Port	Qn		Weight	Part No.
		1►2	1►3		
		[l/min]		[kg]	
	G 1/4	2900	2900	0.648	R412006249

Nominal flow Qn at 10 bar and Δp = 1 bar.

Dimensions



00133990\_b

1) Mounting thread for pressure sensor

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**Preparation of compressed air → Maintenance units and components**


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**Distributor, Series AS2-DIC**

► G 1/4 ► Distributor 4x ► Center infeed ► ATEX certified

---

<b>A1</b>	<b>A2</b>	<b>A3</b>	<b>A4</b>	<b>A5</b>	<b>B</b>	<b>C</b>	<b>D</b>	<b>M</b>	<b>N</b>	<b>Q</b>	<b>S</b>		
G 1/4	G 3/8	G 3/8	G 1/4	G 1/4	52	59	65	32.5	M5	20	8		

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Preparation of compressed air → Maintenance units and components


Distributor, Series AS2-DIN
► G 1/4 - G 3/8 ► Non-return valve ► ATEX certified



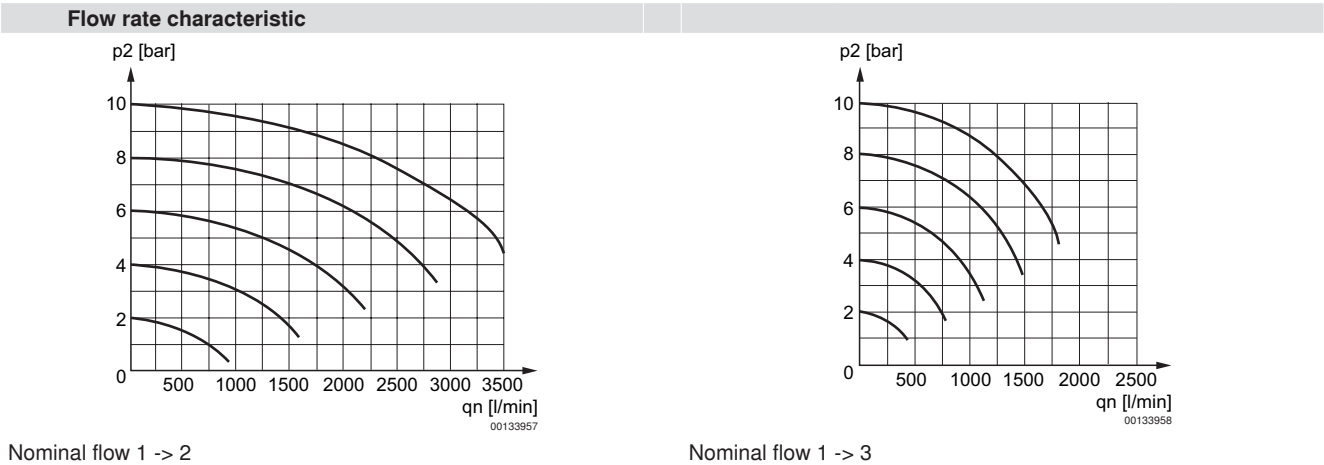
00134315

ATEX Version	II 2G2D T4 X
Installation location	Non-return valve, Can be assembled into blocks
Ambient temperature min./max.	arbitrary
Medium temperature min./max.	-10 °C / +50 °C
Working pressure min./max.	-10 °C / +50 °C
Medium	0.4 bar / 16 bar
	Compressed air
Materials:	
Housing	Polyamide
Threaded bushing	Die cast zinc
Cover	Acrylonitrile butadiene styrene
Seal	Acrylonitrile Butadiene Rubber

Technical Remarks
■ 1 auxiliary air exit upstream of non-return valve.

	Port	Qn		Weight	Part No.
		1►2	1►6		
		[l/min]		[kg]	
	G 1/4				<b>R412006254</b>
	G 3/8	1250	700	0.25	<b>R412006255</b>

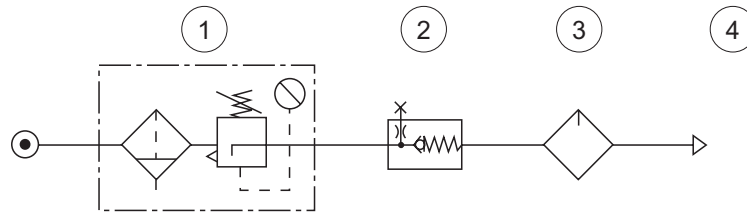
Nominal flow Qn at 6.3 bar and Δp = 1 bar.



## Preparation of compressed air → Maintenance units and components

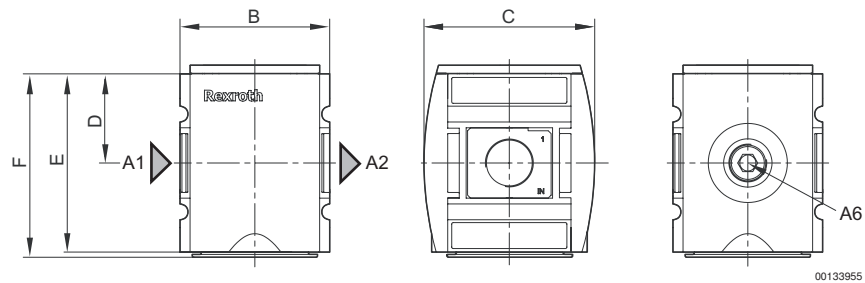
**Distributor, Series AS2-DIN**

► G 1/4 - G 3/8 ► Non-return valve ► ATEX certified

**usage**

00133959

- 1) Filter pressure regulator
- 2) Non-return valve
- 3) lubricator
- 4) Compressed air

**Dimensions**

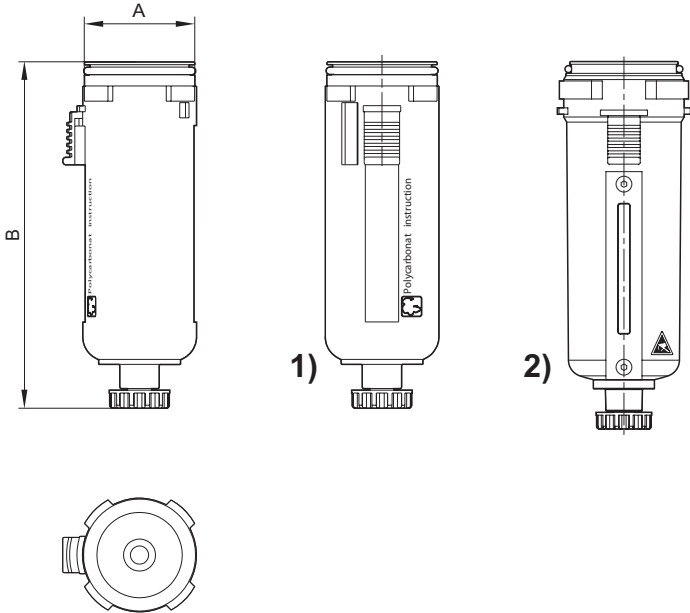
00133955

A1	A2	A6	B	C	D	E	F						
G 1/4	G 1/4	G 1/4	52	59	34	65	66.8						
G 3/8	G 3/8	G 1/4	52	59	34	65	66.8						

Preparation of compressed air → Maintenance units and components

Series AS2  
Accessories

Reservoir, Series AS2-CLS/ -CLP/ -CLC  
► for filters, pre-filters and microfilters



1) Plastic reservoir and protective guard with window  
2) Metal reservoir with inspection glass

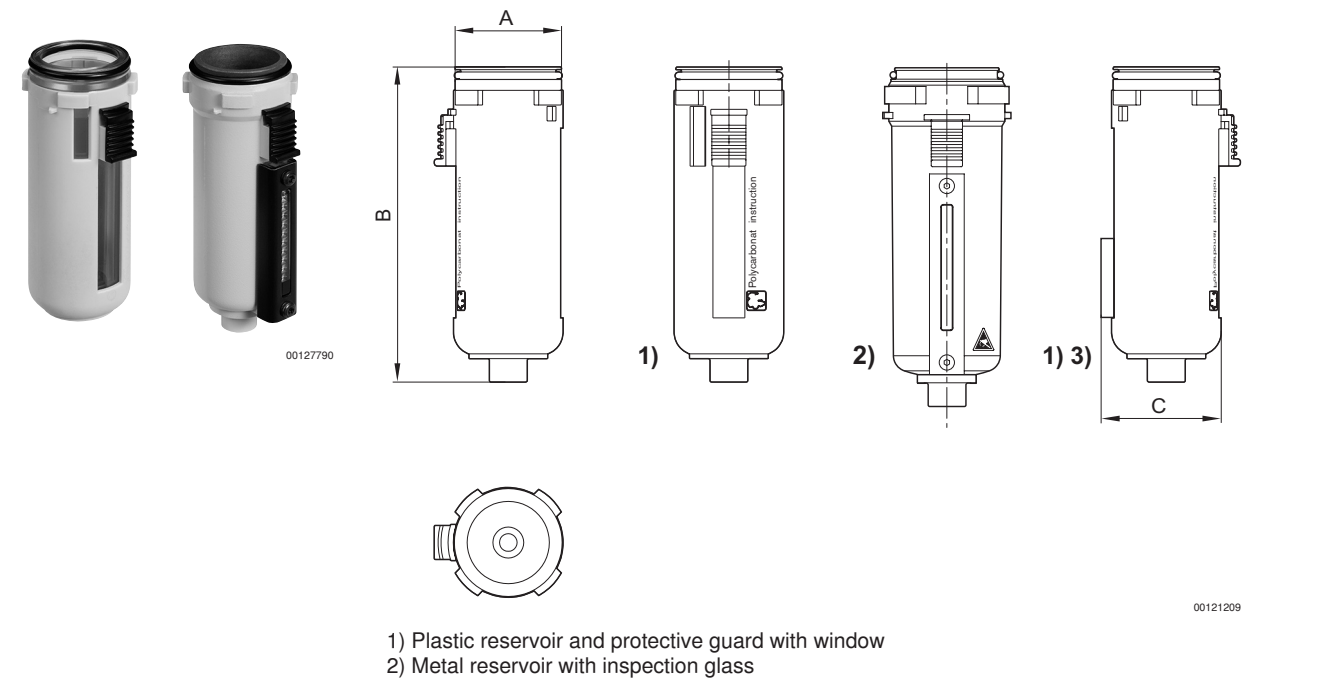
Condensate drain	Reservoir	Protective guard	Weight	Note	Part No.
			[kg]		
semi-automatic, open without pressure	Polycarbonate	Polyamide	0.077	Fig. 1	R412006338
fully automatic, open without pressure	Polycarbonate	Polyamide	0.12	Fig. 2	R412006339
fully automatic, closed without pressure	Polycarbonate	Polyamide	0.12	Fig. 2	R412006340
semi-automatic, open without pressure	Die cast zinc with window	-	0.338	Fig. 1	R412006344
fully automatic, open without pressure	Die cast zinc with window	-	0.39	Fig. 2	R412006345
fully automatic, closed without pressure	Die cast zinc with window	-	0.39	Fig. 2	R412006346

Part No.	A	B										
<b>R412006338</b>	37.6	115.5										
<b>R412006344</b>	37.6	115.5										

Part No.	A4	A	B									
<b>R412006339</b>	G 1/8	37.6	132									
<b>R412006340</b>	G 1/8	37.6	132									
R412006345	G 1/8	37.6	132									
R412006346	G 1/8	37.6	132									

Series AS2  
Accessories

Reservoir, Series AS2-CLA  
► for active carbon filter



- 1) Plastic reservoir and protective guard with window
- 2) Metal reservoir with inspection glass

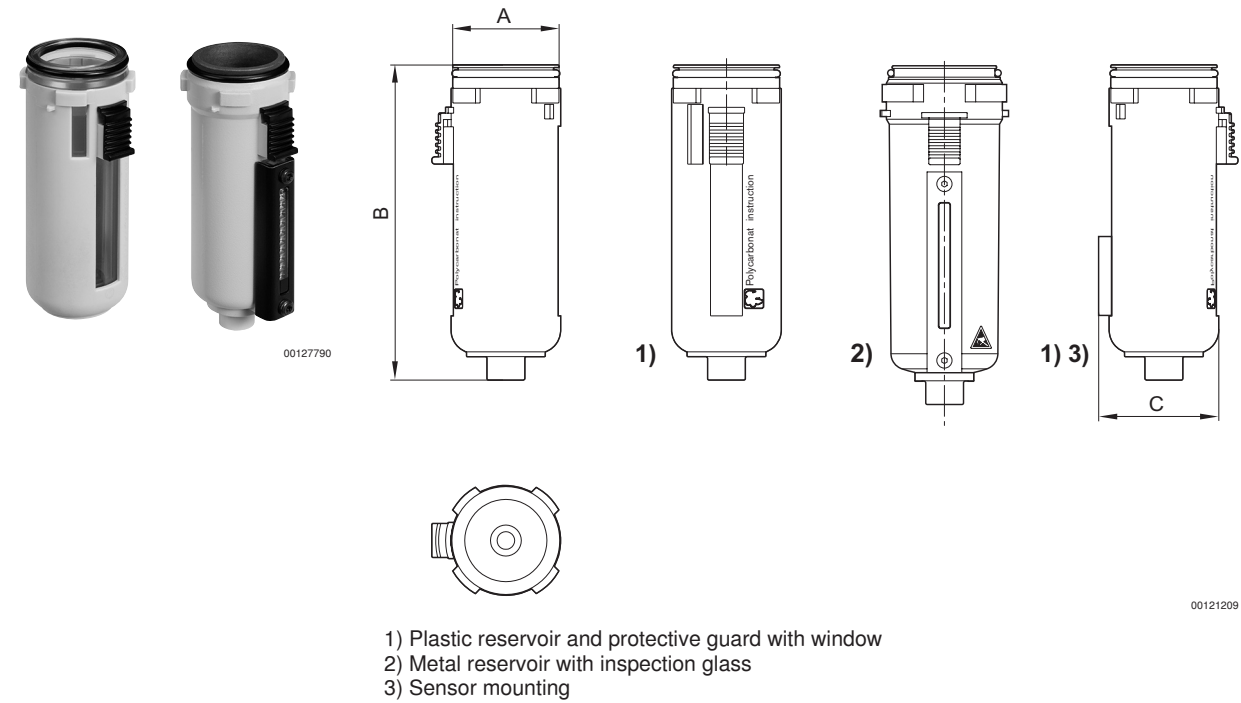
Reservoir	Protective guard	Weight	Part No.
		[kg]	
Polycarbonate	Polyamide	0.77	R412006347
Die cast zinc with window	-	0.338	R412006349

Part No.	A	B										
R412006347	37.6	108.5										
R412006349	37.6	108.5										

Preparation of compressed air → Maintenance units and components

Series AS2  
Accessories

Reservoir, Series AS2-CBS  
► for lubricator



Electrical level detection	Reservoir	Protective guard	Weight	Part No.
			[kg]	
-	Polycarbonate	Polyamide	0.77	<b>R412006352</b>
-	Die cast zinc with window	-	0.258	R412006358
with external query	Polycarbonate	Polyamide	0.77	R412006351

Part No.	A	B	C									
<b>R412006352</b>	37.6	108.5	—									
R412006358	37.6	108.5	—									
R412006351	37.6	108.5	42.5									

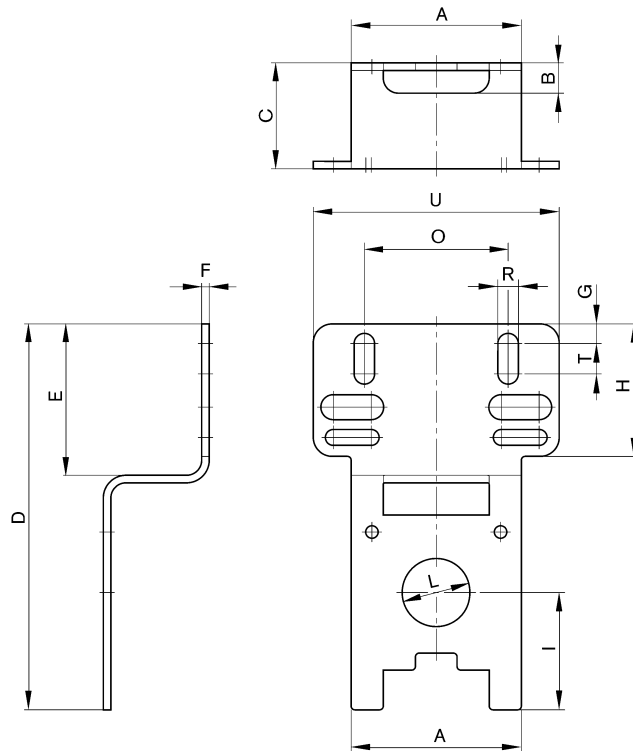


## Preparation of compressed air → Maintenance units and components

**Series AS2**  
 Accessories

**Mounting plate, AS2-MBR-...-W01**


00119467



00119431

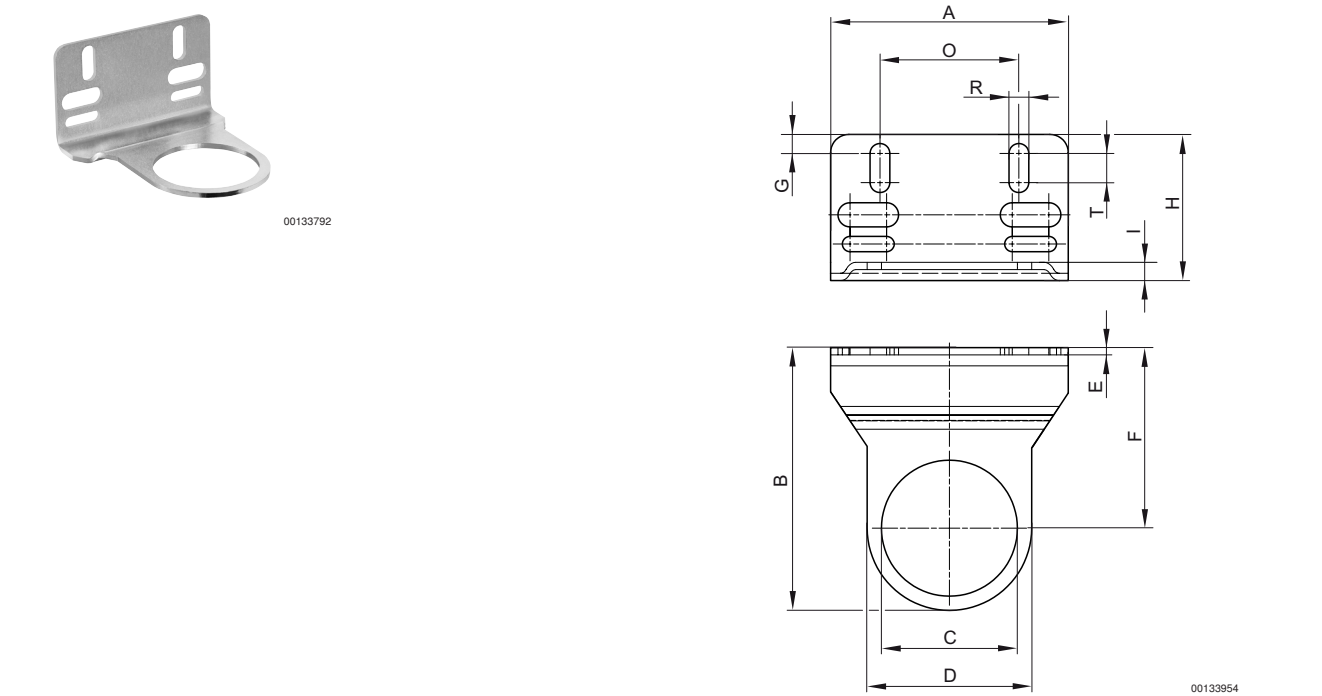
Part No.	A	B	C	D	E	F	G	H	I	L	O	R
<b>R412006368</b>	45	8	28	102	40	2	5.2	35	31	20	38	5.4
Part No.	T	U	Material	Material Seal	Weight [kg]							
<b>R412006368</b>	8	65	Steel	Acrylonitrile Butadiene Rubber	0.065							

Scope of delivery incl. 2 mounting screws 3x10 (Torx 10 IP) DIN EN ISO 10664

Series AS2

Accessories

Mounting bracket, AS2-MBR-...-W02



Part No.	A	B	C	D	E	F	G	H	I	O	R	T
R412007963	65	72	37.2	45	2	53.4	5.2	35	5	38	5.4	8

Part No.	Material	Weight [kg]										
R412007963	Steel	0.065										

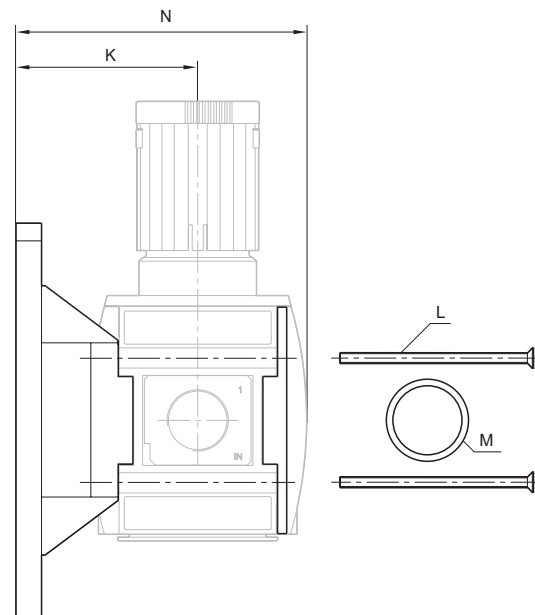
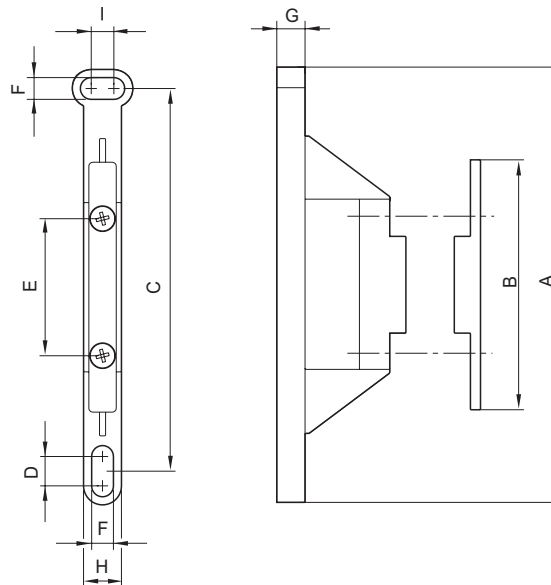
Scope of delivery incl. 2 mounting screws 3x10 (Torx 10 IP) DIN EN ISO 10664

## Preparation of compressed air → Maintenance units and components

**Series AS2**  
 Accessories

**Mounting clip, AS2-MBR-...-W03**


00119388



00127750

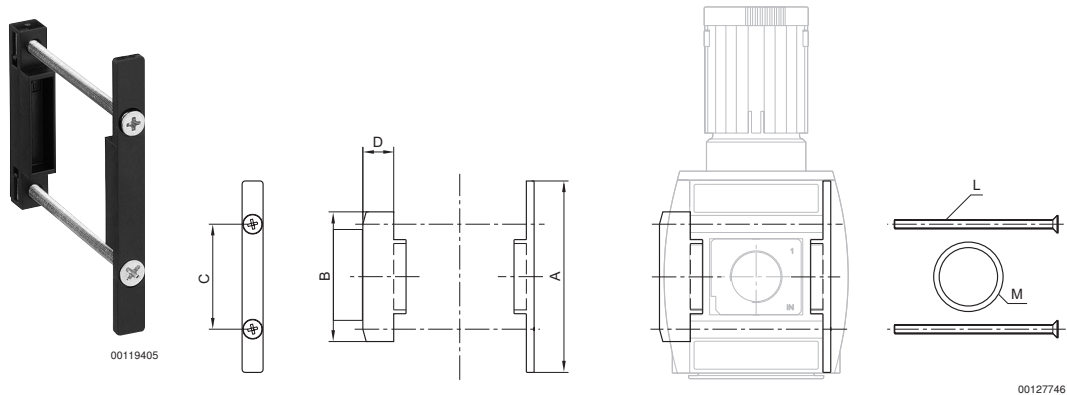
Part No.	A	B	C	D	E	F	G	H	I	K	L	M
<b>R412006370</b>	108	62	95	7.3	34	5.4	7	9.4	5.4	49.4	M3x53	19x1,8
Part No.	N	Material	Material Seal	Weight [kg]								
<b>R412006370</b>	78.9	Polyamide	Acrylonitrile Butadiene Rubber	0.015								

Scope of delivery incl. 2 mounting screws M3x53-4.8-A2R according to EN ISO 7046-1 (countersunk screw with type H X-slot), 1x O-ring

Preparation of compressed air → Maintenance units and components

Series AS2  
Accessories

Block assembly kit, AS2-MBR-...-W04

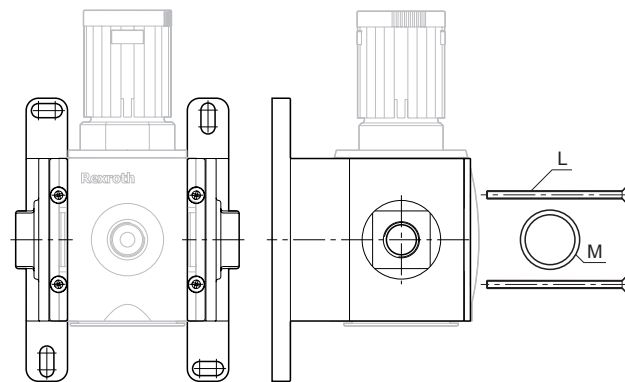
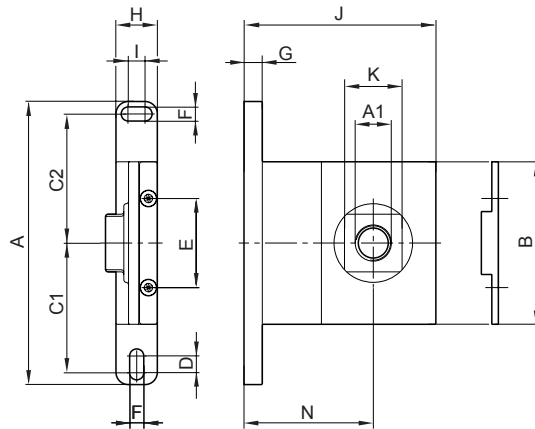


Part No.	A	B	C	D	L	M	Material	Material Seal
<b>R412006371</b>	62	42	34	6	M3x53	19x1,8	Polyamide	Acrylonitrile Butadiene Rubber

Part No.	Weight [kg]											
<b>R412006371</b>	0.01											

Scope of delivery incl. 2 mounting screws M3x53-4.8-A2R according to EN ISO 7046-1 (countersunk screw with type H X-slot), 1x O-ring

## Preparation of compressed air → Maintenance units and components

**Series AS2**  
**Accessories**
**Block assembly kit, AS2-MBR-...-W05**


Part No.	A1	A	B	C1	C2	D	E	F	G	H	I	J
R412006366	G 1/4	108	62	49.3	49.3	6.4	34	5.4	7	16	6.4	73
R412006367	G 3/8	108	62	49.3	49.3	6.4	34	5.4	7	16	6.4	73

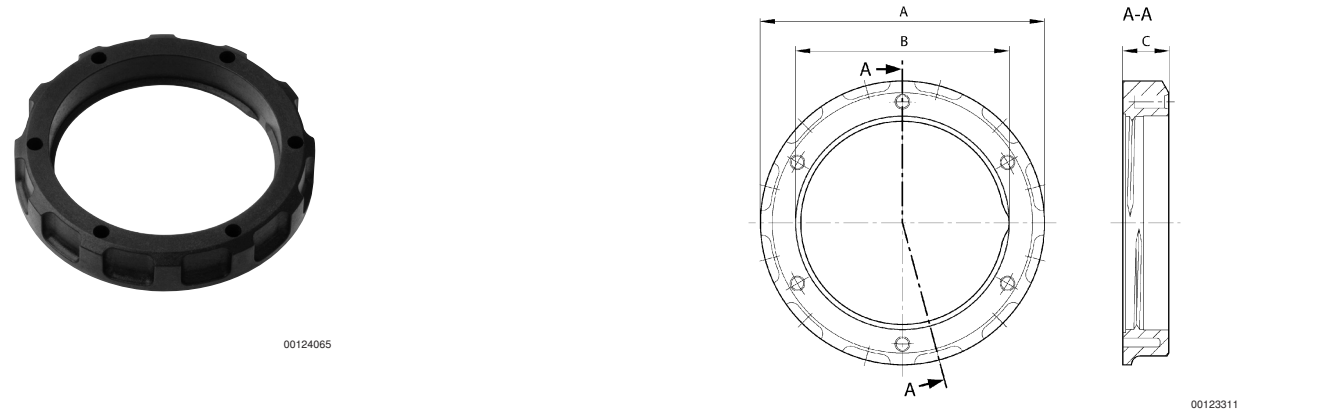
Part No.	K	L	M	N	Material	Material Seal	Weight [kg]		
R412006366	22	M3x53	19x1,8	49.4	Die cast zinc	Acrylonitrile Butadiene Rubber	0.475		
R412006367	22	M3x53	19x1,8	49.4	Die cast zinc	Acrylonitrile Butadiene Rubber	0.475		

Scope of delivery incl. 4 mounting screws M3x53-4.8-A2R according to EN ISO 7046-1 (countersunk screw with type H X-slot), 2x O-ring

Series AS2

Accessories

Panel nut, AS2-MBR-...-W06



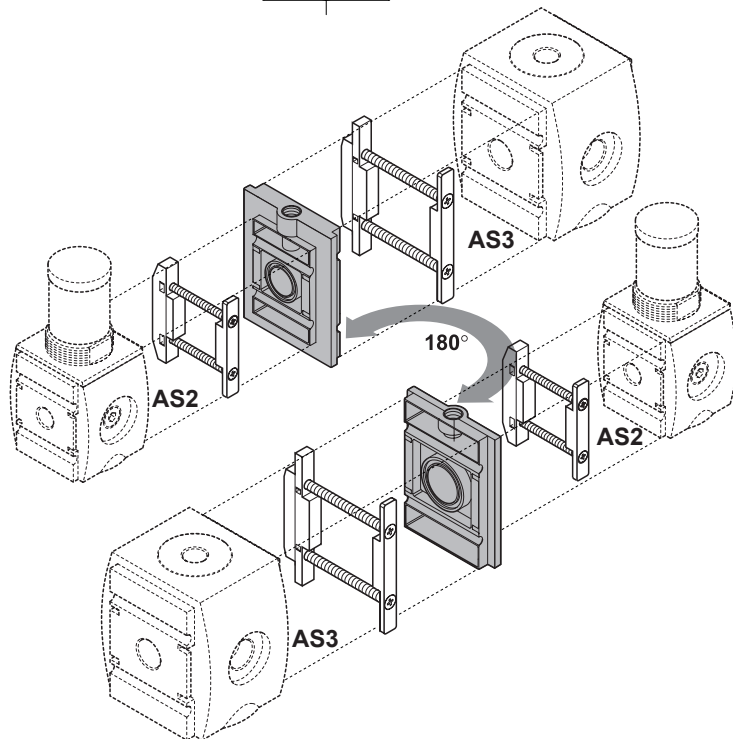
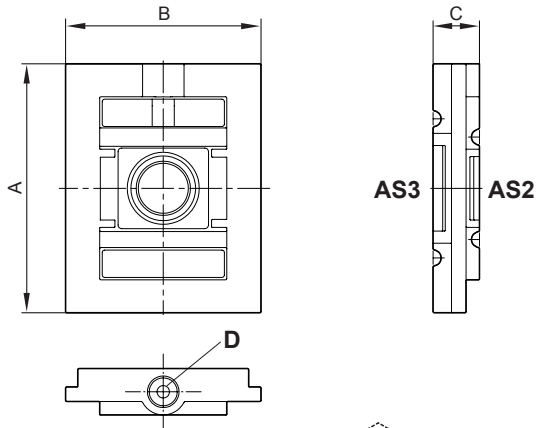
Part No.	A	B	C	Material	Material Seal				
<b>R412006372</b>	48	M36x1,5	8	Polyamide	Acrylonitrile Butadiene Rubber				

## Preparation of compressed air → Maintenance units and components

**Series AS2**  
 Accessories

**Block assembly kit, Series AS2/AS3-MBR-...-W07**


00134004



00134003

scope of delivery incl. seal

Part No.	A	B	C	D								
R412010121	75	61	14	G 1/8								

Preparation of compressed air → Maintenance units and components

Series AS2  
Accessories

Pressure gauges, Series PG1 - SAS  
► Front port ► Background color: Black ► Scale color: White / Grey ► Viewing window: Polystyrene ► ATEX certified

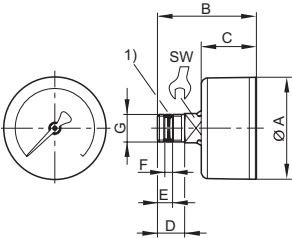


00123444

ATEX	II 2G2D T4 X
Version	Bourdon tube pressure gauge
Standardization	EN 837-1
Main scale unit (outside)	bar
Secondary scale unit (inside)	psi
Ambient temperature min./max.	-40 °C / +60 °C
Medium	Compressed air
Pointer color	White
Main scale color (outside)	White
Secondary scale color (inside)	Grey
Class	2,5
Materials:	
Housing	Acrylonitrile butadiene styrene
Thread	Brass
Viewing window	Polystyrene
Seal	Polytetrafluorethylene

	Compressed air connection	Nominal diameter	Application	Display range	Operating pressure	Scale value	Weight	Part No.
		[mm]	[bar]	[bar]	[bar]		[kg]	
	G 1/4	50	0 - 1.2	0 - 1.6	0 / 1.6	0.05	0.09	<b>R412004413</b>
			0 - 2	0 - 2.5	0 / 2.5	0.1		<b>R412004414</b>
			0 - 3.2	0 - 4	0 / 4	0.1		<b>R412004415</b>
			0 - 4	0 - 6	0 / 6	0.2		<b>R412004416</b>
			0 - 8	0 - 10	0 / 10	0.2		<b>R412004417</b>
			0 - 12	0 - 16	0 / 16	0.5		<b>R412004418</b>

Dimensions



00119457

Compressed air connection G	Nominal diameter	Ø A	B	C	D	E	F 1)	SW				
G 1/4	50	49	47.5	26.5	13	7.2	3.7	14				

1) Gasket thread



## Preparation of compressed air → Maintenance units and components

## Series AS2

### Accessories

### Pressure gauges, Series PG1-SAS-ADJ

- Front port ► with adjustable work area display ► Background color: Black ► Scale color: White / Grey  
 ► Viewing window: Polystyrene ► ATEX certified



00131412

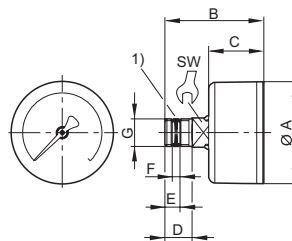
ATEX	II 2G2D T4 X
Version	Bourdon tube pressure gauge
Standardization	EN 837-1
Main scale unit (outside)	bar
Secondary scale unit (inside)	psi
Ambient temperature min./max.	-40°C / +60°C
Medium	Compressed air
Work area	adjustable work area display
Pointer color	White
Main scale color (outside)	White
Secondary scale color (inside)	Grey
Work Area Display, Color	Red / Green
Class	2,5

## Materials:

Housing	Acrylonitrile butadiene styrene
Thread	Brass
Viewing window	Polystyrene
Seal	Polytetrafluorethylene

	Compressed air connection	Nominal diameter	Application	Display range	Operating pressure	Scale value	Weight	Part No.
		[mm]	[bar]	[bar]	[bar]		[kg]	
	G 1/4	50	0 - 1.2	0 - 1.6	0 / 1.6	0.05	0.1	R412007867
			0 - 2	0 - 2.5	0 / 2.5	0.1		<b>R412007868</b>
			0 - 3.2	0 - 4	0 / 4	0.1		<b>R412007869</b>
			0 - 4	0 - 6	0 / 6	0.2		<b>R412007870</b>
			0 - 8	0 - 10	0 / 10	0.2		<b>R412007871</b>
			0 - 12	0 - 16	0 / 16	0.5		<b>R412007872</b>

### Dimensions



00119457

1) Gasket thread

Preparation of compressed air → Maintenance units and components

Series AS2  
Accessories

Compressed air connection G	Nominal diameter	Ø A	B	C	D	E	F	SW				
G 1/4	50	49	47.5	26.5	13	7.2	3.7	14				

Pressure gauges, Series PG1 - DIM

▶ for differential pressure measurement for prefilters and microfilters ▶ flange version ▶ Background color: White ▶ Scale color: Black ▶ Viewing window: Polystyrene ▶ ATEX certified



00106963

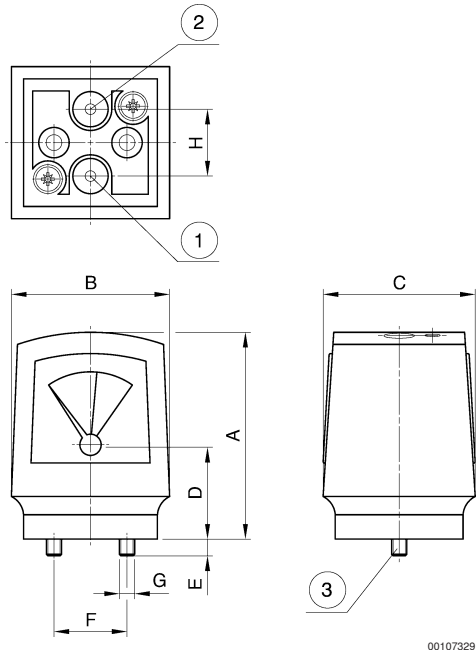
ATEX	II 2G2D T4 X
Version	Diaphragm pressure gauge
Main scale unit (outside)	bar
Ambient temperature min./max.	-10°C / +50°C
Medium	Compressed air
Pointer color	Black
Main scale color (outside)	Black
Color for differential pressure range	Green / Red
Materials:	
Housing	Polyamide, fiber-glass reinforced
Viewing window	Polystyrene
Seal	Acrylonitrile butadiene styrene

	Application	Display range	Operating pressure	Scale value	Weight	Part No.
	[bar]	[bar]	[bar]		[kg]	
	0 - 0.5	0 - 0.5	0 / 16	0.1	0.104	1827231072

Preparation of compressed air → Maintenance units and components

Series AS2  
Accessories

Dimensions



- 1) Input pressure p1
- 2) Output pressure p2
- 3) Mounting screw and 2 O-rings included in scope of delivery

A	B	C	E	F	G	H								
68	52	50	5.5	24	M5	22								

Silencers, Series SI1  
► Sintered bronze



Working pressure min./max.  
Ambient temperature min./max.  
Medium

0 bar / 10 bar  
-25 °C / +80 °C  
Compressed air

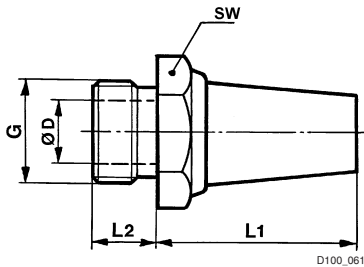
Materials:  
Silencers  
Thread

Sintered bronze  
Brass

Preparation of compressed air → Maintenance units and components

Series AS2  
Accessories

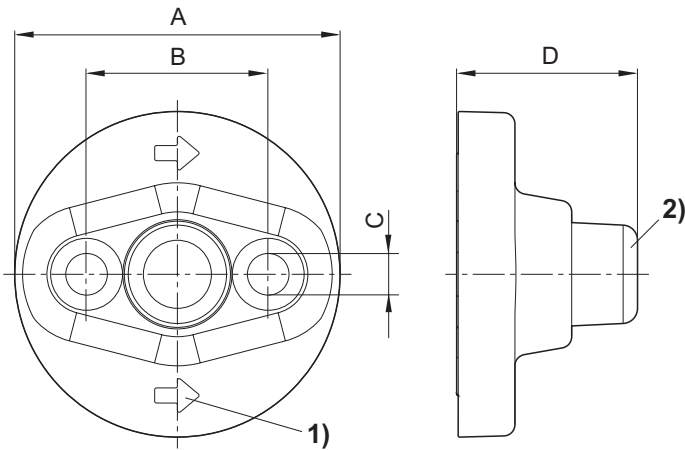
Dimensions



Part No.	Port G	SW	Ø D	L1	L2	Weight [kg]	Delivery quantity [Piece]				
<b>R412004817</b>	G 1/4	16	8.5	18.7	7.6	0.013	10				

Sound pressure level measured at 6 bar at 1 m distance

contamination display, Series AS2, AS3, AS5  
► for prefilters and microfilters



- 1) Flow direction
- 2) Display in initial state: green (= Δp < 0.35 bar)  
Display turns red on contamination of the filter element (= Δp ≥ 0.35 bar).

Part No.	A	B	C	D	Material	Weight [kg]					
<b>R412006363</b>	43	24	5.5	24	Polyamide	0.025					

2 mounting screws and 2 O-rings supplied loose

## Preparation of compressed air → Maintenance units and components

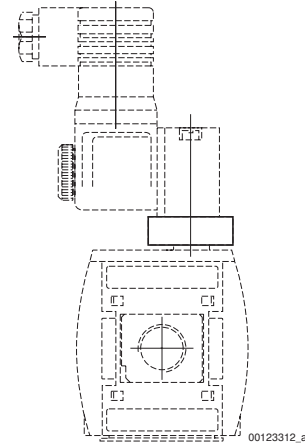
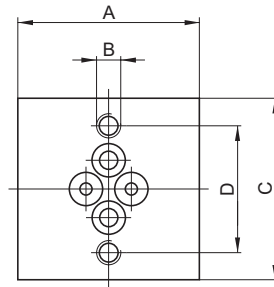
**Series AS2**  
 Accessories

**Transition plate, Series AS2, AS3, AS5**

► with CNOMO porting configuration



00124240



00123312\_a

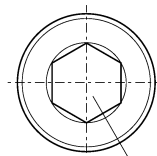
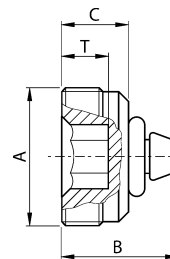
Part No.	A	B	C	D	E	Material	Weight [kg]				
<b>R412006360</b>	30	M4	30	21	10	Aluminum	0.025				

Scope of delivery incl. 4 mounting screws, 2 O-rings

Adapter plate for assembling a series DO30 pilot valve with CNOMO porting configuration on a 3/2-way shut-off valve without pilot

**plugs**


00127753



00116300

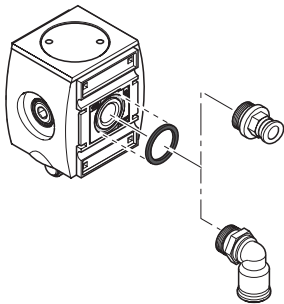
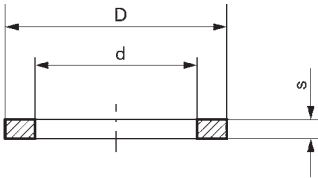
Part No.	A	B	C	SW	T	Material	Material Seal	Delivery quantity [Piece]	
<b>1820508006</b>	G 1/4	13	8.5	6	6.5	Polyamide	Acrylonitrile Butadiene Rubber	10	

Series AS2  
Accessories

Sealing ring  
► Acrylonitrile butadiene styrene



00127841



00135377

Part No.	usage	Type	d	D	s	Delivery quantity [Piece]	Working pressure min./max. [bar]
	Series						
R412010148	AS2	For compressed air connection G 3/8	17.9	22.5	1.5	10	-0.95 / 16
R412010149	AS3	For compressed air connection G 1/2	22.4	26.4	1.5	10	-0.95 / 16
R412010150	AS5	For compressed air connection G 1	36.9	41.9	1.8	10	-0.95 / 16

Part No.	Ambient temperature min./max. [C°]										
R412010148	-10 / +60										
R412010149	-10 / +60										
R412010150	-10 / +60										

For inserting into the O-ring groove when using series QR1 and QR2 fittings.

## Preparation of compressed air → Maintenance units and components

## Series AS2

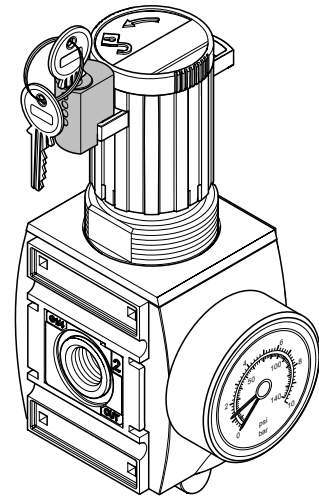
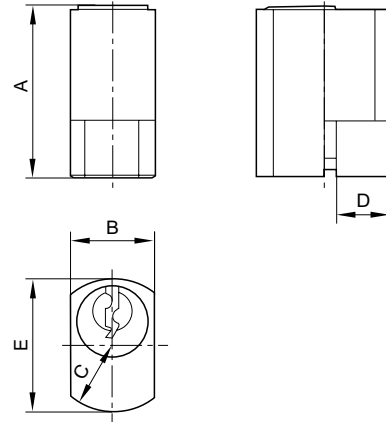
### Accessories

#### mortise lock

► for series AS2, AS3, AS5, With standard and E11 locking



00135465



00134002

Part No.	Type	A	B	C	D	E	Material	
R412007959	Standard locking, with key	25	13	R10	Ø8	20	Steel	
R412006374	E11 locking, without key	25	13	R10	Ø8	20	Steel	

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